

National Crane NBT50L Series

Operator Manual



9695

Grove

Manitowoc

National Crane

Potain





WARNING

California Proposition 65

Breathing diesel engine exhaust exposes you to chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

- Always start and operate the engine in a well-ventilated area.
- If in an enclosed area, vent the exhaust to the outside.
- Do not modify or tamper with the exhaust system.
- Do not idle the engine except as necessary.

For more information, go to www.P65warnings.ca.gov/diesel

Batteries, battery posts, terminals, and related accessories can expose you to chemicals, including lead and lead compounds, which are known to the State of California to cause cancer and birth defects or other reproductive harm. Wash hands after handling. For more information, go to www.P65warnings.ca.gov

California Spark Arrestor

Operation of this equipment may create sparks that can start fires around dry vegetation. A spark arrestor may be required. The owner/operator should contact local fire agencies for laws or regulations relating to fire prevention requirements.

The original language of this publication is English.

OPERATOR MANUAL

This manual has been prepared for and is considered part of the

NBT50L Series Cranes

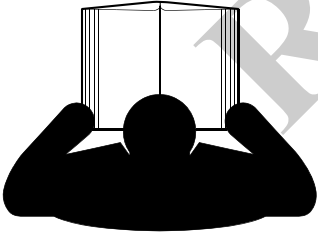
This Manual is divided into the following sections:

SECTION 1	INTRODUCTION
SECTION 2	SAFETY PRECAUTIONS
SECTION 3	CONTROLS AND OPERATING PROCEDURES
SECTION 4	SET-UP
SECTION 5	LUBRICATION PROCEDURE AND CHARTS
SECTION 6	MAINTENANCE CHECKLIST
SECTION 7	RATED CAPACITY LIMITER

NOTICE

The crane serial number is the only method your distributor or the factory has of providing you with correct parts and service information.

The crane serial number is identified on the builder's decal attached to the right side of the turret. **Always furnish crane serial number** when ordering parts or communicating service problems with your distributor or the factory.

	<p style="text-align: center;">! DANGER</p> <p>An untrained operator subjects himself and others to death or serious injury. Do not operate this crane unless:</p> <ul style="list-style-type: none">• You have been trained in the safe operation of this crane. Manitowoc is not responsible for qualifying personnel• You read, understand, and follow the safety and operating recommendations contained in the crane manufacturer's manuals and load charts, your employer's work rules, and applicable government regulations.• You are sure that all safety signs, guards, and other safety features are in place and in proper condition.• The Operator Manual and Load Chart are in the holder provided on crane.
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**For
Reference
Only**

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Reference Only

SECTION 1 INTRODUCTION

SECTION CONTENTS

<p>General 1-1</p> <p> Supplemental Information 1-1</p>	<p>New Owner 1-1</p> <p>Basic Nomenclature 1-1</p>
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GENERAL

This manual has been compiled to assist you in properly operating and maintaining your Model NBT50L Series National Crane (Figure 1-1). The NBT50L Series includes crane models NBT50L, NTC50L, NBT55L, and NTC55L.

Before placing the crane in service, all operators and persons working around the crane must thoroughly read and understand the contents of this manual pertaining to **Safety, Operation and Maintenance**. Before moving a vehicle equipped with the crane, information relating to transporting the vehicle must be read and observed.

This manual must be retained with the machine for use by subsequent operating personnel.

For detailed information concerning the operation and maintenance of the RCL system installed on the crane, see Section 7- Rated Capacity Limiter in this manual. Manufacturers of rated capacity limiters may refer to them in their manuals as a load moment indicator (LMI) or a hydraulic capacity alert system (HCAS). National Crane refers to these systems as a rated capacity limiter (RCL) throughout its *Operator and Service Manuals*.

Information in this manual does not replace federal, state or local regulations, safety codes or insurance requirements.

The NBT50L Series cranes have been designed for maximum performance with minimum maintenance. With proper care, years of trouble-free service can be expected.

National Crane and our Distributor Network want to ensure your satisfaction with our products and customer support. Your local distributor is the best equipped and most knowledgeable to assist you for parts, service, and warranty issues. They have the facilities, parts, factory trained personnel, and the information to assist you in a timely manner. We request that you first contact them for

assistance. If you feel you need factory assistance, please ask the distributor's service management to coordinate the contact on your behalf.

Supplemental Information

Supplemental Information regarding Safety & Operation, Specifications, Service & Maintenance, Installation, and parts for options such as remote controls, augers, varying control configurations, personnel platforms, grapples, etc. are included in separate manuals.

Whenever a question arises regarding your National Crane product or this publication, please consult your National Crane Distributor for the latest information. Your National Crane Distributor is equipped with the proper tools, necessary parts, and trained personnel to properly maintain and service your crane.

A Safety Compact Disc or a USB flash drive which includes sections on Operation, Service and a Safety Video for National Crane operators and owners is supplied when the equipment is purchased new. Additional copies are available from your local distributor.

New Owner

If you are the new owner of a National Crane, please register it with Manitowoc Crane Care so we have the ability to contact you if the need arises. Go to: <https://www.manitowoccranes.com/en/services/crane-care/service-and-tech-support/Change-of-Ownership-Form>

Basic Nomenclature

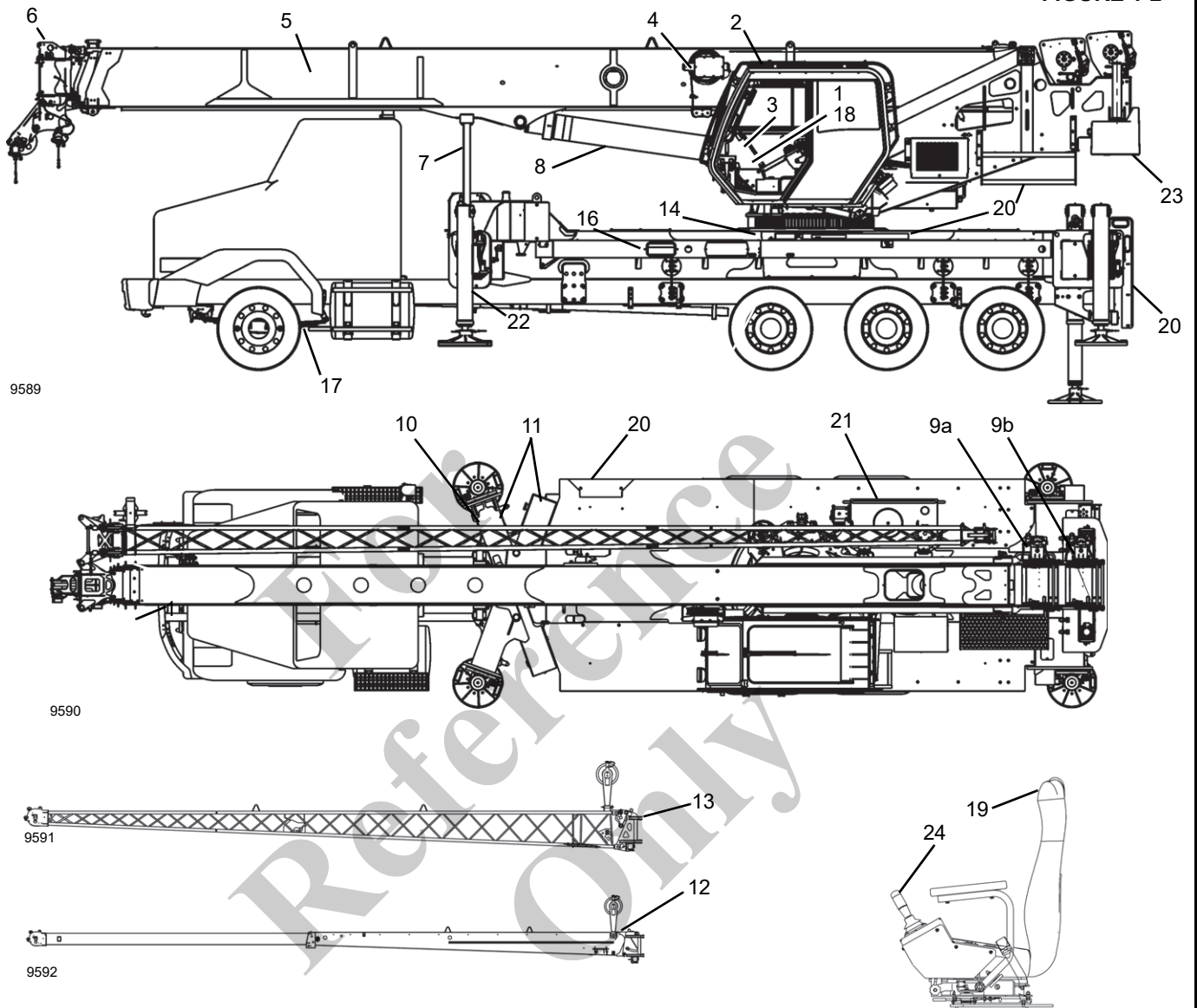
The nomenclature used to describe parts of a National Crane are described in Figure 1-2. This nomenclature is used throughout this manual.



9734
NBT55L Shown. Your crane may be different.

FIGURE 1-1

FIGURE 1-2



9589

9590

9591

9592

7450

Item	Component
1	Cab Crane Controls (Inside Cab)
2	Cab
3	RCL, Display Screen (Inside Cab)
4	Rated Capacity Limiter (RCL) Reel
5	Boom
6	Boom Nose
7	Boom Rest
8	Lift Cylinder
9a	Main Hoist (front)
9b	Auxiliary Hoist (rear)
10	Outrigger Beam
11	Outrigger Box
12	Telescoping Jib
13	Lattice Jib

Item	Component
14	Turret Bearing
15	Hoist Rope
16	Ground Outrigger Control
17	Hydraulic Pump
18	Cab Outrigger Control (Inside Cab)
19	Cab Seat
20	Access Steps (If equipped)
21	Hydraulic Tank
22	Outrigger Stabilizer
23	Counterweight
24	Cab Joysticks

NOTICE TO OWNER/USER

IMMEDIATELY report all accidents, malfunctions, and equipment damages to your local National Crane distributor. Following any accident or damage to equipment, the local National Crane distributor must be immediately advised of the incident and consulted on necessary inspections and repairs. Should the distributor not be immediately available, contact should be made directly with Manitowoc Crane Care. The crane must not be returned to service until it is thoroughly inspected for any evidence of damage. All damaged parts must be repaired or replaced as authorized by your local National Crane distributor or Manitowoc Crane Care.

For
Reference
Only

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SAFETY MESSAGES

General

The importance of safe operation and maintenance cannot be overemphasized. Carelessness or neglect on the part of operators, job supervisors and planners, rigging personnel,

and job site workers can result in their death or injury and costly damage to the equipment and property.

To alert personnel to hazardous operating practices and maintenance procedures, safety messages are used throughout the manual. Each safety message contains a

safety alert symbol and a signal word to identify the hazard's degree of seriousness.

Safety Alert Symbol



This safety alert symbol means **ATTENTION!** Become alert - **your safety is involved!** Obey all safety messages that follow this symbol to avoid possible death or injury.

Signal Words



DANGER

Identifies **hazards** that will result in death or serious injury if the message is ignored.



WARNING

Identifies **hazards** that may result in death or serious injury if the message is ignored.



CAUTION

Identifies **hazards** that could result in minor or moderate injury if the message is ignored.

CAUTION

Without the safety alert symbol, identifies **hazards** that could result in property damage if the message is ignored.

NOTE: Emphasizes operation or maintenance procedures.

GENERAL

It is impossible to compile a list of safety precautions covering all situations. However, there are basic principles that **must** be followed during your daily routine. Safety is **your primary responsibility**, since any piece of equipment is only as safe as **the person at the controls**.

Read and follow the information located in *Model Specific Information* near the end of this section.

This information has been provided to assist in promoting a safe working atmosphere for yourself and those around you.

It is not meant to cover every conceivable circumstance which could arise. It is intended to present basic safety precautions that should be followed in daily operation. The decals shown in this section are examples. Consult the *Parts Manual* for specific decals installed on the equipment.

Because you are the only part of the equipment that can think and reason, your responsibility is not lessened by the addition of operational aids or warning devices. Indeed, you must guard against acquiring a false sense of security when using them. They are there to assist, not direct the operation. Operational aids or warning devices can be mechanical, electrical, electronic, or a combination thereof. They are subject to failure or misuse and should not be relied upon in place of good operating practices.

You are the only one who can be relied upon to assure the safety of yourself and those around you. Be a **professional** and follow the **rules of safety**.

Remember, failure to follow just one safety precaution could cause an accident that results in death or serious injury to personnel or damage to equipment. You are responsible for the safety of yourself and those around you.

ACCIDENTS

Following any accident or damage to equipment, the National Crane distributor must be immediately advised of the incident and consulted on necessary inspections and repairs. Should the distributor not be immediately available, contact should be made directly with Manitowoc Product Safety at the address below. The equipment must not be returned to service until it is thoroughly inspected for any evidence of damage. All damaged parts must be repaired or replaced as authorized by your National Crane distributor and/or Manitowoc Crane Care.

If this equipment becomes involved in a property damage and/or personal injury accident, **immediately** contact your National Crane distributor. If the distributor is unknown and/or cannot be reached, contact Product Safety at:

Grove U.S. L.L.C

1565 East Buchanan Trail
Shady Grove, PA 17256-0021

Phone: 888-777-3378 (888-PSR.DEPT)

Fax: 717-593-5152

E-mail: product.safety@manitowoc.com

OPERATOR INFORMATION

You must **read** and **understand** this *Operator Manual* and the *Load Chart* before operating your new equipment. You must also **view** and **understand** the supplied safety video. This manual and *Load Chart* must be readily available to the operator at all times and must remain in the cab (if equipped) or operator's station while the equipment is in use.

The *Operator Manual* supplied with and considered part of your equipment must be read and completely understood by each person responsible for assembly, disassembly, operation and maintenance of the equipment.

No personnel shall be allowed to climb onto the equipment or enter the equipment cab or operator’s station unless performance of their duties require them to do so, and then only with knowledge of the operator or other qualified person.

Allow **No One** other than the operator to be on the equipment while the equipment is operating or moving, unless they are seated in a two-man cab.

Keep clear of moving outriggers to avoid crushing hazards. Contact with moving components could result in death or serious injury.



Example decal. For reference only.
8819

Do not remove the *Load Chart*, this *Operator Manual*, or any decal from this equipment.

Inspect the equipment every day (before the start of each shift). Make sure that routine maintenance and lubrication are being dutifully performed. Don’t operate a damaged or poorly maintained equipment. You risk lives when operating faulty machinery - including your own.

If adjustments or repairs are necessary, the operator shall notify the next operator and personnel responsible for the maintenance and repair of the equipment.

OPERATOR QUALIFICATIONS

Qualified person is defined as one who by reason of knowledge, training and experience is thoroughly familiar with equipment operations and the hazards involved. Such a person shall meet the operator qualifications specified in Occupational Safety and Health Administration (OSHA) Regulations (United States Federal Law), in ASME B30.5 American National Standard, or in any other applicable federal, state or local laws.

Make sure that all personnel working around the equipment are thoroughly familiar with safe operating practices. You must be thoroughly familiar with the location and content of all decals on the equipment. Decals provide important instructions and warnings and must be read prior to any operational or maintenance function.

Refer to the *Parts Manual* for this equipment for the locations of all safety decals.

You must be familiar with the regulations and standards governing this equipment and its operation. Work practice requirements may vary slightly between government regulations, industry standards, and employer policies so a thorough knowledge of all such relevant work rules is necessary.



Example decal. For reference only.
8788

An untrained operator subjects himself and others to death or serious injury.

You must not operate this equipment unless:

- You have been trained in the safe operation of this equipment.
- You read, understand, and follow the safety and operating recommendations contained in the manufacturer’s manuals, your employer’s work rules, and applicable government regulations.
- You are sure the equipment has been inspected and maintained in accordance with the manufacturer’s manuals and is operating properly.
- You are sure that all safety decals, guards, and other safety features are in place and in proper condition.

Do not attempt to operate the equipment unless you are trained and thoroughly familiar with all operational functions. Controls and design may vary from equipment to equipment; therefore, it is important that you have specific training on the particular equipment you will be operating.

Training is ESSENTIAL for proper equipment operation. Never jeopardize your own well-being or that of others by attempting to operate a equipment on which you have not been trained.

You must be mentally and physically fit to operate a equipment. Never attempt to operate a equipment while under the influence of medication, narcotics, or alcohol. Any type of drug could impair physical, visual and mental reactions, and capabilities.

As operator of this equipment, you are granted the authority to stop and refuse to lift loads until safety is assured.

OPERATIONAL AIDS

Operational aids are accessories that provide information to facilitate operation of a equipment or that take control of particular functions without action of the operator when a limiting condition is sensed, as stated in the latest revision of the ASME B30.5, and ASME B30.8 standards. Examples of such devices include, but are not limited to, the following: anti-two-block device, rated capacity indicator, rated capacity limiter, boom angle or radius indicator, boom length indicator, equipment level indicator, hoist drum rotation indicator, load indicator, and wind speed indicator.

National Crane remains committed to providing reliable products that enable users and operators to safely lift and position loads. National Crane has been an industry leader in the incorporation of operational aids into the design of its equipment. Federal law requires that equipment be properly maintained and kept in good working condition. The manuals that National Crane provides that are specific for each equipment and the manufacturer's manuals for the operational aids shall be followed. If an operational aid should fail to work properly, the equipment user or owner must assure that repair or recalibration is accomplished as soon as is reasonably possible. If immediate repair or recalibration of an operational aid is not possible and there are exceptional circumstances which justify continued short-term use of the equipment when operational aids are inoperative or malfunctioning, the following requirements shall apply for continued use or shutdown of the equipment:

- Steps shall be taken to schedule repairs and recalibration immediately. The operational aids shall be put back into service as soon as replacement parts, if required, are available and the repairs and recalibration can be carried out. Every reasonable effort must be made to expedite repairs and recalibration.
- When a *Load Indicator*, *Rated Capacity Indicator*, or *Rated Capacity Limiter* is inoperative or malfunctioning, the designated person responsible for supervising the lifting operations shall establish procedures for determining load weights and shall ascertain that the weight of the load does not exceed the equipment ratings at the radius where the load is to be handled.

- When a *Boom Angle* or *Radius Indicator* is inoperative or malfunctioning, the radius or boom angle shall be determined by measurement.
- When an *Anti-Two-Blocking Device*, *Two-Blocking Damage Prevention Device* or *Two-Block Warning Device* is inoperative or malfunctioning, the designated person responsible for supervising the lifting operations shall establish procedures, such as assigning an additional signal person to furnish equivalent protection. This does not apply when lifting personnel in load-line supported personnel platforms. Personnel shall not be lifted when anti-two-block devices are not functioning properly.
- When a *Boom Length Indicator* is inoperative or malfunctioning, the designated person responsible for supervising the lifting operations shall establish the boom lengths at which the lift will be made by actual measurements or marking on the boom.
- When a *Level Indicator* is inoperative or malfunctioning, other means shall be used to level the equipment.

Rated Capacity Limiter (RCL) Systems

Your equipment is equipped with an RCL system which is intended to aid the operator. An RCL is a device that automatically monitors radius, load weight, and load rating and prevents movements of the equipment, which would result in an overload condition.

Test daily for proper operation. Never interfere with the proper functioning of operational aids or warning devices.

Under **no condition** should it be relied upon to replace the use of *Load Charts* and operating instructions. Sole reliance upon these electronic aids in place of good operating practices can cause an accident.

Know the weight of all loads and always check the capacity of the equipment as shown on the *Load Chart* before making any lifts.

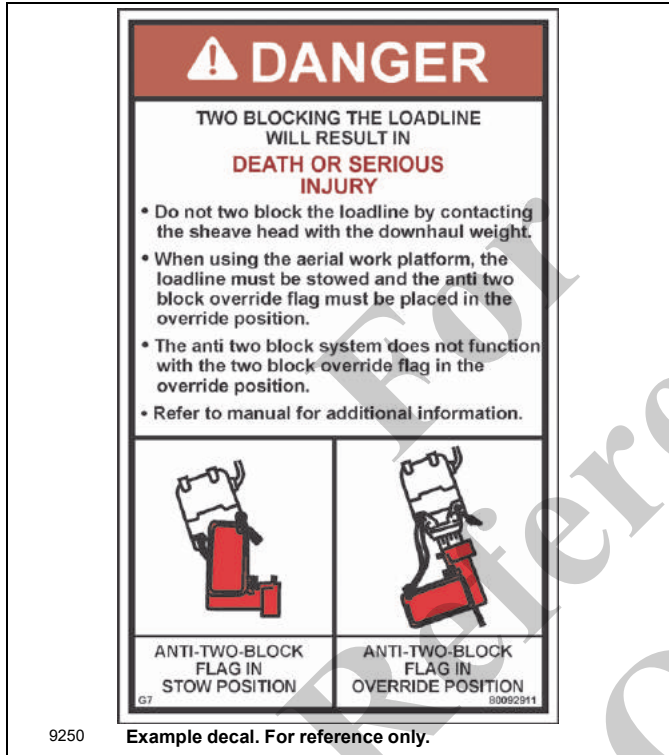
NEVER exceed the rated capacity shown on the *Load Chart*. Always check the *Load Chart* to make sure that the load to be lifted at the desired radius is within the rated capacity of the equipment.

For detailed information concerning the operation and maintenance of the RCL system installed on the equipment, see the appropriate section later in this manual, or the RCL manufacturer's manual supplied with the equipment. Manufacturers of rated capacity limiters may refer to them in their manuals as a load moment indicator (LMI), a hydraulic capacity alert system (HCAS), a safe load indicator (SLI) or an EKS5; National Crane refers to these systems as a rated capacity limiter (RCL) throughout its *Operator* and *Service manuals*.

Anti-Two-Blocking Device

This equipment should have a functional Anti-Two-Block and Control Lock-Out System. Test daily for proper operation.

Two-blocking occurs when the load block (hook block, overhaul ball, rigging, etc.) comes into physical contact with the boom (boom nose, sheaves, jib, etc.). Two-blocking can cause hoist rope (wire rope or synthetic rope), rigging, reeving, and other components to become highly stressed and overloaded, in which case the rope may fail allowing the load, block, etc. to fall.



Two-blocking is more likely to occur when both the main and auxiliary hoist lines are reeved over the main boom nose and jib nose, respectively. An operator, concentrating on the specific line being used, may telescope or lower the boom allowing the other hoist line attachment to contact the boom or jib nose, thus causing damage to the sheaves, or causing the hoist rope to fail, dropping the lifting device to the ground and possibly injuring personnel working below.

Caution must be used when lowering the boom, extending the boom or hoisting up. Let out load line(s) simultaneously

to prevent two-blocking the boom tip(s) and the hook block, etc. The closer the load is carried to the boom nose the more important it becomes to simultaneously let out hoist rope as the boom is lowered. Keep load handling devices a minimum of 107 cm (42 in) below the boom nose at all times.

Two-blocking can be prevented. Operator awareness of the hazards of two-blocking is the most important factor in preventing this condition. An Anti-Two-Block System is intended to assist the operator in preventing dangerous two-block conditions. It is not a replacement for operator awareness and competence.

Never interfere with the proper functioning of operational aids or warning devices.

Working Area Limiter (If Equipped)

This equipment may be equipped with a working area limiter as part of the RCL system, designated as either Work Area Definition System (WADS) or Working Range Limiter (WRL). You must read and understand the operator manual before operating the working area limiter system. Become familiar with all proper operating procedures and with the identification of symbol usage.

The working area limiter is intended to be used as an aid to the operator. It is not a substitute for safe equipment operating practices, experience and good operator judgments.

EQUIPMENT STABILITY/STRUCTURAL STRENGTH

To avoid death or serious injury, make sure that the equipment is on a firm surface with load and equipment configuration within capacity, as shown on the equipment's *Load Chart* and notes.

Make sure that all pins and floats are properly installed and outrigger beams are properly extended before lifting on outriggers. On models equipped with outriggers that can be pinned at the mid-extend position (vertical stripe, if applicable), the outriggers must also be pinned when operating from the mid-extend position.

Use adequate cribbing under outrigger floats to distribute weight over a greater area. Check frequently for settling.

Read and follow the following safety decal for equipment with a single front outrigger.



Carefully follow the procedures in this Operator Manual when extending or retracting the outriggers. Death or serious injury could result from improper equipment setup on outriggers.

The operator must select the proper *Load Chart* and Rated Capacity Limiter (RCL) System program for the outrigger position selected.

Before swinging the superstructure over the side when the outriggers are retracted, consult the *Load Chart* for any boom angle or boom length restrictions.

Long cantilever booms can create a tipping condition when in an extended and lowered position. Retract the boom proportionally with reference to the capacity of the applicable *Load Chart*.

Check equipment stability before lifting loads. Make sure that the outriggers (or tires if lifting on rubber) are firmly positioned on solid surfaces. Make sure that the equipment is level, brakes are set, and the load is properly rigged and attached to the hook. Check the *Load Chart* against the weight of the load. Lift the load slightly off the ground and recheck the stability before proceeding with the lift. Determine the weight of the load before you attempt the lift.

Outrigger beams and jack cylinders (plus single front outrigger, if equipped) must be properly extended and set to provide precise leveling of the equipment. Tires must be clear of the ground before lifting on outriggers.

KEEP THE BOOM SHORT. Swinging loads with a long line can create an unstable condition and possible structural failure of the boom.

Load Charts

Load Charts represent the absolute maximum allowable loads, which are based on either tipping or structural limitations of the equipment under specific conditions. Knowing the precise load radius, boom length, and boom angle should be a part of your routine planning and operation. Actual loads, including necessary allowances, should be kept below the capacity shown on the applicable *Load Chart*.

Load Chart capacities are based on freely suspended loads.

You must use the appropriate *Load Chart* when determining the capability of the equipment in the configuration required to perform the lift.

Maximum lifting capacity is available at the shortest radius, minimum boom length, and highest boom angle.

Do not remove the *Load Charts* from the equipment.

Work Site

Prior to any operation, you must inspect the **entire** work site, including ground conditions, where the equipment will travel and operate. Make sure that the surfaces will support a load greater than the equipment's weight and maximum capacity.

Be aware of all conditions that could adversely effect the stability of the equipment.

WIND FORCES

There are basic principles that must be followed while operating in windy conditions. This information has been provided to assist in determining safe operation in windy conditions.

Always use extreme caution when windy conditions exist. NEVER exceed the rated capacity shown on the *Load Chart*.

Always check the *Load Chart* to make sure that the load to be lifted is within the rated capacity of the equipment.

Wind can have a significant effect on loads that may be lifted by a equipment. Wind forces act differently on a equipment depending upon the direction from which the wind is blowing (e.g., wind on the rear of the boom can result in decreased forward stability, wind on the underside of the boom can result in decreased backward stability, wind on the side of the boom can result in structural damages, etc.)

Wind forces can exert extreme dynamic loads. National Crane recommends that a lift not be made if the wind can cause a loss of control in handling the load.

Wind forces can be determined by typical visible effects on the landscape. To assist you in determining prevailing wind conditions, refer to Table 2-1.

NOTE: The wind speed corresponding to the Beaufort scale in the table is mean wind speed at 10 m (33 ft) elevation over a period of 10 minutes.

Table 2-1 Beaufort Wind Scale

Beaufort Number	Description	Maximum Wind Speed			Visible Indicator Effects of wind as observed on land
		m/s	km/h	mph	
Zero (0)	Calm	0.3	1.1	0.7	Calm; smoke rises vertically
1	Light Air	1.5	5.4	3.4	Smoke drift indicates wind direction. Leaves and wind vanes are stationary.
2	Light Breeze	3.3	11.9	7.4	Wind felt on exposed skin. Leaves rustle. Wind vanes begin to move.
3	Gentle Breeze	5.4	19.4	12.1	Leaves and small twigs constantly moving. Light flags extended.
4	Moderate Breeze	7.9	28.4	17.7	Dust and loose paper raised. Small branches begin to move.
5	Fresh Breeze	10.7	38.5	23.9	Branches of a moderate size move. Small trees in leaf begin to sway.
6	Strong Breeze	13.8	49.7	30.9	Large branches in motion. Whistling heard in overhead wires. Umbrella use becomes difficult. Empty plastic bins tip over.
7	High Wind	17.1	61.6	38.3	Whole trees in motion. Effort needed to walk against the wind.
8	Gale	20.7	74.5	46.3	Some twigs broken from trees. Cars veer on road. Progress on foot is seriously impeded.
9	Strong Gale	24.4	87.8	54.6	Some branches break off trees, and some small trees blow over. Construction/temporary signs and barricades blow over.
10	Storm	28.4	102.2	63.5	Trees are broken off or uprooted, structural damage likely.

Wind Speeds

The maximum permissible wind speed referred to in the load charts is the 3-second wind gust speed measured at the boom tip height and is designated as **V(z)**. This value is either recorded at boom tip or calculated based on mean wind speed recorded at equipment operation site. For lift planning purposes only, the 3-second wind gust speed, **V(z)**, may be calculated based on mean wind speed reported at <http://www.windfinder.com> "Super Forecast".

This 3-second wind gust is assumed to act on the entire equipment and the load. The wind effect on the load can be conservatively estimated as:

- a) If **V(z)** is ≤ 13.4 m/s (30 mph), then the **allowable** load is the published rated capacity from the Load Chart.
- b) If **V(z)** is > 13.4 m/s (30 mph) and is ≤ 20.1 m/s (45 mph), the **allowable** load is the published rated

capacity multiplied by the Capacity Reduction Factor from Table 2-4 (metric) or (non-metric).

NOTE: This condition is limited to operation with the main boom on fully extended outriggers only.

- c) If **V(z)** is > 20.1 m/s (45 mph), then lifting is **NOT** permitted. Cease lifting operations and lower and retract the boom.

In both cases **a)** and **b)** above, the lift may also be limited by the projected wind area of the load **Ap** and by the wind drag coefficient **Cd**: This limit can be determined by comparing the **Actual** wind resistance area with the **Allowable** wind resistance area.

Refer to Figure 2-1 for a simplified calculation method to determine permissible wind speed.

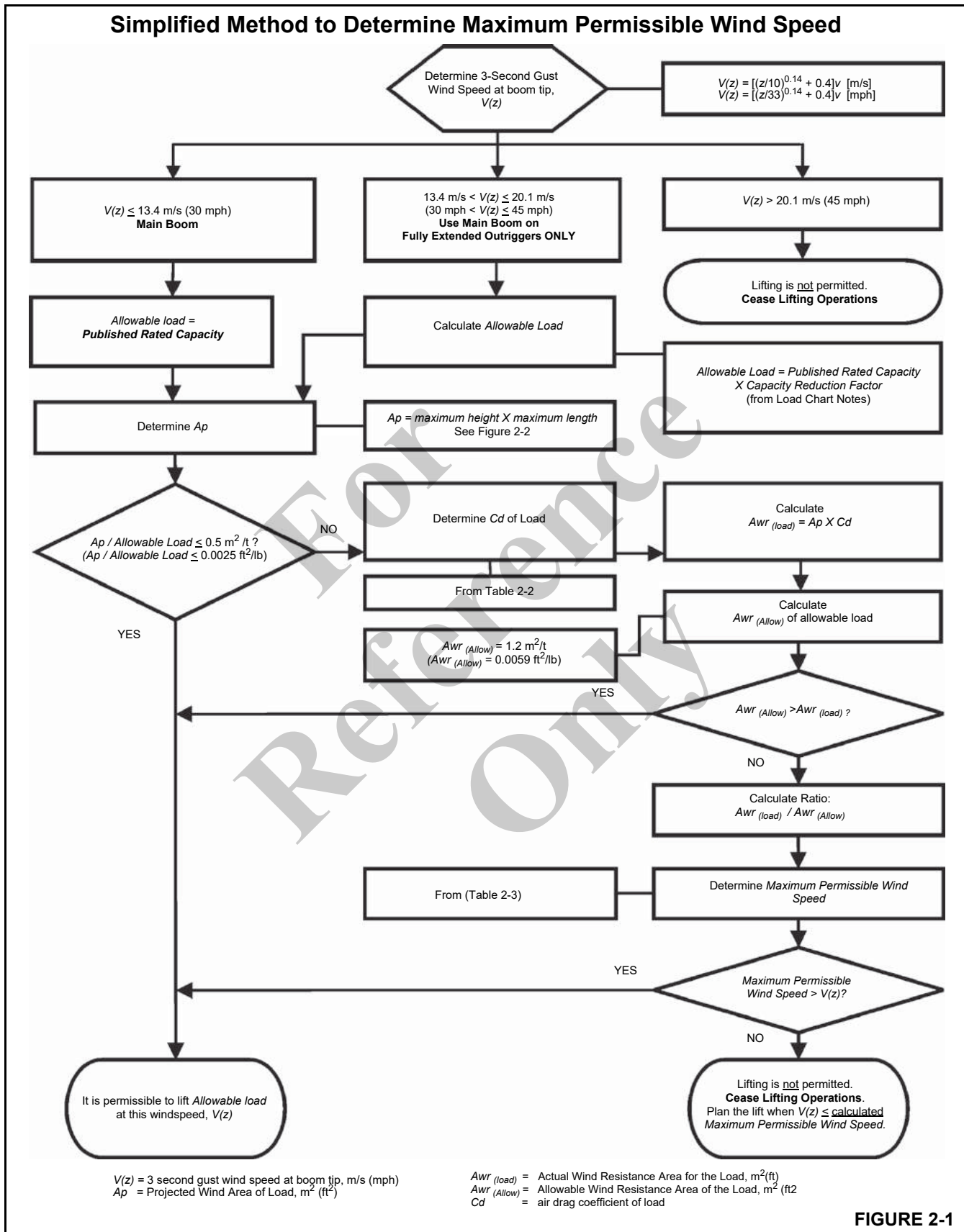


FIGURE 2-1

Determination of 3-second wind gust speed at boom tip height:

The following example illustrates how to calculate 3-second wind gust speed at boom tip height based on mean wind speed recorded by the device located at the equipment operation site:

$V(z)$ is the 3-second wind gust speed at boom tip height Z then:

Metric, with Z [m] and V [m/s]

$$V(z) = [(Z/10)^{0.14} + 0.4] \times V \tag{2.1}$$

Non-metric, with Z [ft] and V [mph]

$$V(z) = [(Z/33)^{0.14} + 0.4] \times V \tag{2.2}$$

where:

V [m/s] [mph] - Mean wind speed at 10 m (22 ft) elevation (upper limit of Beaufort scale)

Example: Suppose you want to lift the load with the maximum boom tip height of 30 m (100 ft) and the recorded mean wind speed by the device located at the equipment operation site is 5.5 m/s (13 mph). This mean wind speed of 5.5 m/s (13 mph) corresponds to Beaufort number 4 (see Table 2-1). The maximum wind velocity according to the Beaufort scale of 4 is 7.9 m/s (17.7 mph).

The mean wind speed (upper limit of Beaufort number) at 10 m (33 ft) height, to be used for calculation is:

$$V = 7.9 \text{ m/s (17.7 mph)}$$

Boom tip height for this lift is $Z = 30 \text{ m (100 ft)}$

then:

Metric, with Z [m] and V [m/s]

$$V(z) = [(30/10)^{0.14} + 0.4] \times 7.9 = 12.4 \text{ m/s}$$

Non-metric, with Z [ft] and V [mph]

$$V(z) = [(100/33)^{0.14} + 0.4] \times 17.7 = 27.8 \text{ mph}$$

Since $V(z)$ is $\leq 13.4 \text{ m/s (30 mph)}$, the allowable loads are the published rated capacities from the Load Chart and can be lifted at this condition.

Size and Shape of the load:

These rated capacities are also based on the assumption that the Wind Resistance Area of load, $Awr_{(load)}$ is not more than 0.0012 square meters per kilogram (0.0059 sq.ft per pound of load. (See below Formulas 2.4 and 2.5.)

The load capacities shall be reduced to account for the larger wind resistance area of load and 3-second wind gust speed at boom tip height. Use tag lines when the wind gust speed is above 13.4 m/s (30 mph) to help control the movement of the load. **National Crane recommends that a lift not be made if the wind can cause a loss of control in handling the load.**

The lift may also be limited by the projected wind area of the load Ap and by the wind drag coefficient Cd . This limit can be determined by comparing the actual wind resistance area of the load with the allowable wind resistance area.

$$Awr_{(load)} = Ap \times Cd \tag{2.3}$$

where:

$Awr_{(load)}$ [m²] [ft²] - Wind resistant area of the load

Ap [m²] [ft²] - projected wind area,

Cd - wind drag coefficient.

Ap is determined by using the calculation of maximum height x maximum length (see Figure 2-3).

For Cd , refer to Table 2-2. If the Cd cannot be calculated or estimated, use a value of 2.4.

The allowable wind resistant area of the load $Awr_{(allow)}$ is equal to 0.0012 square meters per kilogram (0.0059 sq.ft per pound) of allowable load:

Metric, with $m_{(load)}$ [kg] - Mass of the allowable load

$$Awr_{(allow)} = 0.0012 \times m_{(load)} \tag{2.4}$$

Non-metric, with $m_{(load)}$ [lb] - Mass of the allowable load

$$Awr_{(allow)} = 0.0059 \times m_{(load)} \tag{2.5}$$

If $Awr_{(load)}$ is greater than $Awr_{(allow)}$, then lifting this load at this wind speed $V(z)$ is NOT permitted.



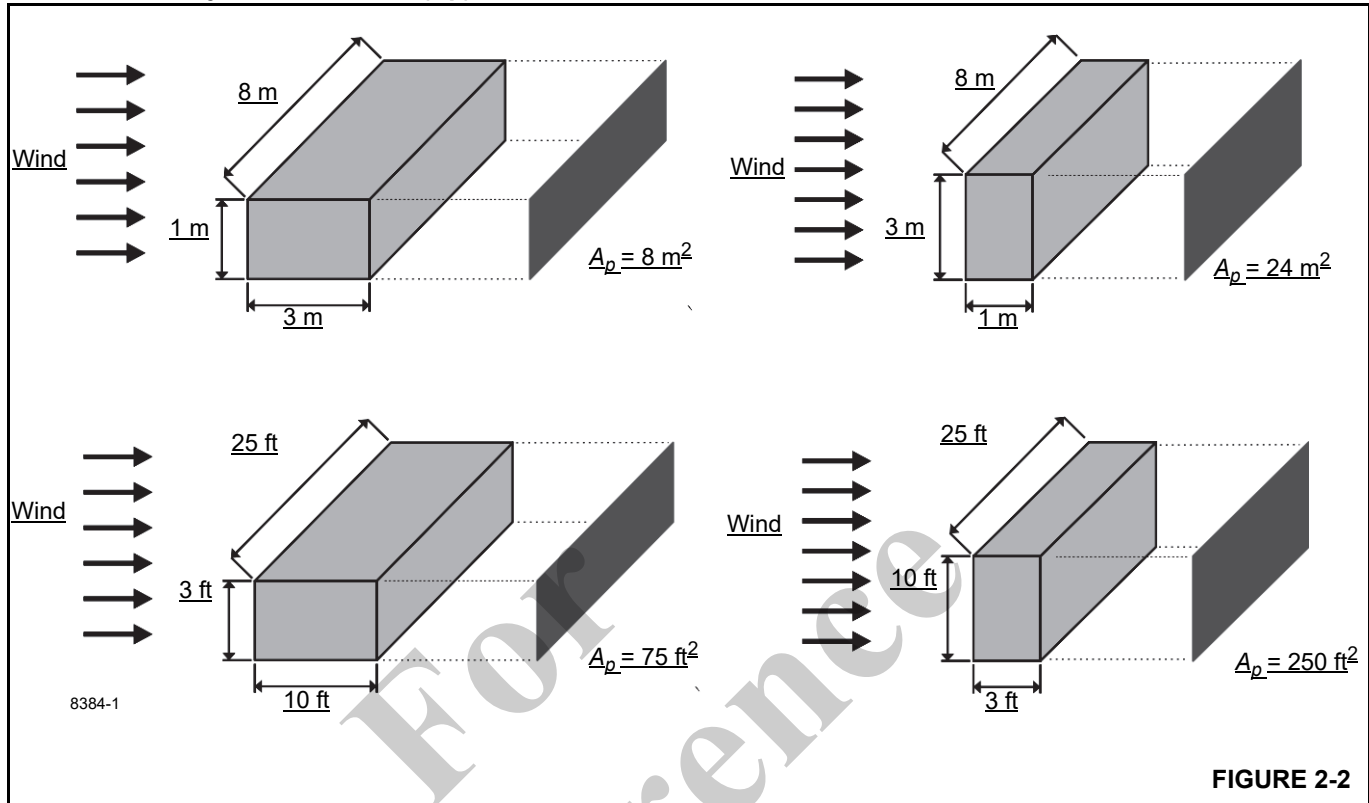
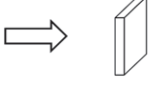






Calculation of Projected Wind Area (A_p):**Determining Wind Drag Coefficient (C_d)**

Table 2-2 shows the typical Shapes and corresponding Wind Drag Coefficient (C_d) values.

If the exact Wind Drag Coefficient of a shape is not known, use the maximum value of the shape's range (Table 2-2).

If the wind drag coefficient of the load cannot be estimated or determined, it shall be assumed that (C_d) = 2.4.

Table 2-2 Wind Drag Coefficient

Shape	Cd	
	1.1 to 2.0	
	0.3 to 0.4	
	0.6 to 1.0	
	0.8 to 1.2	
	0.2 to 0.3	
	0.05 to 0.1	Turbine Blade or Complete Rotor
	Approximately 1.6	

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Maximum Permissible Wind Speed

If the wind resistant area of the load $Awr_{(load)}$ is greater than the allowable wind resistant area $Awr_{(allow)}$, the ratio can be used to determine a permissible wind speed $V(z)$ for the load using Table 2-3.



Table 2-3 Awr Ratio and Permissible Wind Speed $V(z)$ - Imperial units

Note: Permissible and rated wind speeds in this table are the 3-second gust wind speeds at boom tip height.					
Ratio:	1.2	1.4	1.6	1.8	2
	Maximum Permissible Wind Speed (mph)				
For Rated Capacity at 30 mph	27.4	25.4	23.7	22.4	21.2
For Allowable Capacity at 45 mph	41.1	38.0	35.6	33.5	31.8

Rated Load Chart Example - Metric

RATED LIFTING CAPACITIES IN KILOGRAMS
10.9 m - 33.5 m BOOM
ON OUTRIGGERS FULLY EXTENDED - 360°

Radius in Meters	#0001								
	Main Boom Length in Meters								
	10.9	12.2	15.2	**18.4	21.3	24.4	27.4	30.5	33.5
3	+60,000 (69.5)	40,950 (72)	40,950 (76)						
3.5	53,000 (66.5)	40,950 (69.5)	40,950 (74)	28,350 (78)					
4	47,450 (63.5)	40,950 (66.5)	40,950 (72)	28,350 (75.5)	*18,225 (78)				
4.5	42,875 (60.5)	40,950 (64)	40,950 (70)	28,350 (73.5)	18,225 (76)				
5	39,050 (57.5)	39,025 (61.5)	38,300 (67.5)	28,350 (72)	18,225 (75)	*18,225 (78)			
6	32,950 (50.5)	32,925 (55.5)	32,825 (63.5)	28,350 (68.5)	18,225 (72)	18,225 (75)	*18,225 (78)		
7	28,325 (42.5)	28,300 (49)	28,225 (59)	26,250 (65)	18,225 (69)	18,225 (72)	18,225 (74.5)	*16,725 (78)	*11,400 (78)
8	24,150 (32.5)	24,150 (42)	23,975 (54.5)	23,275 (60)	18,225 (66.5)	18,225 (72)	16,575 (74.5)	15,250 (74.5)	11,400 (76)
9	20,600 (16.5)	20,550 (33.5)	20,375 (49.5)	20,025 (55)	18,225 (63)	16,575 (67)	15,050 (70)	13,875 (72.5)	11,400 (74.5)
10		17,200 (20.5)	17,125 (42)	17,025 (54)	17,325 (60)	15,125 (64)	13,725 (67.5)	12,700 (70.5)	11,400 (72.5)
12			15,075 (38)	15,025 (45.5)	12,575 (53.5)	12,075 (59)	11,600 (63)	10,725 (66.5)	10,050 (69)
14				9,000 (35)	9,360 (46)	9,730 (53.5)	9,955 (58.5)	9,205 (62)	8,620 (65)
16				6,750 (19)	7,110 (37.5)	7,475 (47)	7,920 (53)	7,980 (57.5)	7,470 (61.5)
18					5,775 (27)	5,960 (39.5)	6,340 (47.5)	6,525 (53)	6,530 (57.5)
20						4,755 (30.5)	5,145 (41)	5,320 (48)	5,495 (53)
22							3,790 (16.5)	4,210 (33.5)	4,380 (42.5)
24								3,435 (23.5)	3,620 (36)
26									2,975 (28)
28									2,400 (16)
30									2,135 (22)
Minimum boom angle (°) for indicated length (no load)									0
Maximum boom length (m) at 0° boom angle (no load)									33.5

NOTE: () Boom angles are in degrees.
 #RCL operating code. Refer to RCL manual for operating instructions.
 *This capacity is based on maximum boom angle.
 + 9 parts line required to lift this capacity (using aux. boom nose) when using wire rope with a minimum breaking strength of 36,287 kg. Refer to Operator's & Safety Handbook for reeving diagram.
 NOTE: For allowable capacities while operating in 3-second wind gust speeds greater than 13.4 m/s and up to 20.1 m/s, refer to Capacity Reduction Factors for wind speed (3-second gust speed) V(z) greater than 13.4m/s.

Lifting Capacities at Zero Degree Boom Angle								
Boom Angle	Main Boom Length in Meters							
	10.9	12.2	15.2	**18.4	21.3	24.4	27.4	
0°	13,775 (9.2)	11,675 (10.4)	8,145 (13.5)	5,930 (16.6)	4,565 (19.6)	3,535 (22.6)	2,860 (25.7)	2,220 (28.7)

NOTE: () Reference radii in meters.
 ** Boom length is with inner-mid fully extended and outer-mid & fly fully retracted.

FIGURE 2-3

Table 2-4 Example-Capacity Reduction Factors for Wind Speed V(z) Greater than 13.4 m/s - Metric

(Only for lifting with main boom on fully extended outriggers, with or without stowed extension)
 For wind speed $V(z)$ (3-second gust speed at boom tip height) $V(z) > 13.4 \text{ m/s} \leq 20.1 \text{ m/s}$, the Reduced Capacity shall be calculated by multiplying the Published Rated Capacity by the following factors:

Wind Speed $V(z) > 13.4 \text{ m/s}$ $\leq 20.1 \text{ m/s}$	Main Boom Length in Meters								
	10.9	12.2	15.2	18.4	21.0	24.4	27.4	30.5	33.5
Factor	0.9	0.9	0.8	0.8	0.8	0.8	0.8	0.7	0.6

Wind resistance area of load, $Awr_{(load)}$ shall not exceed maximum allowable wind resistance area $Awr_{(allow)}$.
 Maximum allowable wind resistance area, $[m^2] Awr_{(allow)} = 0.0012 \times \text{calculated reduced capacity in kg}$.
 Wind resistance area of load, $Awr_{(load)}$ = projected wind area $Ap \times$ wind drag coefficient Cd for the load.
 For wind resistance Area of load, $Awr_{(load)} >$ maximum allowable wind resistance area, $Awr_{(allow)}$ refer to equipment Operator Manual.

Table 2-5 Awr Ratio and Permissible Wind Speed V(z) - Metric

Note: Permissible and rated wind speeds in this table are the 3-second gust wind speeds at boom tip height.

Ratio:	1.2	1.4	1.6	1.8	2
	Maximum Permissible Wind Speed (m/s)				
For Rated Capacity at 13.4 m/s	12.2	11.4	10.6	10.0	9.5
For Allowable Capacity at 20.1 m/s	18.3	17.0	15.9	15.0	14.2

Example and Sample Calculations (metric)

The following example illustrates how to calculate allowable load while operating in wind speed (3-second wind gust speed) above 13.4 m/s (30 mph) and maximum permissible wind speeds with various combinations of lifted load and wind resistance area.

NOTE: Permissible and calculated wind speeds in this example are the **3-second wind gust speeds at boom tip height V(z)**.

Example 1: Equipment Configuration:

- boom length = 27.4 m,
- load radius = 9 m,
- wind speed is measured at $V(z) \leq 20.1 \text{ m/s}$.

From the **Rated Load Chart Example - Metric** (Figure 2-3), at maximum permissible wind speed, $V(z) = 13.4 \text{ m/s}$, the rated lifting capacity $m_{(allow)}$ for this configuration is 15,050 kg.

The maximum allowable wind resistance area of load is :

$$Awr_{(allow)} = 0.0012 \times m_{(load)} \tag{2.4}$$

$$Awr_{(allow)} = 0.0012 \times 15,050 = 18.06 \text{ m}^2$$

Lifting Limits at wind speed $V(z) \leq 13.4 \text{ m/s}$ at this configuration:

- Maximum load 15,050 kg
- Maximum wind resistance area of load 18.06 m²

For the allowable wind speed $> 13.4 \text{ m/s}$ and $\leq 20.1 \text{ m/s}$, reduce the allowable load. Per Table 2-4, the Factor for main boom length of 27.4 m is 0.8, the allowable load is:

$$m_{(allow)} = 0.8 \times 15,050 = 12,040 \text{ kg}$$

This reduced capacity load has an allowable wind resistance area of:

$$Awr_{(allow)} = 0.0012 \times 12,040 = 14.45 \text{ m}^2$$

Lifting Limits at wind speed $V(z) > 13.4 \text{ m/s}$ and $\leq 20.1 \text{ m/s}$, at this configuration:

- Maximum load 12,040 kg
- Maximum wind resistance area of load 14.45 m²

At wind speeds greater than 13.4 m/s, it is not permissible to lift a load greater than 12,040 kg, even if the wind resistance area of the load is less than 14.45 m².

Refer to the information from the above equipment configuration, examine several load conditions.

Load example 1.1:

With known Wind Drag Coefficient of the load **Cd**, and

- load to be lifted of 11,200 kg,
- Projected Wind Area **Ap** = 9.20 m²,
- Wind Drag Coefficient **Cd** = 1.5

wind resistance area of load can be estimated as

$$Awr_{(load)} = Ap \times Cd = 9.2 \times 1.5 = 13.8 \text{ m}^2$$

Refer to the above **Lifting Limits at wind speed V(z) > 13.4 m/s and ≤ to 20.1 m/s**. Comparing the load and wind resistant area to the allowable:

- Is the load to be lifted less than allowable load?
11,200 kg ≤ 12,040 kg YES
- Is **Awr_(load)** less than **Awr_(allow)**?
13.8 m² ≤ 14.45 m² YES

Conclusion: This load is permissible to lift in wind speed up to 20.1 m/s.

Load example 1.2:

With unknown Wind Drag Coefficient of the load **Cd**,

- Load to be lifted of 10,000 kg,
- Projected Wind Area **Ap** = 5.45 m²,
- Wind Drag Coefficient **Cd** = unknown

NOTE: If exact Wind Drag Coefficient is not known, it shall be assumed as 2.4.

- the wind resistance area of load can be estimated as

$$Awr_{(load)} = Ap \times Cd = 5.45 \times 2.4 = 13.08 \text{ m}^2$$

Refer to the above **Lifting Limits at V(z) > 13.4 m/s and ≤ 20.1 m/s**. Comparing the load and wind resistant area to the allowable:

- Is the load to be lifted less than allowable load?
10,000 kg ≤ 12,040 kg YES
- Is **Awr_(load)** less than **Awr_(allow)**?
13.08 m² ≤ 14.45 m² YES

Conclusion: This load is permissible to lift in wind speed up to 20.1 m/s.

Load example 1.3a:

With large wind resistance area of the load **Awr_(load)**,

- Load to be lifted of 14,000 kg,
- Projected Wind Area **Ap** = 21.85 m²,
- Wind Drag Coefficient **Cd** = 1.2

the wind resistance area of load can be estimated as:

$$Awr_{(load)} = Ap \times Cd = 21.85 \times 1.2 = 26.22 \text{ m}^2$$

Refer to the above **Lifting Limits at wind speed V(z) > 13.4 m/s and ≤ 20.1 m/s**. Comparing the load to the allowable:

- Is the load to be lifted less than allowable load?
14,000 kg ≤ 12,040 kg NO

Conclusion: This load is NOT permissible to lift in wind speed up to 20.1 m/s.

Refer to the above **Lifting Limits at wind speed V(z) < 3.4 m/s**. Comparing the load to the allowable:

- Is the load to be lifted less than allowable load?
14,000 kg ≤ 15,050 kg YES

The maximum permissible wind speed for this load is 13.4 m/s, depending on the wind resistance area of the load.

- Is **Awr_(load)** less than **Awr_(allow)**?
26.22 m² ≤ 18.06 m² NO

Conclusion: This load is NOT permissible to lift in wind speed at 13.4 m/s, but is permitted to lift at a reduced wind speed calculated as follows:

$$\text{Ratio} \frac{Awr_{(load)}}{Awr_{(allow)}} = \frac{26.22}{18.06} = 1.45$$

From Table 2-5, the maximum permissible wind speed at ratio of 1.45 (rounded to next higher table value of 1.6) is 10.6 m/s.

Conclusion: This load is permissible to lift in wind speed up to 10.6 m/s only.

Load example 1.3b:

With large wind resistance area of the load **Awr_(load)**,

- Load to be lifted of 8,000 kg,
- Projected Wind Area **Ap** = 15.25 m²,
- Wind Drag Coefficient **Cd** = 1.3

the wind resistance area of load can be estimated as

$$Awr_{(load)} = Ap \times Cd = 15.25 \times 1.3 = 19.83 \text{ m}^2$$

Refer to the above **Lifting Limits at wind speed V(z) > 13.4 m/s and ≤ 20.1 m/s**. Comparing the load and wind resistant area to the allowable:

- Is the load to be lifted less than allowable load?
8,000 kg ≤ 12,040 kg YES
- Is **Awr_(load)** less than **Awr_(allow)**?
19.83 m² ≤ 14.45 m² NO

$$\text{Ratio } \frac{Awr_{(load)}}{Awr_{(allow)}} = \frac{19.83}{14.45} = 1.37$$

From Table 2-5, the maximum permissible wind speed at ratio of 1.37 (rounded to next higher table value of 1.4) is 17.0 m/s.

Conclusion: This load is permissible to lift in wind speed up to 17.0 m/s only.

Conclusion: This load is NOT permissible to lift in wind speed up to 20.1 m/s, but permitted to lift at a reduced wind speed calculated as follows:

Table 2-6 Example-Capacity Reduction Factors for Wind Speed V(z) Greater than 30 mph - Non-metric

(Only for lifting with main boom on fully extended outriggers, with or without stowed extension)

For wind speed **Vz** (3-second gust speed at boom tip height) is greater than 30 mph ≤ 45 mph, the Reduced Capacity shall be calculated by multiplying the Published Rated Capacity by the following factors:

Wind Speed Vz > 30 mph ≤ 45 mph	Main Boom Length in Feet								
	36	40	50	60	70	80	90	100	110
Factor	0.9	0.9	0.8	0.8	0.8	0.8	0.8	0.7	0.5

Wind resistance area of load, **Awr_(load)**, shall not exceed maximum allowable wind resistance area **Awr_(allow)**.

Maximum allowable wind resistance area in lb., **Awr_(allow)** = 0.0059 x calculated reduced capacity in lb.

Wind resistance area of load, **Awr_(load)** = projected wind area **Ap** x wind drag coefficient **Cd** for the load.

For wind resistance area of load, **Awr_(load)** > maximum allowable wind resistance, **Awr_(allow)**, refer to equipment Operator Manual.

Rated Load Chart Example - Non-metric

RATED LIFTING CAPACITIES IN POUNDS
36 FT. - 110 FT. BOOM
ON OUTRIGGERS FULLY EXTENDED - 360°

Radius in Feet	#0001								
	Main Boom Length in Feet								
	36	40	50	**60	70	80	90	100	110
10	130,000 (69.5)	90,300 (71.5)	90,300 (75.5)	*62,500 (78)					
12	112,500 (65.5)	90,300 (68.5)	90,300 (73)	62,500 (76.5)	*40,200 (78)				
15	93,250 (60)	90,300 (63.5)	90,250 (69.5)	62,500 (73.5)	40,200 (76)	*40,200 (78)			
20	71,550 (49.5)	71,500 (55)	71,300 (63)	62,500 (68)	40,200 (71.5)	40,200 (74.5)	40,200 (78)	*36,900 (78)	
25	56,650 (38.5)	56,600 (45)	56,350 (56)	53,650 (83)	40,200 (67)	40,200 (70.5)	37,950 (73)	34,900 (75)	*25,150 (78)
30	43,500 (11.5)	44,300 (32)	43,950 (48.5)	43,650 (57.5)	40,200 (62.5)	37,050 (66)	32,750 (69.5)	30,200 (72)	25,150 (74)
35			33,650 (40)	33,700 (51.5)	34,700 (58)	33,650 (62)	28,550 (66)	26,400 (69)	24,700 (71.5)
40			25,800 (28)	26,150 (44.5)	26,100 (52.5)	27,100 (58.5)	25,200 (62.5)	23,300 (66)	21,800 (68.5)
45				20,100 (36.5)	20,450 (47)	22,300 (54)	22,400 (59)	20,700 (62.5)	19,400 (65.5)
50				17,550 (53)	17,400 (41)	18,250 (49.5)	19,100 (55)	18,550 (59.5)	17,350 (62.5)
55					14,300 (33.5)	15,100 (44)	16,000 (51)	16,400 (56)	15,800 (60)
60					11,600 (23.5)	12,700 (38)	13,550 (46.5)	13,950 (52.5)	14,100 (56.5)
65						10,700 (31.5)	11,550 (41.5)	11,950 (48.5)	12,300 (53.5)
70						9,010 (22.5)	9,920 (36)	10,250 (44)	10,650 (50)
75							8,510 (29.5)	8,890 (39.5)	9,250 (46)
80							7,260 (21)	7,690 (34.5)	8,050 (42.5)
85								6,620 (28.5)	7,010 (38)
90								5,630 (20)	6,100 (33)
95									5,240 (27)
100									4,480 (19.5)
Minimum boom angle (°) for indicated length (no load)									0
Maximum boom length (ft.) at 0° boom angle (no load)									110

NOTE: () Boom angles are in degrees.
 #RCL operating code. Refer to RCL manual for operating instructions.
 *This capacity is based on maximum boom angle.
 NOTE: For allowable capacities while operating in 3-second wind gust speeds greater than 30 mph and up to 45 mph, refer to Capacity Reduction Factors for wind speed (3-second gust speed) $V(\hat{z})$ greater than 30 mph.

Lifting Capacities at Zero Degree Boom Angle									
Boom Angle	Main Boom Length in Feet								
	36	40	50	**60	70	80	90	100	110
0°	30,350 (30.1)	25,700 (34.2)	17,950 (44.2)	13,050 (54.6)	10,050 (64.2)	7,790 (74.2)	6,300 (84.2)	4,900 (94.2)	3,900 (104.2)

NOTE: () Reference radii in feet.
 ** Boom length is with inner-mid fully extended and outer-mid & fly fully retracted.

8382-1

FIGURE 2-4

Example and Sample Calculations (Non-metric)

The following example illustrates how to calculate allowable load while operating in wind speed (3-second wind gust speed) above 13.4 m/s (30 mph) and maximum permissible wind speeds with various combinations of lifted load and wind resistance area.

NOTE: Permissible and calculated wind speeds in this example are the **3-second wind gust speeds at boom tip height $V(z)$** .

Example 2:

Equipment is configured with:

- boom length = 90 ft,
- load radius = 40 ft, and
- wind speed is measured at $V(z) \leq 45$ mph.

The **Rated Load Chart Example - Non-metric** (Figure 2-4), at maximum permissible wind speed, $V(z) = 30$ mph, the rated lifting capacity $m_{(allow)}$ for this configuration is 25,200 lb.

The maximum allowable wind resistance area of load is:

$$Awr_{(allow)} = 0.0059 \times m_{(load)} \quad (2.5)$$

$$Awr_{(allow)} = 0.0059 \times 25,200 = 149 \text{ ft}^2$$

Lifting Limits at wind speed $V(z) < 30$ mph at this configuration:

- Maximum load 25,200 lb
- Maximum wind resistance area of load 149 ft²

For the allowable wind speed > 30 mph and ≤ 45 mph, reduce the allowable load. , the Factor for a main boom length of 90 ft is 0.8, thus the allowable load is:

$$m_{(allow)} = 0.8 \times 25,200 = 20,160 \text{ lb}$$

This reduced capacity load has an allowable wind resistance area of:

$$Awr_{(allow)} = 0.0059 \times 20,160 = 119 \text{ ft}^2$$

Lifting Limits at wind speed $V(z) > 30$ mph and ≤ 45 mph at this configuration:

- Maximum load 20,160 lb
- Maximum wind resistance area of load 119 ft²

Example, wind speeds greater than 13.4 m/s is **NOT** permissible to lift a load greater than 20,160 lb, even if the wind resistance area of the load is less than 119 ft².

Refer to the above equipment configuration for the following load conditions:

Load example 2.1:

With known Wind Drag Coefficient of the load **Cd** ,

- load to be lifted of 19,500 lb,
- Projected Wind Area **Ap** = 70 ft²,
- Wind Drag Coefficient **Cd** = 1.5

then the wind resistance area of load can be estimated as

$$Awr_{(load)} = Ap \times Cd = 70 \times 1.5 = 105 \text{ ft}^2$$

Refer to the above **Lifting Limits at wind speed $V(z) > 30$ mph and ≤ 45 mph**. Comparing the load and wind resistant area to the allowable:

- Is the load to be lifted less than allowable load?
19,500 lb \leq 20,160 lb YES
- Is **$Awr_{(load)}$** less than **$Awr_{(allow)}$** ?
105 ft² \leq 119 ft² YES

Conclusion: This load is permissible to lift in wind speed up to 45 mph.

Load example 2.2:

With unknown Wind Drag Coefficient of the load **Cd** ,

- Load to be lifted of 18,000 lb,
- Projected Wind Area **Ap** = 45 ft²,
- Wind Drag Coefficient **Cd** = unknown

NOTE: If exact Wind Drag Coefficient is not known, it shall be assumed as 2.4.

the wind resistance area of load can be estimated as

$$Awr_{(load)} = Ap \times Cd = 45 \times 2.4 = 108 \text{ ft}^2$$

Refer to the above **Lifting Limits at wind speed $V(z) > 30$ mph and ≤ 45 mph**. Comparing the load and wind resistant area to the allowable:

- Is the load to be lifted less than allowable load?
18,000 lb \leq 20,160 lb YES
- Is **$Awr_{(load)}$** less than **$Awr_{(allow)}$** ?
108 ft² \leq 119 ft² YES

Conclusion: This load is permissible to lift in wind speed up to 45 mph.

Load example 2.3a:

With large wind resistance area of the load **$Awr_{(load)}$** ,

- Load to be lifted of 22,000 lb,
- Projected Wind Area **Ap** = 180 ft²,
- Wind Drag Coefficient **Cd** = 1.2

the wind resistance area of load can be estimated as:

$$Awr_{(load)} = Ap \times Cd = 180 \times 1.2 = 216 \text{ ft}^2$$

Refer to the above **Lifting Limits at wind speed V(z) > 30 mph and ≤ 45 mph**. Comparing the load to the allowable:

- Is the load to be lifted less than allowable load?
22,000 lb ≤ 20,160 lb NO

Conclusion: This load is NOT permissible to lift in wind speed up to 45 mph.

Refer to the above **Lifting Limits at wind speed V(z) up to 30 mph**. Comparing the load to the allowable:

Is the load to be lifted less than allowable load?
22,000 lb ≤ 25,200 lb YES

The permissible wind speed for this load is 30 mph, depending on the wind resistance area of the load.

- Is $Awr_{(load)}$ less than $Awr_{(allow)}$?
216 ft² ≤ 149 ft² NO

Conclusion: This load is NOT permissible to lift in wind speed at 30 mph, but permitted to lift at a reduced wind speed calculated as follows:

$$\text{Ratio } \frac{Awr_{(load)}}{Awr_{(allow)}} = \frac{216}{149} = 1.45$$

From Table 2-7, the maximum permissible wind speed at ratio of 1.45 (rounded to next higher table value of 1.6) is 23.7 mph.

Conclusion: This load is permissible to lift in wind speed up to 23.7 mph only. **Conclusion:** This load is permissible to lift in wind speed up to 38.0 mph only.

Table 2-7 Awr Ratio and Permissible Wind Speed V(z) - Non-Metric

Note: Permissible and rated wind speeds in this table are the 3-second gust wind speeds at boom tip height.					
Ratio:	1.2	1.4	1.6	1.8	2
	Maximum Permissible Wind Speed (mph)				
For Rated Capacity@ 30 mph	27.4	25.4	23.7	22.4	21.2
For Allowable Capacity@ 45 mph	41.1	38.0	35.6	33.5	31.8

Load example 2.3b:

With large wind resistance area of the load $Awr_{(load)}$,

- Load to be lifted of 12,000 lb,
- Projected Wind Area $Ap = 125 \text{ ft}^2$,
- Wind Drag Coefficient $Cd = 1.3$

the wind resistance area of load can be estimated as:

$$Awr_{(load)} = Ap \times Cd = 125 \times 1.3 = 162 \text{ ft}^2$$

Refer to the above **Lifting Limits at wind speed V(z) > 30 mph and ≤ 45 mph**. Comparing the load and wind resistant area to the allowable:

- Is the load to be lifted less than allowable load?
12,000 lb ≤ 20,160 lb YES
- Is $Awr_{(load)}$ less than $Awr_{(allow)}$?
162 ft² ≤ 119 ft² NO

Conclusion: This load is NOT permissible to lift in wind speed up to 45 mph, but permitted to lift at a reduced wind speed calculated as follows:

$$\text{Ratio } \frac{Awr_{(load)}}{Awr_{(allow)}} = \frac{162}{119} = 1.37$$

From Table 2-7, the maximum permissible wind speed at ratio of 1.37 (rounded to next higher table value of 1.4) is 38.0 mph.

Lifting Operations

Before lifting, position the equipment on a firm surface, properly extend and set the outriggers, and level the equipment. Depending on the nature of the supporting surface, adequate cribbing may be required to obtain a larger bearing surface.

The equipment is equipped with a bubble level that should be used to determine whether the equipment is level. The load line can also be used to estimate the levelness of the equipment by checking to make sure that it is in-line with the center of the boom at all points on the swing circle.

If the jib, or auxiliary boom nose is to be used, make sure that the electrical cable and the weight for the Anti-Two-Block Switch are properly installed and the Rated Capacity Limiter (RCL) is programmed for the equipment configuration. Refer to the RCL operator manual supplied with the equipment.

Verify the equipment's capacity by checking the *Load Chart* against the weight of the load. Then, lift the load slightly at first to ensure stability before proceeding with the lift.

Make sure that the load is properly rigged and attached. Always determine the weight of the load before you attempt to lift it and remember that all rigging (slings, etc.) and lifting devices (hook block, jib, etc.) must be considered part of the load.

Measure the load radius before making a lift and stay within approved lifting areas based on the range diagrams and working area diagrams on the equipment's *Load Chart*.

Always keep the load as near to the equipment and as close to the ground as possible.

Do not overload the equipment by exceeding the capacities shown on the appropriate *Load Chart*. Death or serious injury could result from the equipment tipping over or failing structurally from overload.

The equipment can tip over or fail structurally if:

- The load and equipment's configuration is not within the capacity as shown on the applicable *Load Chart* and notes.
- The ground is soft and/or the surface conditions are poor.
- Outriggers are not properly extended and set. On models equipped with outriggers that can be pinned at the intermediate positions, the outriggers must also be pinned when operating from the intermediate position.
- Cribbing under the outrigger pads is inadequate.
- The equipment is improperly operated.

Do not rely on the equipment's tipping to determine your lifting capacity.

Make sure that the hoist line is vertical before lifting. Do not subject the equipment to side loading. A side load can tip the equipment or cause it to fail structurally.

Load Chart capacities are based on freely suspended loads. Do not pull posts, pilings, or submerged articles. Make sure that the load is not frozen or otherwise attached to the ground before lifting.

If you should encounter a tipping condition, immediately lower the load with the hoist line and retract or elevate the boom to decrease the load radius. Never lower or extend the boom; this will aggravate the condition.

Use tag lines whenever possible to help control the movement of the load.

When lifting loads, the equipment will lean toward the boom and the load will swing out, increasing the load radius. Make sure that the equipment's capacity is not exceeded when this occurs.

Do not strike any obstruction with the boom. If the boom should accidentally contact an object, stop immediately. Inspect the boom. Remove the equipment from service if the boom is damaged.

Never push or pull with the equipment boom.

Avoid sudden starts and stops when moving the load. The inertia and an increased load radius could tip the equipment over or cause it to fail structurally.

Using only one hoist at a time when lifting loads is recommended. See "Tilt-Up Panel Lifting" on page 2-20 for additional lifting instructions.

Always use enough parts-of-line to accommodate the load to be lifted. Lifting with too few parts-of-line can result in failure of the hoist rope.

Counterweight

On equipment equipped with removable counterweights, make sure that the appropriate counterweight sections are properly installed for the lift being considered.

Do not add material to the counterweight to increase capacity. United States Federal law prohibits modification or additions which affect the capacity or safe operation of the equipment without the manufacturer's written approval. [OSHA 29CFR 1926.1434]

Outrigger Lift Off

Regarding "lifting" of an outrigger pad during craning activities, be advised that the rated loads for these equipment, as indicated on the equipment's *Load Chart*, do not exceed 85% of the tipping load on outriggers as determined by SAE J765 JUNE2017 "Equipment's Stability Test Code." An outrigger pad may lift off the ground during operation of the equipment within the capacity limits of the *Load Chart*, yet the equipment will not have reached instability. The "balance point" for stability testing according to SAE and National Crane criteria is a condition of loading wherein the load moment acting to overturn the equipment is equal to the maximum moment of the equipment available to resist overturning. This balance point or point of instability for equipment does not depend on "lifting" of an outrigger but rather on comparison of the "opposing" load moments.

The occurrence of an outrigger lifting from the ground is often attributed to the natural flex in the equipment's frame. This may happen when lifting a load in certain configurations within the capacity limits of the *Load Chart* and is not necessarily an indication of an unstable condition.

Provided the equipment is properly set up, the equipment is in good working condition, that all operator's aids are properly programmed, that the qualified equipment operator adheres to the instructions found in the applicable *Load Chart*, *Operator Manual* and decals on the equipment, the equipment should not be unstable.

Multiple Equipment Lifts

Multiple equipment lifts are not recommended.

Any lift that requires more than one equipment must be precisely planned and coordinated by a qualified person. If it is necessary to perform a multi-equipment lift, the operator shall be responsible for assuring that the following minimum safety precautions are taken:

- Secure the services of a qualified person to direct the operation.

- Make sure that all signals are coordinated through the lift director or person in charge of the lift.
- Coordinate lifting plans with the operators, designated person, and signal person prior to beginning the lift.
- Maintain communication between all parties throughout the entire operation. If possible, provide approved radio equipment for voice communication between all parties engaged in the lift.
- Use outriggers on equipment so equipped.
- Calculate the amount of weight to be lifted by each equipment and attach slings at the correct points for proper weight distribution.
- Make sure that the load lines are directly over the attach points to avoid side loading and transfer of loading from one equipment to the other.
- Do not travel. Lift only from a stationary position.
- The wire rope and sheaves shall be inspected prior to and following the lifting operations for chaffing or scrubbing.
- The total gross load shall not exceed 80% of the standard load chart. The operator shall be responsible to control this as the RCL does not have a feature to set reduced lifting limits.
- The auxiliary hoist line shall be considered part of the deducts to determine net allowable load.
- The panel shall be lifted so that the hoist lines are in line with the equipment.
- The load shall be controlled to prevent rotation of the load and to make sure that the load stays in line with the boom.
- The load must be balanced with the auxiliary: load line not taking more than half the load at any time during the lift. The RCL will not be providing coverage for the line pull of the auxiliary hoist line.
- The effect of wind loads on the equipment and panel shall be taken into consideration. Operations shall be halted if the wind can cause a loss of control in handling the load.
- The main hoist line shall be used to raise the panel into the vertical position.

Tilt-Up Panel Lifting

Requirements and recommendations regarding operation and use of National Crane equipment are stated on decals and in the Operator Manual provided with each specific model machine. Using the subject equipment to perform tilt-up panel lifting with two hoist lines poses new and different hazards than does normal lifting use.

Therefore, the following additional precautions must be taken if it is necessary for the equipment to be used to perform tilt-up panel lifting using a equipment equipped with two hoists:

- The equipment must be set up and operated in accordance with National Crane's instructions in the Operator Manual, Load Capacity Chart, and decals affixed to the equipment.
- The hoist rope from the main hoist shall be reeved over the main boom nose reeved for two parts of line.
- The hoist rope from the auxiliary hoist shall be reeved over the auxiliary boom nose reeved for one part-of-line, or up to two parts-of-line depending on the applicable load chart ratings.
- The load shall be connected with the main hoist line connected to the end closest to the equipment and the auxiliary hoist line connected to the end farthest from the equipment.
- The anti-two-block system shall be installed and inspected to confirm that it is active to monitor both hoist lines.
- The RCL hoist selection shall be set to main hoist and two parts-of-line.

Make sure that all personnel working on and around the equipment are properly trained and thoroughly familiar with operational functions of the equipment and safe operating and work practices. Personnel should be thoroughly familiar with regulations and standards governing equipment and their operation. Work practices may vary slightly between government regulations, industry standards, local and job-site rules and employer policies so a thorough knowledge of and compliance with all relevant work rules is necessary.

PILE DRIVING AND EXTRACTING

Pile driving and extracting are applications approved by National Crane, provided all equipment is operated within factory guidelines. The following operating requirements must be used during pile driving and extracting with National Crane mobile hydraulic equipment:

Pile driving and pile extraction using a mobile equipment introduces many variable and unknown factors that must be considered when using a equipment for this application. Because of these factors, discretion must be exercised when pile driving or pile extraction is being considered.

It is not the intention of National Crane to recommend specific types or makes of pile driving and pile extraction equipment, but rather to advise of the operational requirements to help avoid the detrimental effects that pile driving and pile extraction can have on the equipment.

In addition to the operating requirements that are detailed in the operating manuals and on the load capacity chart, pile driving and extracting operations are approved by National Crane, provided all guidelines outlined below are followed:

- All pile driving and extracting operations shall be restricted to fully extended outriggers with all tires clear of the ground.
- The combined weight of the driver or extractor, piling, leads, attachments, etc., shall not exceed 80% of the published load chart values for on-outriggers operation.
- The pile driver or pile extractor and attachments shall be kept clear of the boom nose at all times.
- The pile driver and piling shall be suspended from a hoist cable with sufficient line speed to meet or exceed the rate of descent of the driver and piling to preclude impact loading or vibration from being induced into the boom and equipment structure.
- Pile driving or extracting shall be restricted to over the main boom only and shall not be permitted over a jib.
- Pile extraction using only the equipment hoist line is unsafe and not permitted since load values cannot be accurately determined. Only pile extraction devices that do not transmit vibration or shock loading into the equipment are permitted. All possible precautionary measures shall be taken to prevent shock loads or vibration from being imposed on equipment components, either directly through the hoist cable or indirectly from ground borne vibration.
- The load lines shall be kept vertical at all times during pile driving and pile extraction operations.
- The operator and other personnel associated with the pile driving and pile extraction operation shall have read and understood all safety standards applicable to equipment operations as well as being thoroughly trained in the safe operation of pile driving and extracting equipment.

Equipment

- Hoists shall be equipped with a cable follower to aid in proper spooling of cable.
- All cable retainer pins and cable guides/retainers shall be in place.
- All jibs must be removed from the machine before pile driving or extraction begins.
- All hoist hooks shall be equipped with a positive locking latch.

Equipment Inspection

- In addition to the equipment's frequent and periodic inspections, dated daily records shall be maintained

showing inspections were performed on the equipment during the time it was used for pile driving or extraction.

- All anti-two-block warning devices and RCL systems shall be inspected daily and verified to be functional.
- All areas of the equipment subject to fatigue shall be inspected monthly, and before the equipment is to return to lifting service.
- The boom shall be inspected daily to make sure that all wear pads remain in place. Equipment which utilize pinned boom sections shall be inspected daily to make sure that the pinning mechanism operates properly and to check for undue wear at the pins and pinning plates.
- The hoist cable shall be inspected daily to make sure that no chafing or wear is occurring.

ELECTROCUTION HAZARD

Thoroughly read, understand, and abide by all applicable federal, state, and local regulations regarding operation of equipment near electric power lines or equipment.

United States federal law prohibits the use of equipment closer than 6 m (20 ft) to power sources up to 350 kV and greater distances for higher voltages unless the line's voltage is known [29CFR1910.180 and 29CFR1926, sub-part CC].

To avoid death or serious injury, National Crane recommends that all parts of equipment, boom, and load be kept at least 6 m (20 ft) away from all electrical power lines and equipment less than 350 kV.

NOTE: For detailed guidelines on operating near power lines, refer to the current edition of OSHA 29CFR1926.1408 and ASME B30.5 American National Standard.



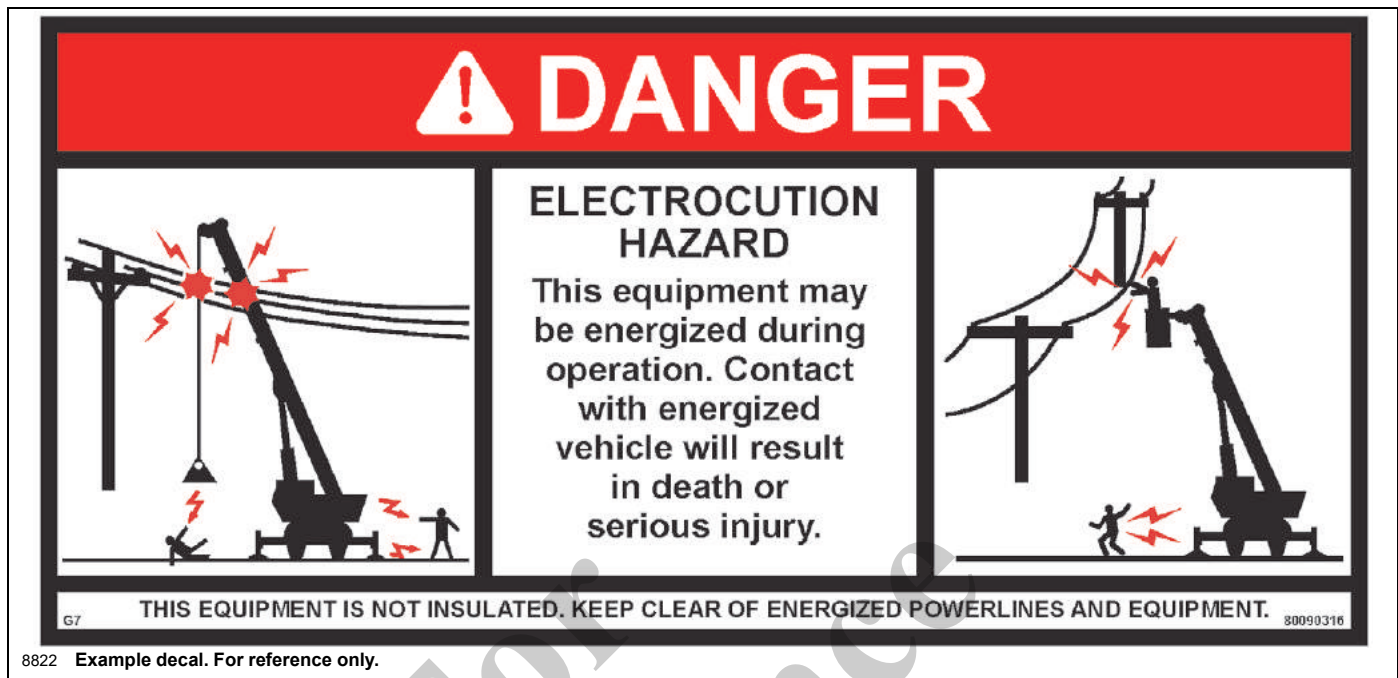
DANGER

Electrocution Hazard!

National Crane equipments are not equipped with all features required to operate within OSHA 29CFR1926.1408, Table A clearances when the power lines are energized.

If operation within 3 m (10 ft) of any power lines cannot be avoided, the power utility **must** be notified and the power lines **must** be de-energized and grounded **before** performing any work.

Electrocution **can occur** even without direct contact with the equipment.



8822 Example decal. For reference only.

Equipment operation is dangerous when close to an energized electrical power source. Exercise extreme caution and prudent judgment. Operate slowly and cautiously when in the vicinity of power lines.

Before operating this equipment in the vicinity of electrical power lines or equipment, notify the power utility company. Obtain positive and absolute assurance that the power has been turned off.

This equipment is **not insulated**. Always consider all parts of the load and the equipment, including the hoist rope, wire rope, pendant cables, and tag lines, as conductors. You, the operator, are responsible for alerting all personnel of dangers associated with electrical power lines and equipment. Do not allow unnecessary personnel in the vicinity of the equipment while operating. Permit no one to lean against or touch the equipment. Permit no one, including riggers and load handlers, to hold the load, load lines, tag lines, or rigging gear.

If the load, hoist rope, boom, or any portion of the equipment contacts or comes too close to an electrical power source, everyone in, on, and around the equipment can be seriously injured or killed.

Most overhead power lines **are not** insulated. Treat all overhead power lines as being energized unless you have reliable information to the contrary from the utility company or owner.

The rules in this *Operator Manual* must be followed at all times, even if the electrical power lines or equipment have been de-energized.

The safest way to avoid electrocution is to stay away from electrical power lines and electrical power sources.

It is not always necessary to contact a power line or power source to become electrocuted. Electricity, depending on magnitude, can arc or jump to any part of the load, load line, or equipment boom if it comes too close to an electrical power source. Low voltages can also be dangerous.

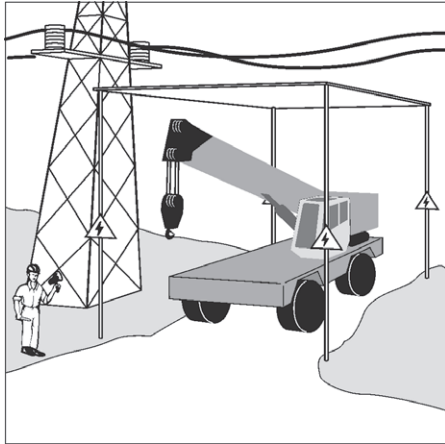
Set-Up and Operation

During equipment use, assume that every line is energized (“hot” or “live”) and take the necessary precautions.

Set up the equipment in a position such that the load, boom, or any part of the equipment and its attachments cannot be moved to within 6 m (20 ft) of electrical power lines or equipment. This includes the equipment boom (fully extended to maximum height, radius, and length) and all attachments (jibs, rigging, loads, etc.). Overhead lines tend to blow in the wind so allow for line movement when determining safe operating distance.

A suitable barricade should be erected to physically restrain the equipment and all attachments (including the load) from entering into an unsafe distance from electrical power lines or equipment.

Plan ahead and always plan a safe route before traveling under power lines. Rider poles should be erected on each side of a crossing to assure sufficient clearance is maintained.



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United States OSHA regulations require a flagman when operating in close proximity to energized power lines.

Appoint a reliable and qualified signal person, equipped with a loud signal whistle or horn and voice communication equipment, to warn the operator when any part of the equipment or load moves near a power source. This person shall have no other duties while the equipment is working.

Tag lines should always be made of non-conductive materials. Any tag line that is wet or dirty can conduct electricity.

Do not store materials under power lines or close to electrical power sources.

Electrocution Hazard Devices

The use of insulated links, insulated boom cages/guards, or proximity warning devices does not assure that electrical contact will not occur. Even if codes or regulations require the use of such devices, failure to follow the rules listed here may result in serious injury or death. You should be aware that such devices have limitations and you should follow the rules and precautions outlined in this manual at all times even if the equipment is equipped with these devices.

Insulating links installed into the load line afford limited protection from electrocution hazards. Links are limited in their lifting abilities, insulating properties, and other properties that affect their performance. Moisture, dust, dirt, oils, and other contaminants can cause a link to conduct electricity. Due to their capacity ratings, some links are not effective for large equipment and/or high voltages/currents.

The only protection that may be afforded by an insulated link is below the link (electrically downstream), provided the link has been kept clean, free of contamination, has not been scratched or damaged, and is periodically tested (just before use) for its dielectric integrity.

Boom cages and boom guards afford limited protection from electrocution hazards. They are designed to cover only the

boom nose and a small portion of the boom. Performance of boom cages and boom guards is limited by their physical size, insulating characteristics, and operating environment (e.g. dust, dirt, moisture, etc.). The insulating characteristics of these devices can be compromised if not kept clean, free of contamination, and undamaged.

Proximity sensing and warning devices are available in different types. Some use boom nose (localized) sensors and others use full boom length sensors. No warning may be given for components, cables, loads, and other attachments located outside of the sensing area. Much reliance is placed upon you, the operator, in selecting and properly setting the sensitivity of these devices.

Never rely solely on a device to protect you and your fellow workers from danger.

Some variables you must know and understand are:

- Proximity devices are advertised to detect the existence of electricity and not its quantity or magnitude.
- Some proximity devices may detect only alternating current (AC) and not direct current (DC).
- Some proximity devices detect radio frequency (RF) energy and others do not.
- Most proximity devices simply provide a signal (audible, visual, or both) for the operator; this signal must not be ignored.
- Sometimes the sensing portion of the proximity devices becomes confused by complex or differing arrays of power lines and power sources.

Do not depend on grounding. Grounding of a equipment affords little or no protection from electrical hazards. The effectiveness of grounding is limited by the size of the conductor (wire) used, the condition of the ground, the magnitude of the voltage and current present, and numerous other factors.

Electrical Contact

If the equipment should come in contact with an energized power source, you must:

1. Stay in the equipment cab. **Do not panic.**
2. Immediately warn personnel in the vicinity to stay away.
3. Attempt to move the equipment away from the contacted power source using the equipment controls which may have remained functional.
4. Stay in the equipment until the power company has been contacted and the power source has been de-energized. **No one** must attempt to come close to the equipment or load until the power has been turned off.

Only as a last resort should an operator attempt to leave the equipment upon contacting a power source. If it is absolutely

necessary to leave the operator's station, **jump completely clear of the equipment. Do not step off.** Hop away with both feet together. **Do not** walk or run.

Following any contact with an energized electrical source, the National Crane distributor must be immediately advised of the incident and consulted on necessary inspections and repairs. Thoroughly inspect the hoist rope and all points of contact on the equipment. Should the distributor not be immediately available, contact Manitowoc Crane Care. The equipment must not be returned to service until it is thoroughly inspected for any evidence of damage and all damaged parts are repaired or replaced as authorized by your National Crane distributor or Manitowoc Crane Care.

Special Operating Conditions and Equipment

Never operate the equipment during an electrical thunderstorm.

When operating near transmitter/communication towers where an electrical charge can be induced into the equipment or load:

- The transmitter shall be deenergized OR,
- Tests shall be made to determine if an electrical charge will be induced into the equipment or load.
- The equipment must be provided an electrical ground.
- If taglines are used, they must be non-conductive.
- Every precaution must be taken to dissipate induced voltages. Consult a qualified RF (radio frequency) Consultant. Also refer to local, state, and federal codes and regulations.

When operating equipment equipped with electromagnets, you must take additional precautions. Permit no one to touch the magnet or load. Alert personnel by sounding a warning signal when moving a load. Do not allow the cover of the electromagnet power supply to be open during operation or at any time the electrical system is activated. Shut down the equipment completely and open the magnet controls switch prior to connecting or disconnecting magnet leads. Use only a non-conductive device when positioning a load. Lower the magnet to the stowing area and shut off power before leaving the operator's cab (if equipped) or operator's station.

Grounding the Equipment

The equipment may become charged with static electricity. This may occur especially when using outrigger pads made of plastic or when the outrigger pads are cribbed with insulating material (e.g., wooden planks).



WARNING

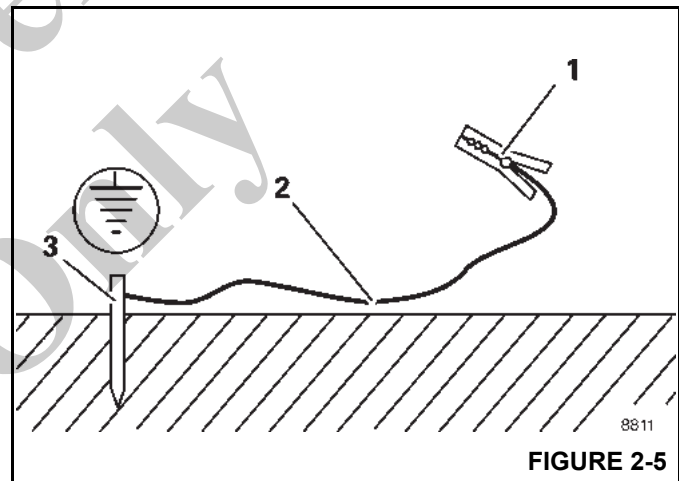
Risk of accidents due to electric shock!

Ground the equipment before you start to work with it

- Near strong transmitters (radio transmitters, radio stations, etc.)
- Near high-frequency switching stations
- If a thunder storm is forecast

Use electrically conducting material for grounding.

1. Hammer a metal rod (3, Figure 2-5) (length of approximately 2.0 m (6.6 ft)) at least 1.5 m (5 ft) into the ground.
2. Moisten the soil around the metal rod (3) for better conductivity.
3. Clamp an insulated cable (2) to the metal rod (3), cross-section of at least 16 mm² (0.025 in²) (AWG 5).
4. Connect the free end of the cable with a clamp (1) to a good electrically conductive location on the frame.



WARNING

Risk of accidents due to electric shock!

Ensure that the connections between the cable and the clamp are electrically conductive.

Do not attach the clamp to parts that are screwed on, such as valves, covers or similar parts.

PERSONNEL HANDLING

For equipment that is Dual-Rated as both a equipment and an aerial lift, refer to the Safety Precautions - Aerial Lift

section. Also see the optional equipment manual titled Personnel Basket Manual which addresses safety, inspection, testing, operation, installation, and lubrication.

The following information is for machines that are not Dual Rated.

The American Society of Mechanical Engineers published the American National Standard entitled, *Personnel Lifting Systems*, ASME B30.23:

This Volume establishes the design criteria, equipment characteristics, and operational procedures that are required when hoisting equipment within the scope of the ASME B30 Standard is used to lift personnel. Hoisting equipment defined by the ASME B30 Standard is intended for material handling. It is not designed, manufactured, or intended to meet the standards for personnel handling equipment, such as ANSI/SIA A92 (Aerial Platforms). The equipment and implementation requirements listed in this Volume are not the same as that established for using equipment specifically designed and manufactured for lifting personnel. Hoisting equipment complying with the applicable Volumes of the ASME B30 Standard shall not be used to lift or lower personnel unless there are no less hazardous alternatives to providing access to the area where work is to be performed. The lifting or lowering of personnel using ASME B30-compliant hoisting equipment is prohibited unless all applicable requirements of this volume have been met.

This standard is consistent with the U.S. Department of Labor, Occupational Safety and Health Administration (OSHA) regulations for Construction that state, in 29CFR1926.1431:

General requirements. The use of equipment or derrick to hoist employees on a personnel platform is prohibited, except when the erection, use, and dismantling of conventional means of reaching the worksite, such as a personnel hoist, ladder, stairway, aerial lift, elevating work platform or scaffold, would be more hazardous or is not possible because of structural design or worksite conditions.

Additional requirements for equipment operations are stated in *ASME B30.5, Mobile and Locomotive Cranes*, ASME B30.8, *Floating Cranes and Floating Derricks*, and in *OSHA regulations 29CFR1910.180 for General Industry* and *29CFR1926.1431 for Construction*.

Use of National Crane equipment to handle personnel is acceptable, provided:

- The requirements of the applicable national, state and local regulations and safety codes are met.
- A determination has been made that use of equipment to handle personnel is the least hazardous means to perform the work.
- The equipment operator shall be qualified to operate the specific type of hoisting equipment used in the personnel lift.

- The equipment operator must remain at the equipment controls at all times when personnel are off the ground.
- The equipment operator and occupants have been instructed in the recognized hazards of personnel platform lifts.
- The equipment is in proper working order.
- The equipment must be equipped with a boom angle indicator that is visible to the equipment operator.
- The equipment's *Load Chart* is affixed at the operator's station and readily accessible to the operator. The total weight of the loaded personnel platform and related rigging shall not exceed 50 percent of the rated capacity for the radius and configuration of the equipment.
- The equipment is level within one percent of level grade and located on a firm footing. Equipment with outriggers shall have them all deployed following manufacturer's specifications.
- The equipment's *Operator Manual* and other operating manuals are at the operator's station and readily accessible to the operator.
- The platform meets the requirements as prescribed by applicable standards and regulations.
- For hoist rope suspended platforms:
 - The equipment is equipped with a hook that can be closed and locked, eliminating the throat opening.
 - The equipment is equipped with a functional anti-two-block device.
 - The platform is properly attached and secured to the load hook.
- For boom mounted platforms:
 - On a equipment equipped with a boom mounted personnel platform, use only a platform approved by National Crane.
 - The platform is properly attached and secure.

To avoid death or serious injury:

- NEVER use this equipment for bungee jumping or any form of amusement or sport.
- NEVER handle personnel on the loadline unless the requirements of applicable national, state and local regulations and safety codes are met.
- NEVER permit anyone to ride loads, hooks, slings or other rigging for any reason.
- NEVER get on or off a moving equipment.
- NEVER allow anyone on the hoist access platform while traveling.

The following standards and regulations regarding personnel handling are available by mail at the following addresses:

- *ASME (formerly ANSI) B30 Series American National Safety Standards For Cableways, Cranes, Derricks, Hoists, Hooks, Jacks, and Slings; ASME B30.5, Mobile And Locomotive Cranes, and ASME B30.23, Personnel Lifting Systems*, are available by mail from the ASME, 22 Law Drive, Fairfield, New Jersey, 07007-2900

- or - check online at:

<https://www.asme.org/codes-standards/find-codes-standards>

- *US DOL/OSHA Rules and Regulations* are available by mail from the Superintendent of Documents, PO Box 371954, Pittsburgh, PA, 15250-7954.

ENVIRONMENTAL PROTECTION

Dispose of waste properly! Improperly disposing of waste can threaten the environment.

Potentially harmful waste used in National Crane equipment includes, but is not limited to, oil, fuel, grease, coolant, air conditioning refrigerant, filters, batteries, and cloths which have come into contact with these environmentally harmful substances.

Handle and dispose of waste according to local, state, and federal environmental regulations.

When filling and draining equipment components, observe the following:

- Do not pour waste fluids onto the ground, down any drain, or into any source of water.
- Always drain waste fluids into leak proof containers that are clearly marked with what they contain.
- Always fill or add fluids with a funnel or a filling pump.
- Immediately clean up any spills.

MAINTENANCE

The equipment must be inspected prior to use on each work shift. The owner, user, and operator must make sure that routine maintenance and lubrication are being dutifully performed. **Never** operate a damaged or poorly maintained equipment.

National Crane continues to recommend that equipment be properly maintained, regularly inspected and repaired, as necessary. National Crane reminds equipment owners to make sure that all safety decals are in place and legible. National Crane continues to urge equipment owners to upgrade their equipment with rated capacity limiter and control lever lockout systems for all lifting operations.

Shut down the equipment while making repairs or adjustments.

Always perform a function check after repairs have been made to ensure proper operation. Load tests should be performed when structural or lifting members are involved.

Follow all applicable safety precautions in this manual when performing equipment maintenance, as well as equipment operations.

Keep the equipment free of mud, dirt, and grease at all times. Dirty equipment introduces hazards, wears-out faster, and makes proper maintenance difficult. Cleaning solutions used should be non-flammable, non-toxic and appropriate for the job.

Routine maintenance and inspection of this equipment must be performed by a qualified person(s) according to the recommendations in the *Inspection and Lubrication Service Log*. Any questions regarding procedures and specifications should be directed to your National Crane distributor.

Service and Repairs



WARNING

Fall Hazard!

Working at elevated heights without using proper fall protection can result in severe injury or death.

Always use proper fall protection as required by local, state or federal regulations.

Service and repairs to the equipment must only be performed by a qualified person. All service and repairs must be performed in accordance with manufacturer's recommendations, this manual, and the service manual for this machine. If there is any question regarding maintenance procedures or specifications, contact your National Crane distributor for assistance.

Qualified person is defined as one who by reason of knowledge, training and experience is thoroughly familiar with the equipment operation and required maintenance as well as the hazards involved in performing these tasks.

Training and qualification of maintenance and repair personnel are equipment owner's responsibility.

All replacement parts must be National Crane approved.

Any modification, alteration, or change to equipment which affects its original design and is not authorized and approved by National Crane is **strictly prohibited**. Such action invalidates all warranties and makes the owner/user liable for any resultant accidents.

Hydraulic Fluid:

- Do not use your hand or any part of your body to check for hydraulic fluid leaks when the engine is running or the hydraulic system is under pressure. Fluid in the hydraulic system can be under enough pressure that it will penetrate the skin, causing serious injury or death. Use a piece of cardboard, or piece of paper, to search for leaks. Wear gloves to protect your hands from spraying fluid.
- If any hydraulic fluid is injected into the skin, obtain medical attention immediately or gangrene may result.
- Do not attempt to repair or tighten any hydraulic hose or fitting while the engine is running, or when the hydraulic system is under pressure.
- Never disconnect any hydraulic lines unless the boom is fully lowered, the engine is shut off, and the hydraulic pressure is relieved. To relieve hydraulic pressure, stop the engine, turn the ignition switch to RUN, and move the hydraulic controls in both directions several times.
- Hot hydraulic fluid will cause severe burns. Wait for the fluid to cool before disconnecting any hydraulic lines.
- Hydraulic fluid can cause permanent eye injury. Wear appropriate eye protection.

Moving Parts:

- Do not place limbs near moving parts. Amputation of a body part may result. Turn off the engine and wait until the fan and belts stop moving before servicing the equipment.
- Pinch points, which result from relative motion between mechanical parts, are areas of the equipment that can cause personal injury or death. Do not place limbs or your body in contact with pinch points either on or around the equipment. Care must be taken to prevent motion between pinch points when performing maintenance and to avoid such areas when movement is possible.
- Do not allow persons to stand near extending or lowering outriggers. Foot crushing could occur.

Before maintenance or repairs:

Before performing any maintenance, service or repairs on the equipment:

- The boom should be fully retracted and lowered and the load placed on the ground.
- Do not get under a raised boom unless the boom is blocked up safely. Always block up the boom before doing any servicing that requires the boom to be raised.
- Stop the engine and disconnect the battery.

- Controls should be properly tagged. Never operate the equipment if it is **tagged-out** nor attempt to do so until it is restored to proper operating condition and all tags have been removed by the person(s) who installed them.

After maintenance or repairs:

- Replace all guards and covers that have been removed.
- Remove all tags, connect the battery, and perform a function check of all operating controls.
- Consult with Manitowoc Crane Care to determine if load testing is required after a structural repair is performed.

Lubrication

The equipment must be lubricated according to the manufacturer's recommendations for lubrication points, time intervals, and types. Lubricate at more frequent intervals when working under severe conditions.

Exercise care when servicing the hydraulic system of the equipment, as pressurized hydraulic oil can cause serious injury. The following precautions must be taken when servicing the hydraulic system:

- Follow the manufacturer's recommendations when adding oil to the system. Mixing the wrong fluids could destroy seals, causing component failure.
- Be certain all lines, components, and fittings are tight before resuming operation.

Tires**WARNING****Possible equipment damage and/or personal injury!**

Driving equipment with a tire and split-rim assembly under inflated at 80% or less of its recommended pressure can cause the wheel and/or tire to fail. Per *OSHA Standard 1910.177(f)(2)*, when a tire has been driven under inflated at 80% or less of its recommended pressure, it must first be completely deflated, removed from the axle, disassembled, and inspected before re-inflation.

Inspect the tires for nicks, cuts, embedded material, and abnormal wear.

Make sure that all lug nuts are properly torqued.

Make sure that pneumatic tires are inflated to the proper pressure (refer to the *Load Chart*). When inflating tires, use a tire gauge, clip-on inflator, and extension hose which will permit standing clear of the tire while inflating.

HOIST ROPE

Synthetic Hoist Rope

For detailed information concerning synthetic hoist rope, refer to K100™ Synthetic Crane Hoist Line Manual P/N 9828100734 available by contacting Manitowoc Crane Care.

During installation and setup, care must be taken to avoid overlap and crossing of wire rope and synthetic hoist ropes.

Always make daily inspections of the hoist rope, keeping in mind that all hoist rope will eventually deteriorate to a point where it is no longer usable. Refuse to work with worn or damaged hoist rope.

During regular inspections, operator shall make sure that equipment surfaces, such as wear pads, sheaves, etc., have not been damaged in a manner that can then damage the synthetic hoist rope.

NOTE: Example: if usage of a wire rope has cut grooves with sharp edges in a wear pad, they need to be addressed before the synthetic hoist rope is used in that same position.

Use **only** the hoist rope specified by National Crane as indicated on the equipment *Load Chart*. Substitution of an alternate hoist rope may require the use of a different permissible line pull and, therefore, require different reeving.

NOTE: Hoist rope may be purchased by contacting Manitowoc Crane Care.

Wire Rope

Always make daily inspections of the wire rope, keeping in mind that all wire rope will eventually deteriorate to a point where it is no longer usable. Refuse to work with worn or damaged wire rope. Rope shall be taken out of service when any of the following conditions exist:

- For rotation-resistant running wire ropes: more than two (2) broken wires in a length of rope equal to six (6) times the rope diameter, or more than four (4) broken wires in a length of rope equal to thirty (30) times the rope diameter.
- For running ropes other than rotation resistant: six (6) broken wires in one rope lay or three (3) broken wires in one strand.
- One valley break where the wire fractures between strands in a running rope is cause for removal.
- Abrasion of the rope resulting in a 5% reduction in the original wire diameter.
- Any kinking, bird caging, crushing, corrosion, or other damage resulting in distortion of the rope structure.
- Rope that has been in contact with a live power line or has been used as a ground in an electric circuit

(e.g., welding) may have wires that are fused or annealed and must be removed from service.

- In standing ropes, more than three (3) breaks in one rope lay in sections beyond the end connection or more than two (2) broken wires at an end connection.
- Core deterioration, usually observed as a rapid reduction in rope diameter, is cause for immediate removal of the rope.

The following is a brief outline of the basic information required to safely use wire rope.

- Wire ropes wear out. The strength of a rope begins to decrease when the rope is put to use and continues to decrease with each use. Rope will fail if worn-out, overloaded, misused, damaged or improperly maintained.
- The nominal strength, sometimes called catalog strength, of a wire rope applies only to a new, unused rope.
- The nominal strength of a rope should be considered the straight line pull which will actually break a new unused rope. The nominal strength of a rope should never be used as its working load.
- Each type of fitting attached to a rope has a specific efficiency rating which can reduce the working load of the rope assembly or rope system.
- If an operator hoists the hook block up or down too fast when reeved with multiple parts-of-line and no hook load, the wire rope can bird cage and damage the rope.
- Never overload a rope. This means never use the rope where the load applied to it is greater than the working load determined by the rope manufacturer.
- Never “shock load” a rope. A sudden application of force or load can cause both visible external and internal damage. There is no practical way to estimate the force applied by shock loading a rope. The sudden release of a load can also damage a rope.
- Lubricant is applied to the wires and strands of a wire rope when it is manufactured. The lubricant is depleted when the rope is in service and should be replaced periodically. Refer to the *Service Manual* for more information.
- In the U.S.A., regular inspections of the rope and keeping of permanent records signed by a qualified person are required by OSHA for almost every rope application. The purpose of the inspection is to determine whether or not a rope may continue to be safely used on the application. Inspection criteria, including number and location of broken wires, wear and elongation, have been established by OSHA, ANSI,

ASME and similar organizations. See the *Service Manual* for inspection procedures.

When inspecting ropes and attachments, keep all parts of your body and clothing away from rotating hoist drums and all rotating sheaves. Never handle the wire rope with bare hands.

Some conditions that lead to problems in wire rope systems include:

- Sheaves that are too small, worn or corrugated cause damage to a wire rope.
 - Broken wires mean a loss in strength.
 - Kinks permanently damage a rope and must be avoided.
 - Ropes are damaged by knots. Rope with knots must never be used.
 - Environmental factors such as corrosive conditions and heat can damage a wire rope.
 - Lack of lubrication can significantly shorten the useful life of a wire rope.
 - Contact with electrical wires and resulting arcing will damage a wire rope.
- An inspection should include verification that none of the specified removal criteria for this usage are met by checking for such things as:
 - Surface wear; nominal and unusual.
 - Broken wires; number and location.
 - Reduction in diameter.
 - Rope stretch (elongation).
 - Integrity of end attachments.
 - Evidence of abuse or contact with another object.
 - Heat damage.
 - Corrosion.

NOTE: A more detailed rope inspection procedure is given in the *Service Manual*.

- ***When a rope has been removed from service because it is no longer suitable for use, it must not be reused on another application.***

Installing a new rope:

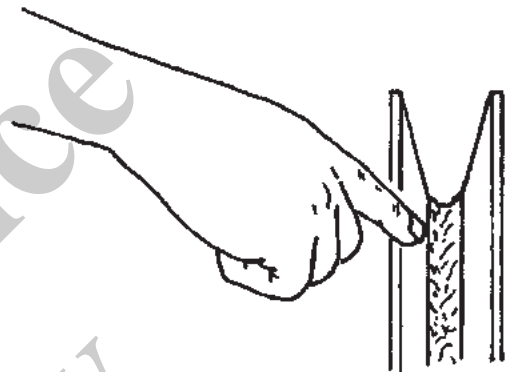
- Keep all parts of your body and clothing away from rotating hoist drums and all rotating sheaves.
- Never handle the wire rope with bare hands.
- Follow proper instructions for removing rope from a reel.
- Apply back tension to the storage/payoff reel of the new rope to ensure tight, even, spooling onto the hoist drum.

- Operate the new rope—first through several cycles at light load—then through several cycles at intermediate load, to allow the rope to adjust to operating conditions.

When using a wedge socket:

- Always inspect socket, wedge, and pin for correct size and condition.
- Do not use parts that are damaged, cracked, or modified.
- Assemble the wedge socket with live end of rope aligned with the centerline of pin and make sure that proper length of tail (dead end) protrudes beyond the socket.

Sheaves



Inspect the boom nose and hook block sheaves for proper operation, excessive wear, and damage every 50 hours or weekly. Inoperable, damaged and/or worn sheaves cause rapid deterioration of rope.

Make sure that sheaves carrying ropes that can be momentarily unloaded are equipped with close fitting guards or other devices to guide the rope back into the groove when the load is reapplied. Make sure that sheaves in the lower load block are equipped with close fitting guards that will prevent the ropes from becoming fouled when the block is lying on the ground with loose ropes.

To attain maximum hoist rope life and minimize hook block rotation, it is recommended that even numbers of parts-of-line be used in multiple-part reeving whenever possible.

The use of nylon (polyamide) sheaves, as compared with metallic sheaves, may change the replacement criteria of rotation-resistant wire rope.

NOTE: The use of cast nylon (polyamide) sheaves will substantially increase the service life of rope. However, conventional rope retirement criteria based only upon visible wire breaks may prove inadequate in predicting rope failure. The user of cast nylon sheaves is therefore cautioned that a retirement criteria should be established based

upon the user's experience and the demands of his application.

Batteries

Battery electrolyte must not be allowed to contact the skin or eyes. If this occurs, flush the contacted area with water and consult a doctor immediately.

When checking and maintaining batteries, exercise the following procedures and precautions:

- Wear safety glasses when servicing batteries.
- If equipped, disconnect battery with the battery disconnect switch before disconnecting the ground battery cable.
- Do not break a live circuit at the battery terminal. Disconnect the ground battery cable first when removing a battery and connect it last when installing a battery.
- Do not short across the battery posts to check charge. Short circuit, spark, or flame could cause battery explosion.
- Maintain battery electrolyte at the proper level. Check the electrolyte with a flashlight.
- If applicable to your equipment, check battery test indicator on maintenance-free batteries.
- Check battery condition only with proper test equipment. Batteries shall not be charged except in an open, well-ventilated area that is free of flame, smoking, sparks, and fire.

Engine

Fuel the equipment only with the engine turned off. Do not smoke while fueling the equipment. Do not store flammable materials on the equipment.

Be familiar with the location and use of the nearest fire extinguisher.

Be careful when checking the engine coolant level. The fluid may be hot and under pressure. Shut down the engine and allow the radiator time to cool before removing the radiator cap.

Shut down the engine and disconnect the battery before performing maintenance. If unable to do so for the task required, keep hands clear of the engine fan and other moving parts while performing maintenance.

Be careful of hot surfaces and hot fluids when performing maintenance on or around the engine.

Do not use ether to start the engine on equipment equipped with intake manifold grid heaters.

TRANSPORTING THE EQUIPMENT

Before transporting the equipment, check the suitability of the proposed route with regard to the equipment height, width, length, and weight.

Check load limits of bridges on the travel route and make sure that they are greater than the combined weight of the equipment and transporting vehicle.

When loading or unloading the equipment on a trailer or railroad car, use a ramp capable of supporting the weight of the equipment.

Make sure that the equipment is adequately secured to the transporting vehicle.

Do not use the dead end lug on the boom nose for tying down the boom during transport. Damage to the lug and boom can result from usage as a tie down point.

Before transporting the equipment on a road or highway, first check state and local restrictions and regulations.

Either the hook block may be reeved over the main boom nose or the overhaul ball may be reeved over the main boom nose or auxiliary boom nose; the other must be removed. If the hook block or overhaul ball remains reeved on the boom, it must be secured at the tie down on the carrier to prevent swinging.

When using hook block tie downs, excessive loading can be applied by pulling the cable too tight, particularly when reeved with multiple part lines. When the cable is hooked into the hook block tie down, the cable should be merely "snugged-up" with adequate slack provided at the center line of sheave to anchor point. Do not draw cable taut. Care must be exercised anytime any equipment function is being performed while the cable is hooked into the hook block tie down.

TRAVEL OPERATION

Only the equipment operator shall occupy the equipment when traveling.

When traveling, the boom should be completely retracted and lowered to the travel position. If equipped with boom rest, lower the boom into the boom rest and engage the turntable swing lock pin and/or 360 degree swing lock.

Strictly adhere to the guidelines and restrictions in the *Load Chart* for pick and carry operations.

Traveling at high speeds, especially on rough ground, may create a bouncing effect that can result in loss of control. If bouncing occurs, reduce travel speed.

Stunt driving and horse-play are strictly prohibited. Never allow anyone to hitch a ride or get on or off a moving equipment.

Follow the instructions in this manual when preparing the equipment for travel.

If using a boom dolly/trailer, thoroughly read and understand all the steps and safety precautions in this manual for setup and travel.

When driving the equipment, make sure that the cab is level, if equipped with a tilting cab.

Secure the hook block and other items before moving the equipment.

Watch clearances when traveling. Do not take a chance of running into overhead or side obstructions.

When moving in tight quarters, post a signal person to help guard against collisions or bumping structures.

Before traveling with a equipment, check suitability of proposed route with regard to equipment height, width, and length.

Never back up without the aid of a signal person to verify the area behind the equipment is clear of obstructions and/or personnel.

On equipment equipped with air-operated brakes, do not attempt to move the equipment until brake system air pressure is at operating level.

Check load limit of bridges. Before traveling across bridges, make sure that they will carry a load greater than the equipment's weight.

If it is necessary to take the equipment on a road or highway, check state and local restrictions and regulations.

Keep lights on, use traffic warning flags and signs, and use front and rear flag vehicles when necessary. Check state and local restrictions and regulations.

Always drive the equipment carefully, obeying speed limits and highway regulations.

Stay alert at the wheel.

If equipped, make sure that the hoist access platform hand rail and step are in the travel configuration.

Slopes:

- Refer to the *Operation Section* for more detailed information on traveling on slopes.
- Driving across a slope is dangerous, as unexpected changes in slope can cause tip over. Ascend or descend slopes slowly and with caution.
- When operating on a downhill slope, reduce travel speed and downshift to a low gear to permit compression braking by the engine, and aid the application of the service brakes.

WORK PRACTICES

Personal Considerations

Always adjust the seat and lock it in position, and fasten the seat belt securely before you start the engine.

Do not wear loose clothing or jewelry that can get caught on controls or moving parts. Wear the protective clothing and personal safety gear issued or called for by the job conditions. Hard hat, safety shoes, ear protectors, reflective clothing, safety goggles, and heavy gloves may be required.

Equipment Access



WARNING

Fall Hazard!

Working at elevated heights without using proper fall protection can result in severe injury or death.

Always use proper fall protection as required by local, state or federal regulations.

You must take every precaution to make sure that you do not slip and/or fall off the equipment. Falling from any elevation could result in serious injury or death.

Never exit or enter the equipment cab or deck by any other means than the access system(s) provided (i.e., steps and grab handles). Use the recommended handholds and steps to maintain a three-point contact when getting on or off the equipment.

If necessary, use a ladder or aerial work platform to access the boom nose.

Do not make modifications or additions to the equipment access system that have not been evaluated and approved by National Crane.

Do not step on surfaces on the equipment that are not approved or suitable for walking and working. All walking and working surfaces on the equipment should be clean, dry, slip-resistant, and have adequate supporting capacity. Do not walk on a surface if slip-resistant material is missing or excessively worn.

Do not use the top of the boom as a walkway.

Do not step on the outrigger beams or outrigger pads (floats) to enter or exit the equipment.

Use the hoist access platform (if equipped) when working in the hoist area.

Wear shoes with a highly slip-resistant sole material. Clean any mud or debris from shoes before entering the equipment cab/operator's station or climbing onto the equipment superstructure. Excessive dirt and debris on the handholds,

access steps, or walking/working surfaces could cause a slipping accident. A shoe that is not clean might slip off a control pedal during operation.

Do not allow ground personnel to store their personal belongings (clothing, lunch boxes, water coolers, and the like) on the equipment. This practice will prevent ground personnel from being crushed or electrocuted when they attempt to access personal belongings stored on the equipment.

Job Preparation

Before equipment use:

- Barricade the entire area where the equipment is working and keep all unnecessary personnel out of the work area.
- Make sure that the equipment is properly equipped, including access steps, covers, doors, guards, and controls.
- Conduct a visual inspection for cracked welds, damaged components, loose pins/bolts, and wire connections. Any item or component that is found to be loose or damaged (broken, chipped, cracked, worn-through, etc.) must be repaired or replaced. Inspect for evidence of improper maintenance (consult your *Service Manual*).
- Check for proper functioning of all controls and operator aids (e.g., RCL).
- Check all braking (e.g., wheel, hoist, and swing brakes) and holding devices before operation.

You must make sure that the outriggers and jack cylinders are properly extended and set before performing any lifting operations. On models equipped with outriggers that can be pinned at the mid-extend position, the outriggers must also be pinned when operating from the mid-extend position.

Clear all personnel from the outrigger area before extending or retracting the outriggers. Carefully follow the procedures in this *Operator Manual* when extending or retracting the outriggers. Death or serious injury could result from improper equipment set up on outriggers.

Be familiar with surface conditions and the presence of overhead obstructions and power lines.

Working

Operator shall be responsible for all operations under his/her direct control. When safety of an operation is in doubt, operator shall stop the equipment functions in a controlled manner. Lift operations shall resume only after safety concerns have been addressed or the continuation of equipment operations is directed by the lift supervisor.

Know the location and function of all equipment controls.

Make sure that all persons are away from the equipment and the Travel Select Lever is in the “N” (Neutral) position with the parking brake engaged before starting the engine.

Sparks from the equipment electrical system and/or engine exhaust can cause an explosion. **Do not** operate this equipment in an area with flammable dust or vapors, unless good ventilation has removed the hazard.

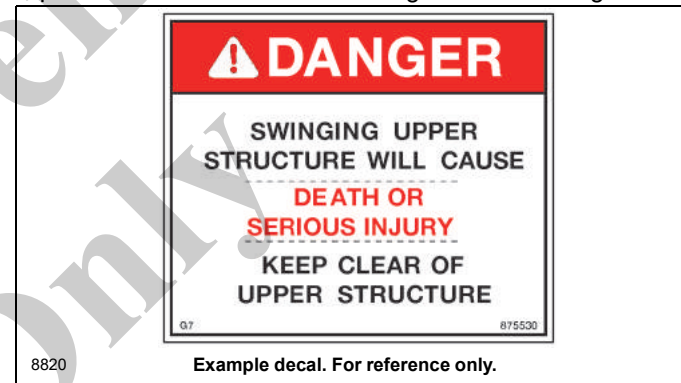
Carbon monoxide fumes from the engine exhaust can cause suffocation in an enclosed area. Good ventilation is very important when operating the equipment.

Before actuating swing or any other equipment function, sound the horn and verify that all personnel are clear of rotating and moving parts.

Never operate the equipment when darkness, fog, or other visibility restrictions make operation unsafe. Never operate a equipment in thunderstorms or high winds.

Always be aware of your working environment during operation of the equipment. Avoid contacting any part of the equipment with external objects.

Clear all personnel from the counterweight and superstructure area before removing the counterweight.



Keep unauthorized personnel clear of the working area during operation.

Only the equipment operator shall occupy the equipment when in operation.

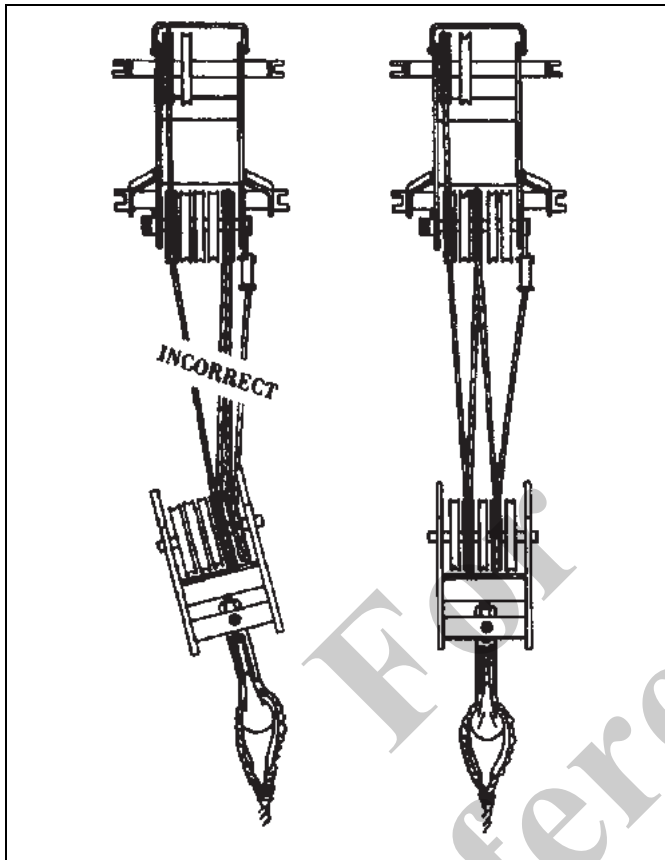
You must always be aware of everything around the equipment while lifting or traveling. If you are unable to clearly see in the direction of motion, you must post a look out or signal person before moving the equipment or making a lift. Sound the horn to warn personnel.

Operate the equipment from the operator's control station. Do not reach in a window or door to operate any controls.

Operate the equipment slowly and cautiously, looking carefully in the direction of movement.

A good practice is to make a “dry run” without a load before making the first lift. Become familiar with all factors peculiar to the job site.

Make sure that the rope is properly routed on the hook block and boom nose and that all rope guards are in place.



Lifting

Use enough parts of line for all lifts and check all lines, slings, and chains for correct attachment. To obtain maximum lifting capacities, the hook block must be set up with enough parts of line. Too few parts of line can result in failure of the hoist rope or hoist. **No less than three wraps** of rope should remain on the hoist drum. When slings, ties, hooks, etc., are used, make sure that they are correctly positioned and secured before raising or lowering the loads.

Make sure that the rigging is adequate before lifting. Use tag lines when possible to position and restrain loads. Personnel using tag lines should be on the ground.

Make sure that good rigging practices are being used. Refuse to use any poorly maintained or damaged equipment. Never wrap the hoist cable around a load.

If using a clam bucket, do not exceed 80% of the equipment capacity.

Make certain the boom tip is centered directly over the load before lifting.

Ensure that all slings, ties, and hooks are correctly placed and secured before raising or lowering the load.

Make sure that the load is well secured and attached to the hook with rigging of proper size and in good condition.

Check the hoist brake by raising the load a few inches, stopping the hoist and holding the load. Make sure that the hoist brake is working correctly before continuing the lift.

When lowering a load always slow down the load's descent before stopping the hoist. Do not attempt to change speeds on multiple-speed hoists while the hoist is in motion.

Watch the path of the boom and load when swinging. Avoid lowering or swinging the boom and load into ground personnel, equipment, or other objects.

Lift one load at a time. Do not lift two or more separately rigged loads at one time, even if the loads are within the equipment rated capacity.

Never leave the equipment with a load suspended. Should it become necessary to leave the equipment, lower the load to the ground and stop the engine before leaving the operator's station.

Remember, all rigging equipment must be considered as part of the load. Lifting capacities vary with working areas. If applicable, permissible working areas are listed in the *Load Chart*. When swinging from one working area to another, make sure that *Load Chart* capacities are not exceeded. Know your equipment!

Stop the hook block from swinging when unhooking a load.

Swinging rapidly can cause the load to swing out and increase the load radius. Swing the load slowly. Swing with caution and keep the load lines vertical.

Look before swinging your equipment. Even though the original setup may have been checked, situations do change.

Never swing or lower the boom into the carrier cab (if applicable).

Never push or pull loads with the equipment boom; never drag a load.

Do not subject the equipment to side loading. A side load can tip the equipment or cause it to fail structurally.

If the boom should contact an object, stop immediately and inspect the boom. Remove the equipment from service if the boom is damaged.

When lifting a load the boom may deflect causing the load radius to increase—this condition is made worse when the boom is extended. Make sure that the weight of load is within equipment's capacity on *Load Chart*.

Avoid sudden starts and stops when moving the load. The inertia and an increased load radius could tip the equipment over or cause it to fail structurally.

Use tag lines (as appropriate) for positioning and restraining loads. Check the load slings before lifting.

Make sure that everyone is clear of the equipment and work area before making any lifts.

Never swing over personnel, regardless of whether load is suspended from or attached to the boom.

Hand Signals

A single qualified signal person shall be used at all times when:

- Working in the vicinity of power lines.
- The equipment operator cannot clearly see the load at all times.
- Moving the equipment in an area or direction in which the operator cannot clearly see the path of travel.

At all times use standardized hand signals (Figure 2-6) - that have been previously agreed upon and completely understood by the operator and signal person.

If communication with the signal person is lost, equipment movement must be stopped until communications are restored.

Keep your attention focused on the equipment's operation. If for some reason you must look in another direction, stop all equipment movement first.

Obeys a signal to stop from anyone.

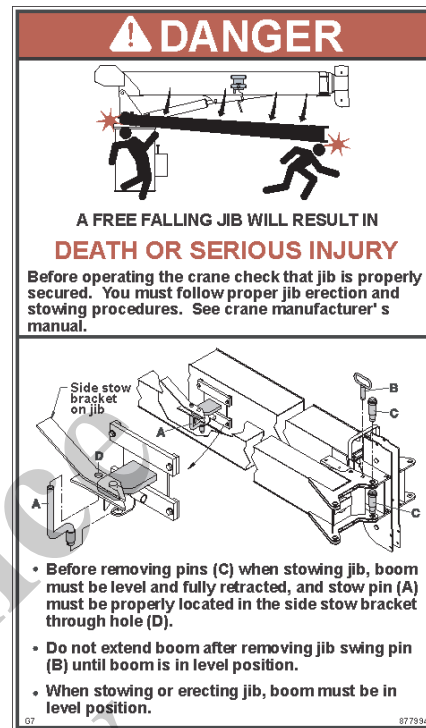
JIB

To avoid death or serious injury, follow the procedures in this manual during erection, stowage, and use of the jib.

Install and secure all pins properly.

Control movement of the jib at all times.

Do not remove right side boom nose pins unless the jib is properly pinned and secured on front and rear stowage brackets.



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Example decal. For reference only.

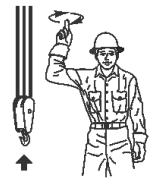
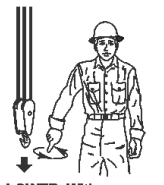
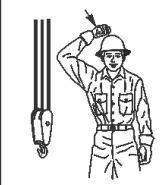
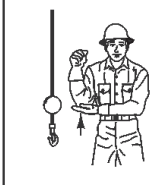
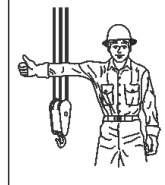
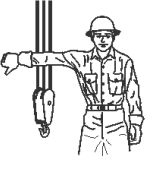
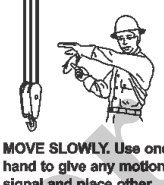
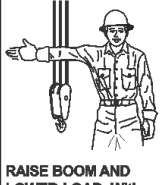
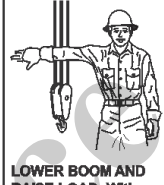
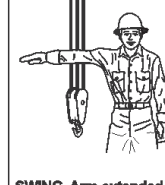

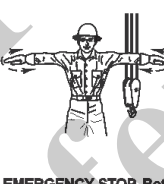
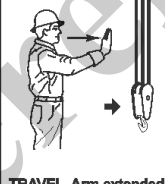
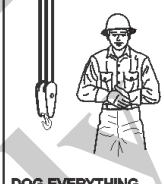
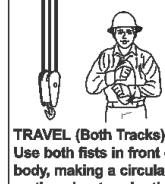




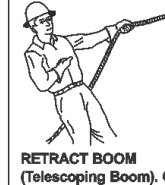
Do not remove the pins from the front stowage bracket unless the jib is pinned to the right side of the boom nose.

Properly inspect, maintain, and adjust jib and mounting.

When assembling and disassembling jib sections, use blocking to adequately support each section and to provide proper alignment.

Stay outside of jib sections and lattice work.

Watch for falling or flying pins when they are being removed.

STANDARD HAND SIGNALS FOR CONTROLLING CRANE OPERATIONS				
Complies with ASME B30.5-2014				
 <p>HOIST. With forearm vertical, forefinger pointing up, move hand in small horizontal circle.</p>	 <p>LOWER. With arm extended downward, forefinger pointing down, move hand in small horizontal circle.</p>	 <p>USE MAIN HOIST. Tap fist on head; then use regular signals.</p>	 <p>USE WHIPLINE (Auxiliary Hoist). Tap elbow with one hand; then use regular signals.</p>	 <p>RAISE BOOM. Arm extended, fingers closed, thumb pointing upward.</p>
 <p>LOWER BOOM. Arm extended, fingers closed, thumb pointing downward.</p>	 <p>MOVE SLOWLY. Use one hand to give any motion signal and place other hand motionless in front of hand giving the motion signal (hoist slowly shown as an example).</p>	 <p>RAISE BOOM AND LOWER LOAD. With arm extended, thumb pointing up, flex fingers in and out as long as load movement is desired.</p>	 <p>LOWER BOOM AND RAISE LOAD. With arm extended, thumb pointing down, flex fingers in and out as long as load movement is desired.</p>	 <p>SWING. Arm extended, point with finger in direction of swing of boom.</p>
 <p>STOP. Arm extended, palm down, move arm back and forth horizontally.</p>	 <p>EMERGENCY STOP. Both arms extended, palms down, move arms back and forth horizontally.</p>	 <p>TRAVEL. Arm extended forward, hand open and slightly raised, make pushing motion in direction of travel.</p>	 <p>DOG EVERYTHING. Clasp hands in front of body.</p>	 <p>TRAVEL (Both Tracks). Use both fists in front of body, making a circular motion about each other, indicating direction of travel, forward or backward. (For land cranes only.)</p>
 <p>TRAVEL (One Track). Lock the track on side indicated by raised fist. Travel opposite track in direction indicated by circular motion of other fist, rotated vertically in front of body. (For land cranes only.)</p>	 <p>EXTEND BOOM (Telescoping Booms). Both fists in front of body with thumbs pointing outward.</p>	 <p>RETRACT BOOM (Telescoping Boom). Both fists in front of body with thumbs pointing toward each other.</p>	 <p>EXTEND BOOM (Telescoping Boom). One Hand Signal. One fist in front of chest with thumb tapping chest.</p>	 <p>RETRACT BOOM (Telescoping Boom). One Hand Signal. One fist in front of chest, thumb pointing outward and heel of fist tapping chest.</p>

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FIGURE 2-6

PARKING AND SECURING

WARNING

Tipping Hazard!

When parking the equipment and leaving it unattended follow the instructions for the Controls and Operating Procedures of this manual.

Failure to comply with these instructions may cause death or serious injury

When parking on a grade, apply the parking brake and chock the wheels.

The Controls and Operating Procedures section of this manual provides instructions for parking and securing a equipment when it is to be left unattended. These instructions are intended to allow the equipment to be placed in the most stable and secure position. However, National Crane recognizes that certain jobsite conditions may not permit the boom and jib of a equipment to be fully lowered to the ground. When a qualified person at a jobsite determines that it is not practical to lower the boom to the ground, we recommend the following additional instructions be followed:

- The equipment should be left in the smallest, most stable, valid operational configuration that the job site practically allows.
- The equipment cannot be left running, with a load on the hook, or with the jib deployed, or in wind conditions in excess of allowed values.
- The boom should be retracted as far as is practical, the equipment configured in as stable a configuration as possible (boom angle, superstructure orientation, jib angle, etc.)
- In high winds the boom and jib should be lowered, or secured. Changing weather conditions including, but not limited to, wind, ice accumulation, precipitation, flooding, lightning, etc., should be considered when determining the location and configuration of a equipment when it is to be left unattended.

SHUT-DOWN

Use the following steps when shutting down the equipment:

- Engage the parking brake.
- Fully retract and lower the boom.
- Engage the swing lock pin or 360 degree swing lock.
- Place controls in neutral position.
- Shut down the engine and remove the ignition key.
- Chock the wheels, if not on outriggers.

- Lock the operator's cab (if applicable) and install vandal guards, if used.

COLD WEATHER OPERATION

Cold weather operation requires additional caution on the part of the operator.

Check operating procedures in this manual for cold weather starting.

Don't touch metal surfaces that could freeze you to them.

Clean the equipment of all ice and snow.

Allow ample time for hydraulic oil to warm up.

In freezing weather, park the equipment in an area where it cannot become frozen to the ground. The drive line can be damaged when attempting to free frozen equipment.

If applicable to your equipment, frequently check all air tanks for water in freezing weather.

Never store flammable materials on the equipment.

National Crane recommends use of cold weather starting aids that are provided on your equipment, use them. The use of aerosol spray or other types of starting fluids is prohibited.

TEMPERATURE EFFECTS ON HOOK BLOCKS

Hook Block Working Load Limit (WLL) is valid between 60°C (140°F) and the low temperature limit given on the hook block identification plate with normal lifting precautions.

Lifting above 75% of the Working Load Limit, at temperatures between the service temperature given on the identification plate and -40°C (-40°F), must be done at a slow and steady rate to avoid stress spikes.

75% of the Working Load Limit must not be exceeded when lifting in temperatures below -40°C (-40°F).

TEMPERATURE EFFECTS ON HYDRAULIC CYLINDERS

Hydraulic oil expands when heated and contracts when cooled. This is a natural phenomena that happens to all liquids. The coefficient of expansion for API Group 1 hydraulic oil is approximately 0.00077 cm³ per cm³ of volume for 1°C of temperature change (0.00043 in³ per in³ of volume for 1°F of temperature change). **Thermal contraction will allow a cylinder to retract as the hydraulic fluid which is trapped in the cylinder cools.**

The change in the length of a cylinder is proportional to the extended length of the cylinder and to the change in temperature of the oil in the cylinder. For example, a cylinder extended 7.6 m (25 ft) in which the oil cools 15.5°C (60°F) would retract approximately 196 mm (7 3/4 in) [see Table 2-

8]. A cylinder extended 1.5 m (5 ft) in which the oil cools 15.5°C (60°F) would only retract approximately 38 mm (1 1/2 in). The rate at which the oil cools depends on many factors and will be more noticeable with a larger difference in oil temperature verses the ambient temperature.

Thermal contraction coupled with improper lubrication or improper wear pad adjustments may, under certain conditions, cause a “stick-slip” condition in the boom. This “stick-slip” condition could result in the load not moving smoothly. Proper boom lubrication and wear pad adjustment is important to permit the boom sections to slide freely. Slow movement of the boom may be undetected by the operator unless a load is suspended for a long period of time. To minimize the effects of thermal contraction or “Stick-slip” it is recommended that the telescope control lever is activated periodically in the extend position to mitigate the effects of cooling oil.

If a load and the boom is allowed to remain stationary for a period of time and the ambient temperature is cooler than the trapped oil temperature, the trapped oil in the cylinders will

cool. The load will lower as the telescope cylinder(s) retracts allowing the boom to come in. Also, the boom angle will decrease as the lift cylinder(s) retracts causing an increase in radius and a decrease in load height.

This situation will also occur in reverse. If a equipment is set up in the morning with cool oil and the daytime ambient temperature heats the oil, the cylinders will extend in similar proportions.

Table 2-8 and Table 2-9 have been prepared to assist you in determining the approximate amount of retraction/extension that may be expected from a hydraulic cylinder as a result of change in the temperature of the hydraulic oil inside the cylinder. The chart is for dry rod cylinders. If the cylinder rod is filled with hydraulic oil, the contraction rate is somewhat greater.

NOTE: Operators and service personnel must be aware that load movement, as a result of this phenomena, can be easily mistaken as leaking cylinder seals or faulty holding valves.

Table 2-8: Boom Drift Chart (Cylinder length change in inches)

Coeff. = 0.00043 (in ³ /in ³ / °F)										
STROKE	Temperature Change (°F)									
(FT.)	10	20	30	40	50	60	70	80	90	100
5	0.26	0.52	0.77	1.03	1.29	1.55	1.81	2.06	2.32	2.58
10	0.52	1.03	1.55	2.06	2.58	3.10	3.61	4.13	4.64	5.16
15	0.77	1.55	2.32	3.10	3.87	4.64	5.42	6.19	6.97	7.74
20	1.03	2.06	3.10	4.13	5.16	6.19	7.22	8.26	9.29	10.32
25	1.29	2.58	3.87	5.16	6.45	7.74	9.03	10.32	11.61	12.90
30	1.55	3.10	4.64	6.19	7.74	9.29	10.84	12.38	13.93	15.48
35	1.81	3.61	5.42	7.22	9.03	10.84	12.64	14.45	16.25	18.06
40	2.06	4.13	6.19	8.26	10.32	12.38	14.45	16.51	18.58	20.64
45	2.32	4.64	6.97	9.29	11.61	13.93	16.25	18.58	20.90	23.22
50	2.58	5.16	7.74	10.32	12.90	15.48	18.06	20.64	23.22	25.80
55	2.84	5.68	8.51	11.35	14.19	17.03	19.87	22.70	25.54	28.38
60	3.10	6.19	9.29	12.38	15.48	18.58	21.67	24.77	27.86	30.96

Length change in inches = Stroke (Ft.) X Temperature Change (°F) X Coeff. (in³/in³/ °F) X 12 in/ft



Table 2-9 Boom Drift Chart (Cylinder length change in millimeters)

Coeff. = 0.000774 (1/ °C)		<i>Metric</i>									
STROKE	Temperature Change (°C)										
(m)	5	10	15	20	25	30	35	40	45	50	55
1.5	6	12	17	23	29	35	41	46	52	58	64
3	12	23	35	46	58	70	81	93	104	116	128
4.5	17	35	52	70	87	104	122	139	157	174	192
6	23	46	70	93	116	139	163	186	209	232	255
7.5	29	58	87	116	145	174	203	232	261	290	319
9	35	70	104	139	174	209	244	279	313	348	383
10.5	41	81	122	163	203	244	284	325	366	406	447
12	46	93	139	186	232	279	325	372	418	464	511
13.5	52	104	157	209	261	313	366	418	470	522	575
15	58	116	174	232	290	348	406	464	522	581	639
16.5	64	128	192	255	319	383	447	511	575	639	702
18	70	139	209	279	348	418	488	557	627	697	766

Length change in mm = Stroke (m) X Temperature Change (°C) X Coeff. (1/ °C) X 1000 mm/m

MODEL SPECIFIC INFORMATION

On cranes equipped with a boom mounted personnel platform, use only a platform approved by National Crane.

OVERLOAD INSPECTION

This information supplements the Rated Capacity Limiter (RCL) manual supplied with each National Crane.

When the RCL system has acknowledged an overload on your equipment, you must carry out specified inspections on the equipment.

These inspections apply only to overloads up to 50%. For overloads of 50% or higher, equipment operation must be stopped immediately and Crane Care must be contacted for corrective action.

The following illustrations may not be an exact representation of your equipment and are to be used for reference only.



WARNING

Overload Hazard!

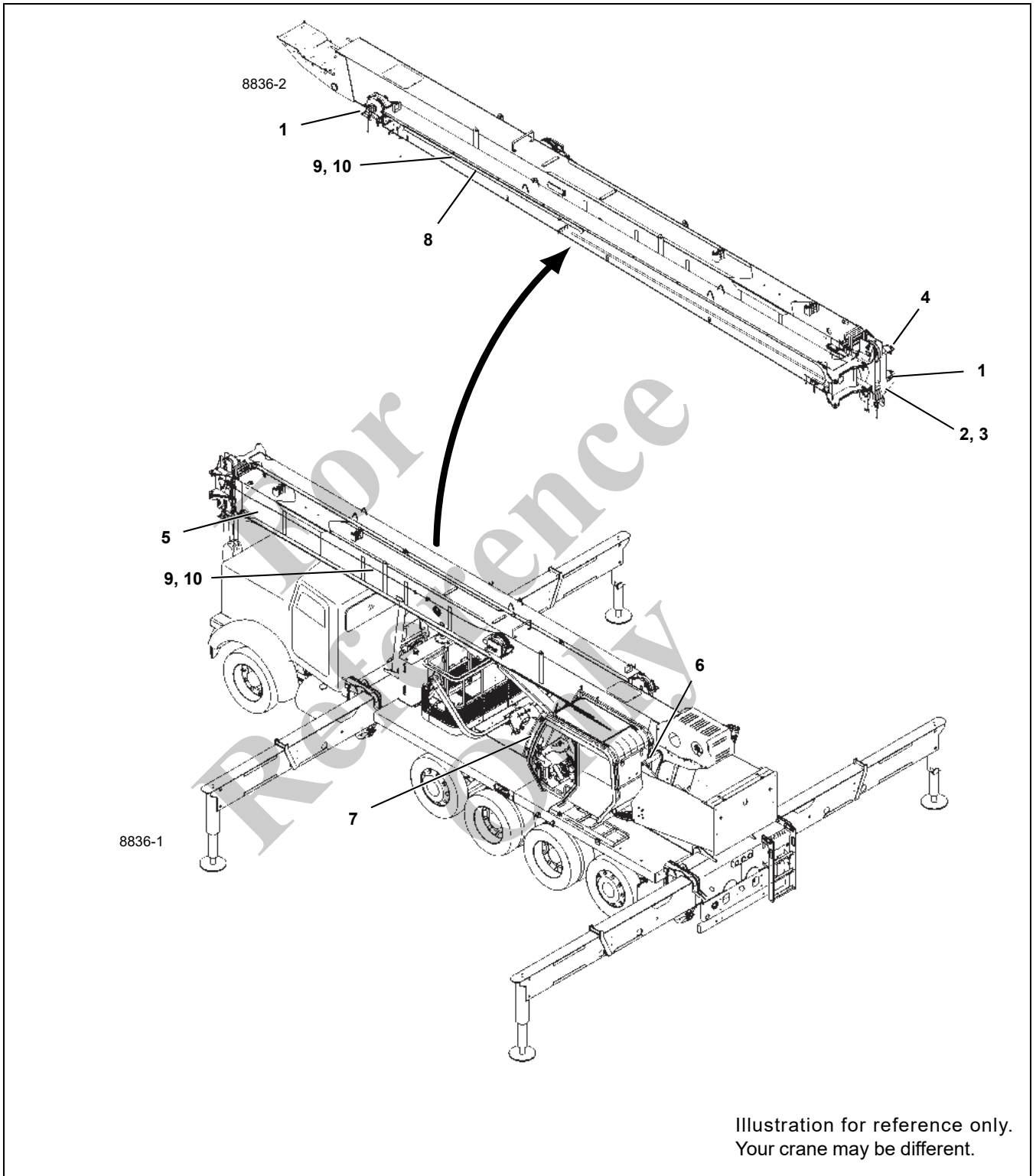
To avoid an accident caused by overload damage to your equipment:

- Perform the inspections outlined in this publication for overloads up to 50%.
- Stop operating the equipment and contact Manitowoc Crane Care immediately for overloads of 50% and higher.

NOTE: If your crane is equipped with CraneSTAR, an overload warning will be posted to the web site for review by the equipment owner.

Overload warnings do NOT indicate real time events! Warnings could be sent 24 hours (or more) after the actual event.

Boom Inspection



NOTE: The following checklist includes all features that can be found on National Crane. Your crane may not have some features.

Overload less than 25%			
1	Sheaves, Rope Guides	Inspect all for damage.	
2	Collar-Wear Pads, Pad Retainers	Inspect for damage.	
Overload from 25% to 49%			
1	Sheaves, Rope Guides	Inspect all for damage.	
2	Collar-Wear Pads, Pad Retainers	Inspect all for damage.	
3	Collar-welds	Inspect all for damage.	
4	Pinning Areas	Inspect all for cracks.	
5	Telescopic Sections	Inspect for bent or twisted sections. Check the boom for straightness.	
6	Lift Cylinder Head Area	Inspect for bends or cracked welds.	
7	Turret-Base Section	Inspect for cracked welds.	
8	Jib Section	Inspect for bent or twisted section. Check for straightness.	
9	Welds	Inspect for cracks.	
10	Paint	Inspect for cracked paint which could indicate twisted, stretched, or compressed members.	

Superstructure Inspection

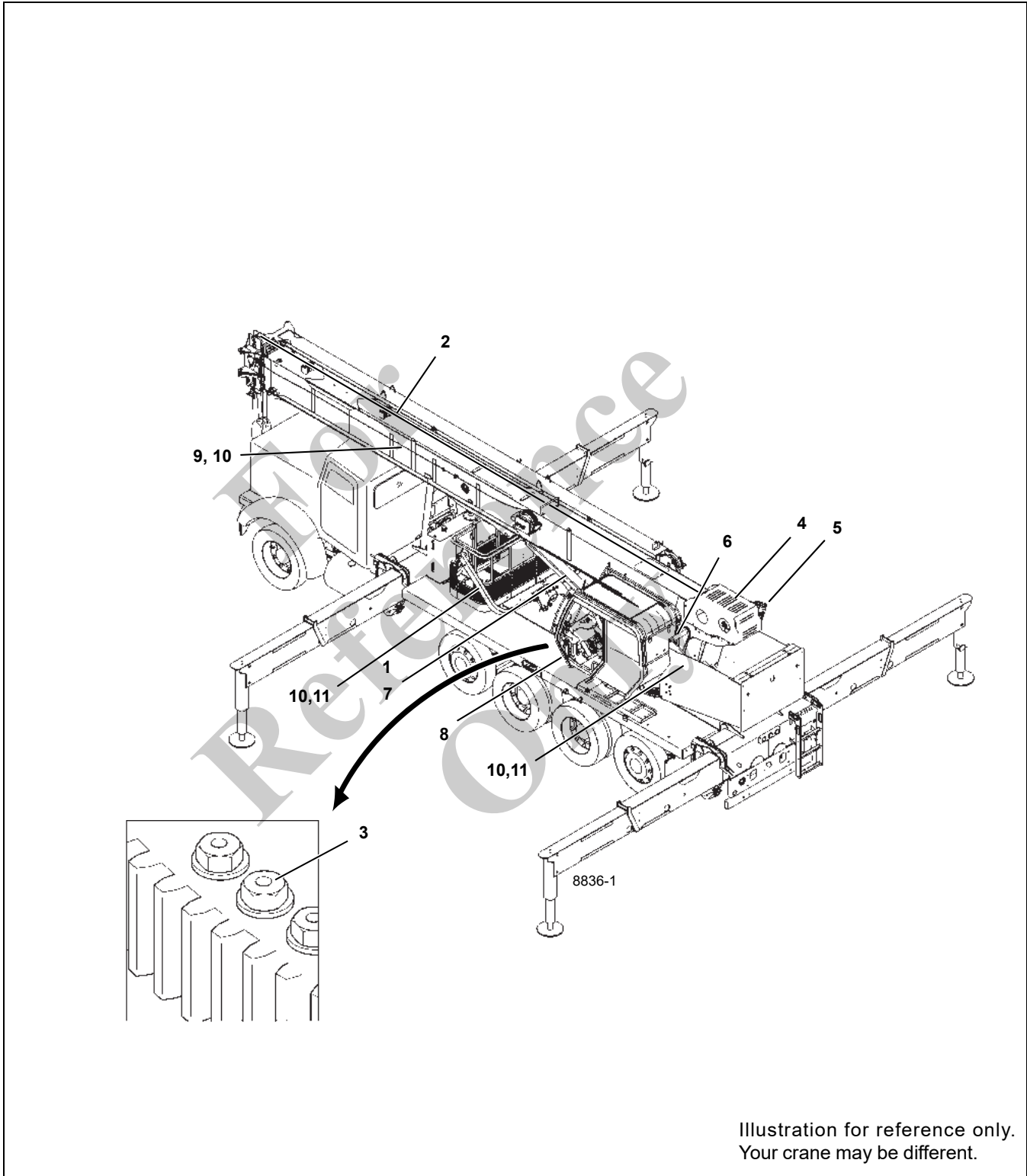
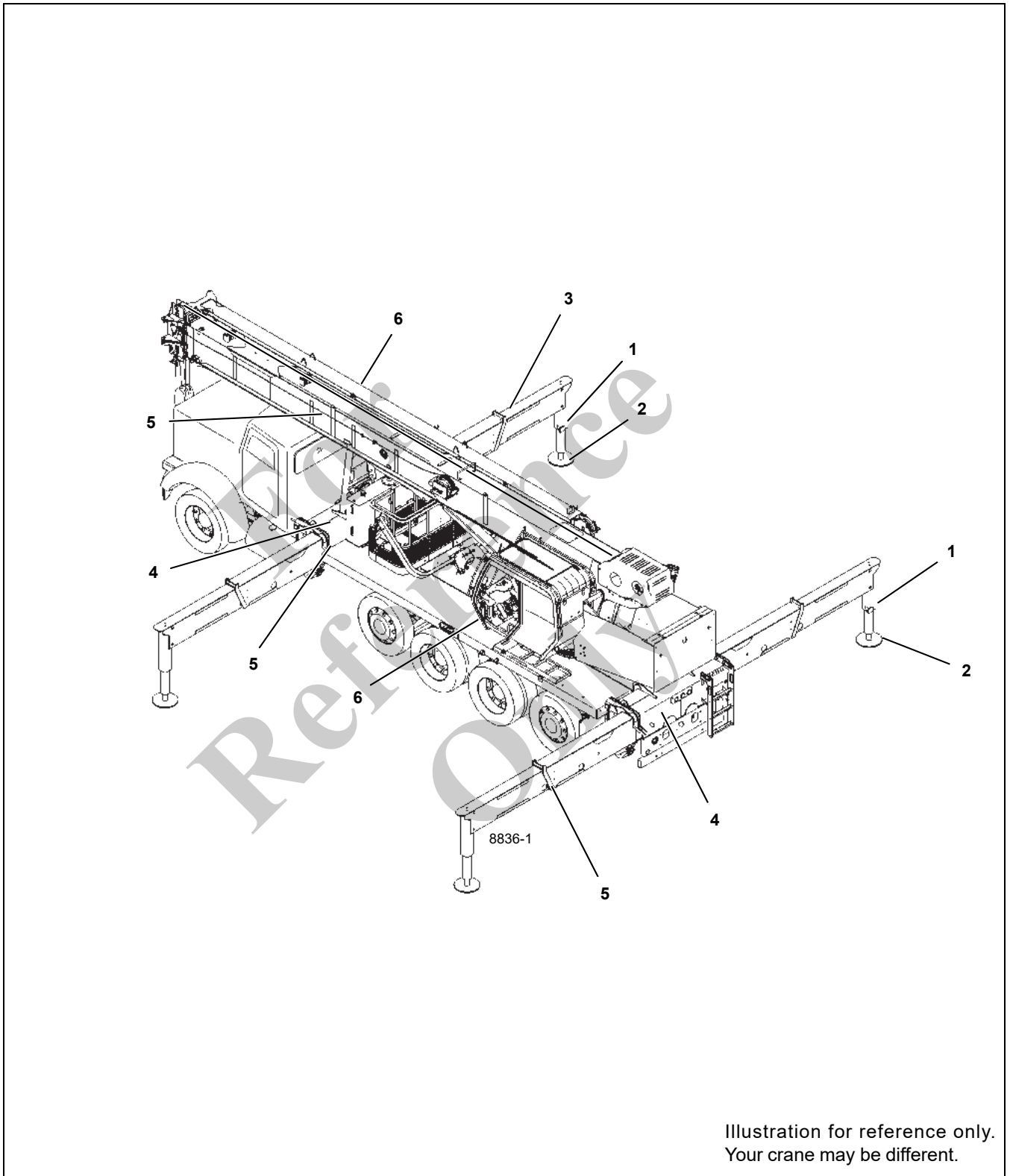


Illustration for reference only.
Your crane may be different.

NOTE: The following checklist includes all features that can be found on National Crane. Your crane may not have some features.

Overload less than 25%			
1	Lift Cylinder	Inspect for leaks.	
2	Wire Rope	Inspect all for damage.	See topic in Introduction section of Service Manual.
3	Turntable Bearing	Check bolts for proper torque.	See topic in Swing section of Service Manual.
Overload from 25% to 49%			
1	Lift Cylinder	Inspect for leaks.	
2	Wire Rope	Inspect all for damage.	See topic in Introduction section of Service Manual.
3	Turntable Bearing	Check bolts for proper torque.	See topic in Swing section of Service Manual.
4	Hoist/Drums	Inspect each for damage.	
5	Hoist Brakes	Brakes must hold rated line pull.	
6	Bearing Main Boom Pivot Pin	Inspect for deformation, cracked welds.	
7	Lift Cylinder-Lower Mount	Inspect pin and welds.	
8	Turret Area	Inspect for deformation, cracked welds.	
9	Mounting Studs	Check bolts for proper torque.	
10	Welds	Inspect for cracks.	
11	Paint	Inspect for cracked paint which could indicate twisted, stretched, or compressed members.	

Carrier Inspection



NOTE: The following checklist includes all features that can be found on National Crane. Your crane may not have some features.

Overload less than 25%			
1	Stabilizer Cylinders	Inspect for leaks.	
2	Outrigger Pads	Inspect for deformation and cracked welds.	
Overload from 25% to 49%			
1	Stabilizer Cylinders	Inspect for leaks.	
2	Outrigger Pads	Inspect for deformation and cracked welds.	
3	Outrigger Beams	Inspect for deformation and cracked welds.	
4	Outrigger Boxes	Inspect for deformation and cracked welds.	
5	Welds	Inspect for cracks.	
6	Paint	Inspect for cracked paint which could indicate twisted, stretched, or compressed members.	

Reference Only

SECTION 3 CONTROLS AND OPERATING PROCEDURES

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GENERAL

This section contains information on the controls and operating procedures to include:

- Truck Cab Controls related to crane operation
- Outrigger Controls
- Crane Controls
- Operating Procedures
- Hoist System Operation
- Work Site Location
- Load Chart
- Lifting the Load
- Shutdown and Preparation for Travel

Jump Starting Hazard

Do not attempt to jump start the crane.

CAUTION

It is strongly recommended that the batteries not be "jumped" with a different vehicle, portable power pack, etc. The surge of power from these sources can irreparably damage the various electronic controls and computer systems. Jump starting the crane batteries with a different vehicle while the engine is running can damage the donor vehicle electronics as well if done improperly.

This crane has multiple computer systems (crane control, RCL, engine and transmission control) that are highly susceptible to voltage/ampere surges in the electrical system.

The batteries should be completely disconnected from the crane electrical system and charged using a battery charger of appropriate voltage level or replace the batteries with fully charged batteries. Refer to *Charging the Batteries*, page 3-2.

Charging the Batteries

When charging the batteries, do not turn on the battery charger until the charging leads have been connected to the battery(s). Also, if the battery(s) are found to be frozen, do not attempt to charge them. Remove the battery(s) from the crane, allow them to thaw, and then charge the battery(s) to full capacity.

"Slow charging" is preferred to "fast charging". Fast charging saves time but risks overheating the battery(s). Slow charging at six (6) amps or less develops less heat inside the battery and breaks up the sulfate on the battery plates more efficiently to bring the battery up to full charge. The use of a "smart charger" that automatically adjusts the charging amperage rate should be used.

CRANE THEORY OF OPERATION

Crane Software Overview

The NBT50L Series is equipped with a Controller Area Network (CAN) bus electronic system that controls the majority of the devices on the crane. This is a distributed system consisting of several electronic modules that all perform different functions based on the crane's software. These modules are all connected together with a twisted pair of wires that allows all the modules to talk on the same databus - the CAN bus - to provide the information about the state of all the devices on the machine. There is a main module, or "server" module that controls all the other secondary modules called "client" modules in the system. The software that describes how the crane should react to the various switches, sensors, joysticks and pedals is installed on the server module which then controls the client modules functions.

When a switch or a pedal is used, an "input" is sent to an electronic module which monitors any change in value. When the input has been received and the crane software logic allows for this to be communicated to the "output" device, the machine then responds to the operator's "input".

For example, if the crane operator moves the swing left joystick to rotate the machine, the “input” from the joystick is read by the control modules but the crane server module knows that movement is not allowed unless the swing brake release switch is activated. So in this example, the swing left proportional output is not energized and there is no crane movement.

GETTING STARTED

The NBT50L Series cranes feature several interlocks that must be satisfied before operating the crane. To operate the crane, the machine must be started from the crane cab key switch (11, Figure 3-4). Starting the truck from the truck cab will not allow the crane to operate. There are several interlocking conditions that must be met before turning on and operating the crane from the crane cab:

- The lower ground level outrigger panel Emergency Stop (ESTOP) switches (9, Figure 3-1) must be released.
- The Crane Cab ESTOP switch (9, Figure 3-2) must be released.
- The truck ignition key switch must be OFF.
- Hydraulic Suction Pump Shut-off Valve must be open. For information about the shut-off valve, see “Hydraulic Suction Pump Shut-off Valve” on page 3-19.

There is also an interlock that prevents the crane key switch from starting the truck engine:

- PTO must be engaged. For more information, see “Power Take Off (PTO)” on page 3-4.

If unable to activate the crane cab key switch, first check the status of these items and then cycle the crane cab key switch and try again. These interlocks are designed to ensure that the crane performs as desired and allow for all the ESTOP switches to be available for use if needed.

Crane Ignition and Control States

The crane control system consists of many “states” which describe groups of functions that can or cannot be performed while in that state. This allows for the machine to operate several ways when running the truck chassis, the crane, or radio remote control of the crane. These “states” can be seen through the crane’s diagnostic software program only.

Ignition States

Since the crane and the truck chassis both have key switches, there is interlock logic to only allow one switch to be active at a time even if both switches are turned ON. The first switch to be turned to ignition is the controlling key switch. Here is a summary of the main ignition states:

- Ignition State = 0: truck key off, crane key off or interlocked

- Ignition State = 1: truck key on
- Ignition State = 2: Lower control active. Used to run lower outrigger controls. (truck key off, crane key on, crane power off)
- Ignition State = 3: Crane control active (truck key off, crane key on, crane power on. Includes seat switch, arm rest switch, and CP switch)
- Ignition State = 4: Remote active. Allows remote operation. (turn truck and crane keys off, remote switch on, remote ESTOP off)
- Ignition State = 5: Remote idle. No remote operation until ESTOP is off. (Truck key off, remote switch on, remote ESTOP on)

To transition between Ignition State = 0 to Ignition State = 2, the crane cab key switch should be turned to the ignition position. To transition from Crane Ignition to Truck Ignition, the crane cab key switch must first be turned OFF and then the truck key switch can be turned to ignition. Both switches must be OFF first before changing between states 1 and 2.

Control States

Much like the Ignition States, Crane Control States allow for the crane to be operated in different ways depending on the desired function. There are several Crane Control States, but the main states are listed below:

- Control State = 5 (Control OFF)
- Control State = 0 (Lower Control)
- Control State = 1 (Crane Cab Control)
- Control State = 3 (Radio Remote Control)

When the Crane key switch is turned ON and the truck engine is started, the crane is in Control State = 0. In this state, the outriggers can be operated using the ground level panels on either side of the crane and the hoists and if equipped, the Single Front Outrigger (SFO). The cab HVAC is also functional in Control State 0 to allow the machine to be heated and cooled while not using the crane functions.

To transition between Control State = 0 to Control State = 1, the crane power switch must be ON, the left armrest must be in the down position, and the operator must be sitting on the cab seat to activate the safety switch. In this Control State 1, the lower outrigger stations and the standard remote control are inactive.

To use the optional crane remote controller (if equipped), the crane power switch and radio remote switch must both be OFF and the crane cab ignition switch must be ON. To enable remote control operation, turn on the remote power switch. Refer to *Crane Remote Control (Optional)*, page 3-33 for more information on the crane remote controller operation. Similar to the Ignition States, both crane and remote power switches must be OFF to switch between states.

TRUCK CAB CONTROLS

The truck cab controls described here are those controls that are used in conjunction with the crane controls.

Truck Cab Ignition Switch

Truck cab ignition switch must be OFF in order for crane cab ignition switch to be operable.

Power Take Off (PTO)

Manual Shift Control

The PTO is engaged when the knob on the dash or floor is pulled out and disengaged when the knob is pushed in. The truck gear shift lever must be in neutral and the clutch depressed whenever the knob is moved.

Air Shift Control

The PTO is engaged when the switch is moved to apply air to PTO and disengaged when switch is in off position. The truck gear shift lever must be in neutral and clutch depressed when switch is moved. The transmission selector lever must be returned to "N" for stationary vehicle operation. The power take-off may be disengaged while in any transmission range provided that the load has first been removed from the PTO.

Electric Shift Control

Full torque electric shift PTO's are controlled by a switch. To operate, disengage the clutch, shift to fourth or fifth gear, and then move the switch down to engage the PTO or up to disengage the PTO. Return the gear shift to neutral and engage the clutch.

Power Shift Control

If the vehicle is equipped with an automatic transmission, the power take-off must be engaged with the engine at idle. See transmission manufacturer's instructions for special procedures.

Park Brake

The truck brake must be firmly set before leaving cab to begin operation. If the ground surface is icy or slick or is sloped, you may be required to help immobilize the truck with wheel chocks.

Engine Speed Governor

Some diesel engines are equipped with a variable speed governor which overrides the engine speed governor. If equipped, two knobs in the cab select between crane operation and normal driving operation.

Neutral Start/Safety Switch

The truck must be equipped with a neutral/start safety switch on transmission. Check occasionally to ensure it is working correctly and repair if it is not.

CRANE CAB CONTROLS

The following sections describe controls located in the crane cab.

Crane Cab Operator Seat

The crane cab operator seat (Figure 3-5) is equipped with a weight-sensitive sensor that detects of the seat is occupied. The operator must be sitting in the operator seat to use crane functions. Crane functions are disabled if the operator seat is unoccupied. The outriggers and counterweights can be operated from their respective control panels if the operator seat is unoccupied.

Crane Cab Left Armrest

The crane cab armrest (Figure 3-5) is equipped with a proximity switch that detects the armrest's position. The armrest must be in the DOWN position to operator crane functions. When the armrest is UP, crane operations are disabled, even if an operator is in the crane cab operator seat. The outriggers and counterweights can be operated when an armrest is in the UP position.

Outrigger Controls

The outriggers can be operated from three locations, including the keypad controller located on the (Figure 3-1) crane cab console and two ground station control keypads (Figure 3-2) located on the left and right sides of the carrier frame. The cab outrigger controller contains the controls for extending and retracting the outrigger beams, for raising and lowering the outrigger stabilizer (jack) cylinders and for raising and lowering the single front outrigger (SFO), if equipped. The right (passenger) side ground station controls all vertical outrigger cylinders and the SFO (if equipped), but only the horizontal beams on the right (passenger) side of the crane. The left (driver) side ground station controls all vertical outrigger cylinders and the SFO (if equipped), but only the horizontal beams on the left (driver) side of the crane.

The outrigger midspan selector pin (1, Figure 3-1) can be used to extend the outrigger to 50% of its length. On NTC models only, the outrigger 75% selector pin (11) can be used to extend the outrigger to 75% of its length. For more information about deploying the outriggers, see "Outrigger Setup" on page 4-1.

For more information about the cab outrigger controls, see “Cab Outrigger Control Panel” on page 3-5. For more information about the ground station outrigger controls, see “Ground Station Outrigger Control Panels” on page 3-5.

For more information about configuring the outriggers in the Rated Capacity Limiter (RCL), see “Step 4: Configuring the Outriggers” on page 7-10.

Cab Outrigger Control Panel

The cab outrigger control panel (Figure 3-2) is located on the superstructure cab front console panel and is used to control the outriggers from inside the cab. The control panel contains a touch pad with control buttons and indicators for extending and retracting the outrigger beams, raising and lowering the outrigger jack cylinders and raising and lowering the single front outrigger (SFO), if equipped. If not equipped with an SFO, the SFO LED indicators above the SFO button illuminate red. The crane cab control station contains a level indicator and an emergency stop switch. All

outrigger functions can be controlled from the cab control panel.

NOTE: The operator must be in the crane cab seat with left armrest lowered and crane power switch (Figure 3-4) ON for the crane cab outrigger controls to operate.

NOTE: To ensure a true reading always make sure the cab tilt is completely lowered.

Ground Station Outrigger Control Panels

The ground station control panels are located on the left and right sides of the carrier decking (Figure 3-1). Each control station has control switches for extending and retracting the outrigger beams, for raising and lowering the outrigger jack cylinders and for raising and lowering the single front outrigger (SFO), if equipped. Each station contains a level indicator and an emergency stop switch.

Outrigger beam functions can be controlled only from the side the ground station control panel is located.

For Reference Only

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FIGURE 3-1

Item	Description	Item	Description
1	Outrigger Midspan Selector Pin	7	Outrigger Extend/Retract Cylinder
2	Outrigger Beam Assy Long	8	Console Panel
3	Outrigger Beam Assy Short	9	Emergency Stop Switch
4	Level Indicator	10	Cab Outrigger Controls Panel
5	Outrigger Jack Cylinder	11	Outrigger 75% Selector Pin (NTC Models Only)
6	Ground Station Outrigger Controls		

CAB OUTRIGGER CONTROL

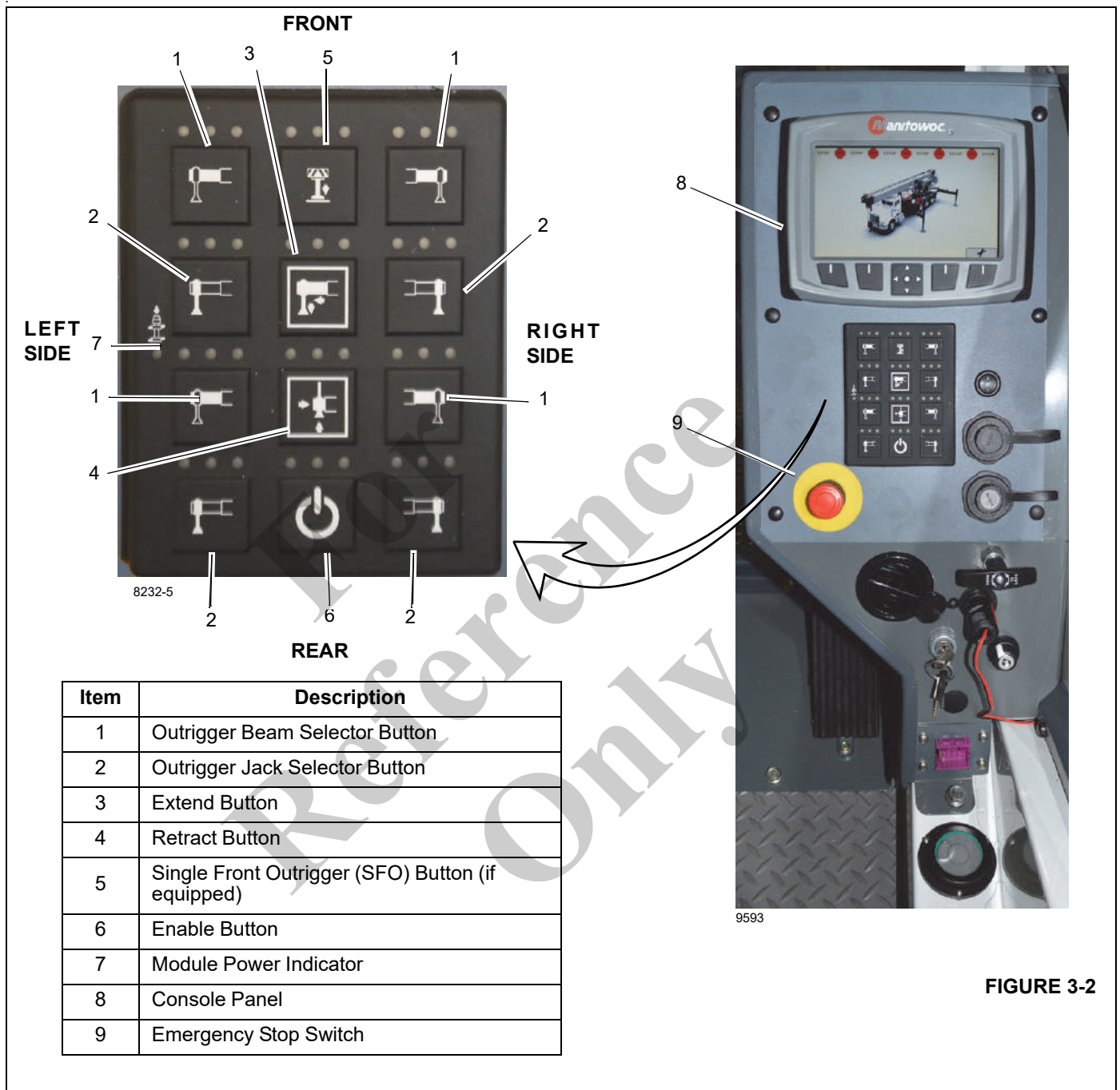


FIGURE 3-2

Outrigger Selector Buttons

There are four outrigger jack selector buttons located on each outrigger control panel (Figure 3-1 and Figure 3-2).

Pre-selection of a button or a combination of buttons (one or more beams or one or more jacks) may be selected within 5 seconds before pressing next function on cab outrigger

control panel (Figure 3-3). The enable button activates the selected functions.

NOTE: A blue LED illuminates for 5 seconds indicating a button has been selected. A red LED illuminates if a button selection is unavailable.

NOTE: Extension beam and jack cannot be combined to operate simultaneously.

Enable Button

The enable button is located on cab outrigger control panel (Figure 3-2) and is used in conjunction with Pre-selection of outrigger selector switches control the outrigger functions.

Pre-selection of a button or a combination of buttons (one or more beams or one or more jacks) may be selected within 5 seconds before pressing the enable button to activate all selected functions. A blue LED illuminates for 5 seconds, indicating the button has been selected. A red LED illuminates if a selection is unavailable.

Press the extend or retract button while holding the enable button to complete the operation.

NOTE: Extension beam and jack cannot be operated simultaneously.

Extend Button

The extend button is located on the outrigger control panel (Figure 3-2) and is used in conjunction with the enable buttons to control both the outrigger beams or the jacks functions.

Retract Button

The retract button is located on the outrigger control panel (Figure 3-2) and is used in conjunction with the enable buttons to control both the outrigger beams or the jacks functions.

LED Indicators

LED indicators display the status of the control button being selected (Figure 3-2) on the cab outrigger control panel. A LED will illuminate for 5 seconds after a button has been selected.

- Blue indicates active selection
- Green indicates pre-selection is enabled
- Red indicates inactive selection (For example: trying to pre-select and enable an outrigger beam and jack to operate at the same time)

Module Power

The module power indicator is located on cab outrigger control panel and indicates the outrigger control station (Figure 3-2) is activated when a green LED illuminates. The control station cannot be activated if the crane is performing another function. (For example: operating the boom.)

Outrigger Beam Selector Button

The outrigger beam selector buttons (Figure 3-2 and Figure 3-3) are used to operate the front or rear outrigger beams. Both sides can be operated from the cab outrigger control panel.

NOTE: The following details apply to both ground station control panels as indicated.

The ground control outrigger beam selector buttons (Figure 3-1 and Figure 3-3) are used to operate the front or rear outrigger beam only on the side of the crane the ground control is located.

- The panel on the right side operates the outrigger beams for right side only.
- The panel on the left side operates the outrigger beams for left side only.

Outrigger Jack Selector Button

Use the outrigger jack selector buttons (Figure 3-1 and Figure 3-2) to indicate which jack you desire to operate.

Single Front Outrigger Button (SFO) - if equipped

The Single Front Outrigger (SFO) button is located on the outrigger control panel (if equipped) for the cab outrigger controls (Figure 3-2) and ground outrigger controls (Figure 3-1 and Figure 3-3). The SFO button is used to lower and raise the optional center front stabilizer. To operate the SFO, press the SFO button to activate and then press extend/retract button. The SFO automatically retracts if any of the other jacks are adjusted and must be reset if lifting is to be continued. If not equipped with an SFO, the red LED is lit.

Outrigger Selector Valve

After pushing the desired selector buttons, the enable button and either the extend or retract button energizes the control solenoid to allow hydraulic fluid to flow through the control solenoid valve and the individual solenoid valves and moves the selected component in the desired direction.

Emergency Stop Switch

There is an emergency stop switch (Figure 3-2 and Figure 3-3) located at each outrigger control on each side of the carrier (Figure 3-3) and inside the cab on the front console (Figure 3-2). Pressing an emergency stop switch shuts down the engine.

NOTE: Use the emergency stop switch only in the case of an emergency to shut down the engine. Do not use the emergency stop switch regularly as a means of turning off the crane.

Crane Level Indicator

A bubble level indicator is located inside the cab near the right side armrest. This indicator provides the operator with a visual indication for determining how level the crane is when operating the outriggers. There are two additional level indicators located at each ground level control station.

NOTE: To ensure a true reading always make sure the cab tilt is completely lowered.

Ground Station Outrigger Control Panel

The following paragraphs describe the outrigger controls and indicators (Figure 3-3) found on the ground station outrigger control panels.

Outrigger Control Panel

There is one outrigger control panel on each side of the machine fender decking, as shown in Figure 3-3. The following details apply to both control panels as indicated.

- The panel on the right side operates the horizontal outrigger beams for that side only.
- The panel on the left side operates the horizontal outrigger beams for that side only.
- The vertical stabilizers (jacks) may be operated from the left or right side of the unit.
- Each control panel features a control switch for raising and lowering the single front outrigger (SFO).
- Each control panel features an emergency stop switch.

Outrigger Beam Selector Switch

The outrigger beam selector button (1, Figure 3-3) is used to operate the front or rear outrigger beam on the same side of the crane the ground control is located.

Extend and Retract Buttons

The extend and retract buttons (3, 4, Figure 3-3) operate both the outrigger beams or the jacks.

After pushing the desired selector button, pushing the extend or retract button energizes the control solenoid to allow hydraulic fluid to flow through the control solenoid valve and the individual solenoid valve and move the selected component in the desired direction.

Single Front Outrigger Button

The single front outrigger (SFO) button (5, Figure 3-3) is located in the center of the top row of buttons of the ground station outrigger control panel. It must be used with the extend/retract button to control the operation of the SFO. The SFO retracts automatically when any of the other four jacks are retracted; therefore, it must be reset if lifting is to be continued.

If not equipped with an SFO, the LED indicators above the SFO button illuminate red.

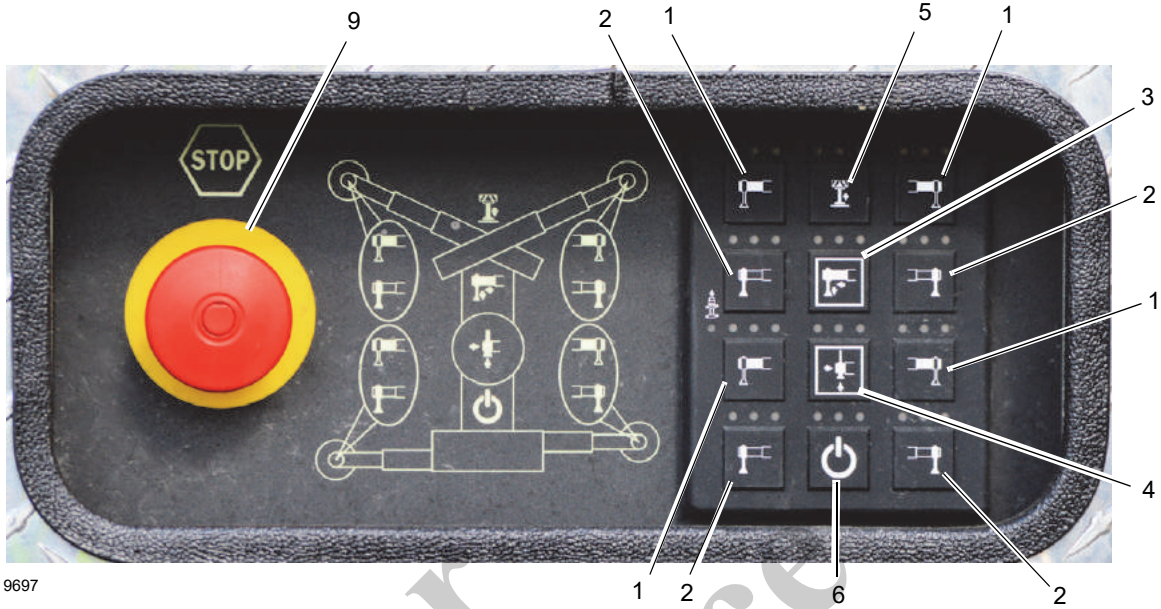
Jack Selector Button

Use the jack selector button (2, Figure 3-3) to indicate which jack you desire to operate.

Emergency Stop Switch

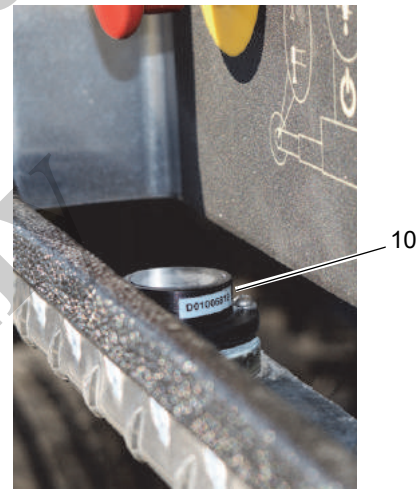
There is an emergency stop switch (9, Figure 3-3) on the outrigger controls on each side of the carrier. Pressing either switch shuts down the engine.

NOTE: Use the emergency stop switch only in the case of an emergency to shut down the engine; do not use the emergency stop switch regularly as a means of turning off the machine.



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Item	Description
1	Outrigger Beam Selector Button
2	Outrigger Jack Selector Button
3	Extend Button
4	Retract Button
5	Single Front Outrigger (SFO) Button (if equipped)
6	Enable Button
7	Module Power Indicator
8	Console Panel
9	Emergency Stop Switch
10	Level Indicator



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FIGURE 3-3

CRANE CONTROLS

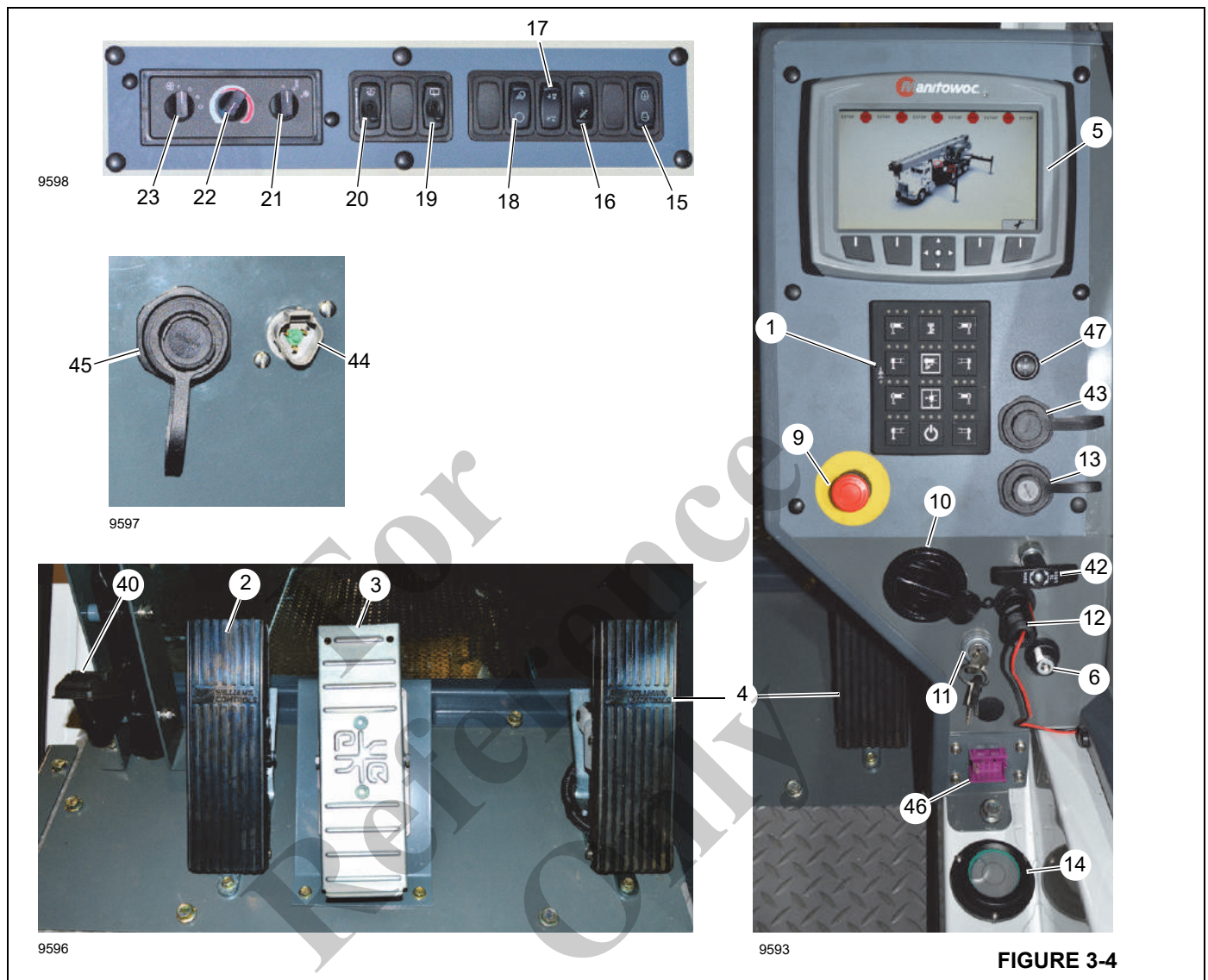


FIGURE 3-4

Item	Description	Item	Description
1	Outrigger Control Panel	13	Display Diagnostic Connector
2	Swing Brake Pedal	14	Crane Level Indicator
3	Boom Telescope Pedal (Optional)	15	Truck Engine Hi/Low Switch
4	Foot Throttle Pedal	16	Crane Function Power Switch
5	Display Panel Assembly	17	Remote Power Switch (Optional)
6	RCL Bypass Switch	18	Work Light Switch
7	Swing Brake Indicator	19	Skylight Wiper Switch
8	Minimum Indicator	20	Windshield Wiper Switch
9	Emergency Stop Switch	21	A/C Heater Function Switch
10	A/C Heater Vent	22	A/C Heater Temperature Control
11	Ignition Switch	23	A/C Heater Fan Speed
12	Receptacle (12v)		



FIGURE 3-5

Item	Description
25	Dual Axis Controller- Boom Lift/Main Hoist
26	Dual Axis Controller- Swing/Tele/ Aux Hoist
27	Seat Belt
28	Seat Back Adjustment
29	Seat/Controls Assembly Slide Adjustment Lever
30	Main Hoist Speed Switch-HI/OFF/LOW
31	Auxiliary Hoist Speed Switch-HI/OFF/LOW
32	Swing Brake Control Switch

Item	Description
33	Horn Button
34	AC/Heater Climate Control Unit
35	Single Axis Controller-Boom Lift Lever
36	Single Axis Controller- Main Hoist Lever
37	Single Axis Controller-Boom Telescope/Auxiliary Hoist Lever
38	Single Axis Controller-Swing Control Lever
39	Seat (only) Slide Adjustment Lever
40	360° Swing Lock Pedal (Optional)

Item	Description
41	Cab Tilt Switch
42	House Lock
43	Diagnostic Connector, RCL Module
44	PC1 Diagnostic Connector
45	Crane USB-B Diagnostics Connector
46	CCS RCL Module Diagnostics Connector
47	Seat Heater

The crane controls are located in the crane cab and are used for all crane functions. See Figure 3-4 and Figure 3-5 for crane cab item number (#) identification. For best control response, run the engine at governed RPM when operating the crane.

NOTE: The operator must be in the crane cab seat with left armrest lowered and crane power switch ON for the crane controls to operate.

Swing Brake Pedal

CAUTION

Do not actuate the Swing Control Lever while the Swing Brake is engaged, as the turret may push through the brake. Damage to the swing brake can occur.

The swing brake pedal (2, Figure 3-4) is located on the left side of the crane cab floor. Pressing the pedal down applies brake to the turret and prevents rotation. Releasing the pedal allows the turret to rotate freely.

Swing Brake Indicator

When the swing brake is locked, the swing brake indicator icon will be displayed on the crane cab RCL console display panel. For more information about the RCL icons, see Table 7-3 on page 7-5.

Swing Brake Control Switch

The swing brake control switch (32, Figure 3-5) is located on the left seat armrest and is a two position switch, press forward to lock the swing brake. When the swing brake is locked, the swing brake indicator icon will be displayed on the crane cab RCL console display panel. Press and slide

the back half of the switch (1, Figure 3-6) to unlock the swing brake.

The back half of the switch (1, Figure 3-6) is designed with a locking mechanism to secure the swing brake in the locked position and prevent accidental movement of the cab and superstructure.



FIGURE 3-6

Horn Button

The horn button (33, Figure 3-5) is located on the cab seat left joystick. The operator can use this horn to provide a warning that the superstructure is rotating.

House Lock

The house lock (42, Figure 3-4) is used to lock the superstructure from rotating when the boom is over the front or over the rear of the crane. It consists of a push-pull handle on the console and house lock control pin. The house lock is useful for counterweight removal and assembly and should be engaged during transport.

360° Positive Swing Lock (Optional)

If installed, the 360° swing brake pedal (40, Figure 3-4) is located on the far left side of the crane cab floor. The pedal is used to activate the swing lock assembly to prevent the turret from turning at any position. Pressing the pedal down applies brake to the turret and prevents rotation. Releasing the pedal allows the turret to rotate freely.

House Lock Control (Pin Type)

The house lock control cable handle is located on the console of the cab (1, Figure 3-7). The purpose of the house lock is to lock the superstructure in position directly over the front or rear of the crane. With the superstructure positioned directly over the front and placed in the boom rest, push the control handle down and turn handle clockwise. The house lock pin (2, Figure 3-7), located near the cab, will drop into a socket on the carrier frame, locking the superstructure in place (3, Figure 3-7). When the control handle is turned counterclockwise and pulled up, the pin is pulled out of the socket, unlocking the superstructure. Turn the handle on the cable clockwise to secure the superstructure in the unlocked position.



FIGURE 3-7

Boom Telescope Pedal (Standard with Aux Hoist)

The crane is equipped with the boom telescope pedal only when the auxiliary hoist option is included. The telescope foot pedal (3, Figure 3-4) is located on the crane cab floor and is used to extend and retract the boom. Pushing down at the top of the pedal extends the boom out; pushing down at the bottom of the pedal telescopes the boom in.

Foot Throttle Pedal

The foot throttle (4, Figure 3-4) is located on the crane cab floor and is used to control the engine speed. Depress the foot throttle to accelerate the engine speed and release to return to idle.

RCL Display Panel

The display panel (5, Figure 3-4) is for the Rated Capacity Limiter (RCL). For more information, see "Rated Capacity Limiter" on page 7-1.

The RCL assists the crane operator with the information for the crane to perform safely within its design parameters. The RCL displays information on length and angle of boom, working radius, rated load, total weight being lifted, and outrigger position.

The RCL continuously monitors these parameters and provides the operator with an updated readout of the crane status. If a rated capacity condition is approached, the RCL warns the operator with an alarm and locks out the crane functions.

! DANGER

The RCL only aids the operator when properly programmed with the proper load chart and crane configuration. To prevent injury or death to personnel, be sure the RCL is programmed before crane operation.

RCL Override Switches

! DANGER

Use extreme caution when operating the crane with the RCL system overridden. Use of the RCL system override to operate the crane in a non-permissible range can result in death or injury to personnel and/or damage to equipment and property.

There are two RCL Override Switches located in the crane cab.

The switch located on the front control panel is a momentary type switch (6, Figure 3-4). Turn the key to the On position (right) to disengage the RCL controls. Releasing the key allows the RCL controls to re-engage.

The RCL bypass switch (1, Figure 3-8) located behind the cab seat, below the fuse relay panel (2), is an off/on switch and overrides the overloaded controls until the switch is turned to the OFF position.

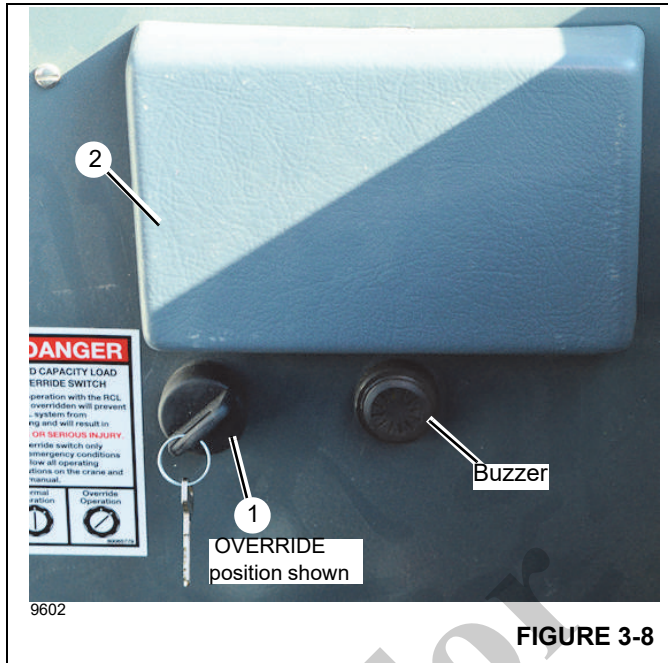


FIGURE 3-8

The RCL is bypassed only as long as the switches are in the ON position. When overridden, warning icons appear on the RCL display. For more information, see “About the RCL and ATB Override Warnings” on page 7-7.

Turning the key switch to the ON position re-engages the boom down, telescope out and hoist up controls. These functions were disabled when an overload condition was sensed by the RCL. It is important to read and understand the RCL Override information before using the RCL override on/off switch. For information concerning the operation and maintenance of the RCL system, see Section 7 - Rated Capacity Limiter in this manual.

Emergency Stop Switch

The crane emergency stop switch (9, Figure 3-4) is located on the cab console and is used to shut down the truck engine in an emergency. Push the red button in to shut down the engine, rotate the knob and pull out to resume normal operation.

NOTE: Use only the emergency stop switch in the case of an emergency to shut down the engine. Do not use the emergency stop switch regularly as a means of turning off the machine.

AC/Heater Vent

The cab has air conditioner and heating vents (10, Figure 3-4), located on the control panel, behind the panel, under the seat, and at head level.

Crane Ignition Switch

The crane ignition switch (11, Figure 3-4) is located on the crane cab console and controls the truck engine and crane cab power. The ignition switch has three positions:

- OFF shuts down engine and cab power
- ON activates truck engine ignition and all cab power
- Start is truck engine start

For more information about the ignition states, see *Crane Ignition and Control States*, page 3-3.

12V Receptacle

This 12 volt accessory outlet (12, Figure 3-4) is located on the lower part of the front control panel and is designed to mate with most 12 volt adapter plugs.

Display USB Port

The Display USB Port (13, Figure 3-4) is located on the front control panel. Use this port to install and update RCL display software.

Diagnostic Connector—CCS RCL Module

The diagnostic connector (46, Figure 3-4) is located on the lower part of the front control panel. It is used for servicing the Crane Control System (CCS) RCL control module.

A laptop computer with a USB connection, CAN bus, grid connect tool, and the appropriate software are required. Contact Manitowoc Crane Care to obtain the appropriate diagnostic cable.

Diagnostic Connector—Display USB-B Port

The display USB-B port (43, Figure 3-4) located on front control panel is used for downloading software and diagnostic troubleshooting. It is used for servicing the RCL system.

A laptop computer with a USB connector and the appropriate electrical system software is required. Contact Manitowoc Crane Care to obtain the appropriate diagnostic cables.

PC1 Interface Connector

The PC1 interface connector (44, Figure 3-4) located on the fuse relay panel behind the cab seat is for advanced diagnostics of the main CAN bus when the crane is serviced.

Diagnostic Connector—Crane USB-B Port

The Crane USB-B connector (45, Figure 3-4) located on the fuse relay panel behind the cab seat is for downloading software and diagnostic troubleshooting. It is used for servicing the crane electrical system.

A laptop computer with a USB connector and the appropriate electrical system software is required. Contact Manitowoc Crane Care to obtain the appropriate diagnostic cables.

Level Indicator

The bubble level indicator (14, Figure 3-4) is located on the right interior wall of the cab. The indicator provides the operator with a visual indication for determining the levelness of the machine.

NOTE: To ensure a true reading always make sure the cab tilt is completely lowered.

Engine Hi/Low Switch

The truck engine Hi/Low Switch (15, Figure 3-4) is located on the right overhead console.

It is a two position (+/-) momentary switch that is a secondary throttle control which provides idle-control inputs that increase and decrease the truck engine idle.

This is an increment/decrement style switch, press and release the (+) or (-) side of the switch to increase or decrease idle speed incrementally.

Press and hold the switch in either the Hi or Low direction and the engine will ramp to maximum RPM or minimum RPM.

Crane Function Power Switch

The crane function power switch (16, Figure 3-4) is located on the right overhead console. The switch has two positions: OFF disables joy stick controllers on the arm rest and from the swing brake unlock (assuring the brake stays locked). The OFF position prevents inadvertent operation of these functions and assures the swing brake is set when the crane is not powered. The ON position restores power to the joy stick controllers and the swing brake.

Remote Power Switch (Optional)

The radio remote switch (17, Figure 3-4) is used to enable the radio remote controls. The crane function power switch, and truck ignition must all be OFF before the crane can be operated with a radio remote control. The crane ignition switch must be in the ON position.

Work Light Switch

The work light switch (18, Figure 3-4) is a two position rocker switch, ON and OFF, located on the right overhead console. It turns the cab outside working lights on or off.

Skylight Wiper Switch

The skylight wiper switch (20, Figure 3-4) is located in the overhead console. This is a Hi/Low toggle type switch with 6 intermittent positions, intermittent timing is 2-15 seconds, wiper washer timing is 3 seconds.

Windshield Wiper/Washer Switch

The windshield wiper/washer switch (21, Figure 3-4) is located in the overhead console. This is a Hi/Low, rocker/toggle switch with 6 intermittent speed positions, ranging from 2 to 15 seconds and 2 constant low high speeds. Position 7 is low speed and position 8 is high speed. The wiper/washer timing is 3 seconds. The windshield washer is activated by depressing the top of the rocker on the windshield wiper switch.

Air Conditioning/Heater Controls

Function Switch (22, Figure 3-4) allows operator to select either the heater or air conditioner.

Temperature Control (23, Figure 3-4) controls the temperature for both the heater and air conditioner.

Fan Speed Control (24, Figure 3-4) controls the fan for both heater and air conditioner.

Single Axis Controller (Boom Lift/Hoist Rope)

The boom lift control level (35, Figure 3-5) and the main hoist control lever (36, Figure 3-5) are located on the right armrest.

Push the boom lift lever (35) forward to lower the boom, pull back to raise the boom.

NOTE: When raising or lowering the boom, the maximum lift cylinder speed is moderated based on the length of the boom. When the boom is fully retracted, the maximum lift cylinder speed is at full speed. When the boom is extended, the maximum lift cylinder speed is reduced linearly based on the length of the boom. The maximum lift cylinder speed is slowest when the boom is fully extended. This feature improves operator control of the boom and calibration accuracy.

Push the main hoist lever (36) forward to play out loadline, pull the lever back to take up loadline.

Single Axis Controller (Swing/Boom Tele)

CAUTION

Do not actuate the Swing Control Lever while the Swing Brake is engaged, as the turret may push through the brake. Damage to the swing brake can occur.

The swing control lever (38, Figure 3-5) and the telescope or auxiliary hoist control lever (37, Figure 3-5) are located on the left armrest.

Push the swing lever (38) forward to rotate the superstructure clockwise, pull the swing lever back to rotate the superstructure counterclockwise.

Push the telescope lever (37) forward to extend the boom, pull the lever back to retract the boom. If equipped with an auxiliary hoist, this lever (37) operates the auxiliary hoist lever and the telescope pedal (3, Figure 3-4) controls the boom telescoping function.

NOTE: When raising or lowering the boom, the maximum lift cylinder speed is moderated based on the length of the boom. When the boom is fully retracted, the maximum lift cylinder speed is at full speed. When the boom is extended, the maximum lift cylinder speed is reduced linearly based on the length of the boom. The maximum lift cylinder speed is slowest when the boom is fully extended. This feature improves operator control of the boom and calibration accuracy.

Dual Axis Controller (Boom Lift/Main Hoist) (Optional)

The boom lift and main hoist (lift/main) control lever (25, Figure 3-4) is located on the right armrest.

The lever when positioned to the left raises the boom. Positioning the lever to the right lowers the boom.

NOTE: When raising or lowering the boom, the maximum lift cylinder speed is moderated based on the length of the boom. When the boom is fully retracted, the maximum lift cylinder speed is at full speed. When the boom is extended, the maximum lift cylinder speed is reduced linearly based on the length of the boom. The maximum lift cylinder speed is slowest when the boom is fully extended. This feature improves operator control of the boom and calibration accuracy.

Pushing the lever forward will let out the hoist rope and pulling the lever back reels the rope in.

Moving the lever in a diagonal direction actuates the two functions simultaneously.

Dual Axis Controller (Swing/Tele/Aux Hoist) (Optional)

CAUTION

Do not actuate the Swing Control Lever while the Swing Brake is engaged, as the turret may push through the brake. Damage to the swing brake can occur.

The swing and telescope or auxiliary hoist (swing/tele or swing/aux) control lever (26, Figure 3-5) is located on the end of the left armrest.

The lever controls the swing and telescope functions when the crane is not equipped with an auxiliary hoist. When equipped with an auxiliary hoist, the lever controls swing and auxiliary hoist functions and telescope functions are controlled through a foot pedal (3, Figure 3-4).

Swing/Telescope — Move the lever left to swing left (counterclockwise). Move the lever right to swing right (clockwise). Positioning the lever forward telescopes the boom out and pulling the lever back telescopes the boom in.

Swing/Auxiliary Hoist — If equipped with an auxiliary hoist, positioning the lever forward lets out hoist rope. Pulling the lever back reels the rope in. Moving the lever in a diagonal direction actuates the two functions simultaneously.

Seat Back Adjustment

To adjust the back of the seat press the adjustment knob (28, Figure 3-5) and then adjust the seat as needed.

Seat/Controls Assembly Slide Adjustment Lever

Moving the seat/controls assembly slide adjustment lever (29, Figure 3-5) will slide the seat/controls assembly either forward or backward.

Seat Slide Adjustment Lever

Moving the seat slide adjustment lever (39, Figure 3-5) will slide the seat (only) either forward or backward.

Operator Seat Heater

The crane features a heated operator seat in the crane cab. The switch to activate the heated seat is located on the cab console (47, Figure 3-4). The switch features two heat settings. The light on the switch illuminates when the seat heater is active.

Main Hoist Speed

The main hoist speed selector switch (30, Figure 3-5) is located on the right seat armrest. It is a three position switch (HI-OFF-LOW), placarded as rabbit (fast) hoist motor speed and turtle (slow) hoist motor speed. The center switch position turns off the hoist controller. The main hoist speed appears on the RCL display. For more information about the HRI icons visible on the RCL display screen, see Table 7-3 on page 7-5.

Auxiliary Hoist Speed

If equipped, the auxiliary hoist speed selector switch (31, Figure 3-5) is located on the left seat armrest. It is a three position switch (HI-OFF-LOW), placarded as rabbit (fast) hoist motor speed and turtle (slow) hoist motor speed. The center switch position turns off the hoist controller. The auxiliary hoist speed appears on the RCL display. For more information, see Table 7-3 on page 7-5.

Hoist Rotation Indicator (HRI) System

The following sections describe the HRI system. For information about the HRI icons visible on the RCL display screen, see Table 7-3 on page 7-5.

Hoist Rotation Indicator (HRI) Display

The HRI information appears on the operating screen of the RCL display. The icon indicates the current hoist in operation and which direction the hoist is rotating. For information about the HRI icons visible on the RCL display screen, see Table 7-3 on page 7-5.

Hoist Rotation Indicators (HRI)

The Hoist Rotation Indicators for the auxiliary and main hoist are located on top of each hoist control lever. Each indicator is electronically driven by an input signal from a sensor attached to its related hoist and an output signal from a control module. Each hoist control lever pulses when its hoist is running so the operator's thumb can sense it.

3rd Wrap Indicator

The 3rd wrap indicator (sometimes called the *minimum wrap indicator*) notifies the operator when there are three wraps of wire or synthetic hoist rope left on the hoist drum. The 3rd wrap indicator sensor is located on the left side of the main and auxiliary hoists. Each hoist is equipped with a tapered roller. When the 3rd (minimum) wrap of the last layer is reached, the 3rd wrap indicator sensor is activated and an icon on the RCL display will show solid. This feature does not lock out the hoist down function.

The 3rd wrap indicator icon appears on the RCL display. For more information about the icon, see Table 7-3 on page 7-5.

Cab Tilt Switch

The cab tilt switch button (41, Figure 3-5) is located on the right seat armrest. It is a three position, momentary spring centered to off rocker switch. It has two positions, Up and Down, allowing the cab to be tilted either up or down.

NOTE: The cab tilt feature and the cab must be completely down before travel.

Adjustable Swing Speed Valve

The crane is equipped with an adjustable swing speed valve (1, Figure 3-9) that sets the maximum swing speed of the machine. Turn the valve knob clockwise to increase and counterclockwise to decrease speed.



9603

FIGURE 3-9

HEATER

The diesel powered supplemental heater (1, Figure 3-10) is located under the cab support frame and supplies heat to the crane cab. The heater controls the temperature of the crane cab by cycling coolant between the heater and the climate control unit located under the cab seat. Controls (25, 26, 27, Figure 3-4) for the heater are located on the overhead control panel in the crane cab.

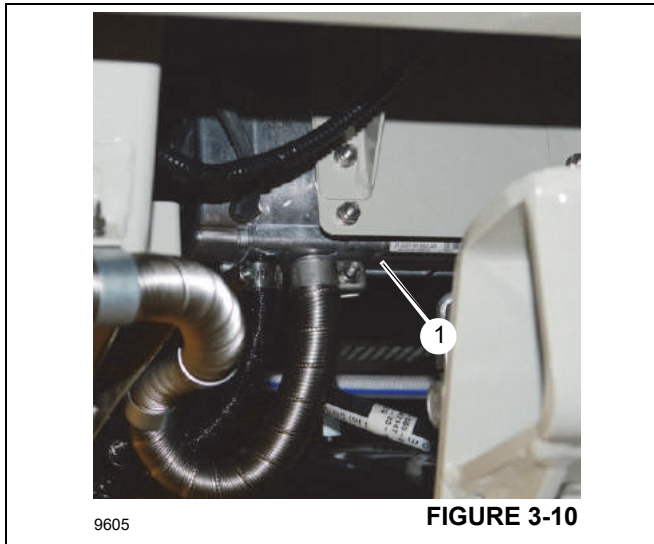


FIGURE 3-10

WARNING

Explosion Hazard!

Do not mix gasoline with diesel fuel. Death or serious injury can occur due to explosion.

Heater Cold Weather Fuel Mixture

At temperatures below 20°F (-7°C), add a cold weather additive or mix kerosene with the diesel fuel at a 50/50 ratio. Add the mixture to the heater diesel fuel tank (1, Figure 3-11) located on the outside of the cab.

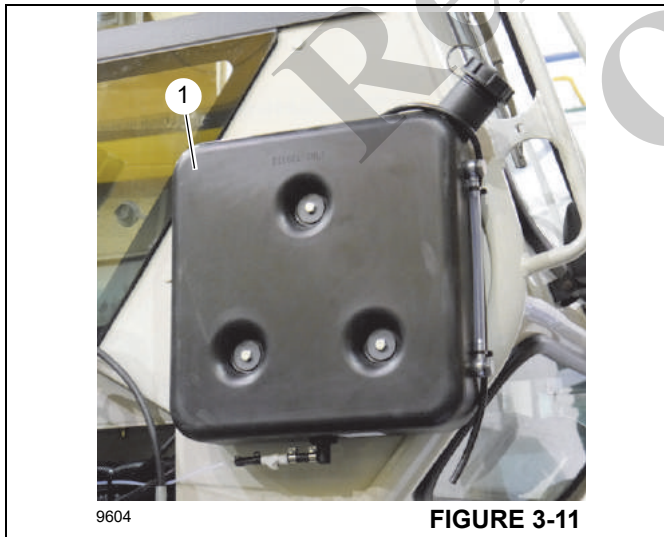


FIGURE 3-11

Heater Coolant

The heater coolant bottle (1, Figure 3-12) is mounted to the air conditioner. The coolant should contain a minimum 50/50 ratio mixture of water and antifreeze to prevent freezing or slushing.

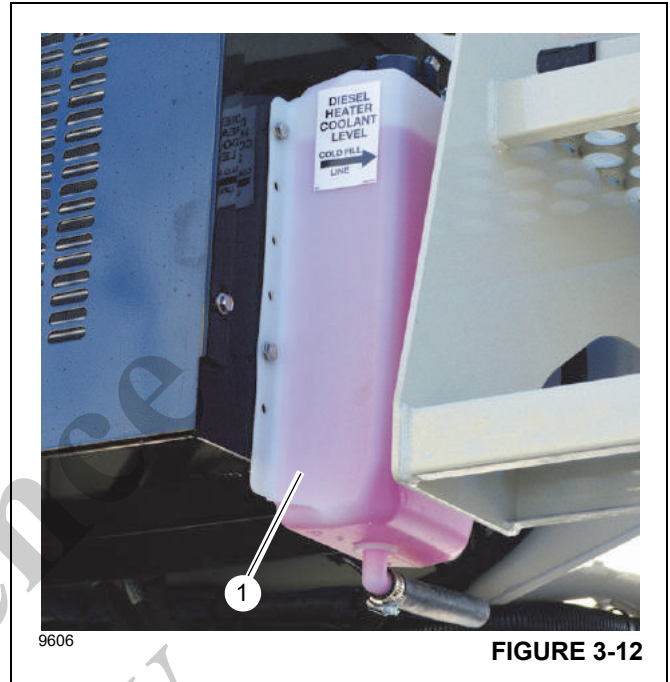


FIGURE 3-12

Hydraulic Suction Pump Shut-off Valve

The hydraulic suction pump (1, Figure 3-13) is located on the front of the hydraulic tank. The pump features a safety switch (2) that determines if the shut-off valve is open or shut. The valve must be fully open to start and operate the crane. When the valve is closed, the crane will not start. This safety switch ensures that there is hydraulic fluid available when running the crane. For more information about the control states, see "Crane Ignition and Control States" on page 3-3.

When the suction valve is closed, the ESTOP warning screen appears in the RCL (Figure 3-13). The ESTOP screen persists until the suction valve is fully open.

To open the valve, turn the handwheel (3) clockwise.

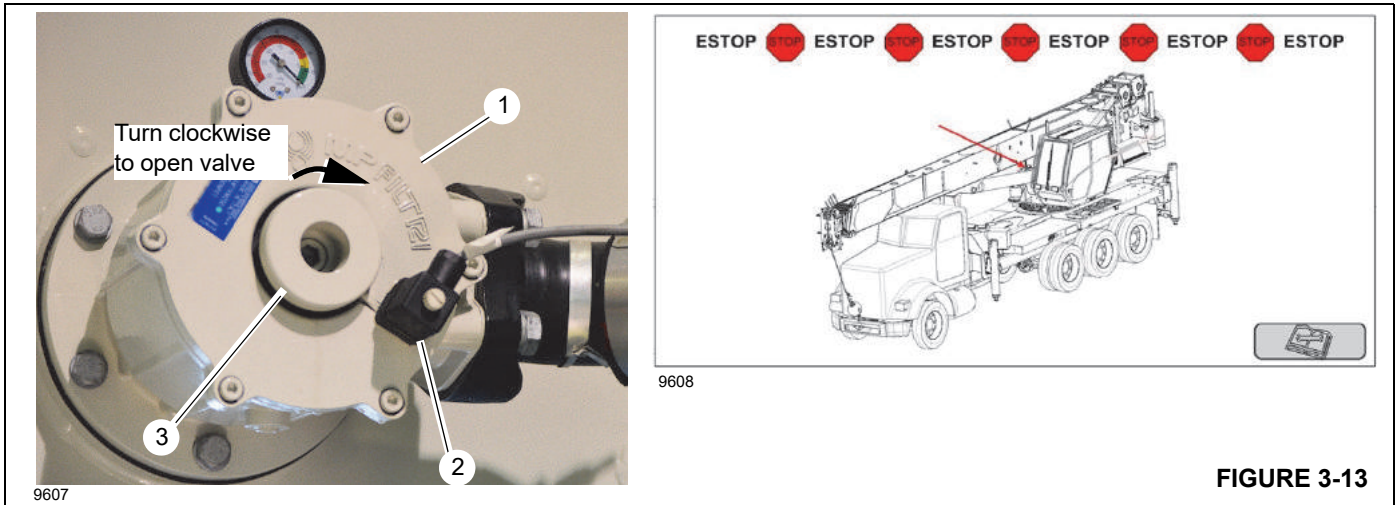


FIGURE 3-13

OPERATING PROCEDURES

You need to be familiar with the safety precautions outlined in the section titled *Safety Precautions*, page 2-1 before operating the crane.

Equipment Familiarization

All members of the crew should become familiar with the location and operation of the controls, the correct operating procedures, the maximum lifting capacities, and the Safety Precautions in Section 2 of this manual. Carefully follow the operating procedures outlined below and the information in the load charts located in the crane cab.

Crane Cab Access

To enter the crane cab use the ladder (1, Figure 3-14) stowed next to the cab on the carrier decking and position it as shown in Figure 3-14. The ladder is secured in position with catches (4). After opening the cab door, climb the ladder and at the same time grasp the grab handles (2) in the cab doorway to enter the cab. Do not try to access the crane cab

by other means. When done, release the ladder using release handle (5) and lift and rotate to the stowed position.

Deploying the Cab Ladder

1. Remove the ladder pin (1).
2. Swing the ladder (3) to the vertical position over the edge of the deck.
3. Secure the ladder on the ladder catches (4) on the side of the decking.

Accessing the Cab

After opening the cab door, climb the ladder and at the same time grasp the grab handles (2) in the cab doorway to enter the cab. Do not try to access the crane cab by other means.

Stowing the Cab Ladder

1. Release the ladder (3) from the ladder catches (4) using the release handle (5).
2. Rotate the ladder (3) up to the decking.
3. Secure the ladder (3) with the ladder pin (1).



FIGURE 3-14

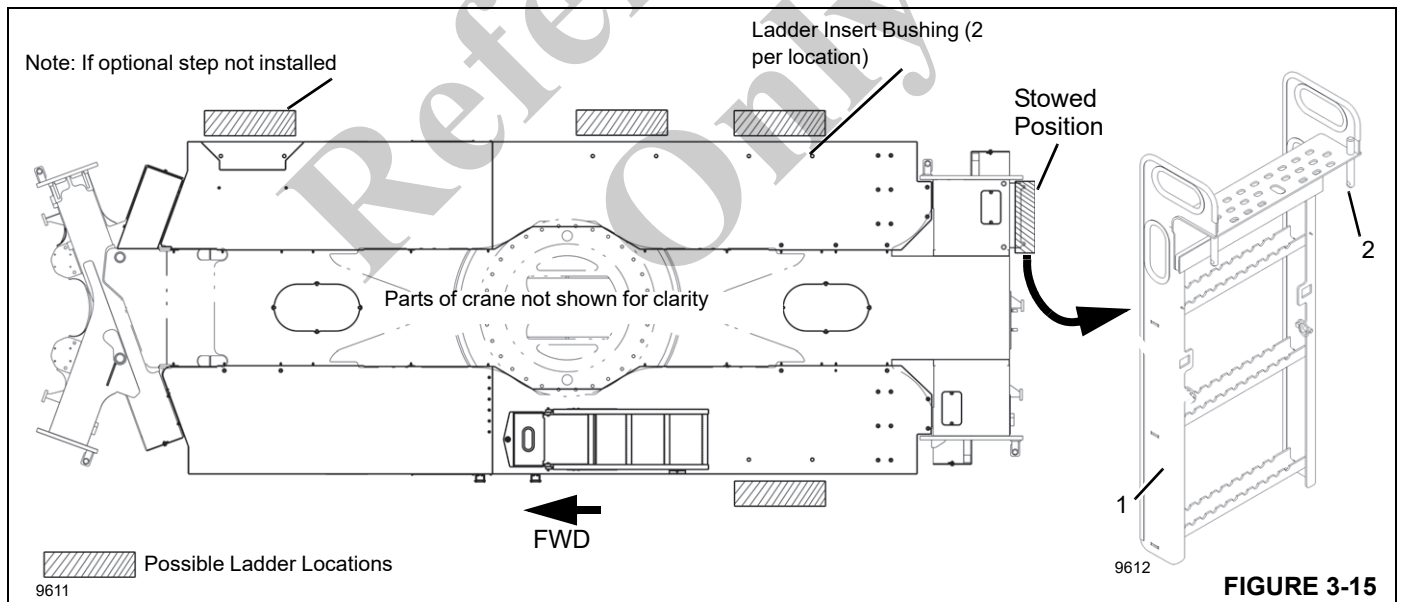


FIGURE 3-15

Using the Movable Ladder to Access Decking

Use the movable ladder (1, Figure 3-15) stowed on the right rear bumper to access different areas of the decking. In the stowed position, use the ladder to access to the rear of the crane and the hydraulic tank and hoist area of the superstructure.

The movable ladder (1) can also be used to access different locations on the decking from the right and left sides of the crane. Figure 3-15 shows the possible locations. The ladder must be stowed in the rear bumper position and secured to the bumper with lynch pins prior to transport.

3

CAUTION

Failure to stow and secure the movable ladder with lynch pins prior to transport can result in damage to the ladder.

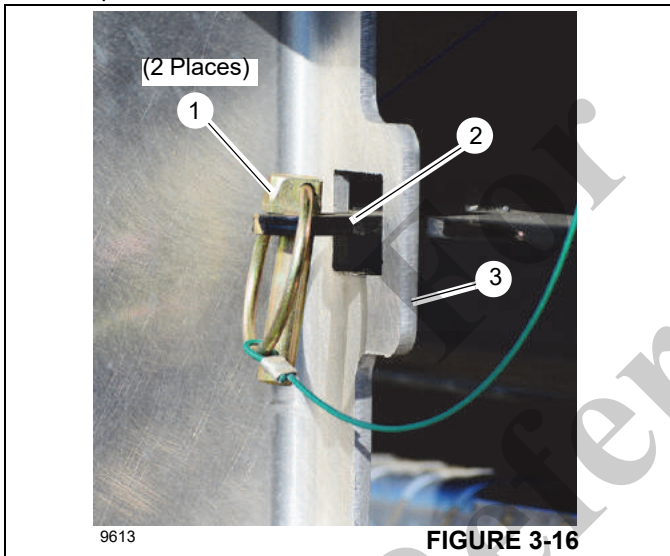
Removing the Ladder from Stowed Position

To remove the ladder (1) from the stowed position:

1. Remove the lynch pins (1, Figure 3-16) from brackets (2).

NOTE: The ladder weighs approximately 11 kg (24.3 lbs).

2. Using the handles, lift the ladder so the ladder pins (2, Figure 3-15) are removed from the holes in the rear bumper.



Installing the Ladder in Decking

To install the ladder in the decking:

1. Select the location to install the ladder. See Figure 3-15 for locations.

NOTE: The ladder weighs approximately 11 kg (24.3 lbs).

2. Using the handles, lift the ladder over the decking so the ladder pins (2) can be inserted in deck bushings.
3. Insert the ladder pins (2) in the bushings in the deck. Be sure the ladder pins are inserted securely in the bushings before using the ladder.

Stowing the Ladder on Rear Bumper for Transport

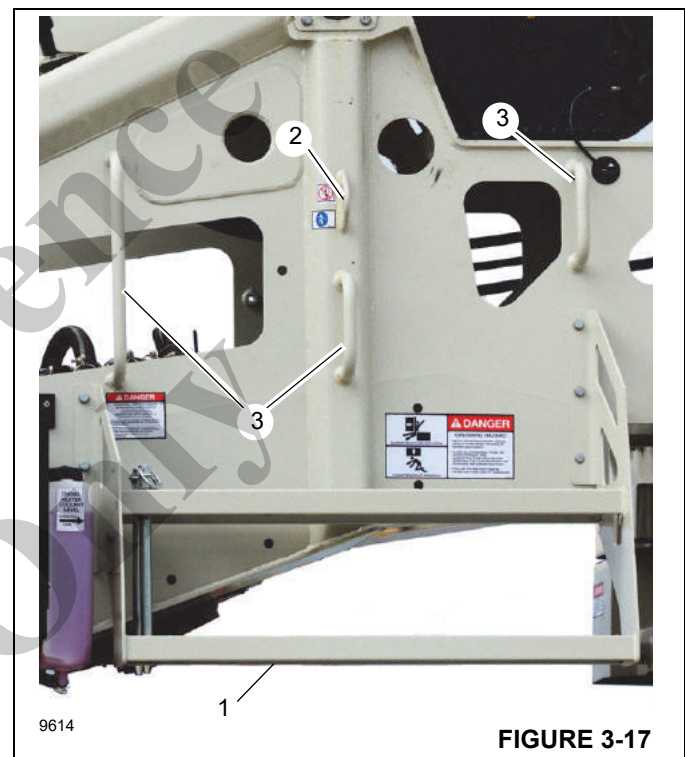
To stow the ladder (1) in rear bumper stowage location for transport:

NOTE: The ladder weighs approximately 11 kg (24.3 lbs).

1. Lift and remove the ladder pins (2, Figure 3-15) from the bushings in the deck.
2. Lift the ladder and install the ladder pins (2) in the bushings in the top of the rear bumper.
3. Install the lynch pins (1, Figure 3-16) in the brackets (2) to secure the ladder (3) to the rear bumper.

Accessing the Boom and Hoists

Use the steps (1, Figure 3-17) to access the top of the superstructure, including the boom and main and auxiliary hoists. The steps are located on the left side of the crane superstructure. Connect a safety harness to the connection point (2). Use the grab handles (3) when using the steps.



Equipment Checks

Prior to placing the unit in operation each day/shift, do a complete walk-around visual inspection and look for structural damage, loose components, leaks, or other conditions that requires immediate correction for safe operation. The following checklist of items are suggested to ensure the crane is prepared for performing work operations. Check:

- For any unusual conditions such as pools of hydraulic fluid or lubricating oil under the chassis, any outrigger which may have crept down or up and any signs of damage or improper maintenance.

- The tires are inflated to the proper pressure.
- The level of the hydraulic reservoir oil.
- The operation of the “E-stop” and horn circuits.
- For missing and loose bolts.
- For damaged structural members and welds.
- All rope guides and rope keepers.
- All sheaves for free turning.
- The hoist rope for kinks, broken strands or other damage in accordance with instructions under the section *Hoist Rope Inspection And Maintenance*, page 6-3.
- To see that the hydraulic hoses and fittings are in good condition and show no signs of leaking. The hoses should be free from cuts and abrasions and there should be no evidence of binding. Any damage or leakage should be repaired immediately.
- The RCL and anti-two-block system for proper operation.
- The electrical wiring connecting the various parts of the system for physical damage.

NOTE: Consult the truck manufacturer’s manual for vehicle checks.

For a complete list of inspections, see “Crane Inspection And Maintenance” on page 6-1.

Cold Weather Operation

The following recommendations are for operating National Cranes in very low (i.e., sub-zero) temperatures.

Cranes should have appropriate hydraulic oil, lubricants, and other auxiliary items required for operation in sub-zero temperatures. Operate individual crane functions to ensure they are sufficiently warmed prior to performing a lift.

Operation of cranes at full rated capacities in temperatures between -9°C (15°F) and -40°C (-40°F) or lower should be accomplished only by competent operators who possess the skill, experience, and dexterity to ensure smooth operation. Shock loading shall be avoided.

Operation Below -40°C

For crane operation below -40°C, capacities shall be derated 3.67 percent of the rated load shown on the capacity charts for each degree Celsius below -40°C.

Operation Below -40°F

For crane operation below -40°F, capacities shall be derated 2 percent of the rated load shown on the capacity charts for each degree Fahrenheit below -40°F.

CRANE WARM-UP PROCEDURES

The following procedures detail the actions that must be taken to properly warm the different crane components before operating the crane.

NOTE: For temperatures below -9°C (15°F) refer to arctic lubricants and conditions in the Operator and Service Manuals.

Before starting the crane, ensure the appropriate lubricants are used to provide lubrication for the prevailing ambient temperatures in which the crane will operate in (a list of lubricants and their temperature ranges can be found in the Lubrication section of your crane’s *Operator Manual*, by contacting your local National Crane distributor, or by contacting Manitowoc Crane Care directly).

CAUTION

Crane Damage Hazard!

Operating the crane with the incorrect lubricants and fluids for the prevailing ambient temperature and/or failing to adequately warm the crane prior to cold weather operation can lead to a failure of a crane component or system.

Always use National Crane recommended lubricants and fluids for the prevailing ambient temperature and properly start and warm the crane using the cold weather procedures found in this Operator Manual before operating the crane at full load.

Engine

NOTE: For National Crane engine warm-up procedures, refer to chassis manufacturer’s manual.

Warm-up Procedures for All Temperature Ranges:

1. Upon startup, allow the engine to idle for 3 to 5 minutes before operating with a load.
2. Cold Engine Startup: After allowing the engine to warm by idling it for 3 to 5 minutes, slowly increase the engine speed to provide adequate lubrication to the bearings and to allow the oil pressure to stabilize.

Transmission

NOTE: For National Crane transmission warm-up procedures, refer to chassis manufacturer’s manual.

Operating the transmission with a sump temperature below normal operating temperature is limited to:

- operating in the neutral gear or

- driving with an unloaded crane while not exceeding 1500 engine RPM and not exceeding half throttle.

Hoist

Performing a warm-up procedure is recommended at every startup and is required at ambient temperatures below 4°C (40°F).

Warm-up Procedures:

1. Without operating the hoist function, warm the hydraulic oil (see *Hydraulic Oil System*, page 3-24).
2. Once the hydraulic system is warm, operate the unloaded hoist, in both directions, at low speeds several times to prime all hydraulic lines with warm hydraulic oil and to circulate gear lubricant through the planetary gear sets.

Swing Drive and Turntable Bearing

Warm-up Procedures for Temperatures Above -7°C (20°F):

1. Setup the crane on fully extended outriggers, with the boom fully retracted and near maximum lift angle with no load applied.
2. Rotate the superstructure at a speed of less than one RPM for at least one complete revolution in one direction, then rotate the superstructure at a speed of less than one RPM for at least one complete revolution in the opposite direction.

Warm-up Procedures for Temperatures Below -7°C (20°F):

1. Ensure the boom is fully retracted and near maximum lift angle with no load applied.
2. Rotate the superstructure at a speed of less than one-half RPM for at least two complete revolutions in one direction, then rotate the superstructure at a speed of less than one-half RPM for at least two complete revolutions in the opposite direction.

Axles

NOTE: For National Crane axle warm-up procedures, refer to chassis manufacturer's manual.

Hydraulic Oil System

Operating Limits and Warm-up Procedures:

- **From 4°C to -10°C (40°F to 15°F):** Crane operation without a load is allowed with medium engine RPM and medium function speed (joystick position) until the fluid reaches at least 10°C (50°F). It is then recommended

that all crane functions be cycled to remove cold fluid from all components and cylinders of the hydraulic system. If there is any unusual sound coming from the crane's hydraulic pumps or motors, stop the operation and engine immediately and contact a National Crane distributor.

- **From 10°C to 4°C (50°F to 40°F):** Crane operation with a load is allowed with medium engine RPM and medium function speed (joystick position) until the fluid reaches at least 10°C (50°F).
- **From 95°C to 10°C (200°F to 50°F):** Crane operation with a load is allowed with no restrictions.
- **Above 95°C (200°F):** No crane operation is allowed. Let the crane's hydraulic oil cool by running the engine at idle with no functions actuated.

Anti-two Block Check



The following tests must be performed with caution to prevent damage to the machine or injury to personnel.

Check the anti-two block alarm light and the audible alarm by lifting the anti-two block weight until the switch is activated. To check the anti-two block switch, do one of the following:

- manually lift the weight.
- slowly raise the hoist rope.
- slowly extend (telescope) the boom.
- with the load block close to the A2B switch weight and the boom at 70° boom angle, slowly lower the boom.



If the light and audible alarm do not function and the hoist does not stop, the system is not working properly and must be corrected before operating the crane.

If the crane is equipped with a jib that is deployed and rigged for work, repeat the test procedure for the jib anti-two block switch.

RCL Check

Perform the following checks to verify proper RCL operation.

- Check that the display of the main boom length agrees with the actual boom length.
- Check that the display of the main boom angle agrees with the actual boom angles.

- Check that the display of the operating radius of the crane agrees with the actual radius.

Check the load display by lifting a load of known weight. The accuracy of the load indication shall be within the tolerance of SAE J159.

DANGER

A deviation between displayed and actual values indicates a malfunction and a RCL service representative shall be called for repair and/or recalibration of RCL system.

HOIST SYSTEM OPERATION

The Hoist may have lifting capabilities greater than that of the crane limits. Therefore, care must be taken to ensure that the load lifted is within the crane rating. General rules for hoist operation are:

- Unwind the hoist when extending the boom.
- Use the anti-two-block system only as an aid.
- Make sure the rope is not twisted or kinked and that it is properly seated in the hoist and in sheaves.
- Always have at least three full wraps of wire rope and eight full wraps of synthetic rope on the hoist.
- Check the hoist brake when approaching the load limit of the hoist. Raise the load a few inches and return the control to neutral to check the brake.
- Do not drag the load with the hoist.
- Do not try to lift loads that are not free such as, frozen down material or poles.
- Keep tension on the rope to prevent it from becoming twisted, kinked, or improperly seated on the hoist.

Work Site Location

- Select a location that is firm, level, and dry.
- Avoid uneven, rocky or muddy terrain, steep grade or locations with overhead obstructions.
- The outrigger jacks must be supported on a firm level surface at the fully retracted, mid-span, three-quarter (NTC models only), or fully extended positions.
- Avoid overhead power lines.

Before Leaving the Truck Cab

- Position the truck so that the outriggers can be extended with no obstructions.

- Position the truck transmission to one of the following:
 - Park if available (common on automatic transmissions). Otherwise,
 - Neutral (common for manual and automated manual transmissions).
- Set the truck park brake. Wheel chocks may also be required.
- Engage the power takeoff.
- Turn the truck cab ignition switch to OFF.

DANGER

Truck must be in neutral with the park brake set before starting engine from crane cab to avoid sudden potential movement of truck.

Stowing and Parking

WARNING Tipping Hazard!

Never park the crane near holes, or on rocky or extremely soft surfaces. This may cause the crane to overturn. Failure to comply with these instructions may cause death or serious injury.

When parking the crane, it should be placed in the smallest, most stable operational configuration that the job site practically allows by doing the following steps:

1. Remove the load from the hook.
2. Stow the jib, if erected.
3. Fully retract the boom and position it in the normal travel position, then perform the following and proceed to Step 6:
 - a. Engage the swing brake and/or swing lock.
 - b. Retract all jack cylinders and outrigger beams.
4. If it is not practical to fully retract the boom and place it in the travel position, then perform the following and proceed to Step 6:
 - a. Make the crane as stable as possible, including, boom angle, superstructure orientation, jib angle, etc. In high winds, the boom and jibs should be lowered or secured.
 - b. Engage the swing brake and/or swing lock.
5. Park the crane on a stable surface.
6. Apply the parking brake.

7. Put all operating controls in the neutral position.
8. Position the Crane Function switch to OFF.
9. Shut down the engine following the proper procedures specified in this manual and the applicable engine manual.
10. Remove the keys.

CAUTION

To avoid possible engine fault codes and undesirable operation, ensure the key switch has been off 2 minutes before disconnecting batteries.

11. Disconnect batteries if machine will be inactive for over 24 hours.
12. Close and lock all windows, covers, and doors.

Unattended Crane



WARNING

Tipping Hazard!

Changing weather conditions including but not limited to: wind, ice accumulation, precipitation, flooding, lightning, etc. should be considered when determining the location and configuration of a crane when it is to be left unattended.

Failure to comply with these instructions may cause death or serious injury.

The configuration in which the crane should be left while unattended shall be determined by a qualified, designated individual familiar with the job site, configuration, conditions, and limitations.

Before Making the Lift

- Set the outriggers as described in the section titled *Outrigger Setup*, page 4-1.
- Program the RCL. For more information, see “RCL Setup” on page 7-8.
- Check all controls for proper operation. If any abnormal operations are detected, the condition must be corrected before continuing.
- Check the work area for electric power lines.

LOAD CHART

Your unit is designed to provide satisfactory service if it is not loaded in excess of the maximum rated loads specified in the

load chart. Overloading can create safety hazards, cause structural damage, and shorten the service life of the crane. You must understand how to use the load charts located in the crane cab. Make sure the load, the working area, and the crane configuration are within the load limit specified in the load chart.

NOTE: Load handling devices (hook blocks and slings) are considered part of the load.

Using the Load Chart

The load chart is stored in a pocket in the crane cab. The load chart contains lifting capacities of the crane in all allowable lifting configurations.

The following list is a definition of terms needed when using the load chart.

- **Load Radius** — The horizontal distance from the centerline of rotation, before loading, to the center of the vertical load line or block. This distance is slightly greater with an unloaded boom due to deflection.
- **Loaded Boom Angle** — The loaded boom angle is the angle between the first section boom and the horizontal with the load. The loaded boom angle combined with the boom length approximates the operating radius.
- **Working Area** — The area measured in a circular arc above the center line of rotation to the suspended load.
- **Freely Suspended Load** — The load hanging free with no direct external force applied except by the loadline.
- **Side Load** — Horizontal side force applied to the lifted load either on the ground or in the air.
- **Boom Length** — The length from boom pivot pin to the boom nose. Decals on either side of the boom shows when specific boom lengths are reached.
- **Range Diagram** — The range diagram (Figure 3-19) shows the operating radius and height of the unloaded boom nose at all boom lengths and angles. It should be used as a guide to position unloaded load line and to determine to approximate height to which the load can be lifted.

The load chart contains the lifting capacities of the crane in all allowable lifting configurations. The information is presented in several parts, which include various outrigger configuration for retracted span, partial span(s), and fully extended spans, over rear operation, and several optional counterweight configurations for the NBT50L Series of cranes. Each part contains the load chart, range diagram, and hoist data sheet. In the examples shown here, the information for the outriggers fully extended is used.

NOTE: The range diagram and hoist data chart shown in this manual are examples only. See the load charts attached to the crane for actual values.

- The load chart is used to determine the weight limit of the load based on the load radius and boom angle. All lifting devices must be included when determining the weight of the load.
- The range diagram (Figure 3-19) shows the operating radius and the height from horizontal of the unloaded boom.
- The hoist data chart (Figure 3-20) shows hoist capacity and multi-part line reeving. The correct reeving for all loads listed in the load chart is also shown.

Before you can determine the crane configuration you need to know:

- the weight of the load to be lifted.
- the lifting devices needed.
- the height of the lift.
- the horizontal distance from the center of rotation (load radius) to where the load is to be placed.

To determine the safe operating parameters you need to:

1. Get the weight of the load to be lifted.
2. Approximate the load radius. This is the horizontal distance from crane center of rotation to where the payload is to be placed.
3. Determine the lifting devices and hook block reeving using the hoist data chart.
4. Calculate the combined weight of the lifting devices and the load to be lifted.
5. Determine the boom angle and length from the range diagram using the height and load radius of the lift.
6. In the load chart, take the load radius and boom angle/length column over to the weight column and check the weight. If the weight is between two values, use the lower value.

LIFTING THE LOAD

The following general guidelines outline the proper procedure for making a lift after the crane has been properly set up.

1. Position the crane in the work area and set the outriggers. See *Outrigger Setup*, page 4-1.
2. Program the RCL. For more information, see “RCL Setup” on page 7-8. Use the load chart to estimate the values.
3. Position the boom nose over the load. Do not try and drag the load with the boom or hoist.

4. Perform the lift. Use light variable movements of the controls when moving the load to avoid sudden stops.
5. Retract and lower the boom after the lift is complete.

SHUT DOWN AND PREPARATION FOR ROAD TRAVEL

CAUTION

Disengage PTO for travel, including within a job site.
 Disengage the hydraulic pumps for extended traveling, cold weather starting, or engine checks.
 Check cold tire pressure prior to extended travel. Refer to tire inflation decal on crane.

CAUTION

Machine Damage Hazard!

Do not travel with an empty hook in a position where it can swing freely. Either remove the hook block and/or downhaul weight from the hoist rope(s) and stow securely or make sure the hook block or downhaul weight is properly secured to the tie down provided for that purpose.
 Fully retract the outrigger jacks and properly store the pads.

1. Ensure the jib, if so equipped, is properly stowed and secured or removed from crane.
-

WARNING

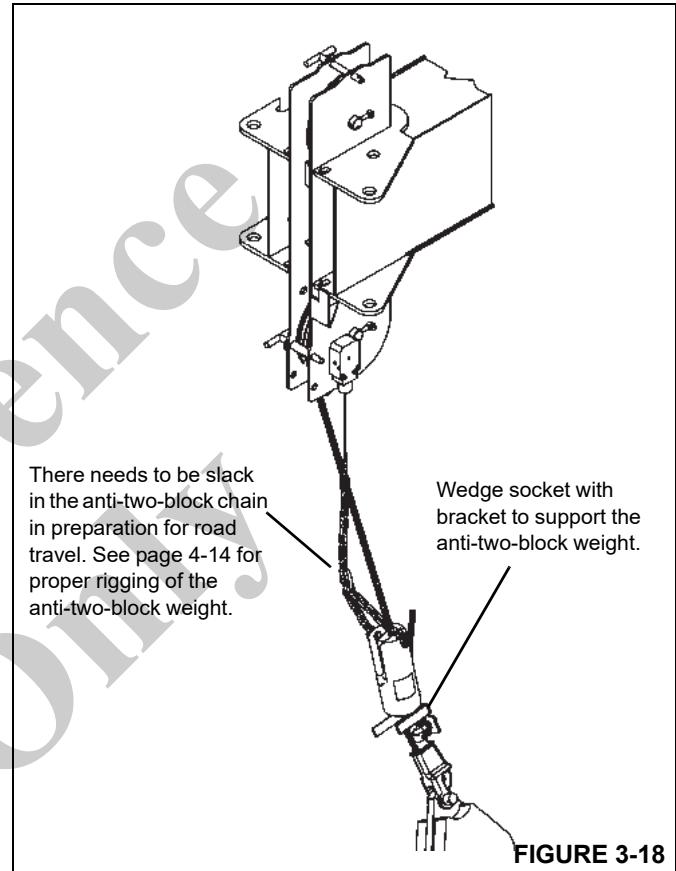
Do not travel with jib extended to prevent damage to equipment.
 Failure to comply with these instructions may cause death or serious injury.

2. Ensure sheave mast assembly, if so equipped, is properly stowed.
 3. If equipped, remove and stow the anemometer assembly. For more information, see “Wind Speed Indicator (Optional)” on page 3-36.
-

WARNING

Do not travel with mast assembly extended to prevent damage to equipment.
 Failure to comply with these instructions may cause death or serious injury.

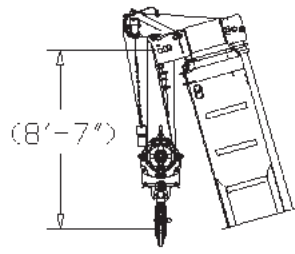
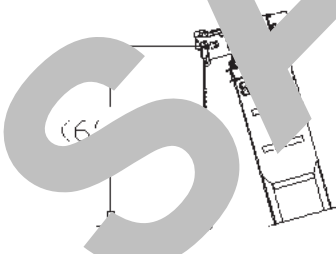
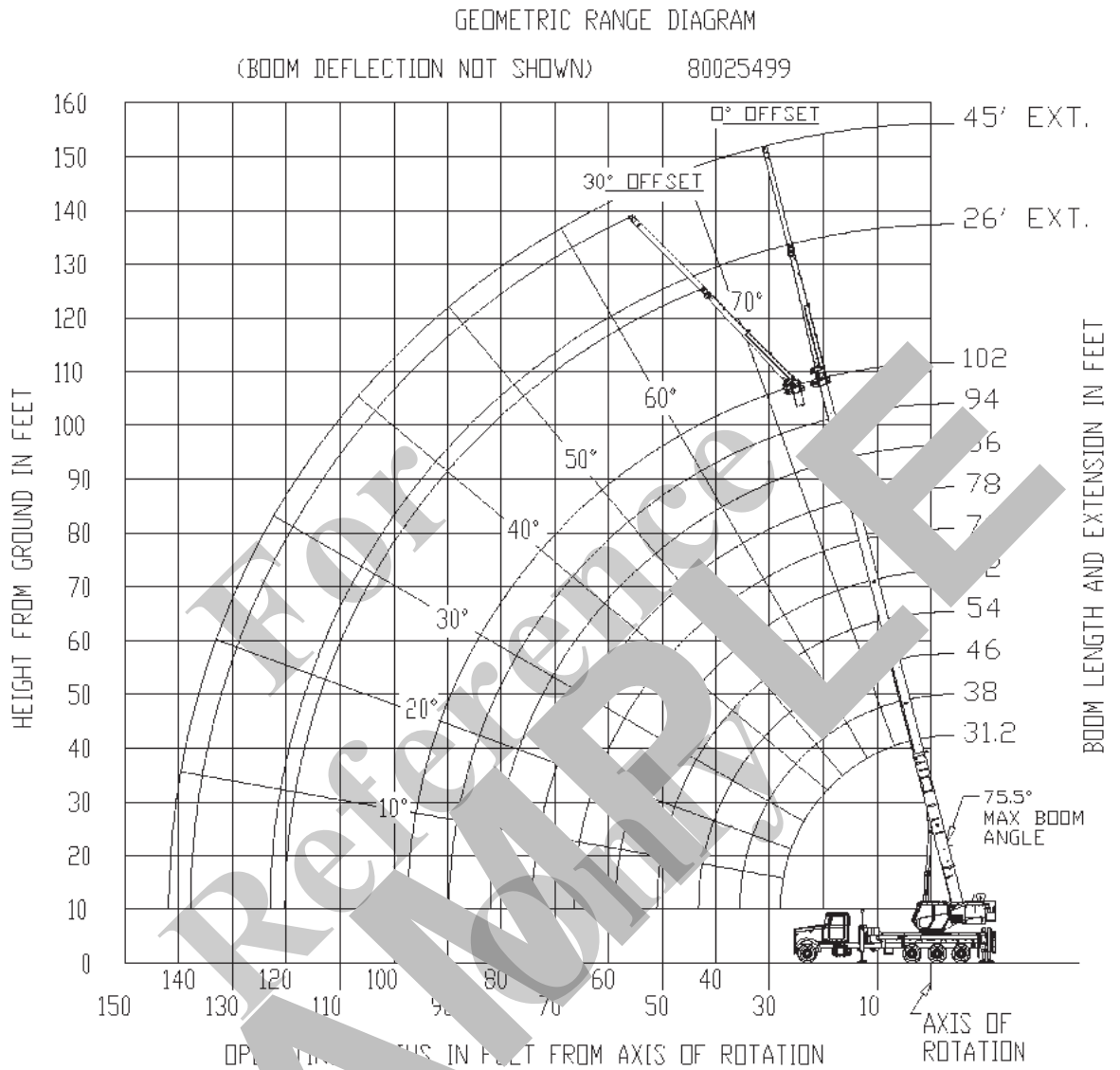
4. Retract and place the boom in boom rest.
 5. Engage the swing brake.
 6. Engage the house lock.
 7. Lower the cab tilt completely down.
 8. Secure the hook block/downhaul weight and A2B weight:
 - Either the hook block may be reeved over the main boom nose or the downhaul weight may be reeved over the main boom nose or auxiliary boom nose. The other must be removed and stowed securely before traveling. If the hook block or downhaul weight remains reeved on the boom, it must be secured at the tie down on the carrier provided for that purpose.
 - Slowly hoist up until there is a slight tension on the hoist rope. It may be necessary to override the A2B function to tension the rope.
 - The A2B weight needs to be resting on the wedge socket so that there is slack in the anti-two-block chain.
- NOTE:** There needs to be enough slack in the A2B chain so that the A2B switch does not switch between open and close positions during travel.
- If the chain is too tight, road bounce causes the A2B switch to open and close numerous times and this can damage the switch.
9. Ensure the center front stabilizer is fully retracted, if equipped.
 10. Ensure the outrigger beams and jacks are fully retracted.
 11. Engage the mechanical travel lock at each outrigger beam.
 12. Remove the jack pads and place on the stowage brackets.
 13. Engage the mechanical travel lock at each outrigger beam.
 14. Turn off the ignition and all other switches in the crane cab.
 15. Close and/or secure all windows and doors.
 16. Exit the cab, lock the door, and stow the access ladder.
 17. Secure any loads or lifting devices on truck bed or body.
 18. Ensure tires are properly inflated.
 19. Disengage the Power Take Off (PTO) and start truck from the truck cab.
 20. Release the park brake before moving truck.



CAUTION

Outrigger beams must be pinned for travel.

If not pinned, outrigger beams may drift out during travel.



DIMENSIONS ARE FOR LARGEST FURNISHED HOOK BLOCK & HEADACHE BALL, WITH ANTI-TWO BLOCK ACTIVATED.

*THIS DRAWING SHOWS THE PHYSICAL REACH OF THE MACHINE. ALWAYS REFER TO LOAD CHART TO SEE WHICH PORTIONS OF THIS DIAGRAM ARE VALID FOR THE SPECIFIC MACHINE CONFIGURATION AND WHERE THE LOADS ARE STRUCTURALLY OR STABILITY LIMITED.

FIGURE 3-19

WEIGHT REDUCTIONS FOR LOAD HANDLING DEVICES

AUXILIARY BOOM NOSE	71 lb
HOOKBLOCKS and HEADACHE BALLS:	
55 ton, 5 sheave (14" sheave) (CE)	1098 lb+
40 ton, 3 sheave (12" sheave)	600 lb+
20 ton, 1 sheave	400 lb+
7 ton overhaul ball	171 lb+

+Refer to rating plate for actual weight.

When lifting over boom extension, deduct total weight of all load handling devices reeved over main boom nose directly from boom extension capacity.

NOTE: All load handling devices and boom attachments are considered part of the load and suitable allowances MUST BE MADE for their combined weights. Weights for Manitowoc furnished equipment.

LINE PULLS AND REEVING INFORMATION

HOISTS	CABLE SPECS.	POSSIBLE LINE PULLS	NOMINAL CABLE LENGTH
Main Standard	5/8" (16 mm) Dyform 34 LR Rotation Resistant (Non-rot) Min. Breaking Strength 56,000 lb	11,280 lb	450 ft.
Main & Aux Optional	5/8" (16 mm) 6x19 class EEIPS, IWRC Min. Breaking Strength 45,000 lb	11,280 lb	450 ft.

The approximate weight of 5/8" rope is 1.0 lb/ft

Parts of line	1	2	3	4	5	6	7	8	9
Max. boom length (ft.) at max. elevation with stated rigging and load block at ground level	147 (includes 45' ext.)	117	81	66	55	47	40	35	
Low speed lift (lb)	22560	15000	10000	7500	56400	67680	78960	90240	100000
High speed lift (lb)	11280	7500	5000	3750	25000	30000	35000	40000	45000

HOIST PERFORMANCE

Wire Rope Layer	Hoist Line Pulls		Drum Rope Capacity (ft.)	
	Two Speed Hoist			
	Low	High	Layer	Total
	Available lb*	Available lb*		
1	15,000	7,516	82	82
2	13,529	6,765	92	174
3	12,299	6,150	101	275
4	11,275	5,637	110	385
5	10,407	5,204	119	504

*Max. lifting capacity: Dyform 34 LR and 6x19 class = 11,280 lb

FIGURE 3-20

STANDARD REMOTE CONTROL

The crane is equipped with a standard hand held radio remote control. The standard remote control is designed for use in setup and tear down of the machine at the job site.

An optional remote control and remote receiver are available and mounted on the right side of the crane turret (if equipped). If your crane is equipped with the optional Full Crane Remote Control (large dark blue remote control supplied with a waist strap) see the Radio Remote Options manual for operating instructions.

The standard Remote Control (1, Figure 3-21) is a palm size remote control and is shipped with each crane as standard equipment. This remote control has limited functions as described in the following information; it does not allow full remote control of the crane.

The standard remote control (1, Figure 3-21) operates the main hoist up/down, aux hoist up/down and single front outrigger SFO (if equipped).

The standard Remote (1, Figure 3-21) and its stowage bracket are secured to the load chart binder bracket (2).

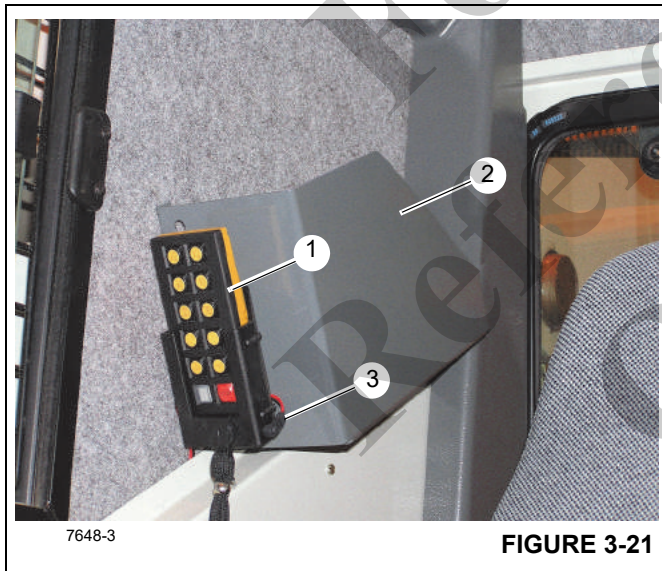


FIGURE 3-21

Batteries

If the standard remote control is not used for a long period, it is recommended, if using rechargeable batteries, that they be charged before using the remote control.

When the standard Remote Control (1) is in the stowed position as shown in Figure 3-21 the remote control charging cable (3, Figure 3-21) should be plugged into the remote control stow bracket and the other end into the 12V receptacle (1, Figure 3-22) on the cab control panel. This will keep the two AA rechargeable batteries used to power the Remote Control charged.

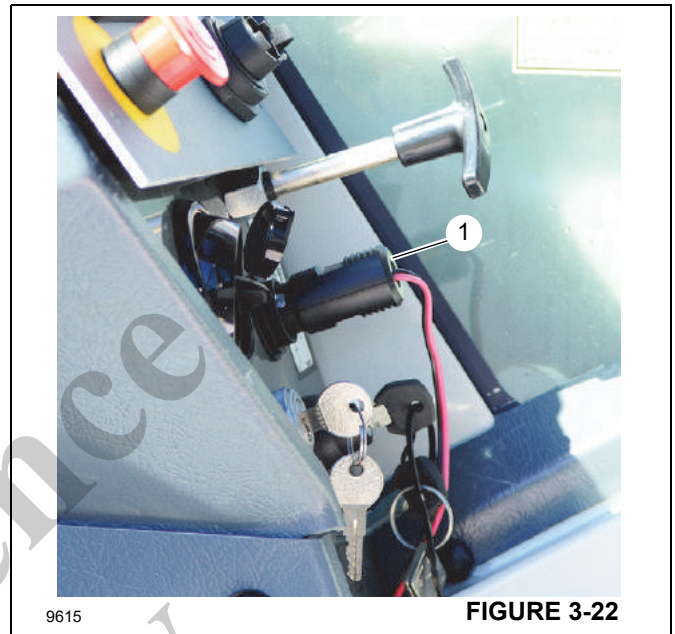


FIGURE 3-22

Access the batteries by removing the battery compartment screw on the back of the Remote Control.

When the 'L' flashes on the Remote Control Display (1, Figure 3-23) the batteries are low and should be recharged or replaced immediately.

CAUTION

Do not store the battery in your pocket. Metal objects can short the battery and cause burns.

CAUTION

Rechargeable batteries (NiMH or NiCd) must be fully charged before first use! Never attempt to charge standard non-rechargeable batteries!

3

Operation

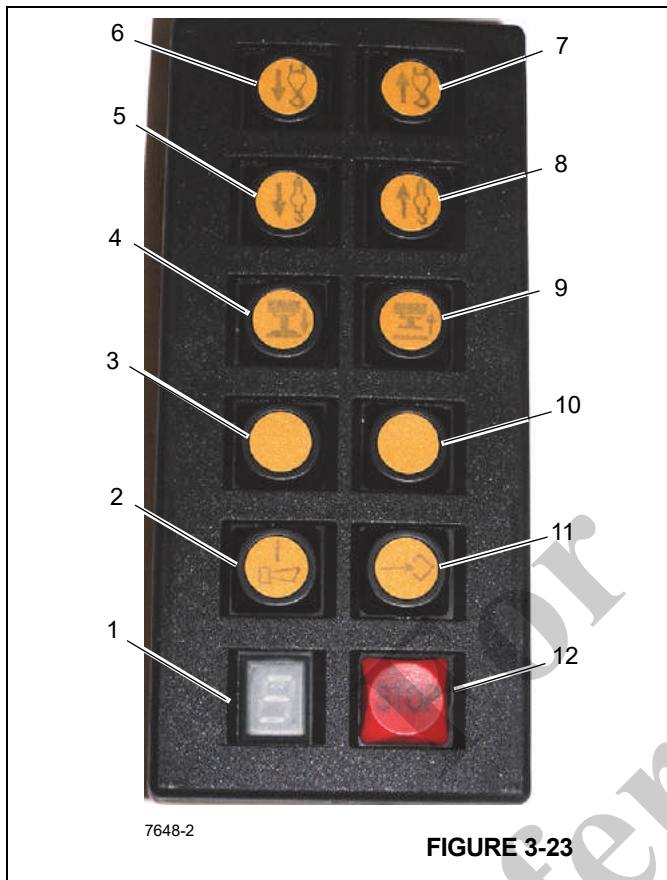


FIGURE 3-23

Item	Description
1	Display - Channel Number Codes
2	ON/Horn
3	Blank
4	Center Front Stabilizer Extend
5	Auxiliary Hoist Down
6	Main Hoist Down

Item	Description
7	Main Hoist Up
8	Auxiliary Hoist Up
9	Center Front Stabilizer Retract
10	Blank
11	Frequency Change
12	Stop/Off

The remote control (Figure 3-23) operates only when the crane is running and the “Crane Power” switch is turned OFF, the boom length is less than 10ft extended, and the boom angle is less than 10 degrees.

To use this remote, the ON/Horn button must be pressed to turn on the remote and a second time to activate the remote. The crane horn will sound as confirmation that the remote is now active. The remote can now be used to control the hoist(s) and front outrigger.

To activate a function press and hold the button that corresponds to the desired movement until you desire the function to stop.

For each button press and hold, the crane will allow for several seconds of continuous movement. To move the function more, press and hold the button again.

When finished with the remote, press the red STOP button. This will only turn off the remote; it will not shut off the machine.

If the remote is left turned on for more than 5 minutes, the remote will shut itself off.

If any interference is present in the area and the remote does not function properly, the radio's channel can be changed. This is done by pressing and holding the ON/Horn button while momentarily pressing the Frequency Change button.

Once finished using this remote, it can be stored and charged in the 12V charging base located in the crane cab on the load chart manual holder.

CRANE REMOTE CONTROL (OPTIONAL)

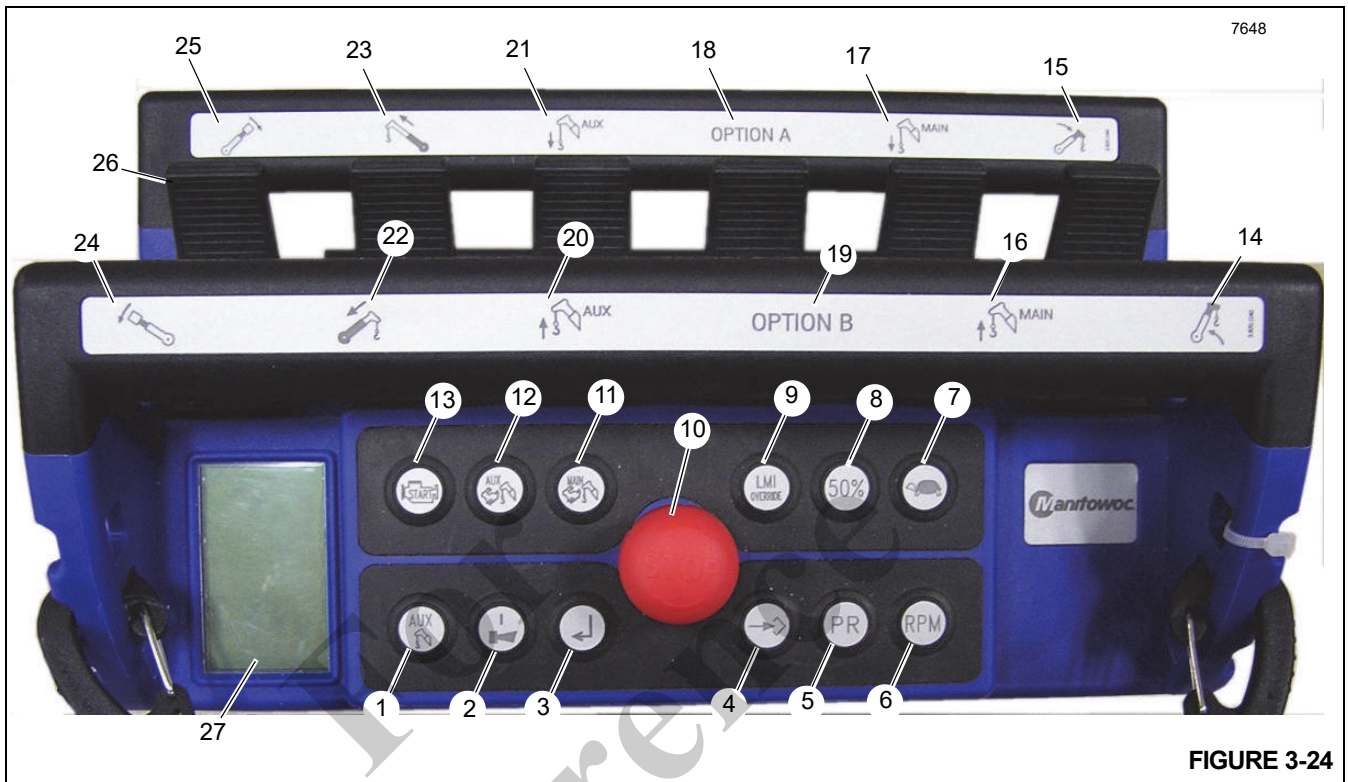


FIGURE 3-24

The optional Crane Remote Control (Figure 3-24) will allow full remote control of the crane. The standard Remote Control is disabled when using the optional Crane Remote Control.

Refer to the Crane Remote Control Operator's Manual for operating instructions for this optional remote control.

The Crane Remote Control allows the operator to operate the following functions:

Item	Description
1	Auxiliary Hoist Enable (Disabled is Default)
2	On/Horn Button
3	Toggle Crane RCL Screen
4	Remote Frequency Change
5	Not Used
6	RPM + (Default is RPM -)
7	Turtle Mode (Default is Normal)
8	50% (Default is 100%)
9	RCL Override
10	E-Stop

Item	Description
11	Main Hoist High Speed
12	Auxiliary Hoist High Speed
13	Engine Start
14	Boom Up
15	Boom Down
16	Main Hoist Up
17	Main Hoist Down
18	Option A
19	Option B
20	Auxiliary Hoist Up
21	Auxiliary Hoist Down
22	Boom Retract
23	Boom Extend
24	Swing Counterclockwise
25	Swing Clockwise
26	Joystick Lever (6 levers, two position)
27	LCD Screen

The LCD Screen (27, Figure 3-24 and Figure 3-25) on the display is used to communicate signal strength, battery level, wireless channel, remote status, and the configuration of the machine based upon which buttons are depressed. RCL information is also displayed to the operator and can be toggled by pressing the Toggle Crane RCL Screen button (3). The following RCL information is available to the operator on the LCD screen:

- Screen #1: Actual Load, Maximum Load, Capacity Percentage
- Screen #2: Radius
- Screen #3: Boom Length
- Screen #4: Boom Angle
- Screen #5: Tip Height
- Screen #6: Reeving Configuration

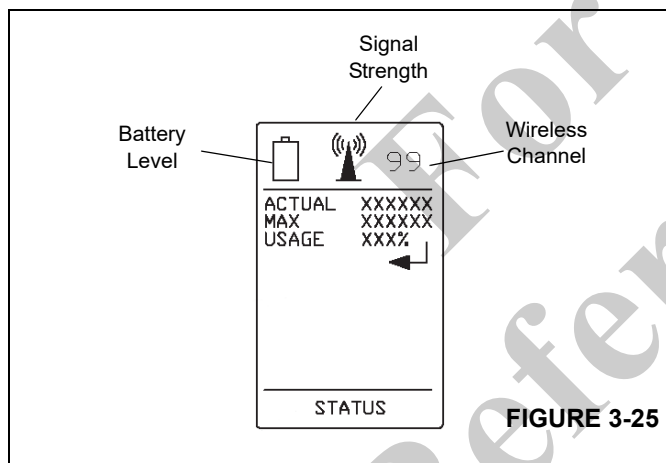


FIGURE 3-25

The Crane Remote can be used only when the crane cab ignition key is in the ON position, the Crane Power switch is OFF, and the Remote Power switch is ON.

When the Crane Remote Control is active, the standard remote control will not function. Likewise, when the standard remote is active, the Crane Remote control will not function.

To use this remote, the red STOP button (10, Figure 3-24) must be activated to turn ON the transmitter. To control the crane, the ON/Horn button (2) must be pressed to activate the remote. The crane horn will sound as confirmation that the remote is now active. The crane can now be started by pressing and holding the Engine Start button (13). The remote can now be used to control the crane. To activate a function move the joystick (26) that corresponds to the desired movement.

When finished with the remote, press the red STOP button (10). This will shut off the machine. If the remote is left turned ON for more than 60 minutes, the remote will shut itself off.

If any interference is present in the area and the remote does not function properly, the radio's channel can be changed. This is done by pressing and holding the ON/Horn button (2) while momentarily pressing the Frequency Change button (4).

Once finished using the Crane Remote, the Remote Power switch should be turned OFF and the crane cab ignition key should be turned to the OFF position. The remote controller can be stored in the crane cab or the truck cab.

Use of rechargeable batteries or standard AA batteries is acceptable; however, the batteries can not be charged in the remote itself.

Activating the Crane Remote Control

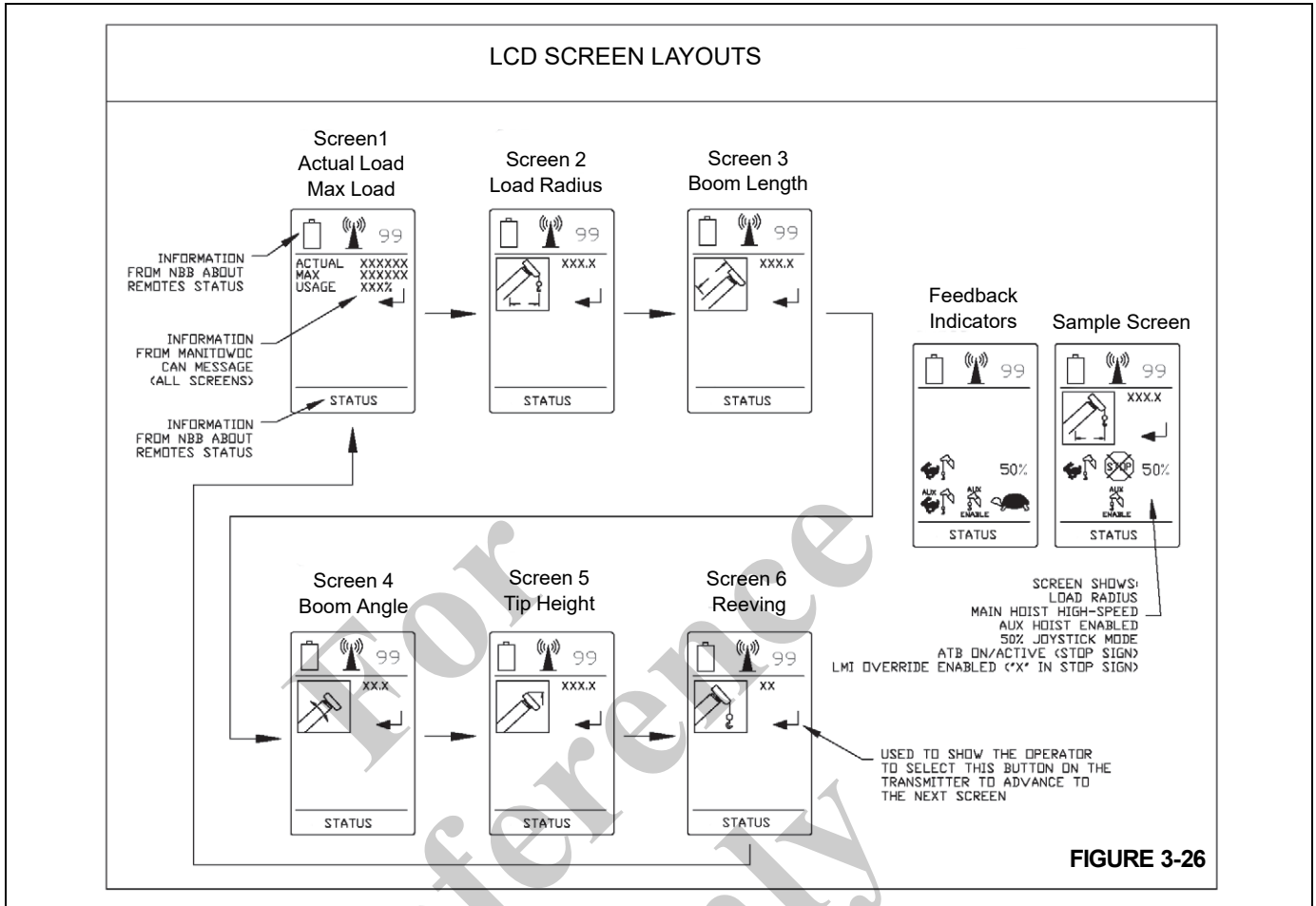
1. To use this remote, the red STOP button (10, Figure 3-24) must be activated to turn on the transmitter.
2. Press the ON/Horn button (2) to activate the remote. The crane horn will sound as confirmation that the remote is now active.
3. Press and hold the Engine Start button (13) to start the crane. The remote can now be used to control the crane.
4. Move the joystick (26) that corresponds to the desired movement to activate desired function.
5. Press the red STOP button (10) when finished with the remote. This will shut off the crane.

NOTE: Anytime the remote loses connection (remote switch is turned off, E-stop activated, communication loss) the remote control will need to be re-initialized in order to continue using the remote. To turn the crane controls back on with the remote after pressing the red stop button, the remote control will need to be reactivated by performing step 2 to step 5.

6. Turn off the crane power switch in the crane cab to deactivate the remote control. If the remote is left turned ON for more than 60 minutes, the remote will time out and shut itself off.

If any interference is present in the area and the remote does not function properly, the radio's channel can be changed. This is done by pressing and holding the ON/Horn button (2) while momentarily pressing the Frequency Change button (4).

When finished using the Crane Remote, the remote power switch should be turned OFF and the crane cab ignition key should be turned to the OFF position. The remote controller can be stored in the crane cab or the truck cab.



CAMERA SYSTEM (OPTIONAL)

⚠ DANGER

Be sure to turn off the remote by pressing the red stop button to de-activate the controls in order to prevent crane from functioning if the controller switches are inadvertently depressed or bumped during storage. Failure to comply with these instructions may cause death or serious injury.

Use of rechargeable batteries or standard AA batteries is acceptable; however, the batteries cannot be charged in the remote itself.

If equipped, the crane features two cameras:

- Hoist Camera—This camera (1, Figure 3-27) enables the operator to view the during operation.
- Rear View Camera—This camera (2) enables the operator to view in the rear of the crane, including the counterweights, swing area, and outriggers that aren't visible from the cab. For more information about adjusting the counterweights, see "Removable Counterweights" on page 4-23.

The cameras are viewed in the cab on the camera monitor (3). The operator can switch between cameras using the monitor controls. For more information about the monitor, see the manufacturer's user manual.



FIGURE 3-27

WIND SPEED INDICATOR (OPTIONAL)

The cranes feature an optional wind speed indicator to measure wind speed at the end of the boom. The wind speed indicator features a radio anemometer assembly and a wireless gateway router. The anemometer (1, Figure 3-28), which captures wind speed data at the end of the boom or jib, is battery powered and communicates wirelessly with the gateway router (2) located in the crane cab. The gateway router receives data from the anemometer and routes the data to the RCL display. For information about how the wind speed indicator appears in the RCL, see Table 7-3 on page 7-4.

If using a jib, the anemometer assembly should be relocated to the end of the jib to ensure accurate wind speed readings.

If not in use, the anemometer should be stored on the storage rack in the operator cab.

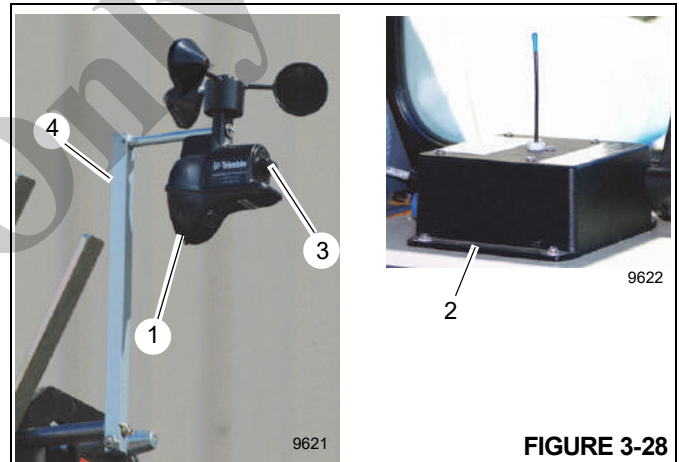


FIGURE 3-28

Removing the Anemometer Assembly

Use the following procedure to remove the anemometer assembly, including the mast, from the end of the boom or jib.

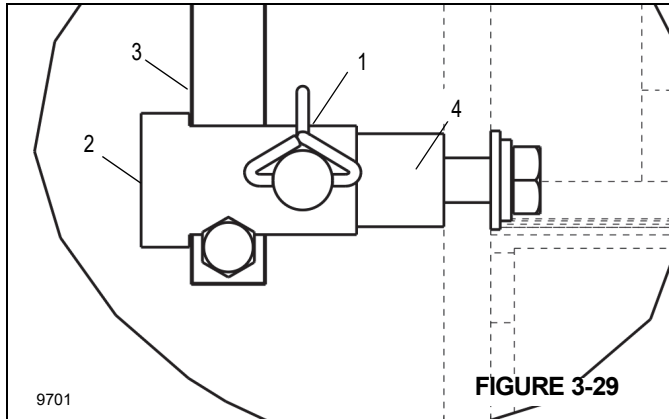


FIGURE 3-29

1. Lower the boom as necessary to access the anemometer.
2. Remove the safety pin clip (1, Figure 3-29). Remove the pin.
3. Remove the bushing (2) from the anemometer mast (3) and rod keeper (4).
4. Remove the anemometer mast (3) from the rod keeper (4).
5. Re-Install the bushing (2) and safety pin (1) on the rod keeper (4).

Installing the Anemometer Assembly

Use the following procedure to install the anemometer assembly, including the mast, on the boom or jib. Install the anemometer assembly on the right side of the boom or jib sheave case.

1. Lower the boom as necessary to access the anemometer.
2. Install the anemometer mast (3, Figure 3-29) on the rod keeper (4).

3. Install the bushing (2) over the mast (3) and rod keeper (4). Align the bushing and keeper holes so the safety pin can be installed.
4. Install the safety clip (1) in the bushing (2) and keeper holes (4). Secure the pin (1) with the safety clip.

Changing the Anemometer Battery

Use the following procedure to change the battery in the wireless anemometer. For more information about acceptable battery types, see "Specifications" on page 6-10.

1. Lower the boom as necessary to access the anemometer.
2. Remove the battery cover (Figure 3-28) and old battery from the anemometer.
3. Install the replacement battery. For more information about acceptable battery types, see "Specifications" on page 6-10.
4. Replace the battery cover.
5. Turn power on to the crane. Using the RCL screen, verify that the anemometer is transmitting data.

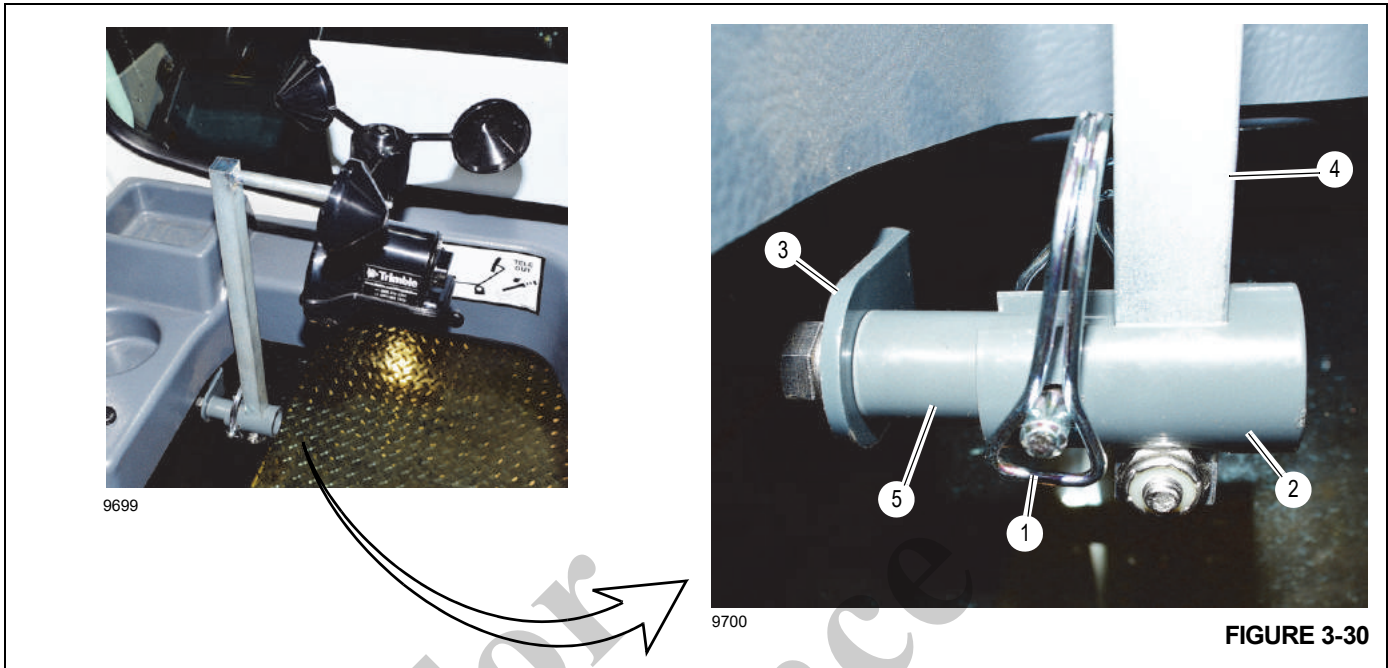
Stowing the Anemometer Assembly

Use the following procedure to stow the anemometer assembly on the storage bracket in the crane cab near the 360 swing lock pedal (if installed).

NOTE: The anemometer should be removed and stowed on the storage bracket in the cab before transporting the crane to avoid damage to the anemometer.

NOTE: The battery should be removed if the anemometer will be stored for a prolonged period of time.

1. Remove the anemometer assembly from the boom or jib. For more information, see "Removing the Anemometer Assembly" on page 3-36.



2. In the cab, remove the safety pin (1, Figure 3-30) and bushing (2) from the anemometer stowage bracket (3).
3. Install the anemometer mast (4) on the stowage bracket rod keeper (5).
4. Install the bushing (2) over the mast (4) and rod keeper (5). Align the bushing and keeper holes so the safety pin can be installed.
5. Install the safety clip in the bushing (2) and keeper holes (5) to secure the anemometer mast (4). Secure the pin (1) with the safety clip.

SECTION 4 SET-UP

SECTION CONTENTS

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This section contains information on how to perform the following tasks:

- Set the outriggers
- Erect the jib
- Stow the jib
- Remove the jib
- Use multi-part reeving
- Install the hoist rope
- Install the anti-two-block weight
- Install a wedge socket
- Mount/stow the removable counterweight



Do not operate outriggers unless they are visible to either the operator or a designated signal person to avoid crushing injury.

OUTRIGGER SETUP

Proper Leveling of the Crane

ASME B30.5 specifies that if a crane is not level within 1% of grade, the allowable capacities must be reduced. It is essential that the crane is level to within 1% of grade. The bubble level that is provided on the crane is calibrated to be accurate within 1% of grade.

To properly level the crane, the boom must be positioned over the front of the crane, fully lowered to horizontal and fully retracted (for cranes fitted with a boom rest, the boom should be stowed onto the rest).

NOTE: To ensure a true reading always make sure the cab tilt is completely lowered.

Raise and level the crane using the outriggers. Refer to *Setting the Outriggers*, page 4-2.

A working crane may settle during lifting operations. Frequently check the crane for level. When rechecking the crane for level, the boom must be positioned over the front of

the crane, fully lowered to horizontal and fully retracted (for cranes fitted with a boom rest, the boom shall be stowed onto the rest). If necessary, relevel the crane using the procedures under *Setting the Outriggers*, page 4-2.

Bubble Level Adjustment

The bubble level adjustment should be checked periodically; if it is suspected that the bubble level indicator is out of adjustment, verify and adjust the bubble level as follows:

1. Position the crane on a firm, level surface.
2. Extend and set the outriggers. Level the crane, as indicated by the bubble level indicator, using the outriggers.
3. Place a miracle pointer level, carpenter level, or similar type device on a machined surface such as the turntable bearing or bearing mounting surfaces.
4. Using the outriggers, level the crane as indicated on the leveling device used in step 3.
5. Using the bubble level indicator mounting screws, adjust the bubble level indicator to show level.

Site Selection

The outrigger floats must be on a firm solid surface that is level. The surface must keep the crane stable and not allow the stabilizer float to sink or slide. Avoid areas that are:

- uneven
- rocky
- muddy

Setting the Outriggers

The outrigger setup procedure is as follows:

1. Disengage the mechanical travel lock (1, Figure 4-1) that secures each outrigger beam in the fully retracted position during travel.

NOTE: To ensure a true reading always make sure the cab tilt is completely lowered.

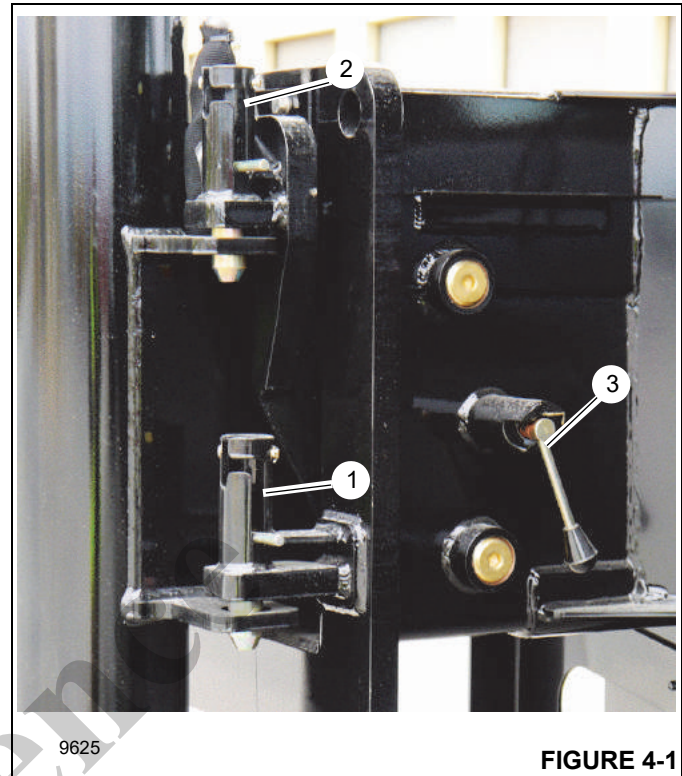


FIGURE 4-1

2. Operate the ground station or cab outrigger control panel (see Figure 3-1).
3. Select the desired outrigger beam with the extension button and press the extend button to extend the outrigger beams.
4. Set all four outrigger beams to desired position:
 - a. 0% extended position. Does not require the outrigger beams to be extended.
 - b. 50% extended position. Engage the manual over-center locks (2, Figure 4-1) for the midpoint position.
 - c. (NTC50L/NTC55L only) 75% extended position. Engage the manual locks (3, Figure 4-1) by rotating the handle clockwise.
 - d. Fully extended position. All locks should be disengaged for the fully extended position.

DANGER

All four outriggers must either be fully retracted (0%), at the midpoint (50%), three-quarters (75%) (NTC50L/NTC55L only), or fully extended (100%), and the RCL set to the correct position. Failure to do so creates a tipping hazard.

Do NOT use position locks in combination. Using more than one position lock at a time may result in an undesired span.

NOTE: The RCL will automatically preselect the outrigger position based on inputs from the four outrigger beam extension monitoring sensors.

5. Remove the front outrigger floats from the carrying brackets and place the floats under the stabilizer.
6. Secure the front outrigger floats to the stabilizers with the pins and clips.
7. Select the desired stabilizer with the stabilizer selector switch and press the extend button to extend the stabilizer.
8. Extend all four stabilizers until the truck tires are about 100 mm (4 in) off the ground.
9. Adjust the stabilizers until the bubble in the level indicator is in the center of the bulls eye. Do not allow the tires to touch the ground.
10. Using the level indicator, adjust the stabilizers until the bubble is in the center of the bulls eye. Do not allow the tires to touch the ground. If it is suspected that the bubble level indicator is out of adjustment, verify and adjust the bubble level using the procedures under *Bubble Level Adjustment*, page 4-2.

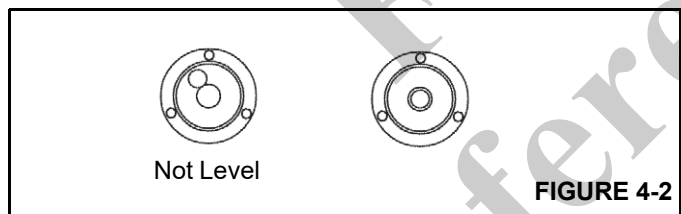


FIGURE 4-2

11. Lower the single front outrigger (optional) only after all other stabilizers are set. Press the front stabilizer button to activate and the extend/retract button to extend. Hold the extend/retract button for two seconds after the stabilizer contacts the ground. The front stabilizer is automatically set at the correct ground pressure.
12. Verify that the RCL has preselected the outrigger position mode correctly.

JIB SAFETY INFORMATION

1. Ensure the proper jib mode is selected in the RCL.
2. The anti-two block (A2B) switch weight and electrical connection must be attached to the jib when deployed.
3. Do not lift the load with the main boom when the jib is pinned on the tip of the main boom unless the RCL is configured for jib operation.
4. Operate with jib by radius when main boom is fully extended. If necessary, increase boom angle to maintain loaded radius.

When radius is between points listed on capacity chart, the load shown at the next longer radius shall be used.

5. Operate with jib by boom angle when main boom is not fully extended. Do not exceed rated jib capacities at any reduced boom lengths.

When angle is between points listed on capacity chart, the load shown at next lower boom angle shall be used.

6. Ensure jib is stowed correctly (Figure 4-3):
 - a. Removal of right side attachment pins (6), without proper installation of stow pin (1) and jib swing pin (5), may allow jib to fall off.
 - b. Extending boom with jib stowed and failure to remove right side attachment pins (6), will damage unit upon extension.
7. Swing the jib into working or stowed position only when right side attachment pins (6) are installed, boom is horizontal, and the stow pin (1, Figure 4-3) and jib swing pin (5) are removed. Jib could swing uncontrollably if boom is not horizontal.
8. Crane shall be fully set up according to proper set-up procedures outlined previously when stowing or erecting jib.
9. Operate boom and turn functions very slowly and carefully when using jib since extension can increase boom length by 50%.
10. The area where jib swings around must be clear of obstructions, personnel and power lines when stowing and erecting jib.
11. Use safety glasses when installing pins with hammer.
12. Do not extend/retract boom unless boom is horizontal when stow pin (1, Figure 4-3) and jib swing pin (5) are removed during stowing or erecting procedures.
13. Always put spring clips in pins to ensure that they will stay in place.
14. When the jib is stowed, the boom cannot be fully retracted if a boom tip attachment option is installed.

Also, on manually extendable jib options:

1. Jib retaining pin (9, Figure 4-3) must always be installed when operating.
2. All swing around (stow and erecting) operations shall be done with jib retracted and pinned.
3. Extendable section may slide out of 1st section jib when jib retaining pin (9, Figure 4-3) is removed. Keep personnel clear of area.

ERECTING AND STOWING THE JIB

General Warnings

! DANGER

To prevent serious injury or death, always wear personal protective equipment; i.e., a hard hat, eye protection, gloves, and metatarsal boots.

! DANGER

Boom angles are used to control speed at which jibs swing during erecting and stowage. Improper boom angles will cause uncontrollable swing speeds of jib.

NOTE: Tag line used in these procedures is to control the movement of the jib.

! DANGER

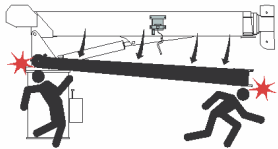
Before attempting to erect or stow the jib, read and strictly adhere to all danger decals installed on the boom/boom nose, jib, and stowage brackets.

! CAUTION

- Boom tip attachment can contact jib in stowed position when boom is fully retracted.
- Contact can cause damage to boom extension system and jib stow system.
- Boom must be left extended .5 ft (.2 m) to prevent contact.
- Boom attachment must be removed for retracted boom lifting operations.

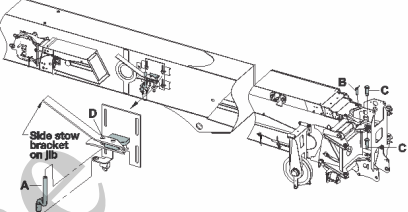
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! DANGER



A FREE FALLING JIB WILL RESULT IN DEATH OR SERIOUS INJURY

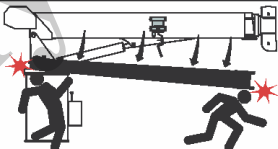
Before operating the crane check that jib is properly secured. You must follow proper jib erection and stowing procedures. See crane manufacturer's manual.



- Before removing pins (C) when stowing jib, boom must be level and fully retracted, and stow pin (A) must be properly located in the side stow bracket through hole (D).
- Do not extend boom after removing jib swing pin (B) until boom is in level position.
- When stowing or erecting jib, boom must be in level position.

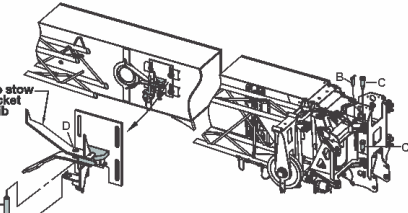
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! DANGER



A FREE FALLING JIB WILL RESULT IN DEATH OR SERIOUS INJURY

Before operating the crane check that jib is properly secured. You must follow proper jib erection and stowing procedures. See crane manufacturer's manual.



- Before removing pins (C) when stowing jib, boom must be level and fully retracted, and stow pin (A) must be properly located in the side stow bracket through hole (D).
- Do not extend boom after removing jib swing pin (B) until boom is in level position.
- When stowing or erecting jib, boom must be in level position.

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JIB OPERATION

The NBT50L Series cranes can support the following jibs:

- 26 to 45 ft (7.9 to 13.7 meters) Telescoping Offset Jib
- 36.5 ft (11.3 meters) Offset Lattice Jib

Use the following procedures to deploy and stow the jib.

Deployment Procedure

NOTE: Depending on the length of the jib being used, the crane can be equipped with either a two section or one section jib. Certain stowing instructions may apply to only one or the other and will be noted so.

DANGER

Visually check all pin positions and make sure the jib is fully retracted into side stow brackets, jib stow attachment is secure, and all pins and spring clips are in their proper locations. Failure to properly secure the jib during stowing and erecting may allow the jib to fall. Serious personal injury or death could result.

Always have at least one, if not both, of the following in place at all times:

- Side stow bracket completely engaged into stow hook with stow pin A properly in place.
- Both pins (6, Figure 4-3) in upper and lower jib holes properly in place through mating holes on boom tip.

1. Remove rope keeper pins from boom or auxiliary sheave case and jib. Remove hook block and downhaul weight. Remove loadline from boom and place in an area to minimize possible damage. Remove the auxiliary sheave case if installed.
2. Using boom telescope function, fully retract boom.
3. Using lift function, lower boom so that attachment pins (6 and 7, Figure 4-3) are easily accessible from the ground.

NOTE: When lowering the boom below horizontal, two persons may be required. With the telescope control in neutral, the boom may slide out when below horizontal.

4. Install right side attachment pins (6) in upper and lower jib lugs, secure with retainer spring clips. These pins are used as a pivot point to swing jib into the deployed position.
5. Locate the stowed position of left side attachment pins (7). If in jib attachment holes or boom sheave case jib holes, remove pins from storage location.

6. Check that the jib is engaged on stowage brackets (front and rear) with the stow pin (1) installed and fully seated before removing the swing pin (5) from the boom nose.
7. Remove jib swing pin (5) from top lug of jib.
8. Using the lift function, raise the boom to the horizontal position.
9. Remove stow pin (1) and stow in hook bracket (3), secure with spring clip.
10. Attach tag line to sheave case end of jib.

CAUTION

Use caution during this step. The jib is free to swing away from the boom during boom extension.

11. Using telescope function, slowly extend boom approximately 30 cm (12 in). This procedure will pull the jib out of the hook bracket (3).
12. Using tag line, swing jib into deployed position.
13. Install upper left attachment pin (7) and spring clip. A slight hammer strike may be necessary to install pins. Always use proper eye protection during this step.
14. Use the alignment jack (10) to align lower left side attachment pin (7).
 - a. Remove the jack handle (11) from the boom stowage bracket and check that the jack release valve is closed.
 - b. Extend the alignment jack (10) so that the lower left pin holes (7) are aligned.
 - c. Install the lower left side attachment pin (7) and spring clip.
 - d. Open the jack release valve and retract the jack (10).
15. Deploy the mast assembly. See *Setting the Offset Mast*, page 4-13.
16. Using hoist function, un-spool enough loadline to reeve loadline over jib sheave case. Keep slight tension on loadline to avoid bird caging of loadline on hoist drum.
17. If not already done, remove mast assembly rope retainer (11, Figure 4-4). Remove rope retaining pins and lock pins (15) from the jib nose. Route loadline over mast assembly (10) and jib sheave (16) and install keeper (17). Install mast assembly rope retainer (11). Install the jib retaining pins using lock pins (15). Install line block to end of loadline.
18. Remove A2B switch and weight/chain assembly and install on jib tip, see Figure 4-10. Be certain to use keeper provided with switch.

19. Disconnect A2B/RCL cord (18) going to boom A2B switch and attach to quick coupler on jib A2B/RCL wire (12, Figure 4-3) on rear of jib between the upper and lower jib lugs.
20. If equipped, remove capscrew, flat washer, lock washer, and the anemometer from the boom. Install the wind speed indicator on the end of the jib using capscrew, flat washer, and lock washer. For more information, see *Wind Speed Indicator (Optional)*, page 3-36.
21. Install jib swing pin (5, Figure 4-3) and spring clip into jib lugs.
22. For manually extendable telescoping jib, pull the spring clip and jib retaining pin (9, Figure 4-3), and extend second section out by pulling on sheave case. The second section jib, as it extends, will hit a mechanical stop that allows for jib retaining pin installation. Install retaining pin and spring clip.
23. Make ATB cable (Figure 4-4) connections as required.

Stowing Procedure

NOTE: Depending on the length of the jib being used, the crane can be equipped with either a two section or one section jib. Certain stowing instructions may apply to only one or the other and will be noted so.

DANGER

Visually check all pin positions and make sure the jib is fully retracted into side stow brackets, jib stow attachment is secure, and all pins and spring clips are in their proper locations. Failure to properly secure the jib during stowing and erecting may allow the jib to fall. Serious personal injury or death could result.

Always have at least one, if not both, of the following in place at all times:

- Side stow bracket completely engaged into stow hook with stow pin A properly in place.
- Both pins (6, Figure 4-3) in upper and lower jib holes properly in place through mating holes on boom tip.

1. Using lift function, lower boom so that side attachment pins (6 and 7, Figure 4-3) are easily accessible from the ground.

NOTE: When lowering the boom below horizontal, two persons may be required. With the telescope control in neutral, the boom may slide out when below horizontal.

2. Two section telescoping jib — For manually extendable jibs, pull jib retaining pin (9, Figure 4-3) and fully retract

extendable 2nd section into the tele 1. Retraction of 2nd section may be facilitated by attaching loadline wedge socket to jib nose. Slowly activate the hoist up function until the 2nd section is fully retracted.

3. Two section telescoping jib — Reinstall jib retaining pin (9, Figure 4-3) through the 1st and 2nd section jib assembly and install spring clip.
4. Remove loadline from jib sheave case and the mast assembly. Place loadline in area to avoid possible damage from stow procedure.
5. Disconnect A2B/RCL wire connector (12, Figure 4-3) at rear of the jib. Re-connect A2B/RCL switch connector on boom tip. Move weight/chain assembly to boom tip see Figure 4-10.
6. Lower the mast assembly (10, Figure 4-4). Secure with retaining clip and pin. For more information, see *Setting the Offset Mast*, page 4-13.
7. Attach tag line to sheave case end of jib.
8. Remove spring clips from left side attachment pins (7, Figure 4-3 and Figure 4-4) on both upper and lower jib lugs.
9. Remove jib swing pin (5, Figure 4-3) from the boom nose.
10. Remove left side attachment pins (7, Figure 4-3 and Figure 4-4) from upper and lower jib lugs. Do not remove right side attachment pins (6) at this time. The right side attachment pins (6) will be used as a pivot point to swing jib into stowed position. A slight hammer strike may be necessary to remove pins.

CAUTION

Always use proper eye protection during this step.

11. Raise the boom to the horizontal position.

CAUTION

When stowing to the lattice jib, do not extend the boom more than 25 cm (10 in). Stowing the lattice jib when the boom is extended more than 25 cm (10 in) will result in damage to the lattice jib.

12. Extend boom as follows for the type of jib being stowed:
 - Telescoping jib: approximately 30 cm (12 in)
 - Lattice jib: no more than 25 cm (10 in)
13. Using tag line attached to jib sheave case, slowly swing jib into stowed position (parallel with tele 1 boom), the right side attachment pins (6, Figure 4-3) are the jib pivot points during this operation.

CAUTION

Use caution when swinging the jib to avoid unnecessary impact between the jib side plates or lacing and the hook bracket on the boom base section.

- 14.** Install jib swing pin (5, Figure 4-3) with spring clip through jib lug and boom sheave case holes. This pin will keep the jib assembly in line (parallel) with the 1st section boom.

NOTE: Jib swing pin (5, Figure 4-3) does not retain the jib in its stowed position on the 1st section boom.

- 15.** Using boom telescope function, slowly retract boom.

The jib stowage bracket (2, Figure 4-3) on the side of the jib will engage the hook bracket (3) on the side of the tele 1 boom, first lifting the jib and then engaging the jib stow bracket (2) and the hook bracket (3) completely upon full retraction of the boom.

Ensure boom is fully retracted.

- 16.** Install stow pin (1, Figure 4-3) with spring clip into the jib stowage bracket (2) on the jib. Complete engagement of stow brackets and proper installation of stow pin (1) is critical for secure jib stow attachment.
- 17.** Remove right side attachment pins (6, Figure 4-3) from upper and lower jib lugs. A slight hammer strike may be necessary to remove pins.
-

CAUTION

Always use proper eye protection during this step.

- 18.** Reinstall loadline over boom sheave case.

NOTE: When the jib is stowed on side of crane, always leave the ram and handle sleeve of the alignment jack pushed all the way in to reduce exposure to rusting.

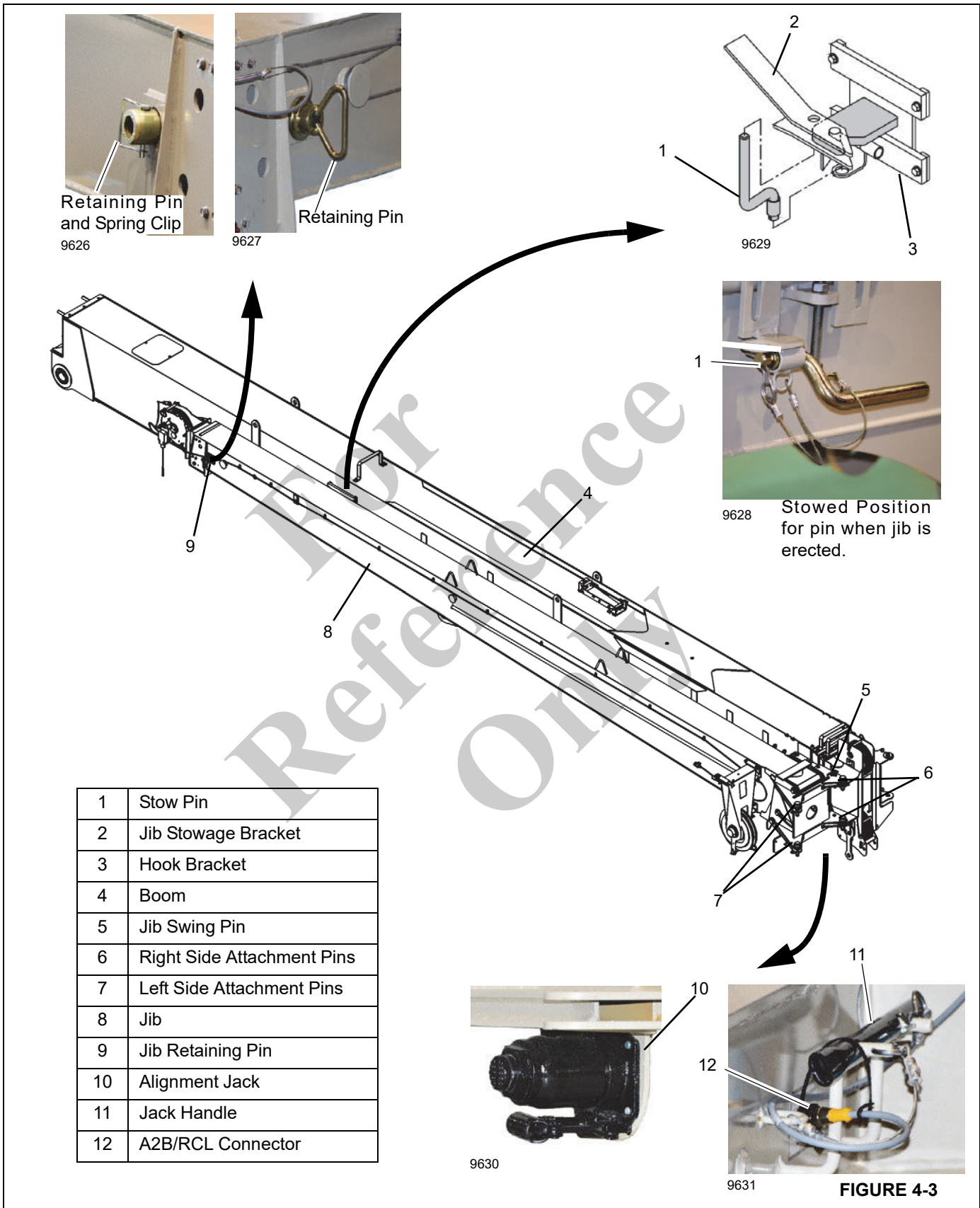
JIB REMOVAL

Use the following procedure to remove the jib from the boom.

1. If necessary, disconnect A2B/RCL wire connector at rear of the jib. Re-connect A2B/RCL switch connector on boom tip. Move weight/chain assembly to boom tip (Figure 4-10).
2. If equipped, remove the anemometer assembly from the end of the jib. Install the anemometer assembly at the end of the boom. For more information, see *Wind Speed Indicator (Optional)*, page 3-36.
3. Perform steps 2 to 11 in the deployment procedure to position the jib at the boom tip. For more information, see *Deployment Procedure*, page 4-5.

NOTE: When rigging the jib for the assist crane, refer to the decal showing the jib balance point.

4. Attach rigging to the jib and lift the jib with an assist crane. With the assist crane supporting the jib, remove the right side attachment pins (6, Figure 4-4) in upper and lower jib lugs. Jib is now free of the boom.



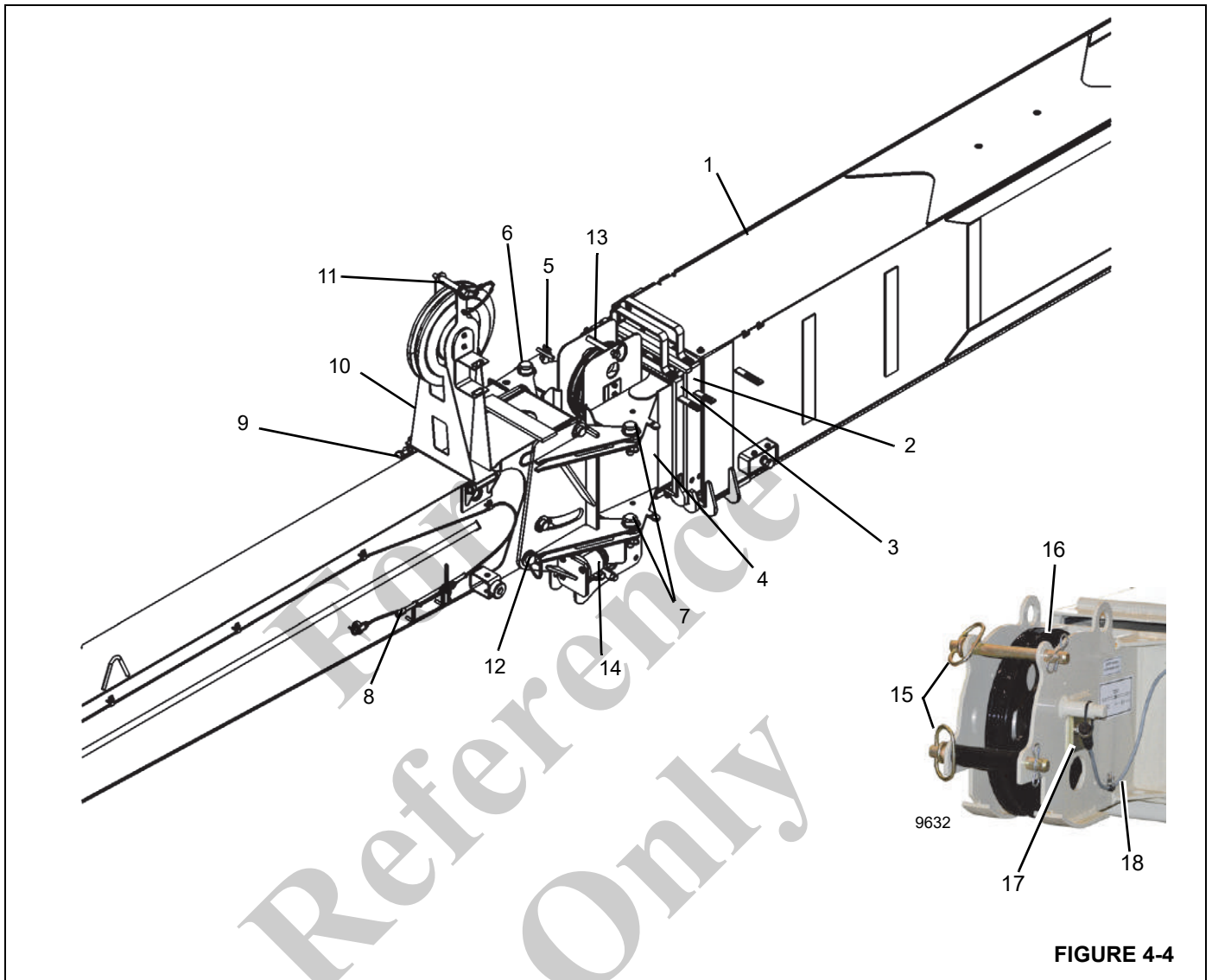


FIGURE 4-4

Item	Description
1	Boom Base Section
2	Tele 1
3	Tele 2
4	Tele 3
5	Jib Swing Pin
6	Right Side Attachment Pins
7	Left Side Attachment Pins
8	Jack Handle
9	Mast Assembly Stowage Pin
10	Mast Assembly
11	Mast Assembly Cable Retainer
12	Offset Pin
13	Upper Sheave Cable Retainer
14	Alignment Jack

JIB INSTALLATION

Use the following procedure to install the jib on the boom.

- Using lift function, lower boom so that right side attachment pins (6, Figure 4-4) are easily accessible from the ground.

NOTE: When lowering the boom below horizontal, two persons may be required. With the telescope control in neutral, the boom may slide out when below horizontal.

NOTE: When rigging the jib for the assist crane, refer to the decal showing the jib balance point.

- Attach rigging to the jib and lift the jib with an assist crane. Position the jib at the boom nose so the right side attachment pins (6, Figure 4-4) can be installed to secure the jib to the boom nose.
- Install right side attachment pins (6) in the upper and lower jib lugs. Secure the pins with retainer spring clips. The right side attachment pins are used as pivot points to swing the jib into stowed position. The jib is now attached to the boom and ready to stow.
- Attach a tag line to the end of the jib.
- Remove the assist crane rigging as necessary to stow the jib.
- Stow the jib on the side of the boom using steps 11 to 18 of the stowage procedure. For more information, see *Stowing Procedure*, page 4-6.

JIB MAINTENANCE

- Lubricate as outlined in the section titled *Lubrication Procedure and Charts*, page 5-1.
- Check for free rotation of jib sheave daily when using jib.

Setting the Offset on the Telescopic Jib

Use the following procedure to set the offset for the following jibs:

- 26 to 45 ft (7.9 to 13.7 meters) Telescoping Offset Jib— This jib can be offset at 0 and 30 degrees.

For information about how to set the jib offset for the lattice jib, see *Setting the Offset on the Lattice Jib*, page 4-11.

CAUTION

The mast assembly (10, Figure 4-4) must be positioned on top of the base section before attempting to use the jib at 0 degree or 30 degree offset positions. Failure to do so can cause damage to the mast and/or jib adapter.

- Extend and set the outriggers. Swing the boom over rear of truck chassis.
- To set the offset from zero degrees (0°) to thirty degrees (30°), perform the following:

CAUTION

Do not overload the jib or the attachment points when lowering the boom.

- Slowly lower the boom until the tip of the jib is on the ground and the pressure on the offset pin (1, Figure 4-5) is relieved.
- Remove the lock pin (2) and offset pin (1).

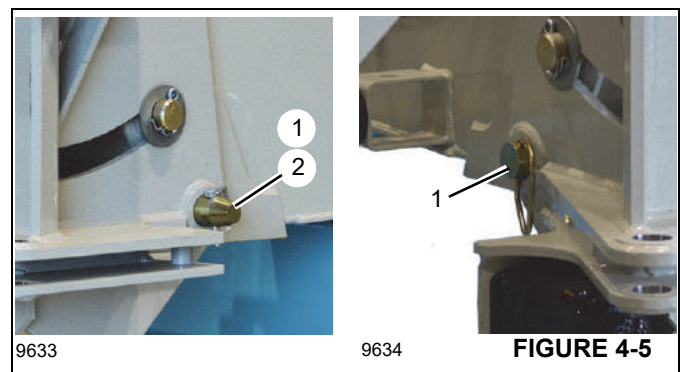


FIGURE 4-5

- Deploy the offset mast in the extended up position. See *Setting the Offset Mast*, page 4-13.

- d. Slowly elevate and telescope the boom at the same time until the offset shaft takes the full load of the jib.
- 3. To set the offset from thirty degrees (30°) to zero degrees (0°), perform the following:
 - a. Slowly lower the boom until the tip of the jib is on the ground and the offset pin (1) can be installed.
 - b. Install the offset pin (1) and lock pin (2).
 - c. Deploy the offset mast in the extended up position. See *Setting the Offset Mast*, page 4-13.
 - d. Raise the boom and operate as desired.

Setting the Offset on the Lattice Jib

The lattice boom can be set to the following positions:

- 30-degree offset—The offset pins are removed and stowed in the storage bushings (Figure 4-6).
- 15-degree offset—The offset pins are installed in the 15-degree offset slot (Figure 4-7).
- 0-degree offset—The offset pins are installed in the uppermost offset positions (Figure 4-8).

Use the following procedures to set the offset on the 36.5 ft lattice jib.

Setting Offset from 0° to 30°

CAUTION

The mast assembly (10, Figure 4-4) must be positioned on top of the base section before attempting to use the jib at the 0, 15, or 30 degree offset positions. Failure to do so can cause damage to the mast and/or jib adapter.

- 1. Extend and set the outriggers. See “Setting the Outriggers” on page 4-2. Swing the boom over rear of truck chassis.

CAUTION

Do not overload the jib or the attachment points when lowering the boom.

- 2. Slowly lower the boom until the tip of the jib is on the ground and the pressure on the offset pin is relieved.

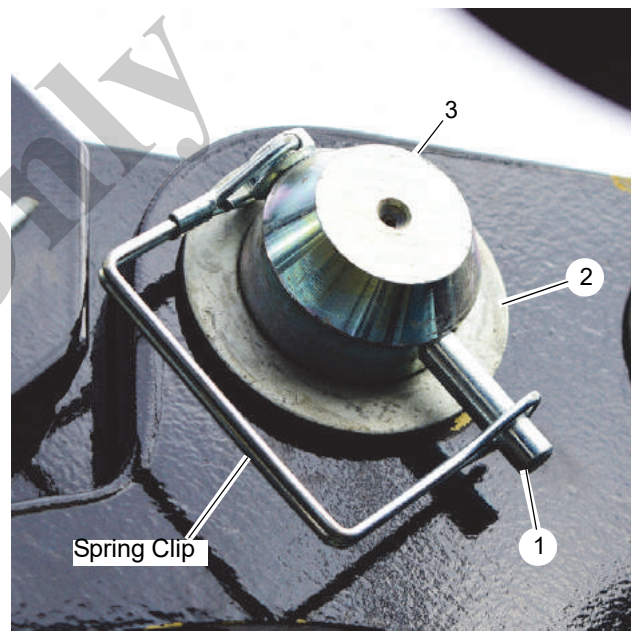
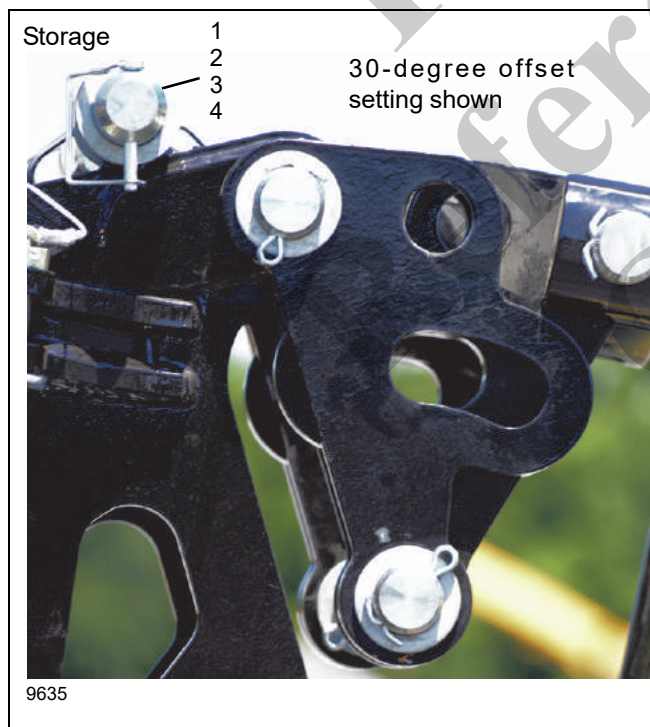


FIGURE 4-6

- 3. Remove the lock pins (1, Figure 4-6), washers (2), and offset pins (3).
- 4. Install the washers (2), offset pins (3), and lock pins (1) in the storage bushings (4). Secure with lock pin spring clips.
- 5. Deploy the offset mast in the extended up position. See *Setting the Offset Mast*, page 4-13.
- 6. Connect the RCL connector.
- 7. Slowly elevate and telescope the boom at the same time until the offset shaft takes the full load of the jib.

Setting Offset from 0° to 15°

1. If not done, extend and set the outriggers. See "Setting the Outriggers" on page 4-2. Swing the boom over rear of truck chassis.

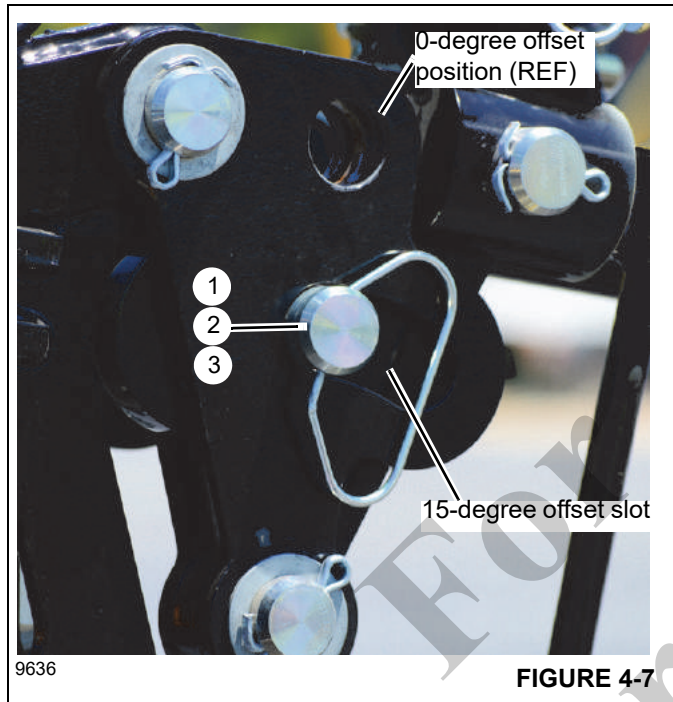


FIGURE 4-7

2. Slowly lower the boom until the tip of the jib is on the ground and the offset pin can be installed.
3. Remove the offset pins (1, Figure 4-7), washers (2), and lock pins (3) from the 0-degree position.
4. Install the offset pins (1), washers (2), and lock pins (3) in the slot for the 15° offset position. Secure with lock pin spring clips.
5. Deploy the offset mast to the extended up position. See *Setting the Offset Mast*, page 4-13.
6. Raise the boom and operate as needed.

Setting Offset from 30° to 0°

1. If not done, extend and set the outriggers. See "Setting the Outriggers" on page 4-2. Swing the boom over rear of truck chassis.
2. Slowly lower the boom until the tip of the jib is on the ground and the offset pin can be installed.
3. Remove the offset pins (1), washers (2), and lock pins (3) from the storage bushings (4, Figure 4-6).

4. Install the offset pins (1, Figure 4-8), washers (2), and lock pins (3) in the 0° offset position. Secure with lock pin spring clips.
5. Deploy the offset mast to the extended up position. See *Setting the Offset Mast*, page 4-13.
6. Raise the boom and operate as needed.

Setting Offset from 15° to 0°

1. If not done, extend and set the outriggers. See "Setting the Outriggers" on page 4-2. Swing the boom over rear of truck chassis.
2. Slowly lower the boom until the tip of the jib is on the ground and the offset pin can be removed from the 15° position.
3. Remove the offset pins (1), washers (2), and lock pins (3) from the 15-degree offset position (Figure 4-7).

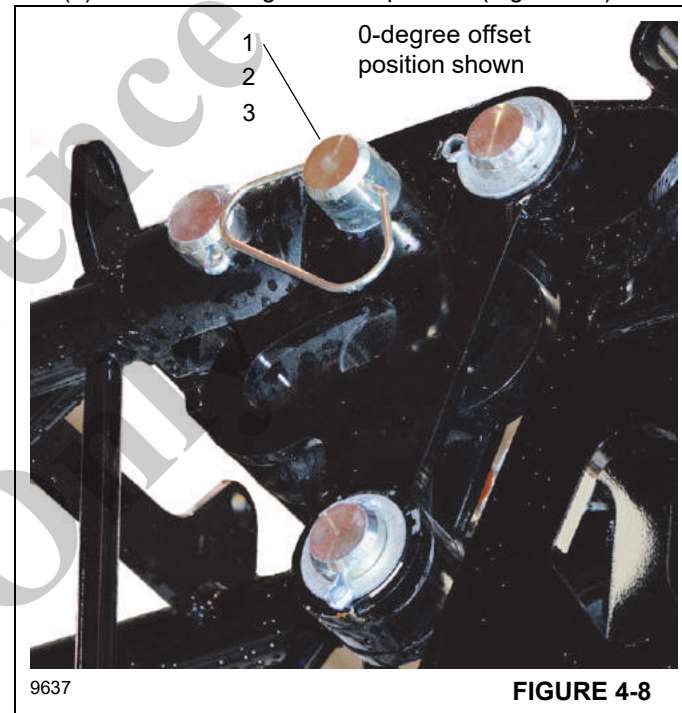


FIGURE 4-8

4. Slowly lower the boom until the tip of the jib is on the ground and the offset pins can be installed in the 0° offset position.
5. Install the offset pins (1), washers (2), and lock pins (3) in the 0° offset position (Figure 4-7). Secure with lock pin spring clips.
6. Deploy the offset mast to the extended up position. See *Setting the Offset Mast*, page 4-13.
7. Raise the boom and operate as needed.

Setting the Offset Mast

The mast must be set for 0 degree and 30 degree for telescoping offset jib operation. The mast must be set for 0, 15, and 30 degree for offset lattice jib operation.

CAUTION

The mast assembly (1, Figure 4-9) must be positioned on top of the base section before attempting to use the jib at the 0, 15, or 30 degree offset positions. Failure to do so can cause damage to the mast and/or jib adapter.

1. Extend and set the outriggers.
2. Swing the boom over rear of truck chassis.

CAUTION

Do not overload the jib or the attachment points when lowering the boom.

3. Deploy the jib as outlined in (*Jib Operation*, page 4-5).
4. Remove the pin (3) from the mast stowage bracket.
5. Swing the mast (1) from the stowed position to the top of the jib (2).

CAUTION

Use caution to avoid pinch points while positioning mast.

6. Install pin (3) that was removed from the stowage bracket to secure the mast to the jib boom.
7. Install the retaining clip (5) to secure pin to mast.
8. Route hoist rope in groove in sheave wheel (7) and secure with retaining pin (6).

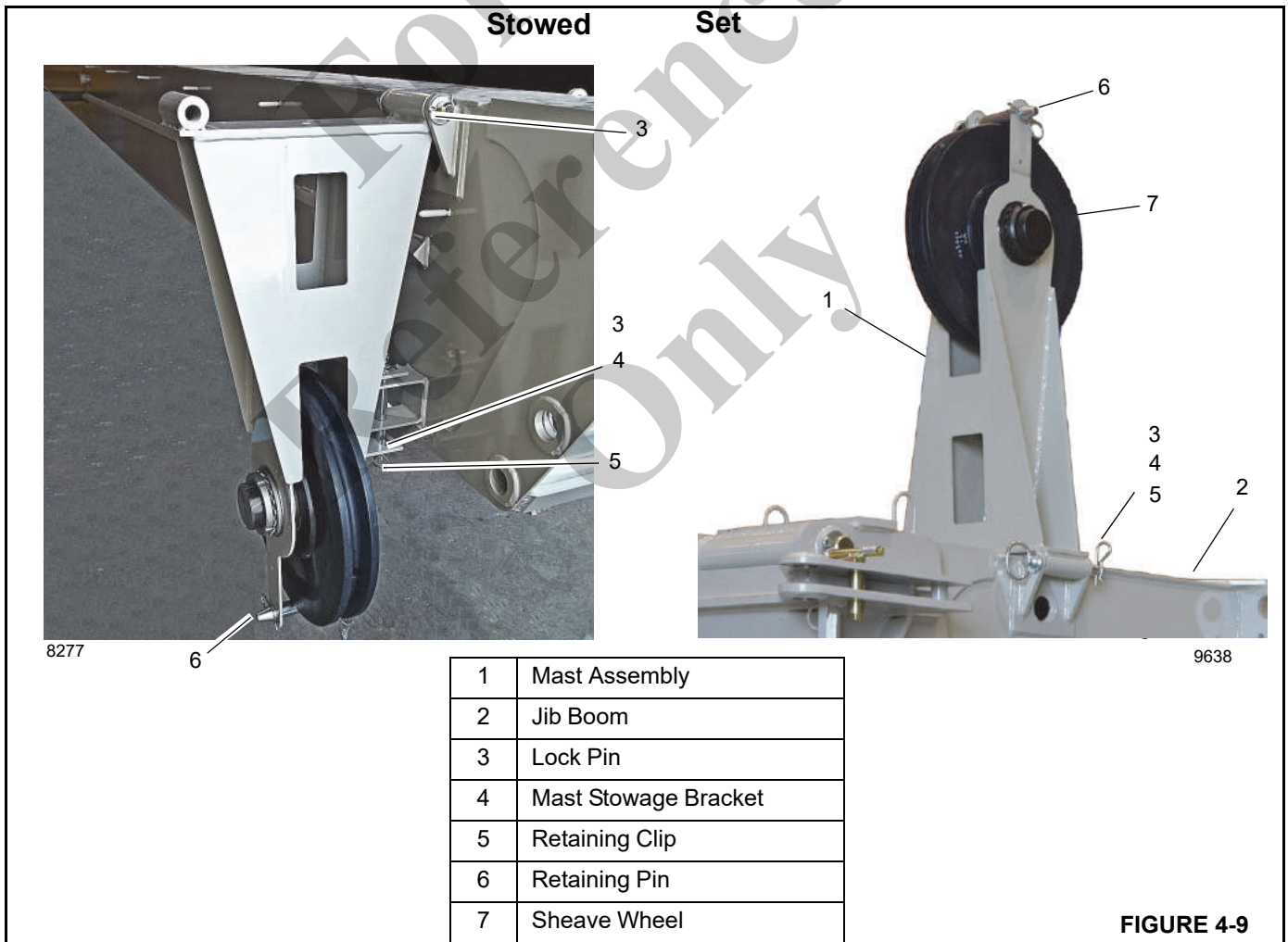
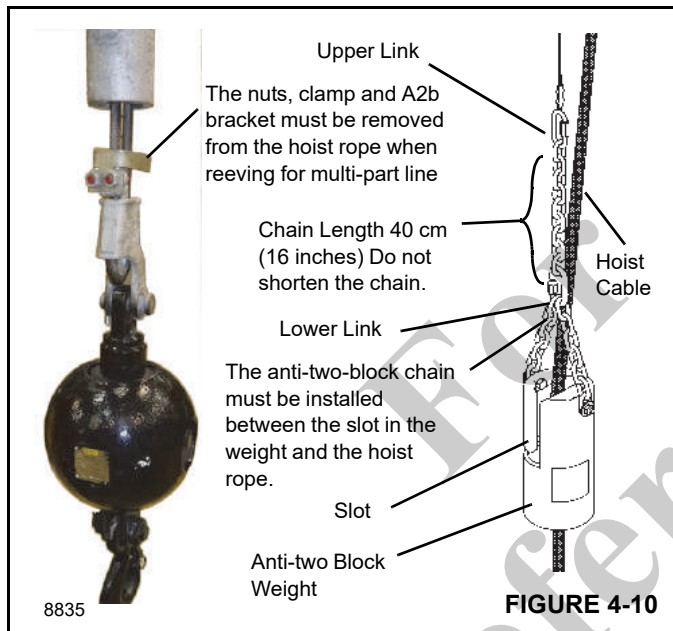


FIGURE 4-9

Anti-Two-Block Weight Installation

To prevent the hoist rope from slipping out of the A2B weight, rig the weight as shown in Figure 4-10.

NOTE: The nuts, clamp and A2B bracket must be removed from the hoist rope in order to reeve the hoist rope through the hook block and boom nose sheaves when reeving for multi-part lines as shown in Figure 4-10. Install the clamp and nuts to the rope before performing a lift.



MULTI-PART LINE REEVING

Multi-part line reeving enables greater loads to be lifted than can be lifted with single part line. However, loads are limited by the stability and structural integrity of the crane. The load must be within the limits contained in the load chart.

NOTE: The A2B bracket is for single part line use only. Remove the A2B bracket shown in Figure 4-10 from the hoist rope when changing from a single part line to a multiple part line to allow the hoist rope and wedge socket to reeve through the

sheaves on the boom nose and the hook block. Install the clamp and nuts to the rope before performing a lift.

Using Multiple Part Lines

The hoist data chart provides information for pull limitations on the hoist with various multi-part reevings. These ratings are based on providing the proper operating safety factor for the rope supplied with the machine. Therefore, any replacement rope must meet the rope specification in this manual.

Possible Multi-Part Line Reeving Combinations

The NBT50L Series cranes support reevings of up to 10 line parts, depending on the hook block and auxiliary sheave case used. Possible components used for reeving include:

- Anti-Two Block. For more information, see *Anti-Two-Block Weight Installation*, page 4-14.
- Wedge Socket. For more information, see *Wedge Sockets*, page 4-20.
- Downhaul Weight—Used for 1-part reeving
- 1-Sheave Hook Block—Used for 2- and 3-part reevings
- 3-Sheave Hook Block—Used for 4- to 7-part reevings
- 5-Sheave Hook Block—Used for 8- to 10-part reevings

The cranes also feature optional 1- and 2-sheave auxiliary sheave case. The 1-sheave auxiliary sheave case can be used for 4- to 8-part reevings. The 2-sheave auxiliary sheave case is required for 9- to 10-part reevings.

Table 4-1 shows the different possible reeving combinations with no auxiliary sheave case and 2-sheave auxiliary sheave case.

The reeving configuration is entered during RCL setup. For more information, see *RCL Setup*, page 7-8.

Table 4-1 Possible Multi-Part Line Reeving Combinations

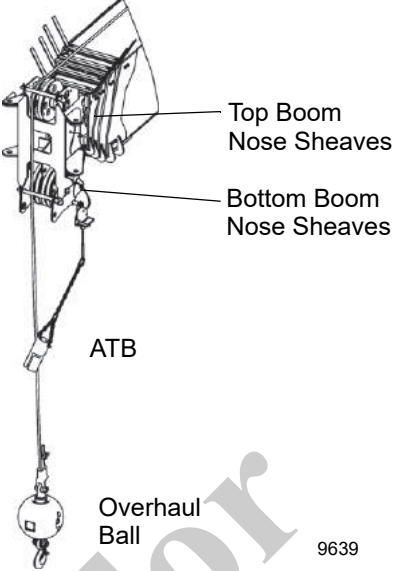
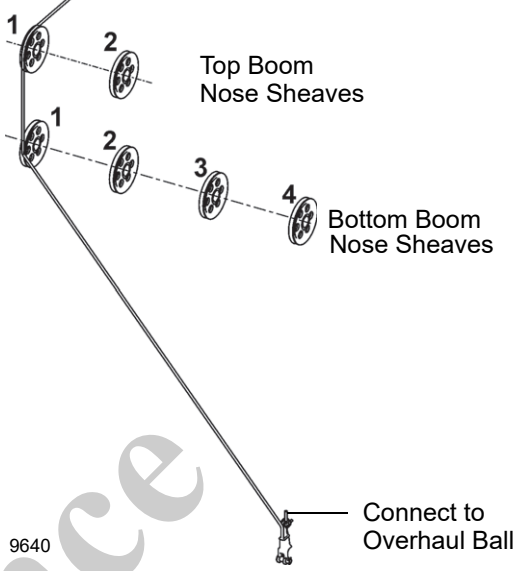
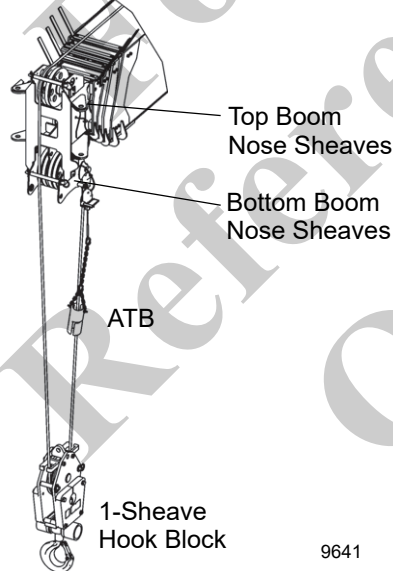
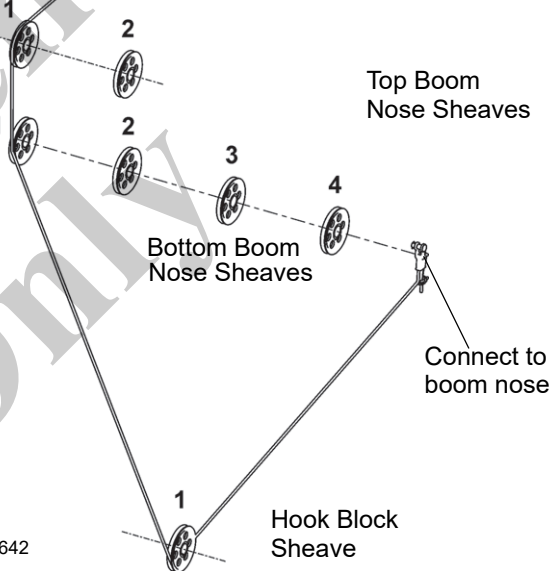
Line Parts	Assembled View	Reference Drawing
<p>1-Part Line Reeving</p>	 <p>Top Boom Nose Sheaves</p> <p>Bottom Boom Nose Sheaves</p> <p>ATB</p> <p>Overhaul Ball</p> <p>9639</p>	 <p>1 2</p> <p>Top Boom Nose Sheaves</p> <p>1 2 3 4</p> <p>Bottom Boom Nose Sheaves</p> <p>9640</p> <p>Connect to Overhaul Ball</p>
<p>2-Part Line Reeving</p>	 <p>Top Boom Nose Sheaves</p> <p>Bottom Boom Nose Sheaves</p> <p>ATB</p> <p>1-Sheave Hook Block</p> <p>9641</p>	 <p>1 2</p> <p>Top Boom Nose Sheaves</p> <p>1 2 3 4</p> <p>Bottom Boom Nose Sheaves</p> <p>9642</p> <p>Hook Block Sheave</p> <p>Connect to boom nose</p>

Table 4-1 Possible Multi-Part Line Reeving Combinations (Continued)

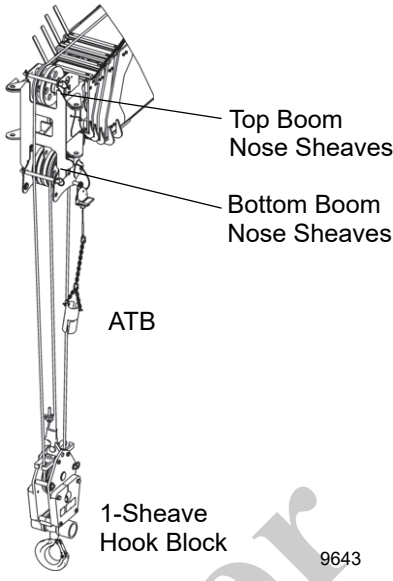
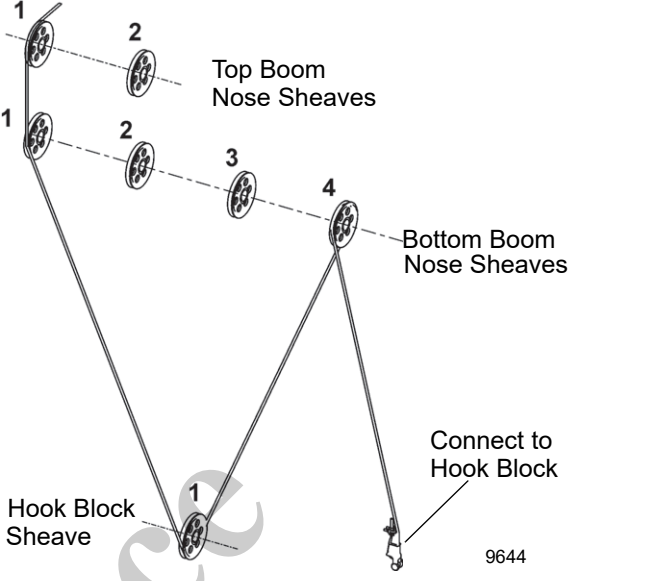
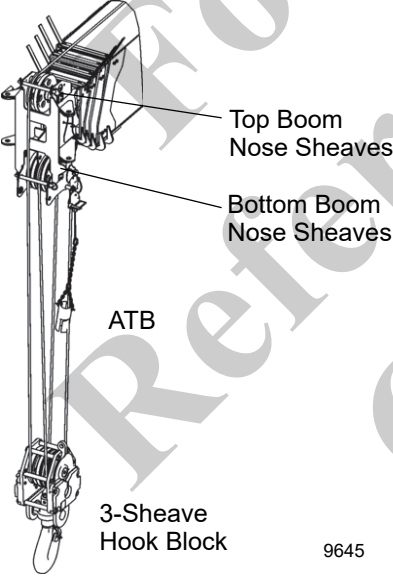
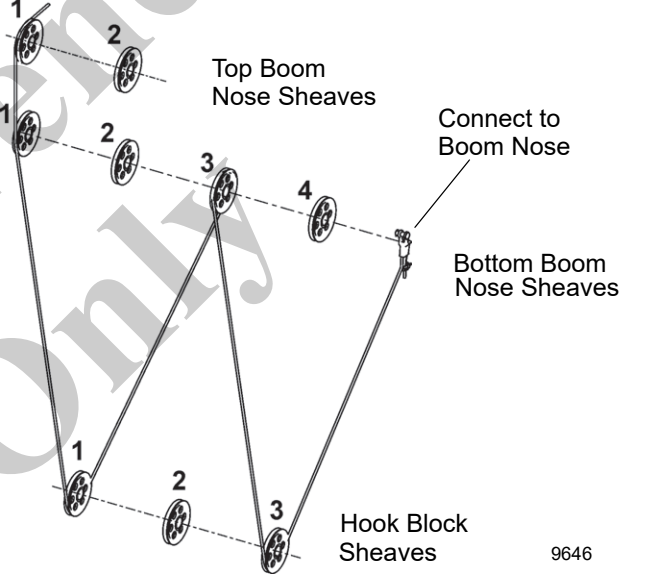
Line Parts	Assembled View	Reference Drawing
<p>3-Part Line Reeving</p>	 <p>Top Boom Nose Sheaves</p> <p>Bottom Boom Nose Sheaves</p> <p>ATB</p> <p>1-Sheave Hook Block</p> <p>9643</p>	 <p>1 2 Top Boom Nose Sheaves</p> <p>1 2 3 4 Bottom Boom Nose Sheaves</p> <p>Hook Block Sheave</p> <p>Connect to Hook Block</p> <p>9644</p>
<p>4-Part Line Reeving</p>	 <p>Top Boom Nose Sheaves</p> <p>Bottom Boom Nose Sheaves</p> <p>ATB</p> <p>3-Sheave Hook Block</p> <p>9645</p>	 <p>1 2 Top Boom Nose Sheaves</p> <p>1 2 3 4 Bottom Boom Nose Sheaves</p> <p>Hook Block Sheaves</p> <p>Connect to Boom Nose</p> <p>9646</p>

Table 4-1 Possible Multi-Part Line Reeving Combinations (Continued)

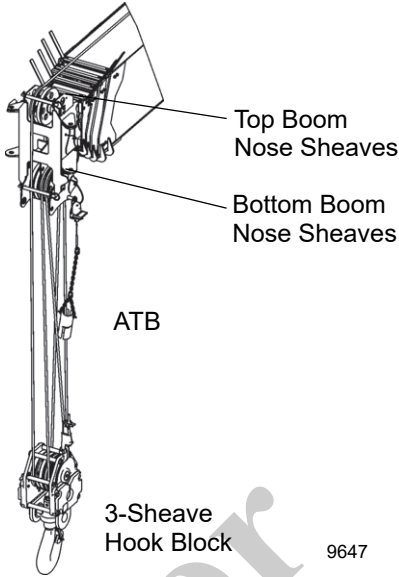
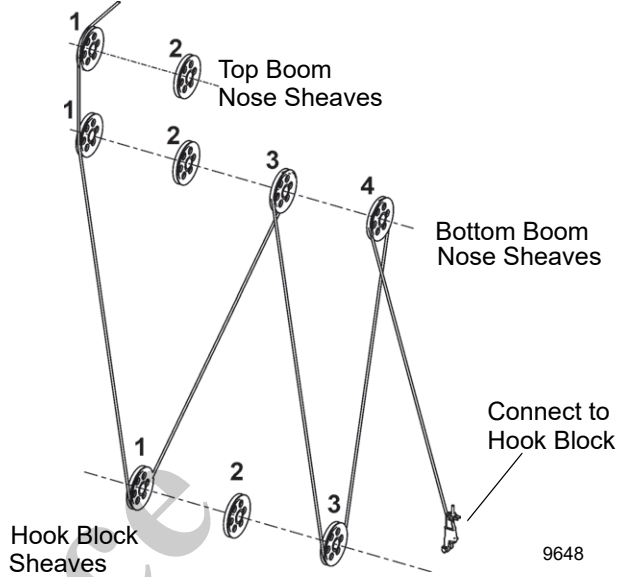
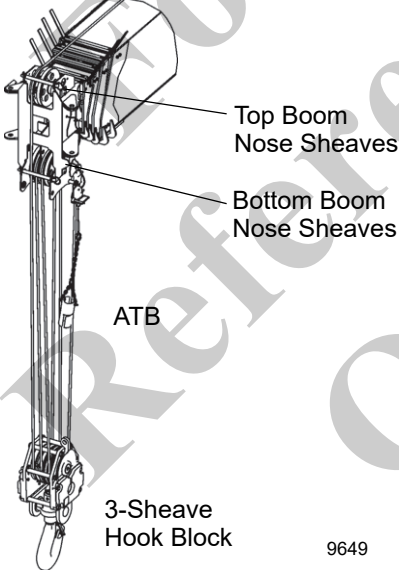
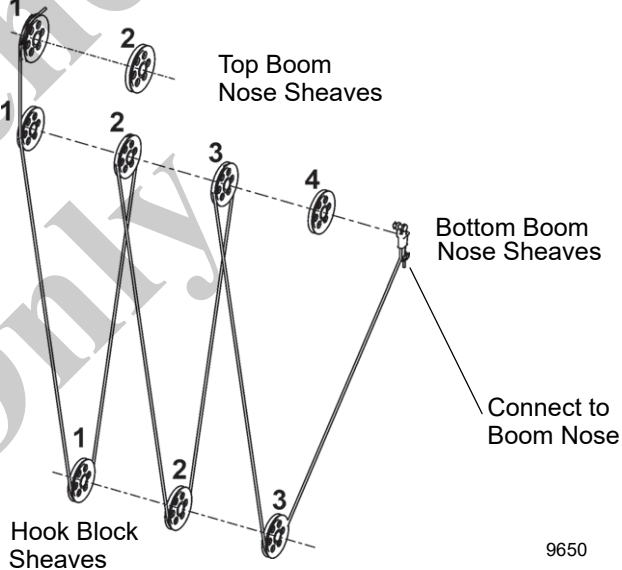
Line Parts	Assembled View	Reference Drawing
<p>5-Part Line Reeving</p>	 <p>Top Boom Nose Sheaves</p> <p>Bottom Boom Nose Sheaves</p> <p>ATB</p> <p>3-Sheave Hook Block</p> <p>9647</p>	 <p>Top Boom Nose Sheaves</p> <p>Bottom Boom Nose Sheaves</p> <p>Hook Block Sheaves</p> <p>Connect to Hook Block</p> <p>9648</p>
<p>6-Part Line Reeving</p>	 <p>Top Boom Nose Sheaves</p> <p>Bottom Boom Nose Sheaves</p> <p>ATB</p> <p>3-Sheave Hook Block</p> <p>9649</p>	 <p>Top Boom Nose Sheaves</p> <p>Bottom Boom Nose Sheaves</p> <p>Hook Block Sheaves</p> <p>Connect to Boom Nose</p> <p>9650</p>

Table 4-1 Possible Multi-Part Line Reeving Combinations (Continued)

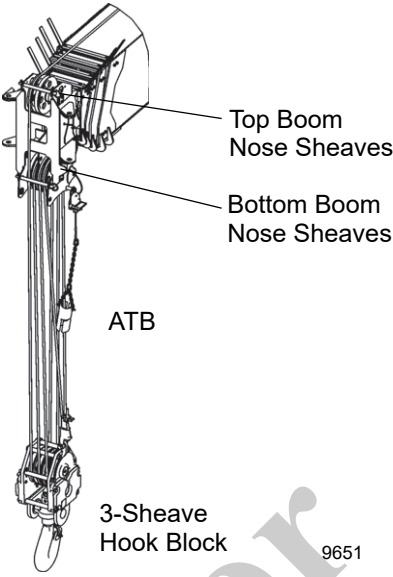
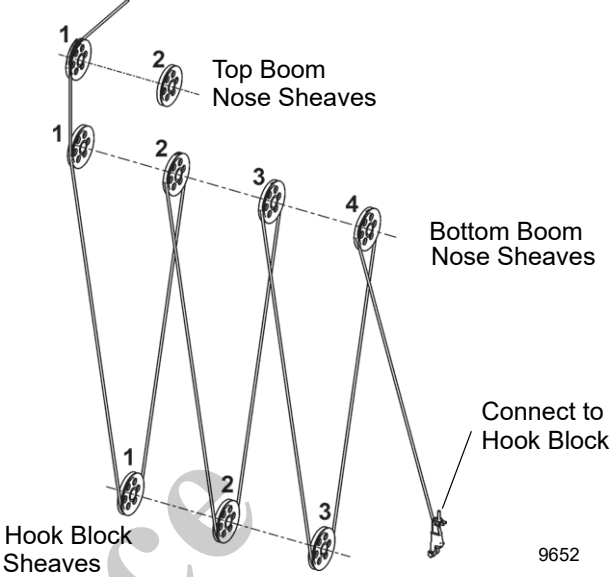
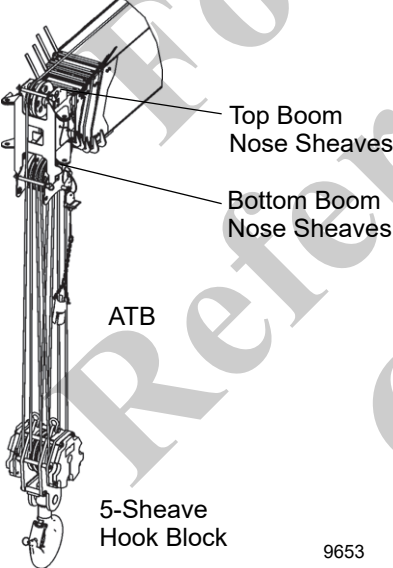
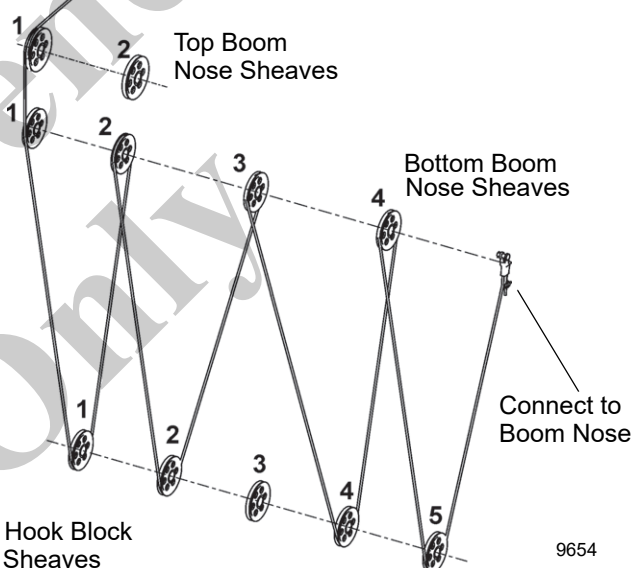
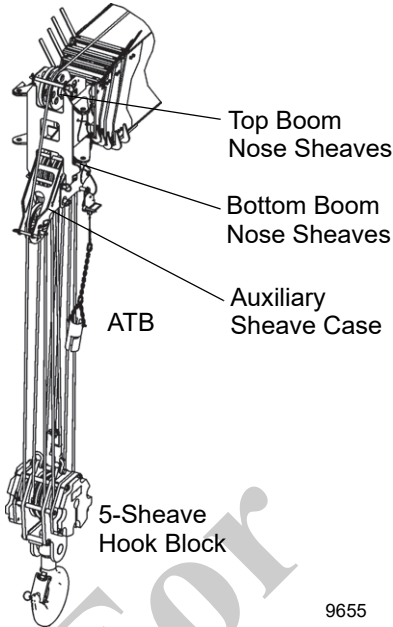
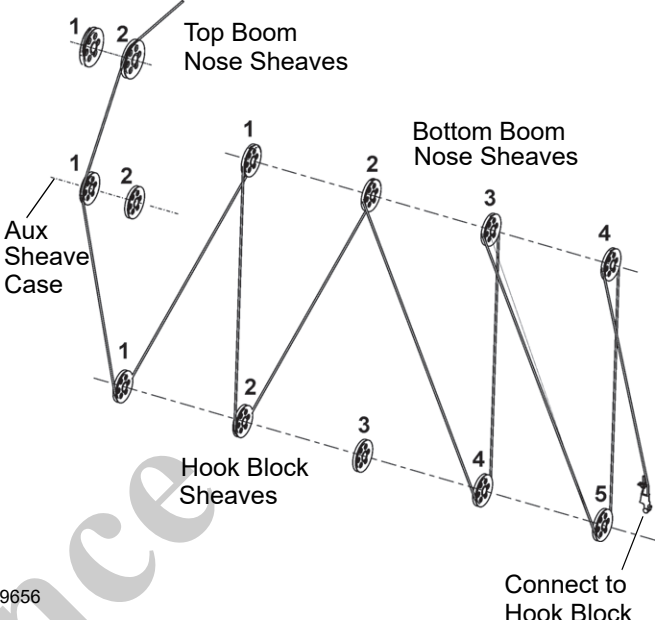
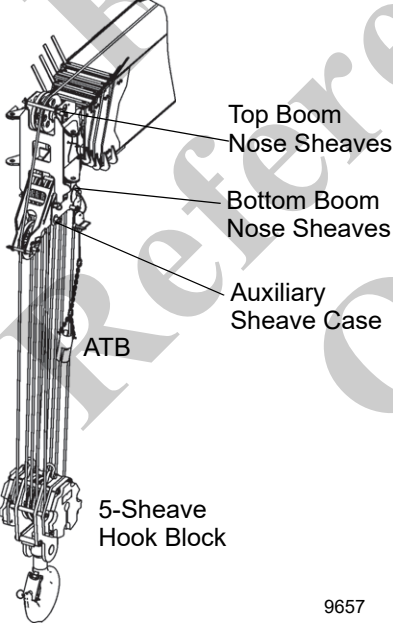
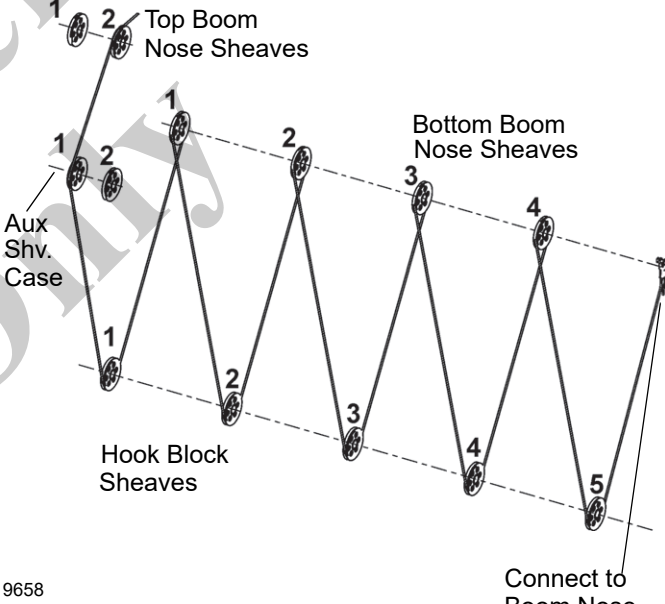
Line Parts	Assembled View	Reference Drawing
<p>7-Part Line Reeving</p>	 <p>Top Boom Nose Sheaves</p> <p>Bottom Boom Nose Sheaves</p> <p>ATB</p> <p>3-Sheave Hook Block</p> <p>9651</p>	 <p>1 2 Top Boom Nose Sheaves</p> <p>1 2 3 4 Bottom Boom Nose Sheaves</p> <p>Hook Block Sheaves</p> <p>Connect to Hook Block</p> <p>9652</p>
<p>8-Part Line Reeving</p>	 <p>Top Boom Nose Sheaves</p> <p>Bottom Boom Nose Sheaves</p> <p>ATB</p> <p>5-Sheave Hook Block</p> <p>9653</p>	 <p>1 2 Top Boom Nose Sheaves</p> <p>1 2 3 4 Bottom Boom Nose Sheaves</p> <p>Hook Block Sheaves</p> <p>Connect to Boom Nose</p> <p>9654</p>

Table 4-1 Possible Multi-Part Line Reeving Combinations (Continued)

Line Parts	Assembled View	Reference Drawing
<p>9-Part Line Reeving</p>	 <p>Top Boom Nose Sheaves</p> <p>Bottom Boom Nose Sheaves</p> <p>Auxiliary Sheave Case</p> <p>ATB</p> <p>5-Sheave Hook Block</p> <p>9655</p>	 <p>Top Boom Nose Sheaves</p> <p>Bottom Boom Nose Sheaves</p> <p>Aux Sheave Case</p> <p>Hook Block Sheaves</p> <p>Connect to Hook Block</p> <p>9656</p>
<p>10-Part Line Reeving</p>	 <p>Top Boom Nose Sheaves</p> <p>Bottom Boom Nose Sheaves</p> <p>Auxiliary Sheave Case</p> <p>ATB</p> <p>5-Sheave Hook Block</p> <p>9657</p>	 <p>Top Boom Nose Sheaves</p> <p>Bottom Boom Nose Sheaves</p> <p>Aux Shv. Case</p> <p>Hook Block Sheaves</p> <p>Connect to Boom Nose</p> <p>9658</p>

Lifting the Rated Load

The NBT50L Series can be rated to lift up to 110,000 lb (55 tons) [49,895 kg (49.9 metric ton)] at an 6 ft radius with all booms retracted with a 10 part block. To make this lift the crane must be equipped with 0.63 in (16 mm) diameter wire rope with a rated breaking strength of 56,400 lb (25089 nm). This rope is required to have the appropriate 5:1 safety factor.

INSTALLING ROPE ON THE HOIST

CAUTION

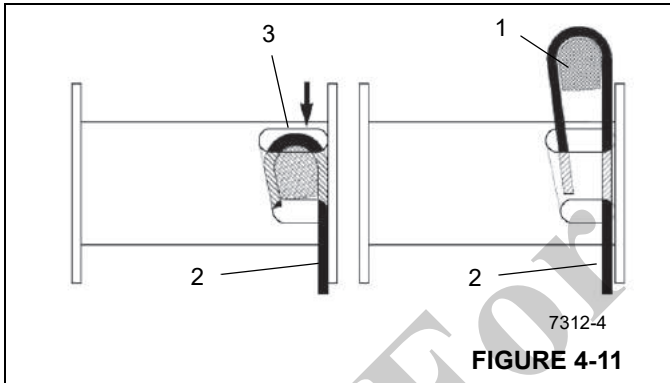
If rope is wound from the storage drum, the reel should be rotated in the same direction as the hoist.

NOTE: The rope should preferably be straightened before installation on the hoist drum.

Install rope on the hoist drum in accordance with the following procedure:

1. Position the rope over the boom nose sheave and route to the hoist drum.
2. Position the hoist drum with the rope anchor slot on top.
3. Insert the rope through the slot and position around the anchor wedge (1, Figure 4-11).

NOTE: The end of the rope should be even with the bottom of the slot for the anchor wedge.



4. Position the anchor wedge in the drum slot; pull firmly on the free end (2) of the rope to secure the wedge.

NOTE: If the wedge does not seat securely in the slot, carefully tap (3) the top of the wedge with a mallet.



DANGER **ENTANGLEMENT HAZARD**

Death or serious injury may result if entanglement occurs during hoist operation.

Keep all body parts and loose clothing clear while hoist is running.

5. Slowly rotate the drum, ensuring the first layer of rope is evenly wound onto the drum.

6. Install the remainder of the rope, as applicable.

WEDGE SOCKETS

To install a wedge socket:

- Make sure the wedge socket is the proper size for the rope.
- Do not mix components of different wedge socket manufacturers.
- The wedge socket must meet the requirements of the wedge socket and wire rope manufacturers.

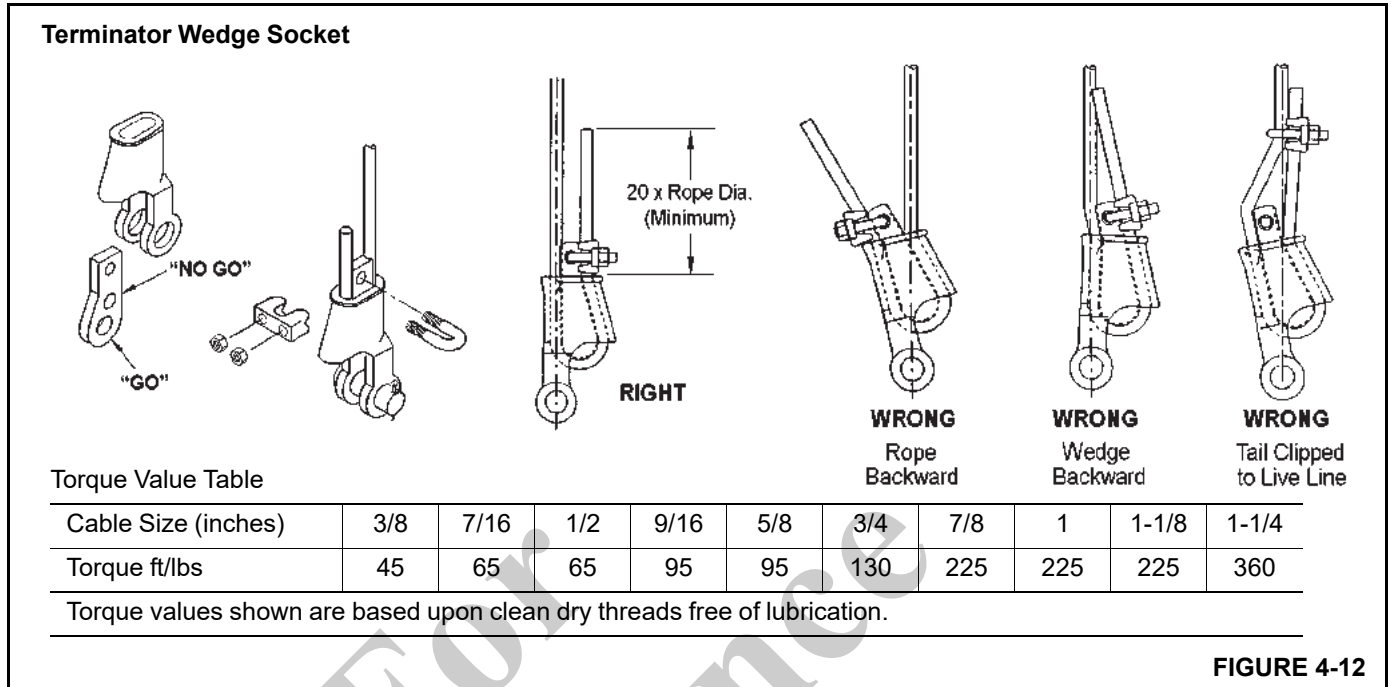
State and local laws may vary and require different attachment methods depending upon work conditions. The user is responsible for alternate attachment methods.

Terminator Wedge Installation

The NBT50L Series is shipped with a terminator wedge socket which is National Crane's preferred type of socket (Figure 4-12). Other wedge socket types are discussed under *Wedge Socket Installation*, page 4-21.

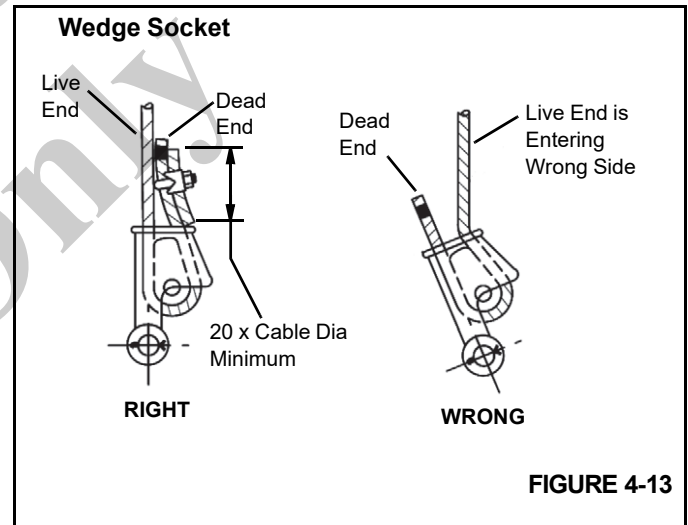
To attach a terminator wedge (Figure 4-12), use the following procedure:

1. Match the socket, wedge, and clip to wire rope size.
 - The wire rope must pass through the "go" hole in the wedge.
 - It must not pass through the "no go" hole in the wedge.
2. Align the live end of rope with center line of pin.
3. Secure dead end section of rope.
4. Tighten nuts on clip to recommended torque (Figure 4-12).
5. Do not attach dead end to live end or install wedge backwards.
6. Use a mallet to seat Wedge and Rope as deep into socket as possible before applying first load.



Wedge Socket Installation

1. Inspect the wedge and socket. Remove any rough edges and burrs.
2. The end of the wire rope should be seized using soft, or annealed wire or strand. If the end of the rope is welded, the welded end should be cut off. Do not weld on size 6X37 rope. This will allow the distortion of the rope strands, caused by the bend around the wedge, to adjust themselves at the end of the line. Refer to SECTION 1 - INTRODUCTION in the Service Manual for wire rope procedures.
3. Make sure the live-end (Figure 4-13) of the rope is directly in line with the lugs of the socket and the direction of pull to which the rope will be subjected. If the rope is loaded into the socket incorrectly, under a load the rope will bend as it leaves the socket, and the edge of the socket will wear into the rope causing damage to the rope and eventual failure.



4. Insert the end of the wire rope into the socket, form a loop in the rope, and route the rope back through the socket allowing the dead-end (Figure 4-13) to protrude from the socket. Ensure the dead-end of the rope is of sufficient length to apply end treatment to the dead-end after the wedge has been seated.
5. Insert the wedge into the loop and pull the live-end of the rope until the wedge and rope are snug inside the socket. It is recommended that the wedge be seated inside the socket to properly secure the wire rope by using the crane's hoist to first apply a light load to the live-end.

6. After final pin connections are made, increase the loads gradually until the wedge is properly seated.
7. The wire rope and wedge must be properly secured inside the socket before placing the crane into lifting service. It is the wedge that secures the wire rope inside the socket. The dead-end treatment is used to restrain the wedge from becoming dislodged from the socket should the rope suddenly become unloaded due to the downhaul weight or hook block striking the ground, etc.

Sketches A through F (Figure 4-14) illustrate various ANSI approved methods for treating the dead-ends of wire ropes which exit a wedge socket assembly. While use of the loop-back method is acceptable, care must be exercised to avoid the loop becoming entangled with tree branches and other components during crane transport and with the A2B system and other components during use of the crane.

Of the methods shown below, National Crane prefers that method A or F be used, i.e., clipping a short piece of wire rope to the dead-end or using a commercially available specialty wedge. Typically, it is recommended that the tail length of the dead-end should be a minimum of 6 rope diameters but not less than 6 in (15.2 cm) for standard 6 to 8 strand ropes and 20 rope diameters but not less than 6 in (15.2 cm) for rotation resistant wire ropes.

When using method A, place a wire rope clip around the dead end by clamping a short extra piece of rope to the rope dead end. DO NOT CLAMP THE LIVE END. The U-bolt should bear against the dead end. The saddle of the clip should bear against the short extra piece. Torque the U-bolts according to the table titled Wire Rope Clip Torque Values (Table 4-2).

Other sources for information with which crane users should be familiar and follow is provided by the American Society of Mechanical Engineers, American National Standard, ASME B30.5, latest revised. ASME (formerly ANSI) B30.5 applies

to cableways, cranes, derricks, hoists, hooks, jacks, and slings. It states, in section 5-1.7.3, "(c) Swagged, compressed, or wedge socket fittings shall be applied as recommended by the rope, crane or fitting manufacturer." Wire ropes are addressed in ASME B30.5, section 5-1.7.2 (2018 edition), ROPES, states: "Ropes shall be in accordance with the requirements of the crane manufacturer, rope manufacturer, or a qualified person, and should be in accordance with ASTM A1023/A1023M." Additional information is published by the Wire Rope Technical Board in the Wire Rope Users Manual, latest revised edition.

Table 4-2

Wire Rope Clip Torque Values			
Clip Sizes		Torque	
Inches	mm	lb-ft	Nm
1/8	3.18	4.5	6
3/16	4.76	7.5	10
1/4	6.35	15	20
5/16	7.94	30	40
3/8	13.28	45	60
7/16	11.11	65	90
1/2	12.70	65	90
9/16	14.29	95	130
5/8	15.88	95	130
3/4	19.05	130	175
7/8	22.23	225	300
1	25.40	225	300
1-1/8	28.58	225	300
1-1/4	31.75	360	490
1-3/8	38.68	360	490
1-1/2	38.10	360	490

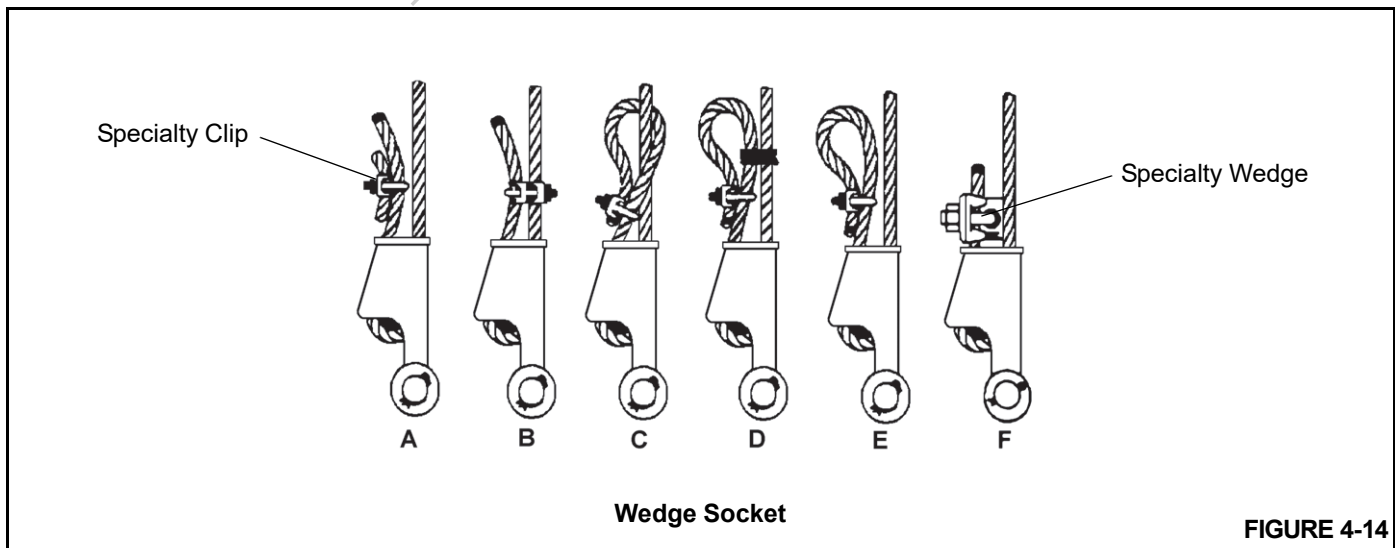


FIGURE 4-14

REMOVABLE COUNTERWEIGHTS



DANGER

Ensure that all mounting pins are properly installed and locked during and after operating the counterweight removal system.

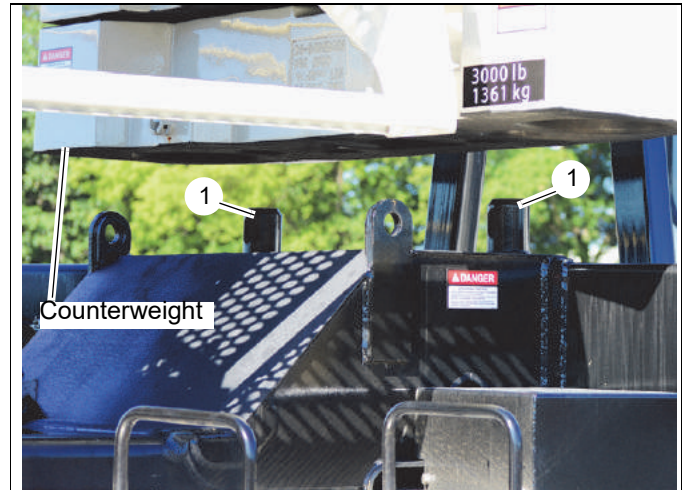
Clear all personnel from the counterweight and superstructure area when mounting or removing the counterweight(s).

The NBT50L Series is offered with the following counterweight configurations:

- NBT50L/NTC50L — The standard NBT50L/NTC50L counterweight configuration features one 3000 lb (1360.8 kg) (top) counterweight section. The NBT50L/NTC50L can also be optionally configured with one 1500 lb (680.4 kg) counterweight section to reduce road weight.
- NBT55L/NTC55L — The standard NBT50L/NTC55L counterweight configuration features two 3000 lb (1360.8 kg) counterweight sections.

The following procedures are applicable for mounting and stowing the counterweights on each model.

The counterweights can be stored on the mounting posts (1, Figure 4-15) located on the forward part of the carrier deck.



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FIGURE 4-15

The crane can be equipped with an optional camera system. The rear view camera can be used to view the mounting and stowing of the counterweights. For more information about the optional cameras, see *Camera System (Optional)*, page 3-35.

Refer to Figure 4-20 for an illustration of the components that make up the counterweight.

Using the Counterweight Control Panels

Figure 4-16 shows the counterweight control panel. A control panel is located on each side of the superstructure. The control panels function only if the Crane Function Power Switch is turned off, an armrest is in the up position, or there is no one sitting in the crane cab operator's seat. A green LED (6, Figure 4-16) on the left side of the control panel illuminate to indicate the control panel is operational.

To initiate the function, press and hold the power button (1), then the counterweight raise or lower button (4, 5, Figure 4-16). If a counterweight removal cylinder raise or lower button (4, 5, Figure 4-16) is pressed without first pressing and holding a Power Button (1, Figure 4-16), a red LED above that button will flash.

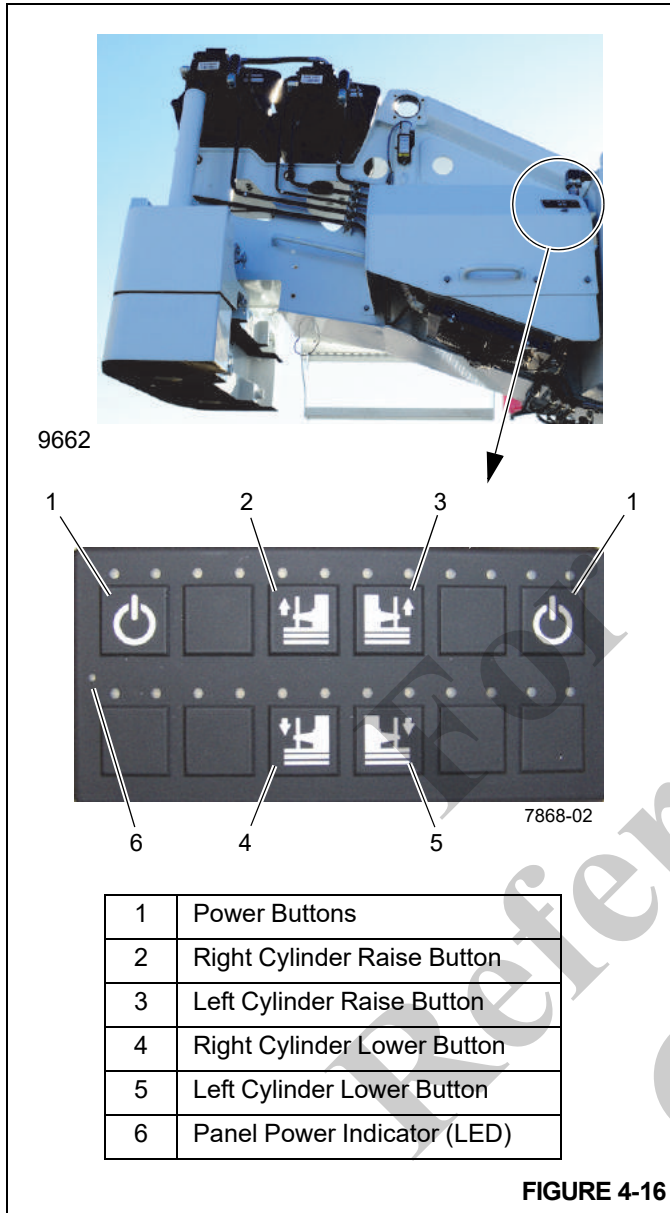


FIGURE 4-16

Lowering the Counterweight Cylinders

1. Press and hold a Power Button.
2. Press and hold the left and right Counterweight Removal Cylinder Lower Buttons.
3. Release the left and right Counterweight Removal Cylinder Lower Buttons when cylinders are at the proper position to pin the counterweight to the cylinders.

If cylinders and counterweight do not vertically align, return to cab and swing superstructure until alignment is achieved.

NOTE: The cylinders can rotate axially when no counterweight is installed, causing the cylinder pin

holes to not align with holes in counterweight. If this occurs, rotate the cylinder rod using your hand or counterweight pin.

Raising the Counterweight Cylinders

1. Press and hold a Power Button.
2. Press and hold the left and right Counterweight Removal Cylinder Raise Buttons.
3. Release the left and right Counterweight Removal Cylinder Raise Buttons when the cylinders are at the fully raised position.

NOTE: If the counterweight hits the wear pads on the superstructure when raising, re-align counterweight to mounting lugs, lower counterweight back down onto mounting lugs on carrier deck to realign counterweight on cylinder pins, then raise counterweight again.

Mounting the Top Counterweight (NBT50L/ NTC50L, NBT55L/NTC55L)

Use the following procedure to install the 3000 lb (1360.8 kg) top counterweight section (1, Figure 4-20) on a NBT50L series crane. The top counterweight section is common to the NBT50L/NTC50L and NBT55L/NTC55L cranes.

1. Position the crane on a firm, level surface.
2. Fully extend and set the outriggers, then level the crane (see *Setting the Outriggers*, page 4-2).
3. (Optional) Set the camera display to view the rear view camera as necessary.
4. Set display in Operator's Console to the RCL Operating Mode Screen (Figure 4-17) (see *Section 7, Rated Capacity Limiter*).

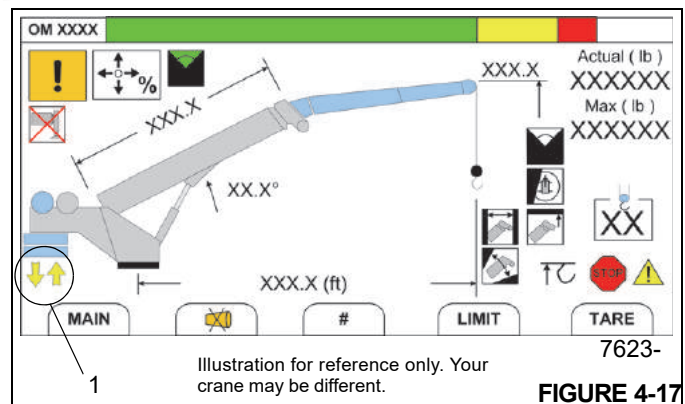


FIGURE 4-17

5. While watching the display, rotate superstructure so the boom is positioned over the rear of the crane. Pull the House Lock handle on the console to engage the house lock. Using the house lock will assist in aligning the

counterweights. For more information, see *House Lock*, page 3-13.

The Counterweight Removal Slew Position Indicator (yellow arrows) (1, Figure 4-19) appears in the RCL display, which indicates the rear of the superstructure is nearly directly above the Removable Counterweight stowed on the carrier deck.

Ensure vertical alignment of the superstructure to counterweight with the optional rear view camera or by leaving the cab and performing a visual inspection. If necessary, return to cab, retract the house lock, and rotate superstructure until alignment is achieved.

- Retract left and right pins (4, 5, Figure 4-20) as necessary from the counterweight.

NOTE: On NBT55L/NTC55L models with top and bottom counterweight sections (1, 2, Figure 4-20) and only the top section is to be loaded, remove only the left and right pins (6, Figure 4-20) that secure the top and bottom sections together. Do not remove pins that secure lower counterweights to carrier deck.

- Remove left and right pins that secure the counterweight to the carrier deck.
- Using the counterweight control panel (Figure 4-16) located on either side of the superstructure, lower the counterweight cylinders. For more information, see *Lowering the Counterweight Cylinders*, page 4-24.

- Attach the counterweight to cylinders using pins (5, Figure 4-20).
- Using the counterweight switch panel, fully raise counterweight cylinders. For more information, see *Raising the Counterweight Cylinders*, page 4-24.

! DANGER

Ensure that all mounting pins are properly installed and locked during and after operating the counterweight removal system.

Clear all personnel from the counterweight and superstructure area when mounting or removing the counterweight(s).

- Secure Removable Counterweight to left and right sides of superstructure using superstructure attachment pins (4, Figure 4-20).

NOTE: It may be necessary to jog the cylinders up and down to install the superstructure attachment pins.

- Adjust three bolts (1, Figure 4-18) to level the counterweight and eliminate any relative movement between counterweight and superstructure. Use the jam nuts (2, Figure 4-18) to lock the bolts into position.

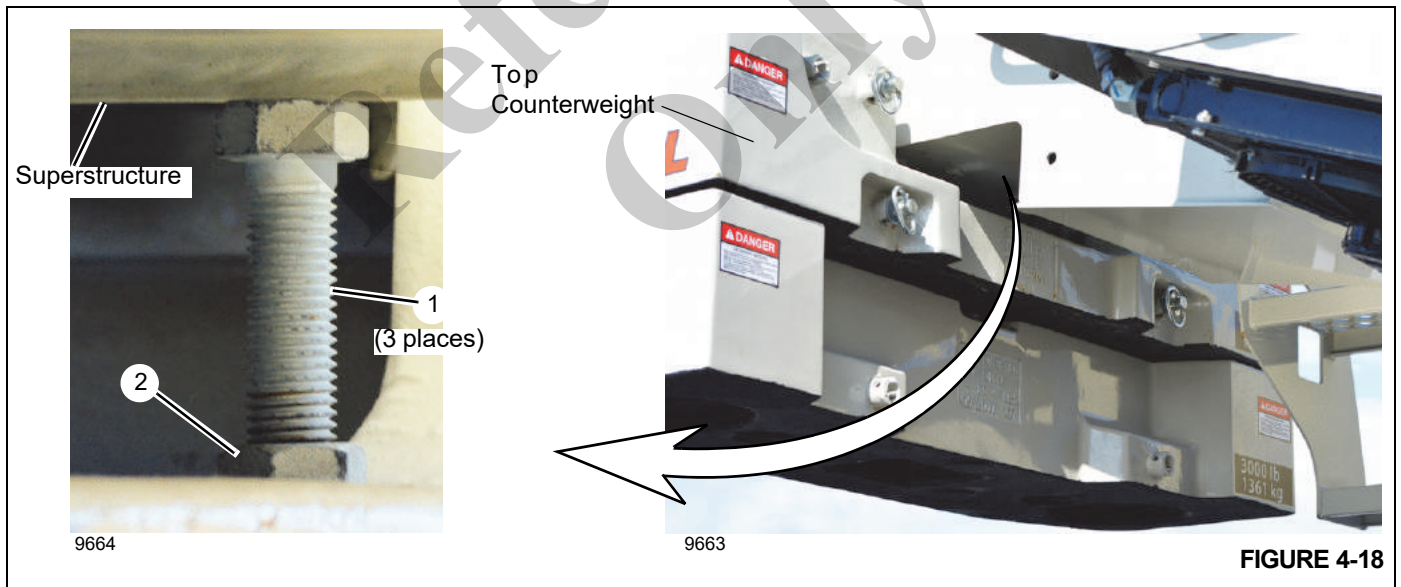


FIGURE 4-18

Stowing the Top Counterweight (NBT50L/NTC50L)

Use the following procedure to stow the 3000 lb (1360.8 kg) top counterweight section (1, Figure 4-20) on the NBT50L

series cranes. The top counterweight section is common to the NBT50L/NTC50L and NBT55L/NTC55L cranes.

- Position crane on a firm, level surface.

2. Fully extend and set the outriggers, then level the crane (see *Setting the Outriggers*, page 4-2).
3. (Optional) Set the camera display to view the rear view camera as necessary.
4. Set display in Operator's Console to the RCL Operating Mode Screen (Figure 4-19) (see *Section 7, Rated Capacity Limiter*).
5. While watching the RCL display, rotate superstructure so boom is over the rear of the crane and counterweights are over the counterweight stowage area. Pull the House Lock handle on the console to engage the house lock. Using the house lock will assist in aligning the counterweights. For more information, see *House Lock*, page 3-13.

The Counterweight Removal Slew Position Indicator (yellow arrows) (1, Figure 4-19) appears in the RCL display, which indicates the rear of the superstructure is nearly directly above the counterweight stowage area on the carrier deck.

Ensure vertical alignment of counterweight to the counterweight mounting lugs on the carrier deck or top counterweight section to bottom counterweight section with the optional rear view camera or by leaving the cab and performing a visual inspection. If necessary, retract the house lock and rotate the superstructure until alignment is achieved.

6. If not done, install the left and right cylinder attachment pins (5, Figure 4-20) to secure the counterweight to the cylinders.
7. Using counterweight switch panel (Figure 4-16) located on either side of the turntable, slightly raise the counterweight removal cylinders. For more information, see *Raising the Counterweight Cylinders*, page 4-24.

DANGER

Ensure that all mounting pins are properly installed and locked during and after operating the counterweight removal system.

Clear all personnel from the counterweight and superstructure area when mounting or removing the counterweight(s).

8. Remove the superstructure pins (4, Figure 4-20) that secure the counterweight to superstructure.

NOTE: It may be necessary to jog the cylinders up and down to remove the superstructure attachment pins.

9. Using the counterweight switch panel (Figure 4-16), fully lower the counterweight removal cylinders. For more

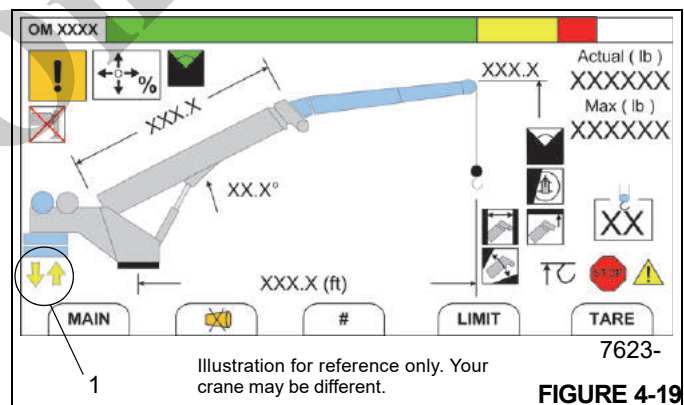
information, see *Lowering the Counterweight Cylinders*, page 4-24.

10. Secure the counterweight to the carrier deck with pins.
11. Remove cylinder attachment pins (5, Figure 4-20) that secure the counterweight to the cylinders.
12. Fully raise cylinders, then stow pins in top counterweight section.

Mounting the Bottom Counterweight (NBT55L/NTC55L)

Use the following procedure to mount the bottom 3000 lb (1360.8 kg) counterweight on the NBT55L/NTC55L. The top counterweight should be installed first. For more information, see *Mounting the Top Counterweight (NBT50L/NTC50L, NBT55L/NTC55L)*, page 4-24.

1. Position crane on a firm, level surface.
2. Fully extend and set the outriggers, then level the crane (see *Setting the Outriggers*, page 4-2).
3. (Optional) Set the camera display to view the rear view camera as necessary.
4. If not already done, install the top 3000 lb (1360.8 kg) counterweight. For more information, see *Mounting the Top Counterweight (NBT50L/NTC50L, NBT55L/NTC55L)*, page 4-24.
5. Set display in Operator's Console to the RCL Operating Mode Screen (Figure 4-19) (see *Section 7, Rated Capacity Limiter*).



6. While watching the RCL display, rotate superstructure so boom is over the rear of the crane and counterweights are over the counterweight stowage area. Pull the House Lock handle on the console to engage the house lock. Using the house lock will assist in aligning the counterweights. For more information, see *House Lock*, page 3-13.

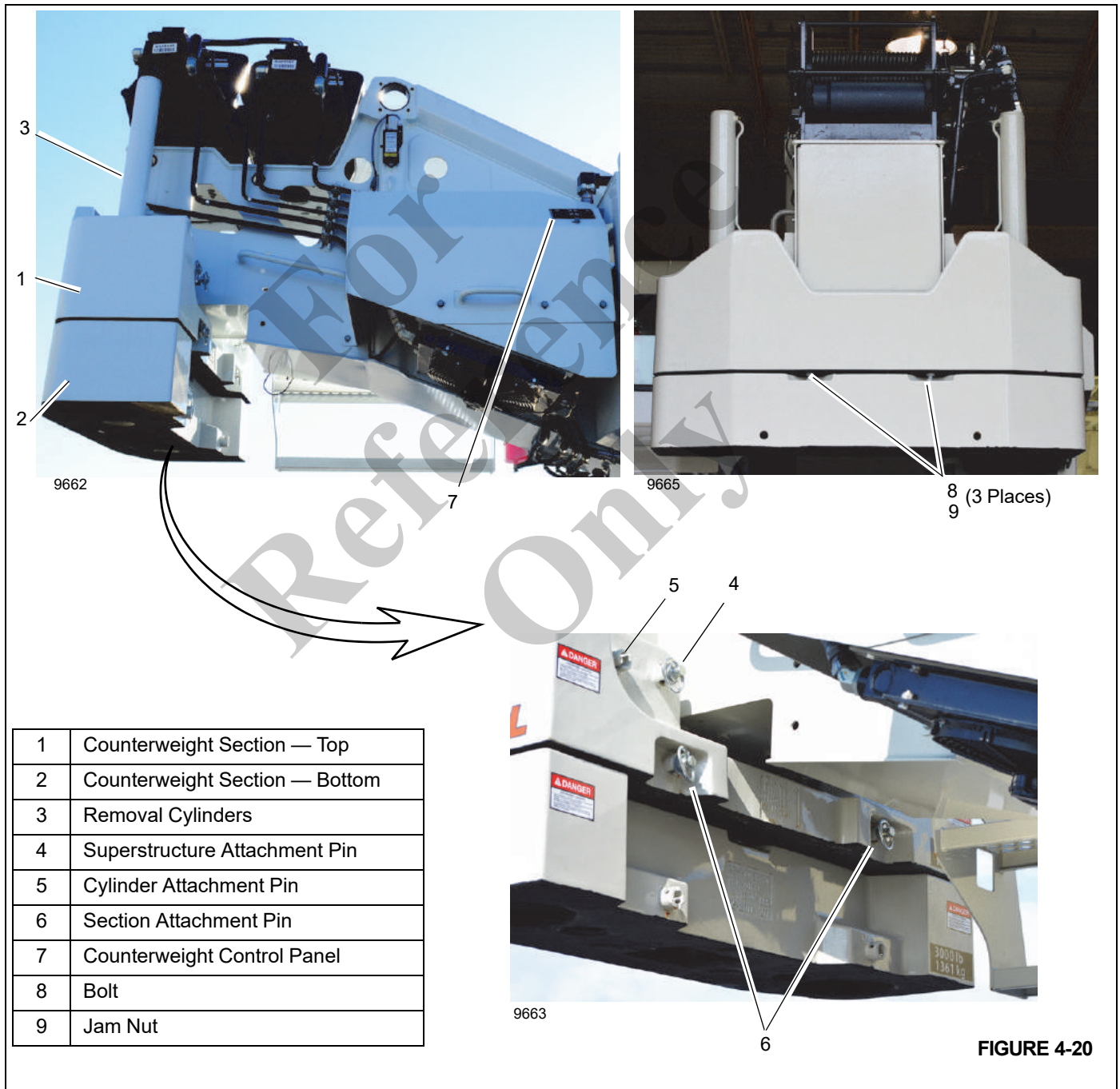
The Counterweight Removal Slew Position Indicator (yellow arrows) (1, Figure 4-19) appears in the RCL

display, which indicates the rear of the superstructure is nearly directly above the counterweight stowage area on the carrier deck.

Ensure vertical alignment of counterweight to the counterweight mounting lugs on the carrier deck or top counterweight section to bottom counterweight section with the optional rear view camera or by leaving the cab and performing a visual inspection. If necessary, retract the house lock and rotate the superstructure until alignment is achieved.

7. If necessary, retract left and right pins (5, Figure 4-20) from the cylinder on the top counterweight.
8. Remove the left and right pins that secure the bottom counterweight to the carrier deck.

If the crane is equipped with top and bottom counterweight sections (1, 2, Figure 4-20) and only the top section is to be loaded, remove only the left and right pins (5, Figure 4-20) that secure the top and bottom sections together. Do not remove pins that secure the lower counterweights to the carrier deck.



9. Using counterweight control panel (Figure 4-16) located on either side of superstructure, lower the counterweight removal cylinders. For more information, see *Lowering the Counterweight Cylinders*, page 4-24.
10. Attach removable counterweight to cylinders using section attachment pins (6, Figure 4-20).
11. Using the counterweight control panel (Figure 4-16), fully raise counterweight removal cylinders. For more information, see *Raising the Counterweight Cylinders*, page 4-24.
12. Adjust bolts (8, Figure 4-19) as needed to level the counterweight and eliminate any relative motion between the upper and lower counterweight. Tighten the jam nuts (9) to lock the counterweights into position.

Stowing the Bottom Counterweight (NBT55L)

1. Position crane on a firm, level surface.
2. Fully extend and set the outriggers, then level the crane (see *Setting the Outriggers*, page 4-2).
3. (Optional) Set the camera display to view the rear view camera as necessary.
4. Set display in Operator's Console to the RCL Operating Mode Screen (Figure 4-19) (see *Section 7, Rated Capacity Limiter*).
5. While watching the RCL display, rotate superstructure so boom is over the rear of the crane and counterweights are over the counterweight stowage area. Pull the House Lock handle on the console to engage the house lock. Using the house lock will assist in aligning the counterweights. For more information, see *House Lock*, page 3-13.

The Counterweight Removal Slew Position Indicator (yellow arrows) (1, Figure 4-19) appears in the RCL display, which indicates the rear of the superstructure is nearly directly above the counterweight stowage area on the carrier deck.

Ensure vertical alignment of counterweight to the counterweight mounting lugs on the carrier deck or top counterweight section to bottom counterweight section with the optional rear view camera or by leaving the cab and performing a visual inspection. If necessary, retract the house lock and rotate the superstructure until alignment is achieved.



DANGER

Ensure that all mounting pins are properly installed and locked during and after operating the counterweight removal system.

Clear all personnel from the counterweight and superstructure area when mounting or removing the counterweight(s).

6. Remove the superstructure pins (4, Figure 4-20) that secure the counterweight to superstructure.

NOTE: It may be necessary to jog the cylinders up and down to remove the superstructure attachment pins.

7. It may be necessary to jog the cylinders up and down to remove the superstructure attachment pins.
8. Using the counterweight control panel (Figure 4-16), fully lower counterweight removal cylinders. For more information, see *Lowering the Counterweight Cylinders*, page 4-24.

9. Remove section attachment pins (6, Figure 4-20) that secure removable counterweight to the top counterweight.

10. Secure counterweight to the carrier deck with pins.

If crane superstructure is loaded with only top counterweight section and the bottom section is stowed on carrier deck, secure top section to bottom section with section attachment pins (6, Figure 4-20).

11. Fully raise cylinders, then stow the pins in the top counterweight section.

Mounting the 1500 lb (680.4 kg) Counterweight (NBT50L) (Optional)

Use the following procedure to mount a 1500 lb (680.4 kg) counterweight section on the NBT50L/NTC50L. The 1500 lb (680.4 kg) counterweight is an optional configuration for the NBT50L/NTC50L intended to reduce road weight during transport.

1. Position the crane on a firm, level surface.
2. Fully extend and set the outriggers, then level the crane (see *Setting the Outriggers*, page 4-2).
3. (Optional) Set the camera display to view the rear view camera as necessary.
4. Set the RCL display in the Operator's Console to the RCL Operating Mode Screen (Figure 4-19) (see *Section 7, Rated Capacity Limiter*).

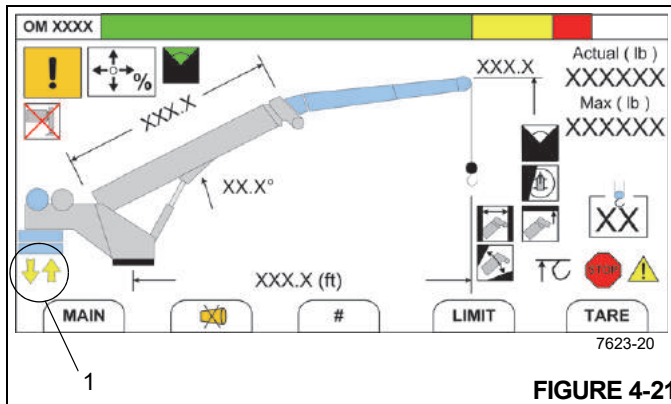


FIGURE 4-21

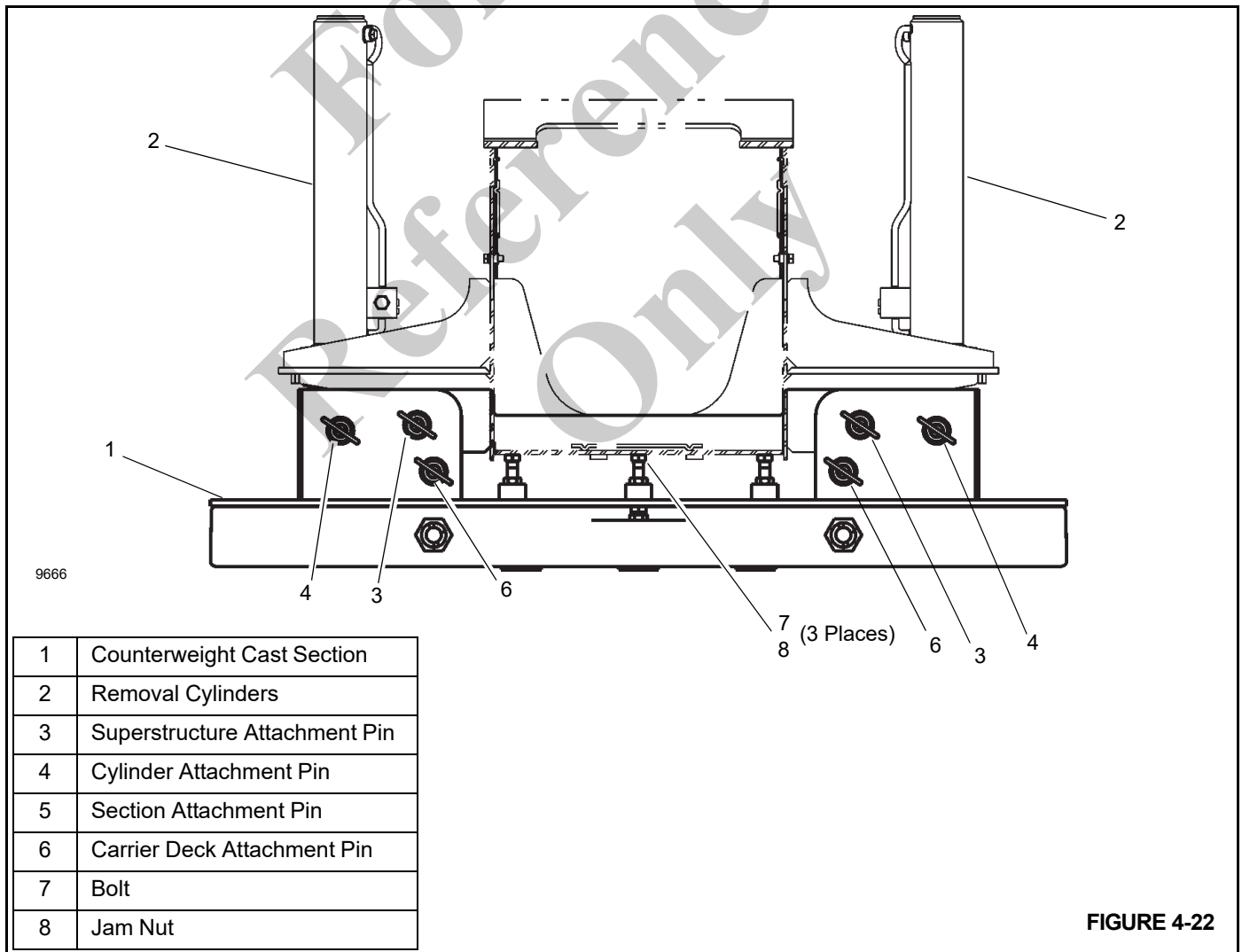
5. While watching the RCL display, rotate superstructure so boom is over the rear of the crane and counterweights are over the counterweight storage area. Pull the House Lock handle on the console to engage the house lock. Using the house lock will assist

in aligning the counterweights. For more information, see *House Lock*, page 3-13.

The Counterweight Removal Slew Position Indicator (yellow arrows) (1, Figure 4-19) appears in the RCL display, which indicates the rear of the superstructure is nearly directly above the counterweight stowage area on the carrier deck.

Ensure vertical alignment of counterweight to the counterweight mounting lugs on the carrier deck or top counterweight section to bottom counterweight section with the optional rear view camera or by leaving the cab and performing a visual inspection. If necessary, retract the house lock and rotate the superstructure until alignment is achieved.

- 6. Remove left and right pins (6, Figure 4-22) that secure the counterweight to carrier deck.
- 7. Remove and set aside remaining pins (3, 4) from the counterweight. The pins will be used later to secure the counterweight.



1	Counterweight Cast Section
2	Removal Cylinders
3	Superstructure Attachment Pin
4	Cylinder Attachment Pin
5	Section Attachment Pin
6	Carrier Deck Attachment Pin
7	Bolt
8	Jam Nut

FIGURE 4-22

8. Using the counterweight control panel (Figure 4-16) located on either side of turntable, lower the counterweight removal cylinders. For more information, see *Lowering the Counterweight Cylinders*, page 4-24.
9. Attach removable counterweight to cylinders using section attachment pins (4, Figure 4-22).
10. Using counterweight control panel, fully raise counterweight removal cylinders. For more information, see *Raising the Counterweight Cylinders*, page 4-24.

**DANGER**

Ensure that all mounting pins are properly installed and locked during and after operating the counterweight removal system.

Clear all personnel from the counterweight and superstructure area when mounting or removing the counterweight(s).

11. Attach the counterweight to the superstructure with pins (3, Figure 4-22).
12. Adjust bolts (7) as needed to level the counterweight and eliminate any relative motion between the upper and lower counterweight. Tighten the jam nuts (8) to lock the counterweights into position.

Stowing the 1500 lb (680.4 kg) Counterweight (NBT50L) (Optional)

1. Position crane on a firm, level surface.
2. Fully extend and set the outriggers, then level the crane (see *Setting the Outriggers*, page 4-2).
3. (Optional) Set the camera display to view the rear view camera as necessary.
4. Set display in Operator's Console to the RCL Operating Mode Screen (Figure 4-21) (see *Section 7, Rated Capacity Limiter*).
5. While watching the RCL display, rotate superstructure so boom is over the rear of the crane and

counterweights are over the counterweight stowage area. Pull the House Lock handle on the console to engage the house lock. Using the house lock will assist in aligning the counterweights. For more information, see *House Lock*, page 3-13.

The Counterweight Removal Slew Position Indicator (yellow arrows) (1, Figure 4-19) appears in the RCL display, which indicates the rear of the superstructure is nearly directly above the counterweight stowage area on the carrier deck.

Ensure vertical alignment of counterweight to the counterweight mounting lugs on the carrier deck or top counterweight section to bottom counterweight section with the optional rear view camera or by leaving the cab and performing a visual inspection. If necessary, retract the house lock and rotate the superstructure until alignment is achieved.

**DANGER**

Ensure that all mounting pins are properly installed and locked during and after operating the counterweight removal system.

Clear all personnel from the counterweight and superstructure area when mounting or removing the counterweight(s).

6. Remove the superstructure pins (3, Figure 4-22).
7. Using counterweight control panel, fully lower the counterweight removal cylinders. For more information, see *Lowering the Counterweight Cylinders*, page 4-24.
8. Remove cylinder attachment pins (4, Figure 4-22) that secure the removable counterweight to cylinders.
9. Fully raise the cylinders. For more information, see *Raising the Counterweight Cylinders*, page 4-24.
10. Secure counterweight to carrier deck with pins (6, Figure 4-22).
11. Stow any remaining pins in counterweight section.

SECTION 5 LUBRICATION PROCEDURE AND CHARTS

SECTION CONTENTS

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GENERAL

Following a designated lubrication procedure is important to ensure a maximum crane life. The procedures and lubrication charts in this section include information on the types of lubricants used, the location of the lubrication points, the frequency of lubrication, and other information. This section does not include lubrication requirements for the truck chassis. Refer to truck service manual for this information.

The service intervals specified are for normal operation where moderate temperature, humidity, and atmospheric conditions prevail. In areas of extreme conditions, the service periods and lubrication specifications should be altered to meet existing conditions. For information on extreme condition lubrication, contact your local National Crane Distributor or Manitowoc Crane Care.

Environmental Protection

Dispose of waste properly! Improperly disposing of waste can threaten the environment.

Potentially harmful waste used in National cranes includes — but is not limited to — oil, fuel, grease, coolant, air conditioning refrigerant, filters, batteries, and cloths which have come into contact with these environmentally harmful substances.

Handle and dispose of waste according to local, state, and federal environmental regulations.

When filling and draining crane components, observe the following:

- Do not pour waste fluids onto the ground, down any drain, or into any source of water.
- Always drain waste fluids into leak proof containers that are clearly marked with what they contain.
- Always fill or add fluids with a funnel or a filling pump.
- Immediately clean up any spills.

Lubricants

Specific recommendations of brand and grade of lubricants are not made here due to regional availability, operating conditions, and the continual development of improved products. Where questions arise, contact your National Crane Distributor or Manitowoc Crane Care.

Arctic Conditions Below -9°C (15°F)

In general, petroleum based fluids developed especially for low temperature service may be used with satisfactory results. However, certain fluids, such as halogenated hydrocarbons, nitro hydrocarbons, and phosphate ester hydraulic fluids, might not be compatible with hydraulic system seals and wear bands. If you are in doubt about the

suitability of a specific fluid, check with your authorized National Cranes distributor or Manitowoc Crane Care.

NOTE: All fluids and lubricants may be purchased by contacting the Manitowoc Crane Care Parts Department.

Regardless of temperature and oil viscosity, always use suitable start-up procedures to ensure adequate lubrication during system warm-up.

Chassis Grease

CAUTION

Do not use air pressure devices to apply chassis grease otherwise damage to sealed fittings may result.

Lubricating grease of proper consistency is to be applied periodically at relatively frequent intervals with grease guns through grease fittings. Minimum apparent viscosity of 300 SUS (Saybolt Universal Seconds) at 38°C (100°F) is recommended.

CAUTION

The multipurpose grease installed during manufacture is of a lithium base. Use of a non-compatible grease could result in damage to equipment.

Low Temperature Grease

This special grease for low temperature remains plastic at -51° C (-60° F) with melting point of 138°C (280°F). The grease is a heavy duty extreme pressure type lubricant (Lubricate Low Temp or equal).

Extreme Pressure Multipurpose Gear Lubricant (EPGL)

This gear lubricant is compounded to achieve high load carrying capacity and meet the requirements of either API-GL-5 or MIL-L-2105C. Unless otherwise specified, SAE 80W-90 viscosity may be used for year round service. Low temperature usage is restricted as follows:

SAE Viscosity Number	Minimum Ambient Temperature C (F)
75W	-40°C (-40°F)
80W	-26°C (-15°F)
85	-12°C (+10°F)
90	-7°C (+20°F)
140	+5°C (+40°F)
250	+10°C (+50°F)

Open Gear Lubricant

This is a special high-graphite adhesive lubricant that helps to eliminate fretting corrosion, is water resistant, and forms a dry lubrication film which does not attract dust. Lubricant meets NLGI Class 1-2 specifications.

Antifreeze/Coolant (for Cab Heater)

The standard antifreeze/coolant is intended to provide protection against freeze-up down to -40° C (-40° F) and overheat temperature shutdown of 105° C (221° F).

Anti-wear Additives

Excessive wear in the system may cause a loss in volumetric efficiency and cause shutdowns for maintenance. An efficient anti-wear oil protects the components against rusting, resists oxidation and helps prevent wear.

Hydraulic Oil

Oil in a hydraulic system serves as the power transmission medium, system lubricant and coolant. Selection of the proper oil is essential to ensure satisfactory system performance and life. The most important factors in selecting an oil for hydraulic service are viscosity and anti-wear additives.

CAUTION

Operation of the crane with incorrect hydraulic oil in sub freezing temperature below 0° C, (32° F) can cause damage to the extend cylinder.

NOTE: When operating the crane in temperatures -9°C (15°F) and below, follow the procedures in the section titled *Arctic Conditions Below -9°C (15°F)*, page 5-1.

Standard Hydraulic Oil

Temperature Above -9°C (15°F)

The factory fill standard hydraulic oil is ISO grade 46/68 Hydraulic Oil. This fluid is acceptable for operating temperatures above -9°C (15°F).

NOTE: On units equipped with self-leveling platforms, low temperature service oils are necessary to provide proper boom functions at temperatures below -9°C (15°F).

CAUTION

Operation of the crane with incorrect hydraulic oil in sub freezing temperature below 0° C (32°F) can cause damage to the extend cylinder.

Arctic Hydraulic Oil

Temperature Down to -9°C (15°F) to -29°C (-20°F)

For colder operating conditions, the standard fluid may be replaced with a petroleum based fluid developed especially for colder environments.

Temperature Down to -40°C (-40°F) and Below

Petroleum based fluids developed especially for low temperature service may be used with satisfactory results. However, certain fluids, such as halogenated hydrocarbons, nitro hydrocarbons and phosphate ester hydraulic fluids might not be compatible with hydraulic system seals and wear bands. Arctic hydraulic oil is not recommended for service in ambient temperatures above 0°C (32°F).

If you are in doubt about the suitability of a specific fluid, check with your authorized National Crane distributor or Manitowoc Crane Care.

NOTE: All fluids and lubricants may be purchased by contacting the Manitowoc Crane Care Parts Department.

Hydraulic Oil Inspection

Environmental and other conditions can dramatically affect the condition of hydraulic oil and filters. Therefore, specific intervals for servicing/changing hydraulic oil, filters and hydraulic tank breathers cannot be set. However, it is imperative for the continued satisfactory performance that inspections be performed on the basis of how and where each crane is used. Air borne and ingested contaminants can significantly reduce the life of oil and the condition of hydraulic oil filters and tank breathers.

Under normal operating conditions, it is recommended that hydraulic oil, filter and breathers be inspected at least every three to six months and more frequently for severe operating conditions. The inspections should be for air borne and/or ingested particles and water that deteriorate and contaminate the oil. For example, if oil appears "milky" or no longer has a transparent clear to amber color. The return filter by-pass indicator should be observed daily to determine if contaminant content is high. If the indicator reaches the red zone or indicates a by-pass condition, the hydraulic oil must be sampled. The hydraulic tank breather should also be inspected to assure that it is not restricting air flow into and out of the reservoir.

To inspect the hydraulic oil, fill a small glass container with a sample of the reservoir oil and another glass container with fresh oil. Let the samples stand, undisturbed, for one or two hours. Then, compare the samples. If the reservoir oil is heavily contaminated with water, the sample will appear "milky" with only a small layer of transparent oil on top. If the "milky" appearance is due to air foaming, it will dissipate and the oil should closely match the fresh oil. Remember, replacement oil must meet ISO 17/14 or better cleanliness level and must meet John Deere Standard JDM J20C. Contact your National Crane distributor or Manitowoc Crane Care if you have any questions.

LUBRICATION POINTS

A regular frequency of lubrication must be established based on component operating time. The most efficient method of keeping track of lube requirements is to maintain a job log of crane usage.

All oil levels are to be checked with the crane parked on a level surface in transport position, and while the oil is cold, unless otherwise specified. On plug type check points, the oil levels are to be at the bottom edge of the fill port.

Over lubrication of non-sealed fittings will not harm the fittings or components, but under lubrication shortens lifetime.

Worn grease fittings that do not hold a grease gun, or those that have a stuck check ball, must be replaced.

When wear pads or rotation bearings are lubricated, cycle the components and lubricate again to ensure complete lubrication of the entire wear area.

CAUTION

Lubrication intervals (page 5-5) are to be used only as a guide. Actual intervals should be formulated by the operator to correspond accordingly to conditions such as continuous duty cycles and/or hazardous environments.

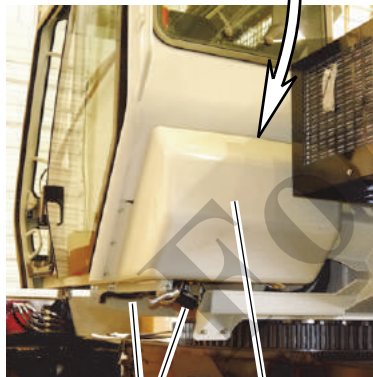
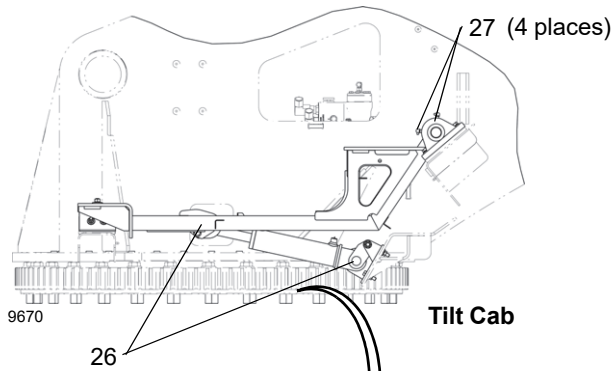
The following describe the lubrication points and gives the lube type, lube interval, lube amount, and application of each. Each lubrication point is numbered, and this number corresponds to the index number shown on the Lubrication Chart (Figure 5-1). Lube description and symbols are found in tables below.

Symbol	Description	National Crane Lube Specification	
		Standard	Cold Weather -40°C (-40°F)
AFC	Antifreeze/Coolant (for Cab Heater)	6829101130	6829104212
EP-MPG	Extreme Pressure Multipurpose Grease	6829003477	6829104275
GL-5	GL-5 Gear Lubricant	6829012964	6829014058
HYDO	Hydraulic Oil	6829006444	6829006993
EP-OGL	Open Gear Lubricant, CEPLATTYN 300 Spray, NLGI Grade 1-2	6829102971	6829102971
AGMA EP-4	Extreme Pressure Gear Lubricant.	6829100213	6829103636
WRL	Wire Rope Lubricant	6829015236	6829010993
EO-20W-20	Engine Oil (Light non-EP Oil), Mil-L-46152	6829005570	-
TES 295	TES295 Compliant Fluid	-	6829101690

NOTE: Cold weather lubricants are not sufficient for temperatures below -40° C (-40° F). Use hydraulic tank heaters and insulate where appropriate.

For
Reference
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Lubrication Points

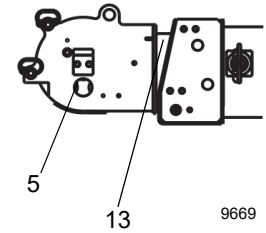


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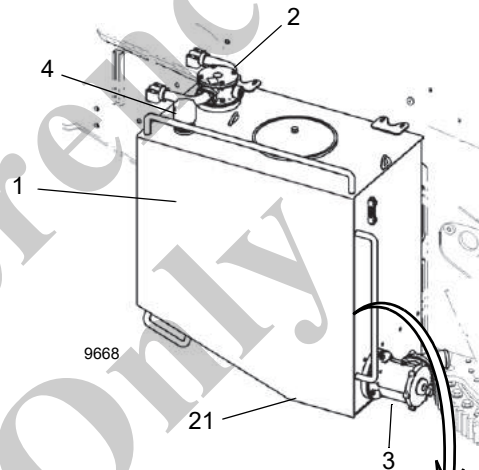
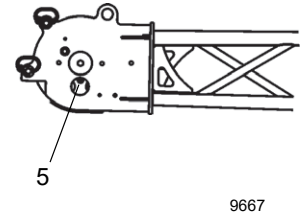
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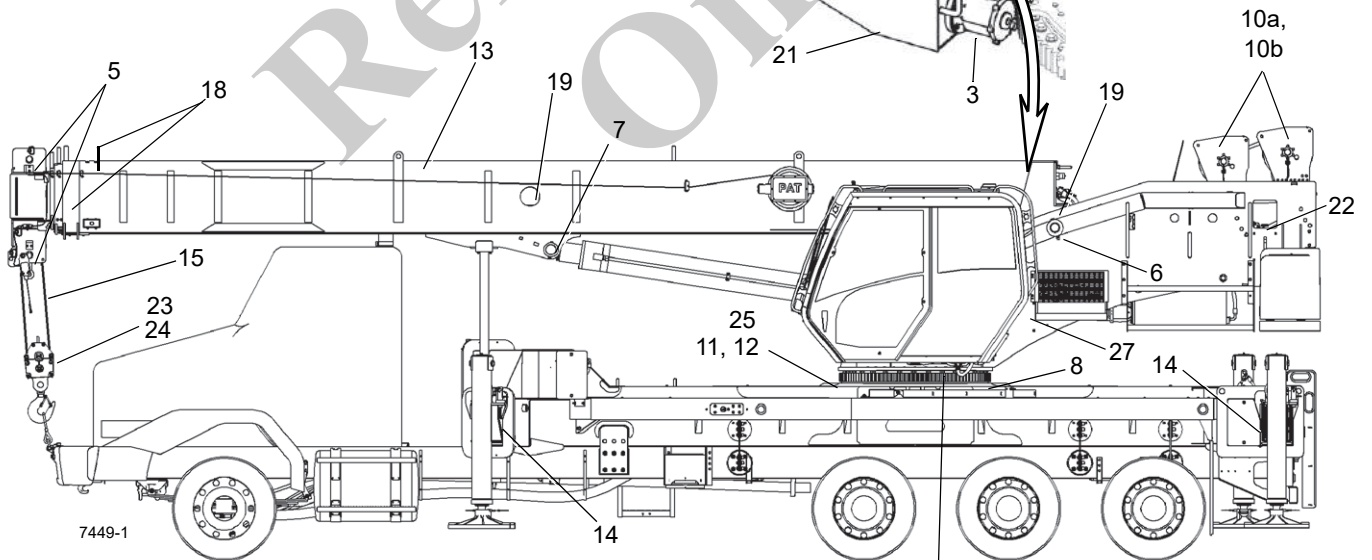
Telescoping Jib



Lattice Jib



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Illustrations for reference only.
Your crane may be different.

FIGURE 5-1

Item	Application	Recommended Lubricant	Procedure	Frequency
1	Hydraulic oil tank reservoir	HYDO	Check and Fill Change	Weekly, Fill as required Semi-Annually
2	Hydraulic tank Oil filter		Change or clean	After first 40 Hrs, Quarterly thereafter.
3	Hydraulic tank suction filter		Change or clean	After first 40 Hrs, Quarterly thereafter.
4	Breather, Hydraulic oil reservoir		Clean	Monthly
5	Sheave pins: boom (5 plcs), jib (1 pl), block (1 pl), rooster sheave (1 pl)	EP-MPG	Grease gun	Weekly
6	Boom pivot pin	EP-MPG	Grease gun	Monthly
7	Lift cylinder pins - 2 ea.	EP-MPG	Grease gun	Monthly
8	Swing bearing	EP-MPG	Grease gun	Weekly
10	Hoist gearbox and brake	GL-5	Check and Fill Change	Check and Fill: Every 500 operating hours, or 3 months. Change: After first 100 hours, then every 1000 hours or 6 months thereafter. For more information, see <i>Hoist Gearbox and Brake Oil</i> , page 5-8.
11	Swing drive gearbox	GL-5	Check and Fill Change	Check and Fill: As part of daily crane inspection, check the gearbox for visible leaks. Change: After first 50 hours of operation, every 500 hours thereafter. For more information, see <i>Swing Gearbox Oil</i> , page 5-9.
12	Swing gear teeth	EP-OGL	Spray Can	Monthly
13	Boom Inner, Side and Bottom Wear Pads	LTG	See page 5-7	Monthly or as required
14	Outrigger beams, bottom, sides	LTG	Brush or roller spray can	Monthly or as required
15	Wire rope (loadline)	EP-OGL	Brush or spray	Semi-Annually
17	Swing Motor Pinion Bearing	EP-MPG	Grease Gun	Springly every 50 hours
18a	Synchronizing Sheaves: Top of 2nd Section	EP-MPG	Grease Gun	Weekly
18b	Extend Sheaves: Side of 4th Section	EP-MPG	Grease Gun	Weekly
18c	Extend Sheaves: Opening on tele 1	EP-MPG	Grease Gun	Weekly
19	Retract Sheaves, Rear of sections 2, 3, and 4: Fully retract the booms until the retract sheave grease fittings can be accessed from the rear of the Booms or extend the booms until the fittings are visible through the access holes at the center of boom.	EP-MPG	Grease Gun	Weekly

Item	Application	Recommended Lubricant	Procedure	Frequency
20	Extension Cables (Not Shown)	WRL	Spray or Brush	Any Time Boom is Disassembled or 7 Years
21	Hydraulic tank magnetic plug (tank bottom)		Clean	When servicing hydraulic tank, item 1
22	Cab Heater Reservoir	AFC	Check and Fill Change	Check and Fill: Weekly, Fill As Required Change: Semi-Annually
23	Hook Block Swivel Bearing	EP-MPG	Grease gun	Monthly
24	Hook Block Sheaves	EP-MPG	Grease gun	Monthly
25	Turntable Swing Lockpin	EP-MPG	Spray	Monthly
26	Cab Tilt Cylinder Pivot Pins	EP-MPG	Grease gun	Every 500 hours or 3 months
27	Cab Pillow Block	EP-MPG	Grease gun	Every 500 hours or 3 months

NOTE: Lubricate items more frequently than interval indicated in table if environmental conditions and/or operating conditions necessitate.

Internal Cable Sheave Lubrication



Do not, under any circumstances, work at an elevated height without using proper fall protection as required by local, state or federal regulations.

A grease gun adapter is required to lubricate the internal sheaves. The required needle grease gun fitting is:

- A 0.25 in (6.35 mm) diameter nozzle grease gun tip (National P/N 955045).
- Contact Manitowoc Crane Care to obtain this tip.

Lubrication of the extend and retract sheaves is as follows:

1. Locate the fittings as listed in the table above.
2. Lubricate the sheave pins until a small amount of grease extrudes from the sheave pin.

Side and Bottom Boom Wear Pad Lubrication



- The boom cannot be fully extended at 0° under any circumstances.
- Follow all load charts when greasing the boom.

Recommended lubricant is EP-3MG grease.

1. Fully extend and set the outriggers.
2. Lower the boom to horizontal.
Extend the boom and apply grease to the side and bottom of the Tele 2, Tele 3, Tele 4, and Tele 5 sections with a brush.
3. Raise the boom to 75° and retract the boom.
4. Extend and retract the boom several times until the grease is evenly spread.
5. Repeat as necessary.

Outrigger Beam Lubrication



Do not, under any circumstances, work at an elevated height without using proper fall protection as required by local, state or federal regulations.

Recommended lubricant is EP-3MG grease.

1. Fully extend and set the outriggers. Refer to (Figure 5-2).
2. Apply grease to all wear pads and contact surfaces at the side and bottom of all beam sections and lower surface of the stabilizer/jacks with a suitable brush or putty knife.
3. Extend and retract the outriggers several times until the grease is evenly spread.
4. Repeat as necessary.

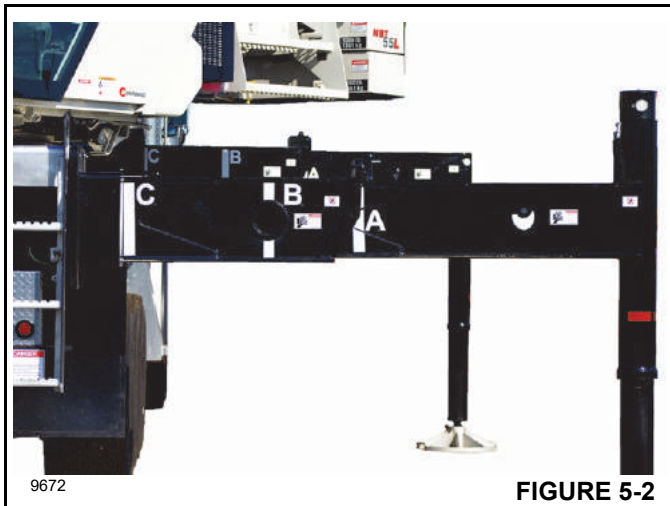


FIGURE 5-2

Hoist Gearbox and Brake Oil

DANGER

Do not, under any circumstances, work at an elevated height without using proper fall protection as required by local, state or federal regulations.

NOTE: The NBT50L series cranes feature two hoists: Main and if equipped, Auxiliary. Use the inspection and oil change procedures below for each hoist.

The hoist(s) share(s) oil between the gearbox and brake. The hoist gearbox and brake oil should be checked through the sight glass every 500 hours of operation, or every three months. The oil should be changed after the first 100 hours of operation, and every 1,000 hours or 3 months thereafter. The hoist oil capacity is 5.44 liters (11.5 pints). See *Lubrication Points*, page 5-3 for oil type and maintenance intervals.

NOTE: Hoist lubricants are satisfactory for operation in temperatures from -23° C to 66° C (-10° F to +150° F). For operation outside this range, contact Manitowoc Crane Care for recommendations.

Inspect the Oil Level

Check the oil level in the sight glass (1, Figure 5-3) on the hoist. When cool and not in operation, check the oil level in the sight glass. The oil should be approximately half-way up in the sight glass. The hoist gearbox and brake holds a maximum of 5.44 liters (11.5 pints) of oil.

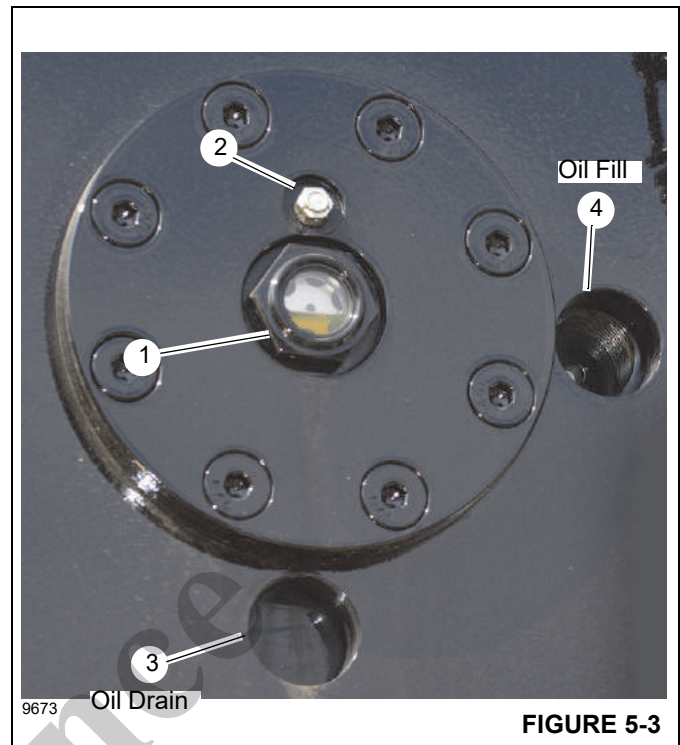


FIGURE 5-3

Replace the Hoist Oil

The hoist oil drain and fill plug is located on the drum. The plug can be accessed through one of two access holes. The bottom (6 o'clock position) access hole (3, Figure 5-3) is used when draining the oil. The access hole on the side (3 o'clock position) is the used when filling the hoist with oil (4).

When draining the hoist oil, use a short, 1 inch pipe with standard 1-11.5 NPSM thread. The pipe is installed in the larger, outer threads around the drain and fill plug and will serve as a drain for the oil. The pipe can also be used as needed when filling the hoist with oil.

The vent plug (2) is a one-way vent. It must be clean and unobstructed. Do not paint over the vent plug for replace it with a solid plug.

Drain the Gearbox and Brake Oil

1. Remove the vent plug (2, Figure 5-3). Clean with solvent as needed. Set aside for later use.
2. Rotate the hoist drum so the drain and fill plug (Figure 5-4) is aligned with the oil drain access hole at the 6 o'clock position (3, Figure 5-3).

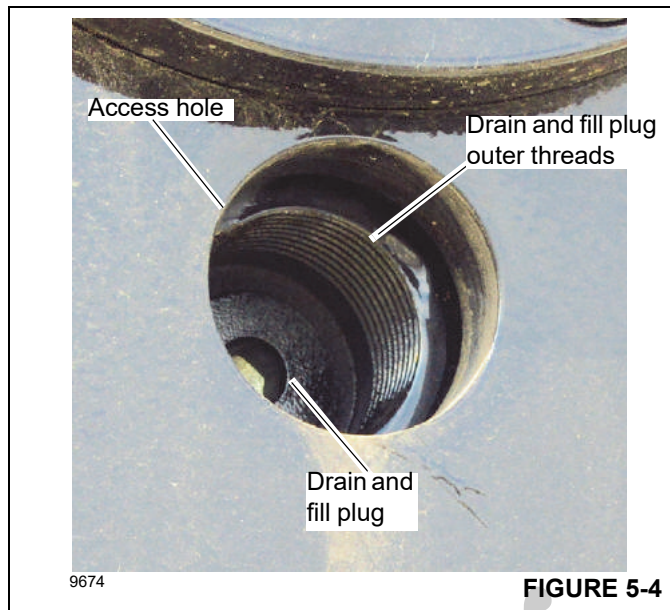


FIGURE 5-4

3. Install a short 1 inch (25 mm) pipe in the outer threads around the drain and fill plug (Figure 5-4).

NOTE: Place an oil pan or other receptacle under the drain pipe as needed.

4. Using a 5/16 inch (8 mm) Allen wrench, remove the drain and fill plug through the drain pipe. Allow the oil to drain from the hoist completely.
5. Inspect the O-ring on the drain and fill plug. Replace as needed.
6. Install the drain and fill plug through the 1 inch (25 mm) drain pipe using a 5/16 inch (8 mm) Allen wrench. Torque the fill and drain plug to 67.8 Nm (50 ft-lb).
7. Remove the 1 inch (25 mm) drain pipe from access hole.
8. Coat the vent plug (2, Figure 5-3) threads with oil and install the vent plug.

Fill the Gearbox and Brake Oil

1. Rotate the hoist drum so the plug aligns with the oil fill access hole at the 3 o'clock position (4, Figure 5-3).
2. Using a 5/16 inch (8 mm) Allen wrench, remove the drain and fill plug (Figure 5-4).

CAUTION

The hoist gearbox and brake holds a maximum of 5.44 liters (11.5 pints) of oil. Under- or over-filling the hoist can lead to damage of equipment.

3. Fill the hoist gearbox and brake with oil. See *Lubrication Points*, page 5-3 for specific lubricants.
4. Visually inspect the oil level through the sight glass (1, Figure 5-3). When done filling, the oil level should be approximately half-way up in the sight glass.
5. Using a 5/16 inch (8 mm) Allen wrench, install and tighten the drain and fill plug (4, Figure 5-4). Torque the drain and fill plug to 67.8 Nm (50 ft-lb).

Swing Gearbox Oil

The oil in the gearbox is recommended to be changed after first 50 hours of operation and every 500 hours thereafter.

1. Remove the drain plug (1, Figure 5-5) and vent plug (2) to drain the gearbox oil.
2. Examine the used oil for signs of significant metal deposits and then dispose of it in a proper manner.
3. Replace the drain plug (1). Inspect and replace the o-ring as needed.
4. Remove the oil level/fill plug (3). Fill the swing gearbox with 2.4 l (2.5 qt) of the appropriate type of oil, and then replace the vent plug (2) and level/fill plug (3). Inspect and replace the o-rings as needed. See *Lubrication Points*, page 5-3 of this manual.
5. Inspect the outside of the swing gearbox daily for any visible leaks. The maximum oil capacity for this gearbox is 2.4 l (2.5 qt) of gear lube oil. Gearbox lubricants are satisfactory for standard operation in temperatures from -23° C to 82° C (-10° F to +180° F). For operation

outside this range, contact Manitowoc Crane Care for recommendations.

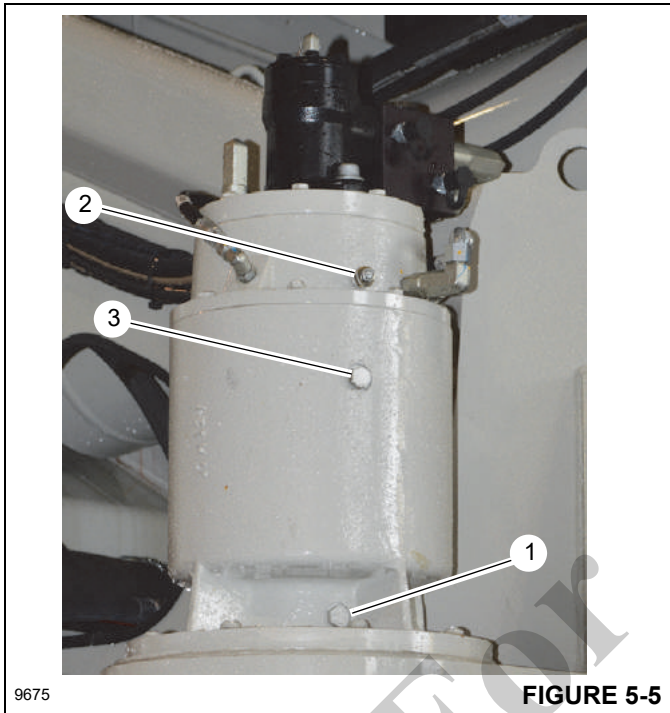


FIGURE 5-5

If the oil level is too low, add the recommended hydraulic oil until the oil level is even with the upper mark. If the oil level is high, drain oil until the oil level is even with the upper mark.

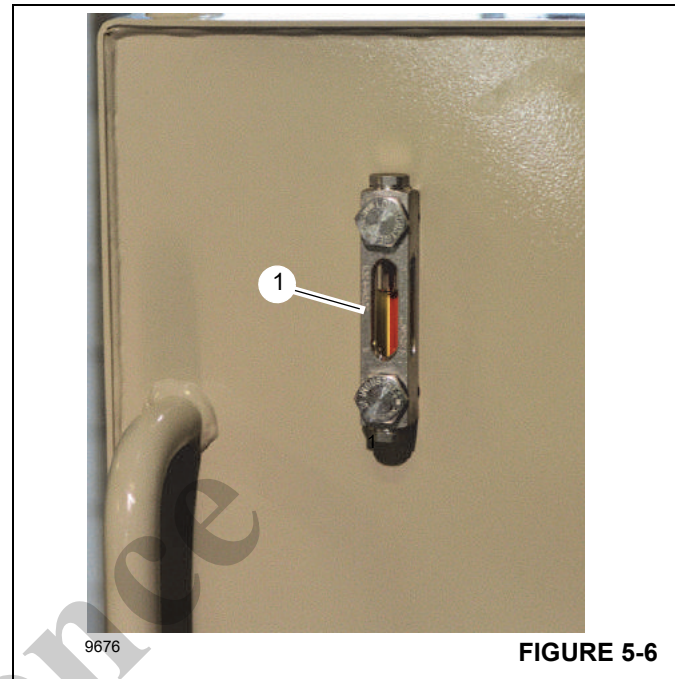


FIGURE 5-6

Hydraulic Oil Reservoir Level

The hydraulic oil reservoir has a sight gauge (1, Figure 5-6) located on the side of the reservoir. The oil in the hydraulic reservoir is sufficient when the level is between the High and Low marks on the sight gauge with the crane parked on a level surface in the transport position and the oil cold.

Surface Protection for Cylinder Rods

Steel cylinder rods include a thin layer of chrome plating on their surfaces to protect them from corroding. However, chrome plating inherently has cracks in its structure which can allow moisture to corrode the underlying steel. At typical ambient temperatures, hydraulic oil is too thick to penetrate these cracks. Normal machine operating temperatures will allow hydraulic oil to warm sufficiently to penetrate these cracks and if machines are operated daily, protect the rods. Machines that are stored, transported, or used in a corrosive environment (high moisture, rain, snow, or coastline conditions) need to have the exposed rods protected more frequently by applying a protectant. Unless the machine is operated daily, exposed rod surfaces will corrode. Some cylinders will have rods exposed even when completely retracted. Assume all cylinders have exposed rods, as corrosion on the end of the rod can ruin the cylinder.

It is recommended that all exposed cylinder rods be protected using Boeshield® T-9 Premium Metal Protectant. Manitowoc Crane Care has Boeshield T-9 Premium Metal Protectant available in 12 oz. cans that can be ordered through the Parts Department.

NOTE: Cylinder operation and inclement weather will remove the Boeshield protectant. Inspect machines once a week and reapply Boeshield to unprotected rods.

WIRE ROPE LUBRICATION

Wire rope is lubricated during manufacture and the lubricant applied does not last the life of the rope. The wire rope must be lubricated as part of a regularly scheduled maintenance program. The lubricant applied must be compatible with the original lubricant and not hinder visual inspection of the rope. Consult the rope manufacturer for proper lubricant. The sections of rope which are located over sheaves or otherwise hidden during inspection and maintenance procedures require special attention.

The object of rope lubrication is to reduce internal friction and to prevent corrosion. The type and amount of lubrication applied during manufacture depends on the rope size, type, and anticipated use. This lubrication provides the finished rope with protection for a reasonable time if the rope is stored under proper conditions. When the rope is put into service, periodic applications of a suitable rope lubricant are necessary. Characteristics of a good wire rope lubricant are that it should be:

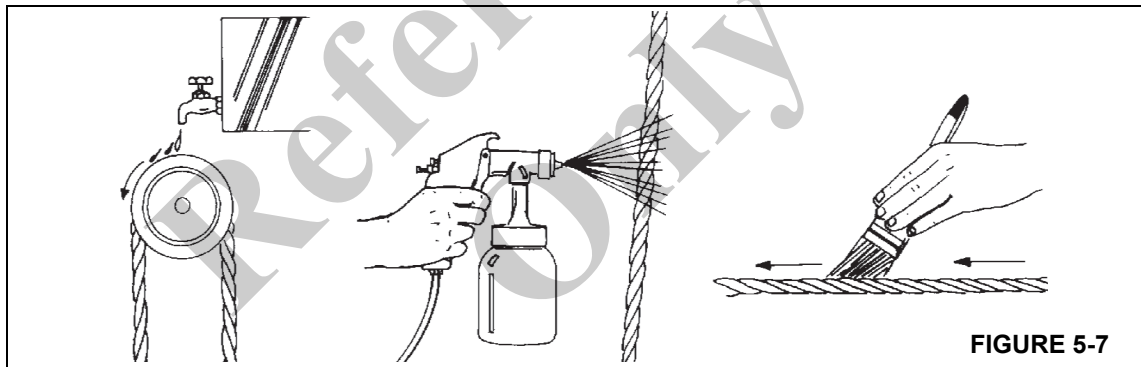
- free from acids and alkalis.
- have sufficient adhesive strength to remain on the rope.
- of a viscosity capable of penetrating the interstices between wires and strands.

- not be soluble in the medium surrounding it under the actual operating conditions (example: Water).
- have a high film strength.
- resistant to oxidation.

Before applying lubrication, accumulations of dirt or other abrasive material should be removed from the rope. Clean with a stiff wire brush and solvent, compressed air, or live steam. Lubricate the rope immediately after the rope is cleaned. Techniques that can be used include:

- bath
- dripping
- pouring
- swabbing
- painting
- pressure spray

Whenever possible, the lubricant should be applied at the top of a bend in the rope, because at that point the strands are spread by bending and are more easily penetrated. There should be no load on the rope while it is being lubricated. The service life of wire rope is directly proportional to the effectiveness of the method used and amount of lubricant that reaches the working parts of the rope.



CARWELL® RUST INHIBITOR

Protecting Cranes From Rusting

National Crane Group's cranes are manufactured to high quality standards, including the type of paint finish demanded by today's industry. In partnership with our paint supplier, we are also doing our part to help prevent premature corrosion of cranes.

National cranes will be treated with a rust inhibitor called Carwell T32-CP-90. While a rust inhibitor cannot guarantee that a machine will never rust, this product will help protect

against corrosion on National cranes that are treated with this product.

Carwell is a treatment, not a coating. It contains no silicones, solvents, CFCs or anything that would be classified as hazardous under OSHA Regulation 29CFR-19-10.1200. The product is a liquid blend of petroleum derivatives, rust inhibitors, water-repelling and water-displacing agents.

Special equipment is used to spray a light film onto the entire undercarriage and various other areas of each new crane prior to shipment. When applied the product has a red tint to

allow applicators to view coverage during application. This red tint will turn clear on its own within approximately 24 hours after application.

Once applied, treatment can appear to leave a slightly “oily” residue on painted surfaces and until the red tinting fades could initially be mistaken for a hydraulic oil leak. While the product is not harmful to painted surfaces, glass, plastic or rubber, it must be removed using standard steam-cleaning techniques.

This treatment works in various ways: (1) it eliminates the moisture containing salt, dirt and other pollutants by lifting and removing them from the metal surface; (2) the film creates a barrier to repel further moisture from coming in contact with the metal; and (3) it penetrates crevices.

In addition to the factory-applied treatment, National crane owners must provide proper maintenance and care to help ensure long-term protection of their crane against corrosion. This procedure provides information and guidelines to help maintain the paint finish on National cranes.

The most common causes of corrosion include the following:

- Road salts, chemicals, dirt, and moisture trapped in the hard-to-reach areas;
- Chipping or wear of paint, caused by minor incidents or moving components;
- Damage caused by personal abuse, such as using the decks to transport rigging gear, tools, or cribbing; and
- Exposure to harsh environmental hazards such as alkaline, acids, or other chemicals that can attack the crane's paint finish.

While the surfaces of the crane that are easily seen have the biggest impact on the appearance of the crane, particular attention should be given to the undercarriage of the crane to minimize the harmful effects of corrosion.

Exercise special care and increase the frequency of cleaning if the crane is operated:

- on roads where large quantities of salt or calcium are applied to treat icy and snowy road surfaces;
- in areas that use dust control chemicals;
- anywhere there are increased levels of wetness - especially near salt water;
- during prolonged periods of exposure to damp conditions (e.g., moisture held in mud), where certain crane parts may become corroded even though other parts remain dry; or
- in high humidity, or when temperatures are just above the freezing point.

Cleaning Procedures

To help protect against corrosion of National cranes, Manitowoc Crane Care recommends washing the crane at least monthly to remove all foreign matter. More frequent cleaning may be needed when operating in harsh environmental conditions. To clean the crane, follow these guidelines:

- High pressure water or steam is effective for cleaning the crane's undercarriage and wheel housings. Keeping these areas clean will not only help retard the effects of corrosion, but will also improve the ability to identify potential issues before they grow into larger problems.

CAUTION

High pressure water can be forced into spaces and infiltrate beyond seals. Avoid pressure washing in the vicinity of electrical controls, panels, wiring, sensors, hydraulic hoses and fittings, or anything that can be damaged by high pressure cleaning/spraying.

- Rinse the dirt and dust off before washing the crane. Dirt can scratch the crane's finish during washing/cleaning.
- Hard to clean spots caused by road tar or bugs should be treated and cleaned after rinsing and prior to washing. Do not use solvents or gasoline.
- Wash using only soaps and detergents recommended for automotive paint finishes.
- Rinse all surfaces thoroughly to prevent streaking caused by soap residue.
- Allow the crane to dry thoroughly. You can accelerate drying by using compressed air to remove excess water.

NOTE: Polishing and waxing (using an automotive-type wax) is recommended to maintain the original paint finish.

Inspection and Repair

- Immediately following cleaning, Manitowoc Crane Care recommends an inspection to detect areas that may have become damaged by stone chips or minor mishaps. A minor scratch (one that has not penetrated to the substrate surface) can be buffed with an automotive-type scratch remover. It is recommended that a good coat of automotive wax be applied to this area afterwards.
- All identified spots and/or areas that have been scratched through to the metal should be touched up and repaired as soon as possible to prevent flash rusting. To repair a major scratch (down to bare metal) or minor damage, follow these procedures:

NOTE: Manitowoc Crane Care recommends that a qualified body repairman prepare, prime and paint any major scratch(es) or minor damage.

CAUTION

To the extent any damage is structural in nature, Manitowoc Crane Care must be contacted and consulted as to what repairs may be required.

For scratches and marks in highly visible areas:

- Sand to remove the scratch and feather outward from the mark to blend the repair into the original surface. Body putty may be applied as necessary to hide the defect; then sand smooth.
- Cover all bare metal with a primer that is compatible with the original paint finish and allow to dry thoroughly.
- Prepare the surface prior to applying the finish coat of paint.
- Apply a finish coat paint using accepted blending techniques. Use of original paint colors is recommended to ensure the best color match possible.

For scratches and marks in areas of low visibility:

- Consider touching up the spots with a brush technique to cover the bare metal. This will retard the effects of corrosion and enable you to do the repair at a later time during a normal maintenance interval.

Spots should be touched up with quality paint. Primers tend to be porous; using a single coat of primer only will allow air and water to penetrate the repair over time.

Application

Depending upon the environment in which a crane is used and/or stored, the initial factory application of Carwell T32-CP-90 should help inhibit corrosion for up to approximately 12 months.

It is recommended that the treatment be periodically reapplied by the crane owner after that time to help continue to protect against corrosion of the crane and its components.

However, if a crane is used and/or stored in harsh environments (such as islands, coastal regions, industrial areas, areas where winter road salt is regularly used, etc.), reapplication of treatment is recommended sooner than 12 months, e.g., repeat treatment in 6-9 months.

- Do not apply to recently primed and painted areas for at least 48 hours after paint is properly dried and cured. For minor touch up areas a 24 hour period is needed for cure time before applying treatment.

NOTE: Unit must be completely dry before applying treatment.

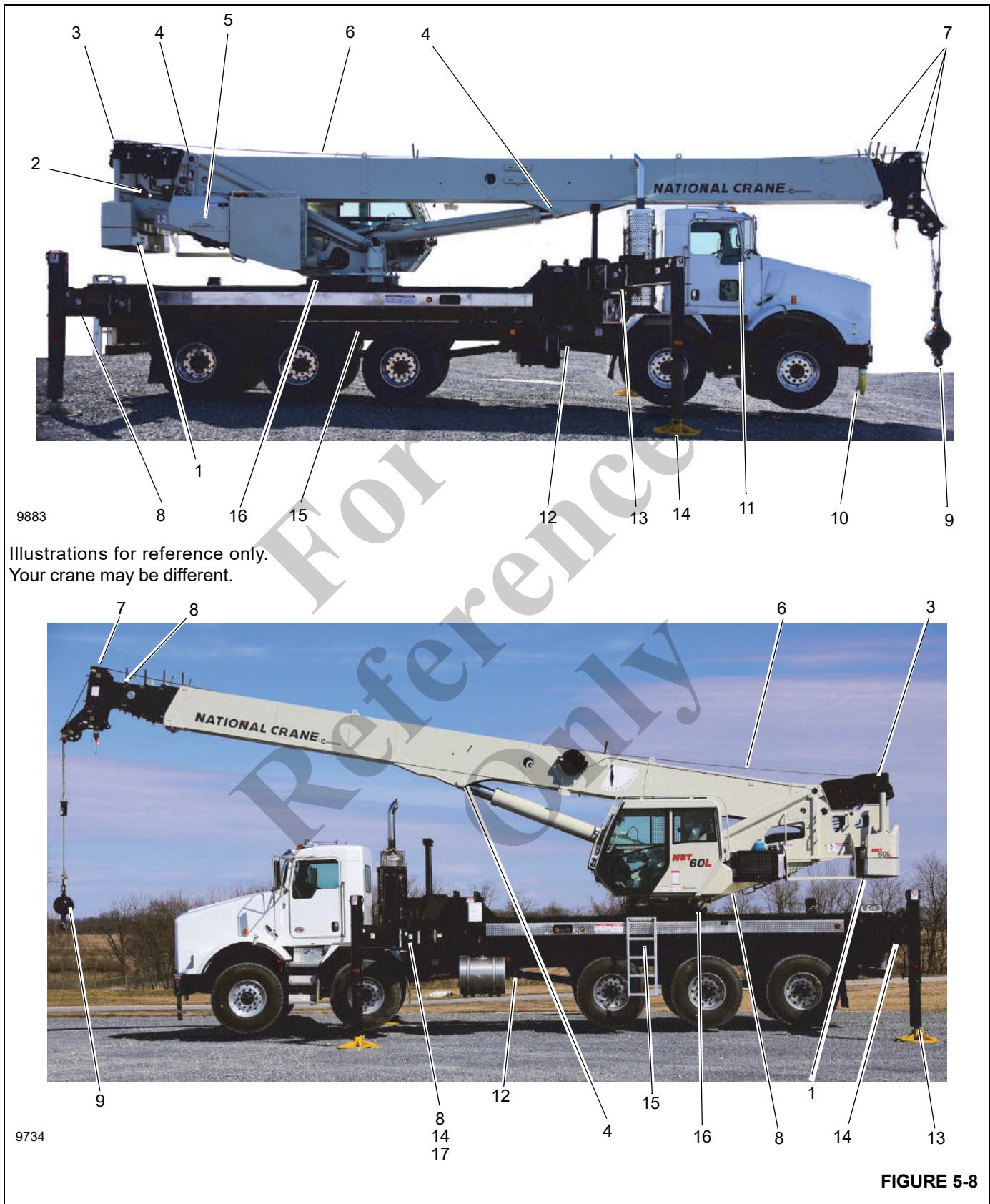
- Do not allow product to puddle or build-up on weather stripping, rubber gaskets, etc. Unit should not have puddles or runs evident anywhere.
- To ensure proper coverage of treatment, the product needs to be fogged on the unit.
- Use of pressure pots to apply the treatment to the unit being processed is recommended.
- Carwell treatment is available in 16 ounce spray bottles from Manitowoc Crane Care (order part number 8898904099).
- After application of the treatment is complete, wash or clean film residue from lights, windshield, grab handles, ladders/steps and all access areas to crane, as necessary.

Please contact Manitowoc Crane Care should you have any questions.

Areas of Application

Refer to Figure 5-8

- The underside of the unit will have full coverage of the rust inhibitor. These are the only areas that a full coat of the rust inhibitor is acceptable on the painted surfaces. Areas include: Valves, hose ends and fittings, swivel, pumps, axles, drivelines, transmission, slew ring fasteners and all interior surfaces of the frame.
- Frame application areas are: hose ends and fittings, all unpainted fasteners and hardware, all bare metal surfaces, outrigger pads, and back up alarm hardware.
- Superstructure applications are; hose ends and fittings, wire rope on hoist roller tensioning springs on hoists, all unpainted fasteners and hardware, valves, slew ring fasteners and all bare metal surfaces.
- Boom applications areas are: pivot pins, hose ends and fittings, jib pins and shafts, all bare metal surfaces, downhaul weight pins/ hook block pins and fasteners.
- All hardware, clips, pins, hose connections not painted will have treatment applied.



Item	Description
1	Counterweight Pins
2	Hoist Plumbing Connections
3	Tension Spring
4	Pivot Shaft
5	Valve bank, Hose Connections inside turntable
6	Wire Rope
7	Boom Nose Pins, Clips
8	All Hardware, Clips, Pins, Hose Connections not painted Outrigger Pins, Clips
9	Downhaul Weight/Hook Block

Item	Description
10	Downhaul Weight/Hook Block Tiedown
11	Mirror Mounting Hardware
12	Powertrain Hardware
13	Outrigger Hose Connections
14	Outrigger Pins, Clips
15	Entire underside of unit
16	Turntable Bearing Fasteners
17	Outrigger Beam Hardware
18	Boom Extension Hardware (Optional)

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SECTION 6 MAINTENANCE CHECKLIST

SECTION CONTENTS

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CRANE INSPECTION AND MAINTENANCE

Regularly scheduled inspection and maintenance intervals are required to keep the unit in peak operating condition. The following pages outline the inspection and maintenance intervals.

Refer to the Service Manual for complete instructions on performing maintenance on this crane.

DANGER

Do not, under any circumstances, work at an elevated height without using proper fall protection as required by local, state or federal regulations

Inspections

The inspection intervals listed below are to be conducted on the unit to ensure safe and proper operation. If replacing a missing fastener or tightening a loose fastener, refer to the applicable torque chart in Section 1 of the Service Manual. Should a deficiency be found, a determination must be made as to whether the deficiency is a safety hazard or though not

yet a safety hazard, needs to be monitored in the monthly inspections.

The inspections are separated into the following frequency classifications:

- Daily inspections — performed by the operator at the start of the day.
- Weekly inspections — performed by the operator.
- Monthly inspections — performed by maintenance personnel.
- Periodic inspections — performed by maintenance personnel at least every three months and includes all items listed under daily, weekly, and monthly inspections. Federal Laws through OSHA and ASME B30.5 require that dated and signed records of these periodic inspections be kept. An inspection log book is available from National Crane.

WARNING

If any deficiency determined during the inspection is a safety hazard the machine must be removed from service and the deficiency corrected.

Daily Inspections/Pre-use

Check the following items:

1. Engine oil level.
2. Hydraulic oil level.
3. Radiator coolant level.
4. Loose parts or damage to structures or welds.
5. Operation of lights, safety equipment and gauges.
6. Condition of tires and suspension.
7. Condition of hoist rope and end attachment for corrosion, severe kinking, crushing, cutting, or slippage of rope clamps or wedge socket.
8. Loose parts or damage to rope hook blocks.
9. Position of rope with guides and on sheaves.
10. Free turning of sheaves.
11. Lubrication as specified by the Lubrication Chart. For more information, see "Lubrication Procedure and Charts" on page 5-1.
12. Evidence of oil leaks from hoses, gearboxes, or swivel.
13. Hand and foot controls for malfunction or incorrect adjustment.
14. Truck parking brake operation.
15. Boom proportioning to ensure that all boom sections extend and retract equally.
16. All securing hardware such as cotter pins, snap rings, hairpins, pin keepers, and capscrews for proper installation.
17. Proper condition and operation of RCL and anti-two block systems to include the anti-two block switch weight and chain at the boom tip (and jib tip if equipped), power cords, audible alarms, and indicator lights on the console.
18. Proper operation of the load hook safety latch.
19. Hooks and latches for excessive wear, cracks or damage from heat or chemicals.
20. Drain holes at rear of the first section of the boom are clear of all obstructions.
21. All fasteners retaining the rope retainers are in place and tight.
22. All safety covers for proper installation.
23. Boom lift and outrigger holding valves for proper operation.
24. Outrigger pads and cribbing.
25. Hoist brake for proper operation at hoist capacity load.

26. Control and drive mechanisms for excessive wear and/or contamination from lubricants, water or other foreign matter.
27. All air, hydraulic, and working mechanisms before operating the PTO. Perform maintenance per PTO manufacturer's specifications.

Weekly Inspections

Check the following items:

1. Battery water level.
2. Tire pressure.
3. Lubrication as specified by the Lubrication Chart. For more information, see "Lubrication Procedure and Charts" on page 5-1.
4. Torque the T-box mounting bolts during the first month of operation and periodic inspections thereafter.
5. Torque the swing bearing mounting bolts during the first month of operation and periodic inspections thereafter.
6. Torque the boom wear pad retaining bolts during first month of operation, and monthly thereafter.
7. Check to see that crane Operation Manual is with the unit. If the manual is missing, obtain the serial number of the unit and order an operation manual immediately.

Monthly Inspections

Check the following items:

1. All cylinders and valves for improper operation or signs of leaks.
2. Lubrication as specified by the Lubrication Chart. For more information, see "Lubrication Procedure and Charts" on page 5-1.
3. Load hook for cracks or having more than 15 percent normal throat opening or 10 degree twist.
4. All structural members (boom, sub-base, frame, turret, and outriggers) for bends, cracks, or broken members.
5. All welds for breaks or cracks.
6. All pins for proper installation.
7. All control, safety, and capacity placards for readability and secure attachment.
8. Rope clip bolts above wedge socket at the end of the loadline should be properly torqued. See the *NBT50L Series Service Manual* for more information.
9. All boom wear pad retaining bolts.
10. Boom extension cables for proper tension or evidence of abnormal wear.
11. Sheaves and rope drums for wear and cracks.

12. Unwind the loadline and check according to rope maintenance procedure.
13. PTO for possible leaks. Tighten all air, hydraulic, and mounting hardware per manufacturer's specifications. Re-torque as necessary.

Periodic/Annual Inspection

Check the following items:

1. All items listed under daily, weekly, and monthly inspections.
2. Loose bolts and fasteners in all areas. Torque pin retainer bolts.
3. All pins, bearings, shafts, and gears for wear cracks or distortion to include all pivot, outriggers and sheave pins, and bearings.
4. Boom angle and boom length indicator for accuracy over full range.
5. Hydraulic systems for proper operating pressure.
6. Outrigger pads for excessive wear or cracks.
7. Cylinders for:
 - a. Damaged rods
 - b. Dented barrels
 - c. Drift from oil leaking by piston
 - d. Leaks at rod seals, welds, or holding valves.
8. PTO drive line system for proper alignment, lubrication, and tightness per PTO manufacturer's specifications.
9. Hydraulic hose and tubing for evidence of damage such as blistering, crushing, or abrasion.
10. Top and bottom wear pads for excessive wear.
11. Inspect all electrical wires and connections for worn, cut or deteriorated insulation and bare wire. Replace or repair wires as required.
12. Extend and retract ropes, sheaves, pins, and bearings for wear or abrasion.
13. Main frame and jack mounting bolts for proper torque (see *Service Manual*).
14. Rotation bearing and gearbox mounting bolts for proper torque (see *Service Manual*).
15. Missing or unreadable warning labels.
16. Missing or unusable/unsafe condition of steps, ladders, handrails, guards or seat.

Special Boom Inspection

If the boom has not been disassembled and inspected in the last seven years of use, the boom is to be completely torn

down to allow a thorough inspection of the extend and retract ropes, sheaves, and pins.

Stability

Stability of unit throughout working area. Check the stability procedure in Installation Section of the *NBT50L Series Service Manual* annually or when any changes are made to crane or truck.

HOIST ROPE INSPECTION AND MAINTENANCE

WARNING

Worn or Damaged Equipment Hazard!

Never use a worn or damaged rope. Death or serious injury could result from using worn or damaged rope.

Hoist rope should be inspected frequently/daily and periodically/yearly in accordance with the following information excerpted from a National Consensus Standard as referenced by Federal Government Agencies. Recommended inspection intervals may vary from machine to machine and may vary based on environmental conditions, frequency of lifts, and exposure to shock loads. The inspection time intervals may also be predetermined by state and local regulatory agencies.

NOTE: Hoist rope may be purchased through Manitowoc Crane Care.

Any deterioration observed in the wire rope should be noted in the equipment inspection log and an assessment concerning wire rope replacement should be made by a qualified person.

Keeping Records

A signed and dated report of the rope's condition at each periodic inspection must be kept on file at all times. The report must cover all inspection points listed in this section. The information in the records can then be used to establish data which can be used to determine when a rope should be replaced.

It is recommended that the rope inspection program include reports on the examination of rope removed from service. This information can be used to establish a relationship between visual inspection and the rope's actual internal condition at the time of removal from service.

Environmental Conditions

The life expectancy of rope may vary due to the degree of environmental hostility and other conditions to which these mechanical devices are subjected. Variation in temperature, continuous excessive moisture levels, exposure to corrosive

chemicals or vapors or subjecting the rope to abrasive material may shorten normal rope life. Frequent/periodic inspections and maintenance of rope is recommended for preventing premature wear and to insure long-term satisfactory performance.

NOTE: Refer to *Wire Rope Lubrication*, page 5-11 for wire rope lubrication requirements.

Dynamic Shock Loads

Subjecting rope to abnormal loads beyond the endurance limit will shorten the rope life expectancy. Examples of this type of loading are listed below.

- High velocity movement, for example; hoisting or swinging of a load followed by abrupt stops.
- Suspending loads while traveling over irregular surfaces such as railroad tracks, potholes, and rough terrain.
- Lifting a load that is beyond the rated capacity of the lifting mechanism, such as overloading.

Precautions and Recommendations During Inspection

- Always use safety glasses for eye protection.
- Wear protective clothing, gloves, and safety shoes as appropriate.
- Measure the rope’s diameter across crowns of the strands when determining if rope has become damaged, refer to Figure 6-1.

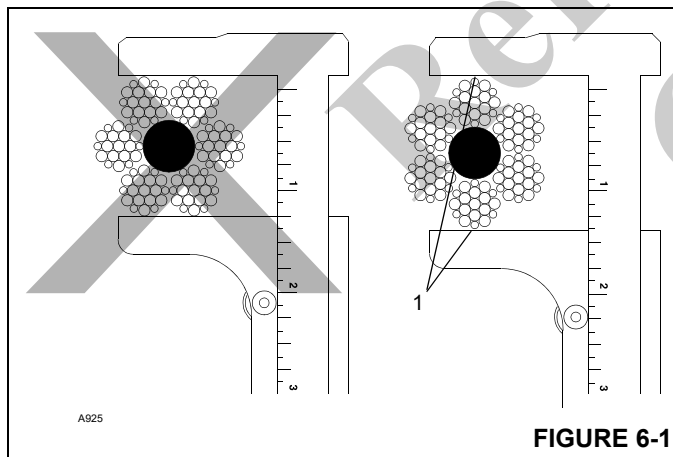


FIGURE 6-1

Inspection

All hoist rope in service needs to be inspected on a daily, monthly, and quarterly basis. Rope which has been idle for a period of a month or more must be given a thorough inspection before it is placed in service. These inspections should cover all types of deterioration including:

- Distortion such as kinking, crushing, un-stranding, bird caging, main strand displacement or core protrusion.

- Loss of rope diameter in a short rope length or unevenness of outer strands indicates the rope needs to be replaced.
- Significant corrosion.
- Broken or cut strands.
- Number, distribution and type of visible broken wires.
- Core failure in rotation resistant ropes.
- Prior electrical contact with a power line or other electric arc damage.
- Significantly corroded, cracked, bent, or worn end connections.

Only inspect the outer surface of a rope. Never attempt to open the rope.

Pay particular attention to areas of the rope where wear and other damage is likely to occur:

- Pick-up Points: Sections of wire rope that are repeatedly stressed during each lift, such as those sections in contact with sheaves.
- End Attachments: The point where a fitting is attached to the wire rope or the point where the wire rope is attached to the hoist drum.
- Abuse Points: The point where the wire rope is subjected to abnormal scuffing and scraping.

Daily Inspections

All rope in continuous service must be inspected at the beginning of each work day. Inspect the wedge socket and length of rope that is used in daily operation. The end should be inspected for abrasion, corrosion, broken wires, and loose or broken servings. Inspect the remainder of the rope length used for daily operations for points showing kinks, sharp bends, or any other evidences of damage or excessive wear.

Monthly Inspections

Inspect the wedge socket and length of rope normally used in daily operations. Examine the rest of the rope for kinked, crushed or otherwise damaged points.

Periodic Inspections

Rope should be inspected periodically/annually, or at a shorter time interval, if necessitated by environmental or other adverse conditions, and shall cover the entire length of the wire rope. Periodic inspection should include all previous items listed under Inspection, plus the following:

- Inspect for severely corroded or broken wires at end connections.
 - Reduction of rope diameter below nominal diameter.

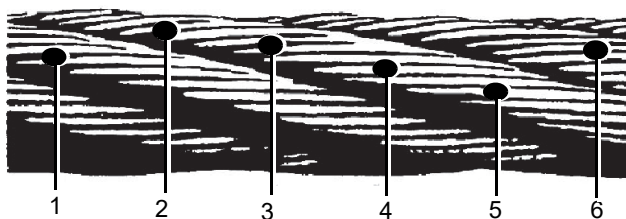
- Inspect rope in areas subjected to rapid deterioration such as:
 - Sections in contact with saddles, equalizer sheaves, or other sheaves where rope travel is limited.
 - Sections of wire rope at or near terminal ends where corroded or broken wires may protrude.
 - Sections in contact with stationary surfaces where abrasion or chafing may take place as a result of equipment vibration.
- Inspect boom nose sheaves, hook block sheaves, jib/extension sheaves, auxiliary boom nose sheaves, and hoist drums for wear. Damaged sheaves or hoist drums can accelerate wear and cause rapid deterioration of the rope.

Inspect the wedge socket of the rope for greater wear than the rest of the rope. If the rope is in good condition, reverse the rope on the drum so that the wear is equalized along the total length of the rope.

Wire Rope Replacement

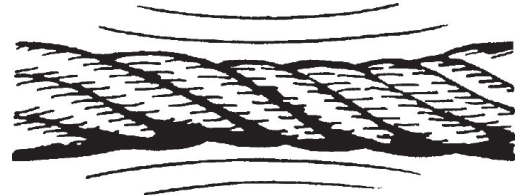
No precise rules can be given for determination of the exact time for replacement of wire rope since many variable factors are involved. Determination regarding continued use or replacement of wire rope depends largely upon the good judgement of an appointed and qualified person who evaluates the remaining strength in a used rope after allowance for any deterioration disclosed by inspection.

- Wire rope replacement should be determined by the following information excerpted from a National Consensus Standard as referenced by Federal Government Agencies and as recommended by National Crane. All wire rope will eventually deteriorate to a point where it is no longer usable. Wire rope shall be taken out of service when any of the following conditions exist:
- Six randomly distributed broken wires in one rope lay or three broken wires in one strand in one lay. The rope is unsafe for further use if there are either three broken wires in one strand (Breaks 2, 3, 4) or a total of six broken wires in all strands in any one lay.



- In rotation resistant ropes: two randomly distributed broken wires in six rope diameters or four randomly distributed broken wires in 30 rope diameters

- Wear of one-third the original diameter of outside individual wires. Worn rope, usually indicated by flat spots on the outer wires is unsafe for further use when less than two-thirds the thickness of the outer wire remains.
- Necking down of the rope indicates core failure.



- Kinking, crushing, bird caging, or any other damage resulting in distortion of the rope structure.
- Evidence of heat damage.
- Reductions from nominal diameter of more than 5%:
 - 0.4 mm (0.0156 in) for rope diameters to 8 mm (0.313 in)
 - 0.8 mm (0.031) for rope diameters 9.5 mm (0.375 in) to 0.50 in (12.7 mm)
 - 1.2 mm (0.047 in) for rope diameters 14.3 mm (0.561 in) to 19.1 mm (0.75 in)
 - 1.6 mm (0.063) for rope diameters 22.2 mm (0.875 in) to 28.6 mm (1.125 in).
- One outer wire broken at its point of contact with the core of the rope which has worked its way out of, and protrudes or loops out from the rope structure.
- National Crane recommends that for cable extended booms, a single damaged wire rope assembly shall require replacement of the complete set of extension cables.
- National Crane recommends that boom extension cables be replaced every seven (7) years.

Care of Wire Rope

Handle wire rope with care to prevent damage to the individual wires which affect the overall strength and performance of the rope. Do not allow the formation of kinks, because this displaces the strands of wire from their original position and relation to each other causing severe bending and unequal tensions in the strands. This distortion and wire displacement cannot be corrected even under high tension and a permanent weak point remains in the rope. Displaced or raised wires indicate a previous kink, but does not show the damaged condition of the inner rope wires.

Never pull wire rope over a non-rotating support such as a spindle bar, a pin, or an inoperative sheave. This practice causes severe abrasion to the outer strand wires. A properly

operating sheave or snatch block is essential to safety and long service life of the rope.

Do not use worn sheaves or sheaves with flat grooves because they do not provide sufficient support to prevent the distortion and flattening of the rope. Sheaves with nicked or broken flanges can cut or otherwise damage the rope.

An even distribution of rope coils over the hoist drum is essential to smooth operation. This prevents the rope from cutting down through or crushing other coils on the drum resulting in damage to and difficulty in unwinding the rope.

REPLACEMENT ROPE

If the hoist rope needs to be replaced, care should be taken in selecting a suitable replacement rope. The rope strength requirements are shown on the crane load chart. The types of rope are optional with 6 × 25 and Dyform being the most common. A high strength, rotation resistant rope is preferred and is furnished as standard by National Cranes. This rope eliminates single part line load spin and prolongs rope life. It also eliminates load block spin up when multi-part reeving is used. For more information, see “Specifications” on page 6-10.

CRANE ADJUSTMENTS AND REPAIRS

Before adjustments and repairs are started on a crane, read and be familiar with the safety information outlined under “Maintenance” on page 2-26.

Boom Extension Cable

If a cable replacement is required for the boom extension system, the replacement cable must be obtained through the Manitowoc Crane Care. Extension cables are pre-stretched and have special connections for proper operation.

NOTE: National Crane recommends that boom extension cables be replaced every seven (7) years.

Jib Jack Service and Maintenance

Important: Use only a good grade hydraulic jack oil, transmission oil, or turbine oil. Avoid mixing types of oil. Do not use brake fluid, alcohol, glycerin, detergent motor oil, or dirty oil. Improper fluid can cause serious internal damage to the jack rendering it inoperative.

Adding Oil to the Jib Jack

To add oil to the jib jack, do the following:

1. Set the jack in an upright level position.

2. Lower the saddle and make sure the piston is fully depressed.
3. Remove the oil filler plug.
4. Fill until the oil is level with the filler plug hole.

Changing the Jib Jack Oil

For best performance and longest life, replace the oil at least once a year. To change oil, do the following:

1. Remove the filler plug.
2. Lay the jack on its side and drain the oil into a suitable drain pan. The oil will run slowly because air must enter as oil drains out.
3. Be careful to prevent dirt or foreign matter from entering the system.
4. Replace with proper oil as described above.

Lubrication

Add proper lubrication oil to all pivoting sections every three months.

Rust Prevention

Check the ram every three months for any sign of rust or corrosion. Clean as needed and wipe with an oil saturated cloth.

NOTE: When not in use, always leave the saddle and ram all the way down.

HYDRAULIC SYSTEM

Oil Cooler

The heat exchanger must be kept clean for efficient operation of the hydraulic cooler system. Wash the heat exchanger core frequently to eliminate oil film, road dirt, and other foreign object buildup on the heat exchanger fins.

Frequent inspection and tightening of hose clamp eliminates the possibility of end connection failure due to back pressure from a cold startup.

If the cooler system fails to provide adequate performance, reduced air or oil flow through the heat exchanger is the probable cause. Inspect the cooling fan for proper operation. Any obstructions to air flow should be corrected (cooler too close to other truck components, foreign matter in heat exchanger fins, etc.) All hydraulic lines should be periodically checked for obstructions, hose kinks, or other flow restrictions.

TIRE LOAD AND INFLATION TABLE

Definite tire inflation pressures are established for each tire size depending upon the load imposed on the tires. For greater stability, riding comfort and prolonged tire life, tires should be inflated for the loads carried. The "Load and inflation Table" shown below indicates the proper inflation pressure.

NOTE: The values in the tables below are as published by the Tire and Rim Association 2005. Your vehicle may be equipped with other tire sizes or the same size tires rated differently. Always check the tire sidewalls to verify the maximum capacity and inflation. Inflation pressure and loading must not exceed the values shown on the wheel or rim.

Tire and Load Inflation Tables

Letters in parenthesis denote the load range for which the bold face loads are a maximum. International load index numbers are shown after the load range. The load range letters and corresponding ply rating are shown below.

D = 8 ply • E = 10 ply • F = 12 ply • G = 14 ply
H = 16 ply • J = 18 ply • L = 20 ply • M = 22 ply • N = 24 ply

Radial Ply Metric Tires for Trucks, Busses, and Trailers Used in Normal Highway Service

Radial Ply Tires Mounted on 15° Drop Center Rims

Tire and Rim Association Standard

TABLE TBM-2R

		TIRE LOAD LIMITS (kg/lbs.) AT VARIOUS COLD INFLATION PRESSURES (kPa/psi)											
TIRE SIZE DESIGNATION	USAGE	450	480	520	550	590	620	660	690	720	760	790	830
		65	70	75	80	85	90	95	100	105	110	115	120
295/60R22.5	DUAL	1750 3860	1830 4040	1930 4245	2000 4410	2030 4480	2120 4665	2240 4940	2280 5025	2360 5195	2430 5355	2510 5535	2575(H) ¹⁴¹ 5675(H)
	SINGLE	1850 4080	1950 4300	2050 4515	2120 4675	2230 4925	2330 5125	2430 5355	2500 5520	2590 5710	2650 5840	2760 6085	2800(H) ¹⁴⁴ 6175(H)
225/70R19.5	DUAL	1180(D) ¹¹⁴ 2600(D) ¹¹⁴	1230 2720	1300 2860	1360(E) ¹¹⁹ 3000(E) ¹¹⁹	1410 3115	1470 3245	1550(F) ¹²³ 3415(F) ¹²³	1580 3490	1640 3615	1700(G) ¹²⁶ 3750(G) ¹²⁶		
	SINGLE	1250(D) ¹¹⁶ 2755(D) ¹¹⁶	1310 2895	1380 3040	1450(E) ¹²¹ 3195(E) ¹²¹	1500 3315	1570 3450	1650(F) ¹²⁵ 3640(F) ¹²⁵	1690 3715	1740 3845	1800(G) ¹²⁸ 3970(G) ¹²⁸		
245/70R19.5	DUAL				1550 3415	1590 3515	1660 3655	1750(F) ¹²⁷ 3860(F) ¹²⁷	1790 3940	1850 4075	1950(G) ¹³¹ 4300(G) ¹³¹	1970 4345	2060(H) ¹³³ 4540(H) ¹³³
	SINGLE				1650 3640	1700 3740	1770 3890	1850(F) ¹²⁹ 4080(F) ¹²⁹	1900 4190	1970 4335	2060(G) ¹³³ 4540(G) ¹³³	2095 4620	2180(H) ¹³⁵ 4805(H) ¹³⁵
265/70R19.5	DUAL				1700 3750	1780 3930	1860 4095	1950 4300	2000 4405	2000 4415	2120(G) ¹³⁴ 4675(G) ¹³⁴		
	SINGLE				1800 3970	1900 4180	1970 4355	2060 4540	2130 4685	2200 4850	2300(G) ¹³⁷ 5070(G) ¹³⁷		
305/70R19.5	DUAL				2060 4540	2120 4670	2200 4860	2300 5070	2370 5230	2450 5410	2575(H) ¹⁴¹ 5675(H) ¹⁴¹	2620 5770	2725(J) ¹⁴³ 6005(J) ¹⁴³
	SINGLE				2240 4940	2330 5130	2420 5340	2500 5510	2610 5745	2700 5945	2800(H) ¹⁴⁴ 6175(H) ¹⁴⁴	2870 6340	3000(J) ¹⁴⁶ 6610(J) ¹⁴⁶

Radial Ply Metric Tires for Trucks, Busses, and Trailers Used in Normal Highway Service
 Radial Ply Tires Mounted on 15° Drop Center Rims
 Tire and Rim Association Standard

TABLE TBM-2R
 Continued

TIRE SIZE DESIGNATION	USAGE	TIRE LOAD LIMITS (kg/lbs.) AT VARIOUS COLD INFLATION PRESSURES (kPa/psi)											
		450 65	480 70	520 75	550 80	590 85	620 90	660 95	690 100	720 105	760 110	790 115	830 120
255/70R22.5	DUAL				1800 3970	1860 4110	1940 4275	2000 4410	2020 4455	2090 4610	2120(G) ¹³⁴ 4675(G)	2230 4915	2300(H) ¹³⁷ 5070(H)
	SINGLE				1900 4190	1980 4370	2060 4550	2120 4675	2220 4895	2300 5065	2360(G) ¹³⁸ 5205(G)	2450 5400	2500(H) ¹⁴⁰ 5510(H)
305/75R22.5	DUAL				2360 5205	2440 5375	2540 5595	2560 5840	2730 6025	2830 6235	3000(H) ¹⁴⁶ 6610(H)	3010 6640	3150(J) ¹⁴⁸ 6940(J)
	SINGLE				2575 5675	2680 5905	2790 6150	2900 6395	3000 6620	3110 6850	3250(H) ¹⁴⁹ 7160(H)	3310 7300	3450(J) ¹⁵¹ 7610(J)
315/80R22.5	DUAL				2575 5675	2650 5840	2750 6070	2900(G) ¹⁴⁵ 6395(G)	2970 6545	3070 6770	3150(H) ¹⁴⁸ 6940(H)	3270 7210	3450(J) ¹⁵¹ 7610(J)
	SINGLE				2800 6175	2910 6415	3030 6670	3150(G) ¹⁴⁸ 6940(G)	3260 7190	3370 7440	3450(H) ¹⁵¹ 7610(H)	3590 7920	3750(J) ¹⁵⁴ 8270(J)
305/85R22.5	DUAL				2430 5355	2520 5550	2620 5780	2725 6005	2820 6215	2920 6435	3075(H) ¹⁴⁷ 6780(H)	3110 6860	3250(J) ¹⁴⁹ 7160(J)
	SINGLE				2650 5840	2770 6100	2880 6350	3000 6610	3100 6830	3210 7070	3350(H) ¹⁵⁰ 7390(H)	3420 7540	3550(J) ¹⁵² 7830(J)

Radial Ply Metric Tires for Trucks, Busses, and Trailers Used in Normal Highway Service
 Radial Ply Tires Mounted on 15° Drop Center Rims
 Tire and Rim Association Standard

TABLE TBM-1R

TIRE SIZE DESIGNATION	USAGE	kPa psi	TIRE LOAD LIMIT AT VARIOUS COLD INFLATION PRESSURES										
			480 70	520 75	550 80	590 85	620 90	660 95	690 100	720 105	760 110	790 115	830 120
245/75R22.5 235/80R22.5	DUAL	kg lbs.	1430 3160	1500 3315	1600 3525	1640 3615	1710 3765	1800 3970	1840 4055	1900 4195	1950(G) ¹³¹ 4300(G)		
	SINGLE	kg lbs.	1570 3470	1650 3645	1750 3860	1800 3975	1880 4140	1950 4300	2020 4455	2090 4610	2120(G) ¹³⁴ 4675(G)		
265/75R22.5 255/80R22.5	DUAL	kg lbs.	1600 3525	1680 3705	1750 3860	1830 4040	1910 4205	2000 4410	2050 4525	2130 4685	2180(G) ¹³⁵ 4805(G)		
	SINGLE	kg lbs.	1760 3875	1850 4070	1950 4300	2010 4440	2100 4620	2180 4805	2260 4975	2340 5150	2360(G) ¹³⁸ 5205(G)		
295/75R22.5 275/80R22.5	DUAL	kg lbs.	1860 4095	1950 4300	2060 4540	2130 4690	2220 4885	2300(F) ¹³⁷ 5070(F)	2390 5260	2470 5440	2575(G) ¹⁴¹ 5675(G)	2630 5795	2725(H) ¹⁴³ 6005(H)
	SINGLE	kg lbs.	2040 4500	2140 4725	2240 4940	2340 5155	2440 5370	2500(F) ¹⁴⁰ 5510(F)	2620 5780	2710 5980	2800(G) ¹⁴⁴ 6175(G)	2890 6370	3000(H) ¹⁴⁶ 6610(H)
285/75R24.5 275/80R24.5	DUAL	kg lbs.	1870 4135	1970 4340	2060 4540	2150 4740	2240 4930	2360(F) ¹³⁸ 5205(F)	2410 5310	2490 5495	2575(G) ¹⁴¹ 5675(G)	2660 5860	2800(H) ¹⁴⁴ 6175(H)
	SINGLE	kg lbs.	2060 4545	2160 4770	2240 4940	2360 5210	2460 5420	2575(F) ¹⁴¹ 5675(F)	2650 5835	2740 6040	2800(G) ¹⁴⁴ 6175(G)	2920 6440	3075(H) ¹⁴⁷ 6780(H)

Metric Wide Base Tires for Trucks, Busses, and Trailers Used in Normal Highway Service
 Tires Used as Singles Mounted on 15° Drop Center Rims
 Tire and Rim Association Standard

TABLE MWB-1 Tire Load Limits at Various Cold Inflation Pressures

TIRE SIZE DESIGNATION	kPa <i>psi</i>	480 70	520 75	550 80	590 85	620 90	660 95	690 100	720 105	760 110	790 115	830 120
445/65R19.5	kg <i>lbs.</i>	3410 7540	3610 7930	3750 8270	3960 8680	4100 9040	4250 9370	4410 9730	4540 10100	4750(J) 10500(J) ¹⁶²		
385/65R22.5	kg <i>lbs.</i>	2880 6380	3060 6720	3150 6940	3350 7350	3470 7650	3650 8050	3740 8230	3850 8510	4000 8820	4100 9050	4250(J) 9370(J) ¹⁵⁸
425/65R22.5	kg <i>lbs.</i>	3430 7590	3640 7990	3750 8270	3980 8740	4130 9100	4250 9370	4440 9790	4580 10100	4750(J) 10500(J) ¹⁶²	4880 10700	5000(L) 11000(L) ¹⁶⁴
445/65R22.5	kg <i>lbs.</i>	3720 8230	3950 8660	4125 9090	4320 9480	4470 9870	4625(H) 10200(H) ¹⁶¹	4820 10600	4960 11000	5150 11400	5290 11700	5600(L) 12300(L) ¹⁶⁸

Radial Ply Tires for Trucks, Busses, and Trailers Used in Normal Highway Service
 Radial Ply Tires Mounted on 15° Drop Center Rims
 Tire and Rim Association Standard

TABLE TTB-3R TIRE LOAD LIMITS (kg/lbs.) AT VARIOUS COLD INFLATION PRESSURES (kPa/psi)

TIRE SIZE DESIGNATION	USAGE	480 70	520 75	550 80	590 85	620 90	660 95	690 100	720 105	760 110	790 115	830 120
8R19.5	DUAL	1120 2460	1170 2570	1215(D) ¹¹⁵ 2680(D)	1260 2785	1310 2890	1360(E) ¹¹⁹ 3000(E)	1410 3100	1460 3200	1500(F) ¹²² 3305(F)		
	SINGLE	1150 2540	1220 2680	1285(D) ¹¹⁷ 2835(D)	1340 2955	1400 3075	1450(E) ¹²¹ 3195(E)	1500 3305	1550 3415	1600(F) ¹²⁴ 3525(F)		
8R22.5	DUAL	1250 2750	1300 2870	1360(D) ¹¹⁹ 3000(D)	1410 3100	1460 3200	1500(E) ¹²² 3305(E)	1570 3455	1640 3605	1700(F) ¹²⁶ 3750(F)		
	SINGLE	1290 2840	1360 2990	1450(D) ¹²¹ 3195(D)	1500 3305	1550 3415	1600(E) ¹²⁴ 3525(E)	1670 3675	1740 3825	1800(F) ¹²⁸ 3970(F)		
9R22.5	DUAL	1480 3270	1550 3410	1610 3550	1670 3690	1750(E) ¹²⁷ 3860(E)	1820 4005	1890 4150	1950(F) ¹³¹ 4300(F)	2010 4425	2070 4550	2120(G) ¹³⁴ 4675(G)
	SINGLE	1530 3370	1610 3560	1690 3730	1760 3890	1850(E) ¹²⁹ 4080(E)	1920 4235	1990 4390	2060(F) ¹³³ 4540(F)	2120 4675	2180 4810	2240(G) ¹³⁶ 4940(G)
10R22.5	DUAL	1750 3860	1830 4045	1910 4230	2000(E) ¹³² 4410(E)	2080 4585	2160 4760	2240(F) ¹³⁶ 4940(F)	2300 5075	2360 5210	2430(G) ¹³⁹ 5355(G)	
	SINGLE	1850 4080	1940 4280	2030 4480	2120(E) ¹³⁴ 4675(E)	2200 4850	2280 5025	2360(F) ¹³⁸ 5205(F)	2430 5360	2500 5515	2575(G) ¹⁴¹ 5675(G)	
11R22.5	DUAL	1990 4380	2080 4580	2160 4760	2250 4950	2360(F) ¹³⁸ 5205(F)	2460 5415	2560 5625	2650(G) ¹⁴² 5840(G)	2680 5895	2710 5950	2725(H) ¹⁴³ 6005(H)
	SINGLE	2050 4530	2160 4770	2260 4990	2370 5220	2500(F) ¹⁴⁰ 5510(F)	2600 5730	2700 5950	2800(G) ¹⁴⁴ 6175(G)	2870 6320	2940 6465	3000(H) ¹⁴⁶ 6610(H)
11R24.5	DUAL	2110 4660	2210 4870	2300 5070	2390 5260	2500(F) ¹⁴⁰ 5510(F)	2580 5675	2660 5840	2725(G) ¹⁴³ 6005(G)	2820 6205	2910 6405	3000(H) ¹⁴⁶ 6610(H)
	SINGLE	2190 4820	2300 5070	2410 5310	2520 5550	2650(F) ¹⁴² 5840(F)	2770 6095	2890 6350	3000(G) ¹⁴⁶ 6610(G)	3080 6790	3160 6970	3250(H) ¹⁴⁹ 7160(H)
12R22.5	DUAL	2170 4780	2260 4990	2350 5190	2440 5390	2575(F) ¹⁴¹ 5675(F)	2630 5785	2680 5895	2725(G) ¹⁴³ 6005(G)	2840 6265	2960 6525	3075(H) ¹⁴⁷ 6780(H)
	SINGLE	2240 4940	2360 5200	2470 5450	2580 5690	2725(F) ¹⁴³ 6005(F)	2820 6205	2910 6405	3000(G) ¹⁴⁶ 6610(G)	3120 6870	3240 7130	3350(H) ¹⁵⁰ 7390(H)
12R24.5	DUAL	2300 5080	2400 5300	2500 5520	2600 5730	2650(F) ¹⁴² 5840(F)	2770 6095	2890 6350	3000(G) ¹⁴⁶ 6610(G)	3080 6790	3160 6970	3250(H) ¹⁴⁹ 7160(H)
	SINGLE	2380 5240	2500 5520	2630 5790	2740 6040	2900(F) ¹⁴⁵ 6395(F)	3020 6650	3140 6910	3250(G) ¹⁴⁹ 7160(G)	3350 7380	3450 7600	3550(H) ¹⁵² 7830(H)

SPECIFICATIONS

Hydraulic

Hydraulic Pump	286 l/min (75.5 gpm) at 2200 rpm, Variable displacement, axial piston with load sense
Pump Displacement	130 cc/rev (7.93 in ³ /rev)
Pump Max Pressure	338 bar (4900 psi)
Load Sense Relief Valve	332 bar ±3.45 (4663 psi ±50)
Pump Load Sense Margin	25 bar ±1.72 (363 psi ±25)
Required PTO Rating	156.5 kw (210 hp) at 2200 rpm
Boom Up	227.12 l/min at 296.5 bar (60 gpm at 4300 psi)
Boom Down	71.92 l/min at 172.4 bar (19 gpm at 2500 psi)
Outrigger Extend	206.84 bar (3000 psi)
Outrigger Retract	206.84 bar (3000 psi)
Telescope Extend	189.3 l/min at 124.11 bar (50 gpm at 1800 psi)
Telescope Retract	57.8 l/min at 206.84 bar (15 gpm at 3000 psi)
Swing	87 l/min at 210 bar (23 gpm at 3045 psi)
Swing Park Brake	Hydraulic released disc, released at 12 bar (175 psi)
Cab Air Conditioner	3.780 lpm at 259.9 bar (13 gpm at 3770 max psi)
Reservoir Capacity	598.1 l (158 gal)
Reservoir Return Filter	5 micron
Pump Suction Filter	250 micron
Cab Tilt Cylinder	
Operating Pressure (Maximum)	137.9 bar (2000 psi)
Single Front Outrigger (SFO) (if equipped)	
Operating Pressure (Maximum)	206.84 bar (3000 psi)

Air Conditioner

Air Conditioner Hydraulic System	3770 psi
Minimum Evacuation Time	30 minutes
Refrigerant Charge Levels	2.0 pounds (+/- 0.5 ounce)
Additional Pag Oil Required Above 6 ounces in Compressor	4.0 ounces

Hoist System

Wire Rope:	
Length	152 m (498.7 ft)
Diameter (Rotation Resistant)	16 mm (5/8 in)
Nominal Breaking Strength	25,592 kg (56,420 lb)
Maximum Line Pull (First Layer)	5240 kg (11,250 lb)
Synthetic Rope:	
Length	152 m (498.7 ft)
Diameter	18 mm (0.70 in)
Minimum Breaking Strength	28893.8 kg (63,700 lb)
Maximum Operating Pressure	310.2 bar (4500 psi)
Maximum Flow	132.5 l/min (35 gpm)
Gearbox Oil Capacity	5.44 l (5.75 qt)
Brake Oil Capacity	Shared with gearbox

Maximum Line Pull per Layer @ 310.2 bar (4500 psi)	
Layer	Low Speed KG (lb)
1	7824 (17250)
2	7008 (15450)
3	6350 (14000)
4	5801 (12790)
5	5343 (11780)

Swing Gearbox

- Output Torque..... 6779.1 N-m (60,000 in-lbs)
- Brake Release Pressure..... 12.1 bar (175 psi)
- Brake Torque (Static and dynamic)..... 350.3 N-m (3100 in-lbs)
- Gearbox oil capacity 2.4 l (2.5 qt)

Crane Operating Speeds

- (Performance based on full governed RPM and 100° F (37.8° C) hydraulic reservoir temperature.)
- Rotation 360°..... 30 ±5 sec (1.8 ± 0.2 rpm) Adjustment Knob Closed
 - Boom up -10° to 80°..... 42 ±10 sec
 - Boom Down 80° to -10°..... 38 ±10 sec
 - Boom Extend/Retract Five Section
 - Extend (Angle 60°)..... 180 ±30 sec
 - Retract (Angle 60°)..... 120 ±20 sec
 - Outrigger Beam Extend..... 10 ±3 sec
 - Outrigger Beam Retract..... 10 ±3 sec
 - Outrigger Jack Extend..... 10 ±3 sec
 - Outrigger Jack Retract..... 10 ±3 sec

Counterweights

- NBT50L/NTC50L (Standard)**
- Weight #1 1,360 kg (3,000 lb)
- NBT50L/NTC50L (Optional)**
- Weight #1 680 kg (1,500 lb)
- NBT55L**
- Weight #1 1,360 kg (3,000 lb)
- Weight #2 1,360 kg (3,000 lb)
- Weight - Combined..... 2,720 kg (6,000 lb)

Anemometer (Optional)

- Measurement Range 0 to 241.4 kph (0 to 150 mph)
- Radio Range (clear line of sight)..... 1402.1 m (4600 ft)
- Radio Frequency (FCC) 902 to 928 MHz
- Battery
 - Type D Cell Lithium 3.6V or Alkaline 1.5V
 - Lithium Battery Life (Installed)..... 4 years for 40 hr/week or 20 months for continuous use

Alkaline Battery Life	1 year for 40 hr/week or 6 months for continuous use
Gateway Router (Crane Cab)	
Frequency (FCC)	915 MHz

Camera (Optional)

Monitor (Crane Cab)

Input Voltage	12 volts to 60 volts (±10%)
Size	17.78 cm (7 inches)
Resolution	WVGA 800 x RGB x 480 Pixels

Cameras (Hoist and Rear View)

Power Input	12 to 24 V/DC
Video Signal	NTSC 720 (Hor) x 480 (Vert), 60 fields per second
View Angle (Hoist Camera)	80° (Horizontal)
View Angle (Rear View Camera)	170° (Horizontal)

General

Capacity NBT50L	45.4 metric tons (50 tons) at 1.8 m (6 ft) radius
Capacity NBT55L/NTC55L	49.9 metric tons (55 tons) at 1.8 m (6 ft) radius
Overall Length	12.6 m (41.42 ft)
Overall Width	2.6 m (101.6 in)
Overall Height	3.95 m (155.5 in)
Boom Length, 151 ft, 5 section	Retracted 11.3 m (37 ft), Extended 46.0 m (151 ft)
Jib Length (Telescoping 4-plate Construction)	Retracted 7.9 m (26 ft), Extended 13.7 m (45 ft)
Jib Length (Fixed Length Lattice)	11.1 m (36.5 ft)
Jib Offset (Telescoping)	0° and 30°
Jib Offset (Lattice)	0°, 15°, and 30°
Machine Weight (without Chassis/Jib) NBT50L (Standard) ...	22,997.1 kg (50,700 lb)
Machine Weight (without Chassis or Jib) NBT55L	23,677.5 kg (52,200 lb)
Machine Weight (without Chassis or Jib) NBT55L/NTC55L ..	25,038.3 kg (55,200 lb)

SECTION 7 RATED CAPACITY LIMITER

SECTION CONTENTS

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Reference Only



FIGURE 7-1

RCL SYSTEM OVERVIEW

The Rated Capacity Limiter (RCL) is an operational aid that warns the operator of an impending dangerous overload condition that could result in death or injury to personnel and/or damage to equipment and property.

WARNING

The RCL is not a substitute for good operator judgment, experience, and safe operating procedures. The responsibility for safe crane operation remains with the operator.

The RCL is not a scale and should not be relied upon solely to accurately weigh loads.

The National Crane RCL system consists of an operator's console, anti-two-block switch, length sensor, angle sensor, slew potentiometer, outrigger length sensors, rod and base side lift cylinder pressure transducers, and if equipped, a wind speed indicator. The RCL has the crane load charts loaded into the RCL module. The load charts are displayed on the screen as needed. When a load is lifted, the RCL

compares the actual conditions with the load chart. If an overload condition is sensed, audible and visual warnings are generated and the crane function controls that worsen the overload condition (boom down, telescope out, and hoist up (main and auxiliary)) are disabled.

Components:

- RCL display on the operator console.
- RCL control module (front console).
- Length/angle sensor with cable reel mounted on side of boom.
- Lift cylinder pressure transducers integral to lift cylinder hold valve.
- Anti-two-block switch (ATB) on the boom nose.
- Outrigger length sensors (on each outrigger beam).
- Slew sensor internal to the electric swivel.
- If equipped, wind speed indicator: an anemometer on the boom or jib and a wireless gateway router in the crane cab.

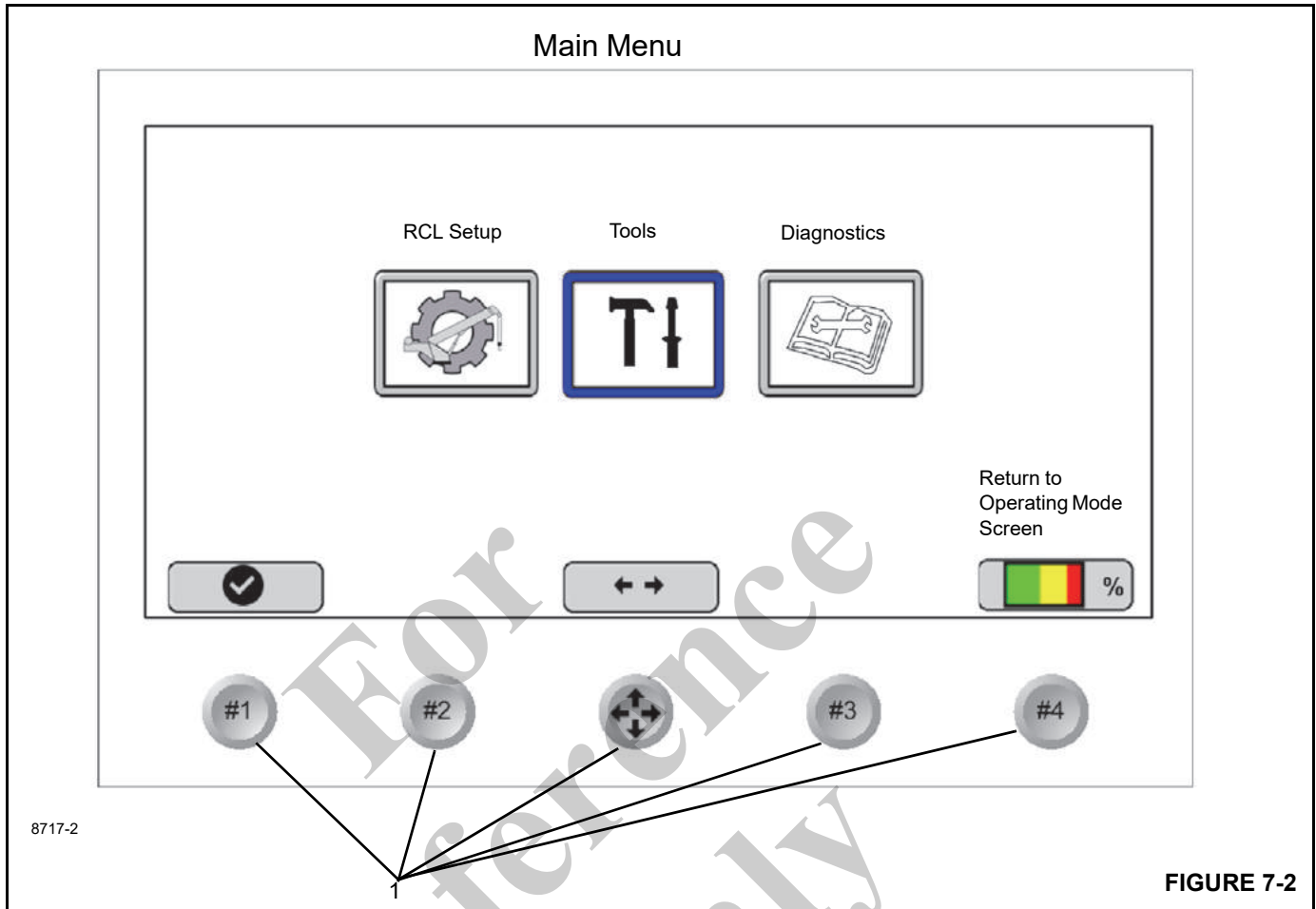


FIGURE 7-2

About the RCL Display

The **Main Menu** screen displays when:

- The display first powers up, or
- If the 2-hour resume configuration timer has expired

This screen should not display when:

- Crane is shut down while operating in Radio Remote Control State and is configured with a personnel platform during first machine set-up regardless of the above (2) conditions. In this case, the display should power up and display the last known operating mode screen (with personnel platform).

Main Menu Screen

The **Main Menu** screen (Figure 7-2) is divided into the following three major sections which are used to set-up, operate, calibrate, and troubleshoot the Rated Capacity Limiter (RCL) system. Table 7-1 shows the icons on the Main Menu screen.

Table 7-1 Main Menu Options





Icon	Description
	RCL Set-Up — Highlight and the press Select function key (Figure 7-2) to configure the RCL system. This screen includes configuration and establishing operational limits for the boom, outrigger, hoist, and reeving. The RCL Setup screen also includes the RCL operating mode screen. For more information about RCL set-up, see “RCL Setup” on page 7-8.
	Tools — Highlight and Select function key (Figure 7-2) to access the tools screen, see page 7-16. This screen includes RCL Setup and Sensor Calibration Screens and Measurement Display Information. For more information, see “Tools” on page 7-16.

Table 7-1 Main Menu Options (Continued)

Icon	Description
	Diagnostic — Highlight and press the Select function key #3 (Figure 7-2) to access the RCL diagnostic menu, see page 7-20. This menu includes Machine Information and Warnings, Crane Electrical Fault Monitoring, Hour Meter, Load Chart Part Number, Calibration Chart Part Number and Module Input/Output screens with Software Versions and Real-Time Sensor information. For more information, see “Diagnostics” on page 7-20.

The RCL display (Figure 7-2) shows available button functions based on the current screen and the current system status. An icon showing the available functions for each button appears above each button.

Buttons 1- 4 can be used to select/confirm a highlighted item, go back/escape, return to operating screen, or go to a specific menu or function.

 The Directional button is used to highlight and select applicable choices and navigate to multiple screens. Use the directional button to highlight the desired function, then confirm selection by pressing button #1.

Main Menu Function Keys

The **Main Menu** screen has *function keys* (1, Figure 7-2) that are used to highlight and select the functions shown on the display screen. Table 7-2 describes the RCL function keys.

Table 7-2 RCL Function Keys





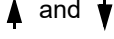



Icon	Description
	Return to Operating Mode Screen button, For more information, see “Accessing Operating Mode Screen” on page 7-13. This key is displayed only if the RCL has been through configuration and set-up.
	The Directional button is used to highlight and select applicable choices and navigate to multiple screens.
	For more choices, press the right arrow function key.
	To go back to the previous choices, press the left arrow function key. The Back function returns to the previous screen without saving inputs.

Table 7-2 RCL Function Keys (Continued)

Icon	Description
	The up and down arrow functions are used to increment or decrement through inputs or screen selections.
	The Select function key confirms the choice that is highlighted.
	The Back button goes back one selection during the RCL setup.
	The Escape function returns to the previous screen without saving inputs.

NOTE: On start up of the RCL, the Manitowoc splash screen and the National Crane logo screen appears for a few seconds each before the Main Menu Screen appears (Figure 7-2).

NOTE: If the crane is powered up after sitting idle within a 2 hour time period, the Configuration Confirmation Screen 9 (page 7-12) appears first.

NOTE: If one of the RCL sensors have not been calibrated, then the sensor calibration menu is displayed.

About RCL Symbols

Table 7-3 shows the RCL alert and limit symbols. The right side of the operating screen displays active alert and/or limit symbols. Only those limits that are set are displayed. If there is a violation of a set limit, the symbol flashes. In normal operation with no limits set and no alerts active, this portion of the screen is blank.

The warning cluster on the following sample screen shows all alert and limit symbols for illustration purposes only.

RCL Operating Mode Screen (Sample)

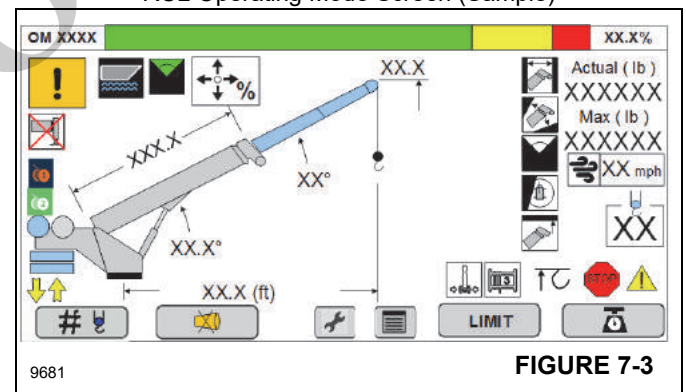


FIGURE 7-3

Table 7-3 RCL Screen Symbols









Icon	Description
	RCL Capacity Warning — Continuous visual and audible warning that an overload condition is approaching. The operator can continue with extreme caution.
	RCL Capacity Lockout — Continuous visual and audible warning that an overload condition exists. The following controls are locked out: <ul style="list-style-type: none"> • Hoist Up (Main and Auxiliary) • Boom Down • Telescope Out
	ATB Limit is Activated — Continuous visual and audible warning that a two-block condition exists. The following controls are locked out: <ul style="list-style-type: none"> • Hoist Up (Main and Auxiliary) • Boom Down • Telescope Out
	General Warning — Refer to MAIN Menu option 3 “Diagnostics” screen to see the warning that is active.
	Slew Angle Limit — The slew angle is measured from the centerline of the bearing with the boom in the boom rest to the present boom position. This is to alert the operator of a user set limit. For more information about setting slew angle limits, see “Setting the Slew Angle Limit” on page 7-14. A positive slew angle is to the right side of the boom rest +0.1° to +360° or +0.1° > angle > 180° negative slew angle is to the drivers side of the boom rest from -0.0° to -180°.
	Tip Height Limit — The tip height is measured from the ground to the tip of the boom. This monitors the height of the boom tip to alert the operator of a user set limit (assumes maximum outrigger deployment). For more information about setting tip height limits, see “Setting the Tip Height Limit” on page 7-15.
	RCL Boom Angle Limit — The angle limit is measured by the boom angle. This is to alert the operator of user defined limits above or below these settings. For more information about setting boom angle limits, see “Setting the Boom Angle Limit” on page 7-15.
	Radius Limit — The radius limit is measured from the center of rotation to the hook block location in the horizontal plane. This is to alert the operator of a user set limit. For more information about setting radius limits, see “Setting Radius Limit” on page 7-15.

Table 7-3 RCL Screen Symbols (Continued)













Icon	Description
	RCL WADS Limit — The work area definition (WADS) limit is measured as a straight line from point A to point B anywhere in the work area. This sets up a virtual wall that alerts the operator of a user set limit. The WADS can be configured with three virtual walls. For more information, see “Setting the WADS Limit” on page 7-14.
	Joystick — Active settings of one or more of the joysticks, current setting lower than 100%. Joystick output can be configured in the Tools menu. For more information, see “About Adjusting Joystick Output” on page 7-17.
	O/R Configuration Change — Shown to indicate that the O/R position has changed vs. the previously configured setup. This is NOT an RCL lockout condition. Buzzer sounds to indicate this setup change (can be silenced).
	O/R Setup Overridden — Shown to indicate that the operator has manually overridden the sensor data of the current outrigger configuration. This is NOT an RCL lockout condition so no buzzer sounds or functions are disabled.
	Over Rear Operating Mode — Shown when crane is currently in the Over the Rear load chart mode. If the crane is within the value range for Over the Rear, the GREEN icon is shown. If the crane is within 10° of inside limits of these values, the icon is yellow.
	CWT Removal Slew Position — Shown to indicate that the operator is approaching (YELLOW) region where the CWT section(s) can be pinned to the turret/box.
	Counterweight Selection — Highlighted in blue, shows the selected amount of counterweight. The icons displayed vary by model.
	Hoist Selection — Shows the selected hoist (main or auxiliary if equipped) highlighted in blue. An inactive hoist is displayed as gray. If the crane is not equipped with an auxiliary hoist, only one hoist is displayed.
	Hoist 1 (Main) Enabled
	(If Equipped) Hoist 2 (Auxiliary) Enabled
	Hoist 1 (Main) Raise
	(If Equipped) Hoist 2 (Auxiliary) Raise

Table 7-3 RCL Screen Symbols (Continued)
























Icon	Description
	Hoist 1 (Main) Raise High Speed
	(If Equipped) Hoist 2 (Auxiliary) Raise High Speed
	Hoist 1 (Main) Lower
	(If Equipped) Hoist 2 (Auxiliary) Lower
	Hoist 1 (Main) Lower High Speed
	(If Equipped) Hoist 2 (Auxiliary) Lower High Speed
	Hoist 1 (Main) Inactive
	(If Equipped) Hoist 2 (Auxiliary) Inactive
	Windspeed Indicator Reading (If Equipped) — This box shaded depending on wind speed: <ul style="list-style-type: none">  XX mph Green. Less than or equal to 20 mph  XX mph Yellow. Greater than or equal to 20.1 mph and less than or equal to 30 mph  XX mph Red. Greater than 30.1 mph
	Swing Brake — Indicates that swing brake is ON. This icon is not shown when the swing brake is OFF.
	3rd Wrap Indicator — Indicates when 3rd (minimum) wrap is detected. The icon flashes when the 3rd wrap is detected. For more information about the 3rd Wrap Indicator, see “3rd Wrap Indicator” on page 3-18.
	Reeving Selection — Reeving selecting screen. Pressing this button returns to the reeving configuration screen for number of parts of line selection.
LIMIT	LIMIT — Pressing enables the RCL Limits Menu screen and WADS options main menu.
	TARE — Pressing will enable/disable TARE or zeros out the current load indicated on the screen to show the active weight of the load only. TARE button icon flashes BLUE when active.
	Reeved Parts — Displays the number of rope parts reeved.

Table 7-3 RCL Screen Symbols (Continued)

Icon	Description
	Horn Silence — When highlighted blue, indicates the RCL warning horn is temporarily disabled for 15 seconds. The horn silence button icon is shaded when active.
	Diagnostics — Pressing this button returns to the diagnostics screen.
	MAIN — Pressing this key returns to the MAIN Menu screen.
	Delete — Pressing this key deletes the current setting or value.
	Real Time I/O — Pressing this button navigates to the Real Time Input/Output (I/O) screen.
	Barge Mode — Icon shown when barge mode was selected.

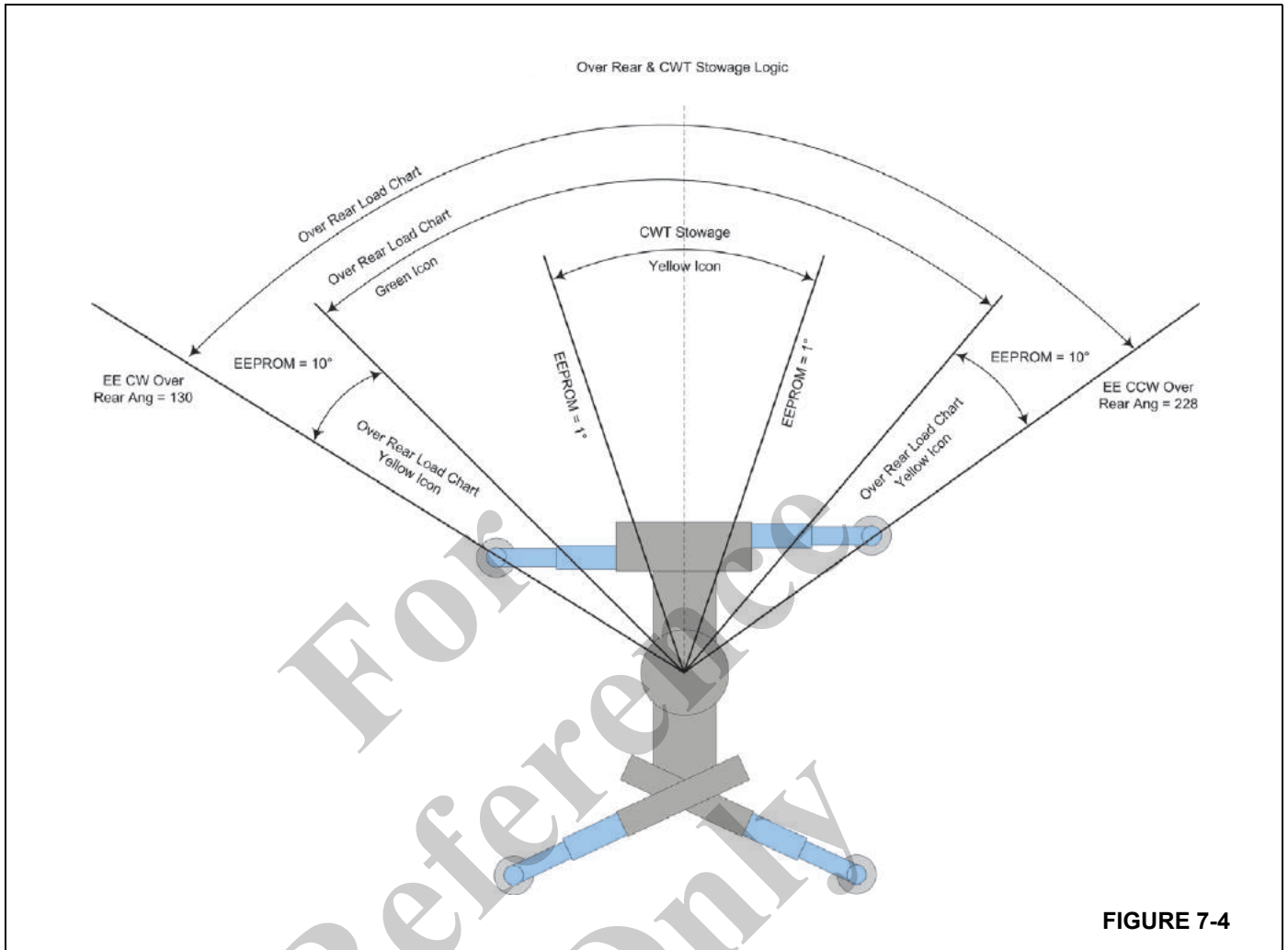


FIGURE 7-4

About the RCL and ATB Override Warnings

Table 7-4 shows the RCL and ATB warning overrides that appear on the RCL screen. The RCL override bypasses the RCL for both overload and ATB alerts. For more information about the temporary and permanent RCL and ATB bypass switches, see “RCL Override Switches” on page 3-14.

Table 7-4 RCL and ATB Override Warnings

Icon	Description
	RCL Override Warning (Red) — Indicates that the operator bypassed the RCL. Use extreme caution when the RCL is bypassed.
	ATB Override Warning (Red) — Indicates that the operator bypassed the ATB. Use extreme caution when the ATB is bypassed.
	Horn Silence — Indicates the RCL warning horn is temporarily disabled for a period of 15 seconds per push. The horn silence button icon is shaded when active.

⚠ DANGER

Use extreme caution when operating the crane with the RCL system overridden. Use of the RCL system override to operate the crane in a non-permissible range can result in death or injury to personnel and/or damage to equipment and property.

RCL SETUP

The RCL setup is where the lifting configuration of the crane is entered into the system. The RCL setup is required before the crane can be operated.

Perform the following steps to setup the RCL:

Step 1: Configuring a Personnel Platform

Step 2: Configuring the Boom

Step 3: Configuring the Counterweight(s)

Step 4: Configuring the Outriggers

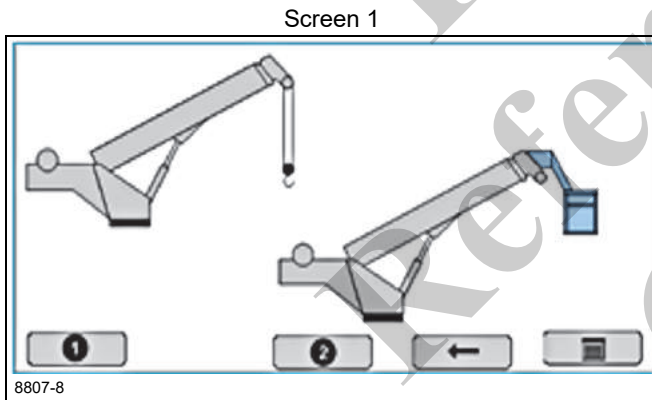
Step 5: Configuring Hoist and Reeving

Step 6: Confirming the Configuration


When the crane ignition switch is turned on, the RCL powers up and displays the National Crane logo screen for a few seconds followed by Screen 1 in the RCL setup sequence.

Select the RCL setup icon on the main menu to begin RCL setup (Figure 7-2). When RCL setup is complete, the Operating Mode screen appears. For more information, see "Operating Mode" on page 7-12.

Step 1: Configuring a Personnel Platform

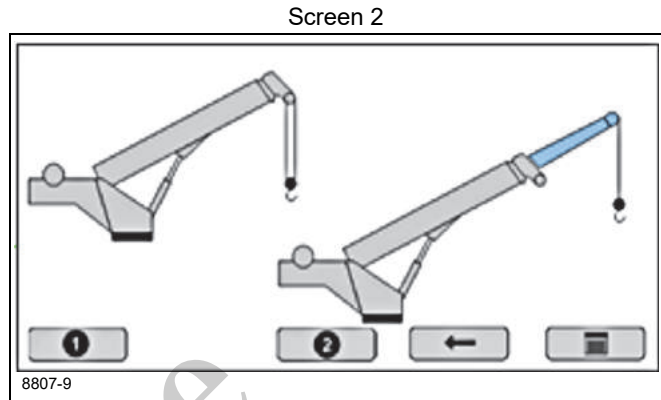


Is a personnel platform attached to the boom or the tip of the jib nose? Select 1 (no) or 2 (yes).

-  The Main Menu button here returns to the Main Menu.
- If a personnel platform is selected and the machine is shut down, the RCL restarts without having to complete the setup sequence. This is to enable personnel platform with radio remote operation.

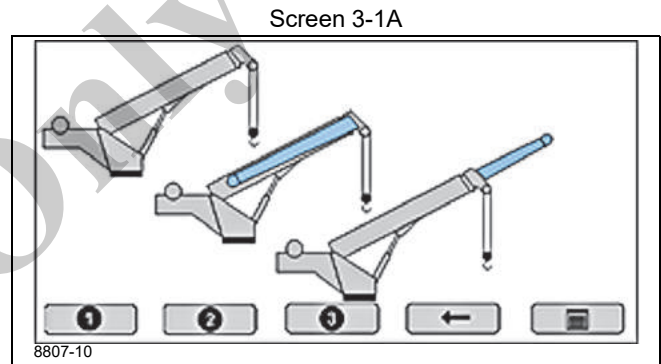
Step 2: Configuring the Boom

If the crane is not configured with a jib, the following set up screens will not appear. The system detects that no jib has been configured for use on the crane and bypasses these screens.



Is a jib attached to the boom nose? Select 1 or 2.

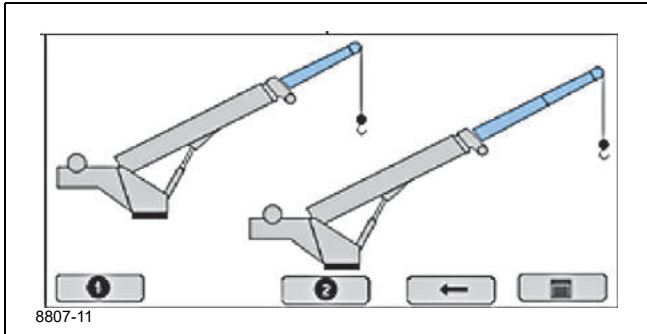
NOTE: Screens 3-3 and 4-2 **do not** apply to cranes equipped with a fixed or non-telescoping jib extension (such as a Lattice jib) and should not appear as a screen selection. The RCL control system bypasses these screens and moves to Screen 4-1.



Selected 1 on Screen 2. Now select 1, 2, or 3 on Screen 3-1A:

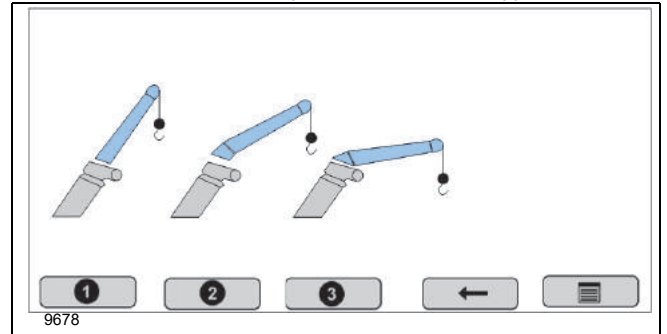
- 1 — No jib
- 2 — Jib stowed on the side of the boom
- 3 — Jib deployed but not reeved
- Screen 3-1A appears only if the crane is **not** equipped with a personnel platform.

Screen 3-2



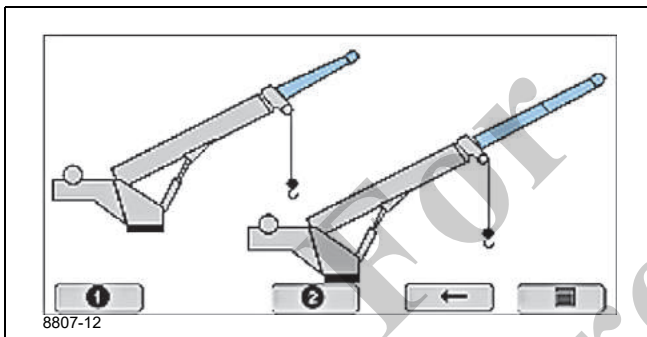
Selected 2 on Screen 2. Now select 1 or 2: is the jib retracted or extended?

Screen 4-1a (NBT50L Series Only)



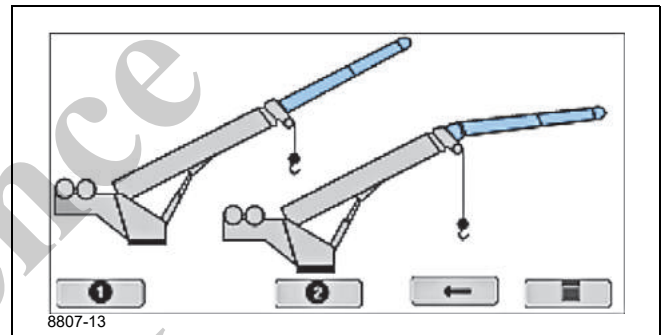
Selected 2 on Screen 3-2. Now select 1, 2, or 3: is the retracted jib straight (0°), midpoint offset (15°), or full offset (30°)?

Screen 3-3



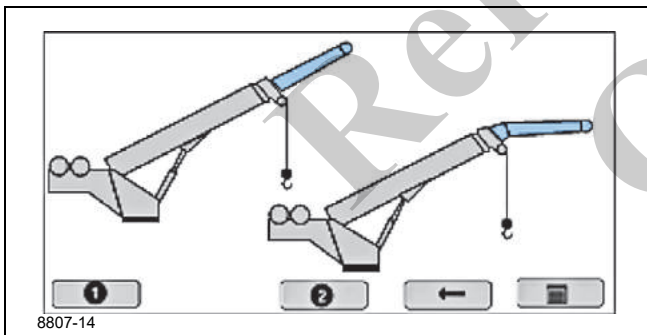
Selected 3 on Screen 3-1A. Now select 1 or 2: is the deployed jib retracted or extended?

Screen 4-2



Selected 2 on Screen 3-2. Select 1 or 2: is the extended jib straight (0°) or offset (30°)?

Screen 4-1

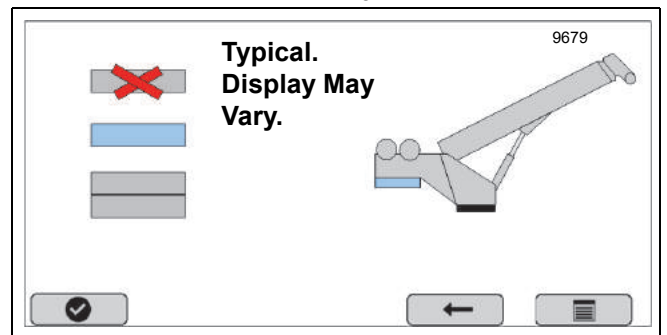


Selected 1 on Screen 3-2. Now select 1 or 2: is the retracted jib straight (0°) or offset (30°)?

Step 3: Configuring the Counterweight(s)

When the RCL system is configured at the factory, it is determined if it is configured with the appropriate counterweight configuration for the variant of crane. Screen 5-1 is adjusted to reflect the crane's counterweight configuration.

Screen 5-1



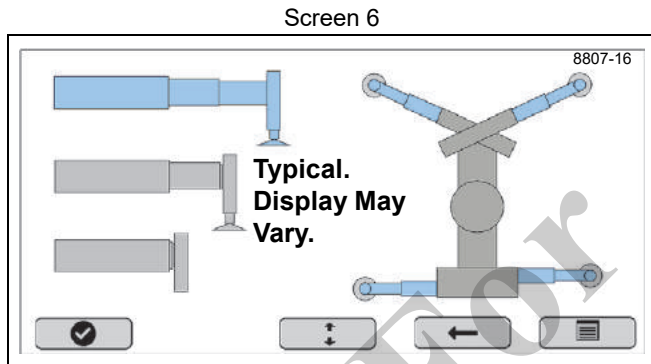
Use the arrow keys to highlight the configuration in blue, then select to confirm and move forward in the set-up procedure.

Step 4: Configuring the Outriggers

Use one of the following procedures to configure the outriggers:

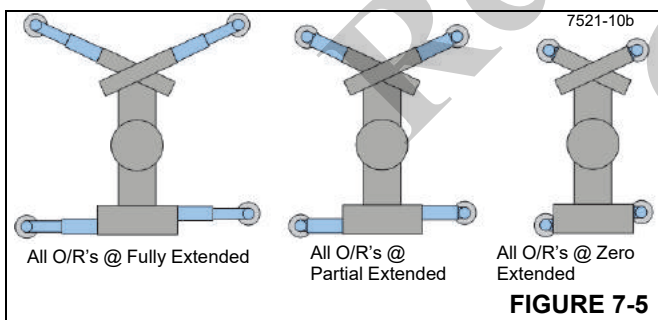
- Outrigger Configuration Without Jib or Personnel Platform
- Outrigger Configuration with a Personnel Platform
- Outrigger Configuration with a Jib

Outrigger Configuration Without Jib or Personnel Platform



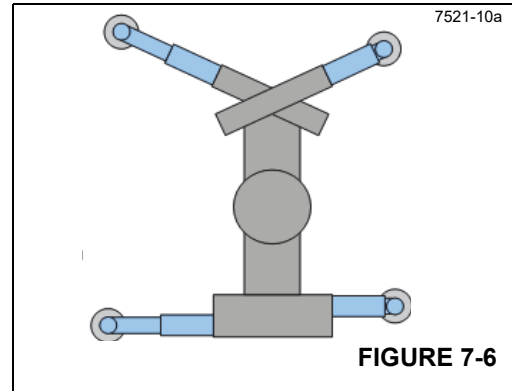
The current outrigger status is displayed by highlighting the current outrigger setting in blue, as shown in the left view of Screen 6. The non-current span setting is shown in gray.

The position of each outrigger is shown graphically on the right of the screen and will be either Fully Extended, 75% Extended (NTC50L and NTC55L only), 50% Extended, 0% Extended, or in between (Figure 7-5).

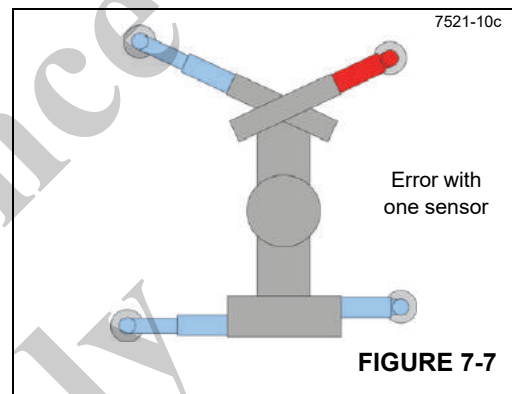


The shortest outrigger position determines the chart that is to be used. For example:

In Figure 7-6 one side of the outriggers is fully extended and the other side is at 50% extended. In the Figure 7-6 example, the configuration selected by the RCL and shaded in blue on the left of the display screen would be 50% extended. The user can override this pre-selection by using the up/down arrow keys and selecting OK when complete.



If any of the Outrigger Length Monitoring Sensors are out of range or not functioning properly, that beam will show at midspan position and will be colored in red (Figure 7-7).



To correct the sensor error, recalibrate the outrigger sensor(s), and if needed, replace the sensor(s). For more information about calibrating and replacing the outrigger sensor(s), see the *Service Manual*.

⚠ DANGER

Use extreme caution when operating the crane with the RCL system overridden. Use of the RCL system override to operate the crane in a non-permissible range can result in death or injury to personnel and/or damage to equipment and property.

The user can override the outrigger sensor error and visually inspect the deployed outrigger(s). Use the markings on the sides of the outrigger(s) as guides to validate the outrigger position.

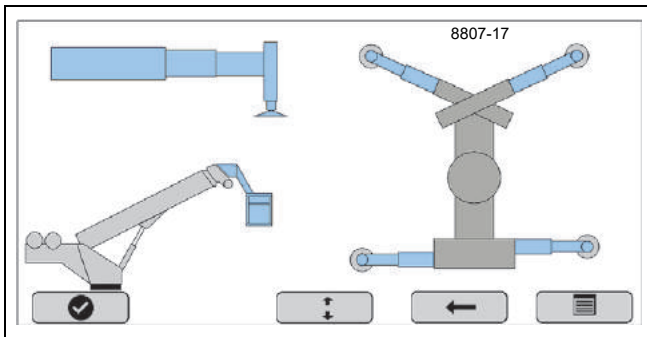
Outrigger Configuration with a Personnel Platform

When using the personnel platform, Fully Extended outriggers are required. Select OK after machine is in Fully Extended as displayed on Screen 6-1. When within Fully

Extended range, the left-hand O/R graphic changes from GRAY to BLUE.

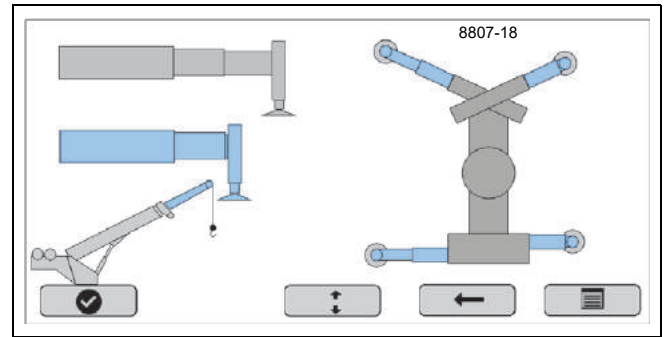
appropriate left-hand O/R graphic changes from GRAY to BLUE.

Screen 6-1



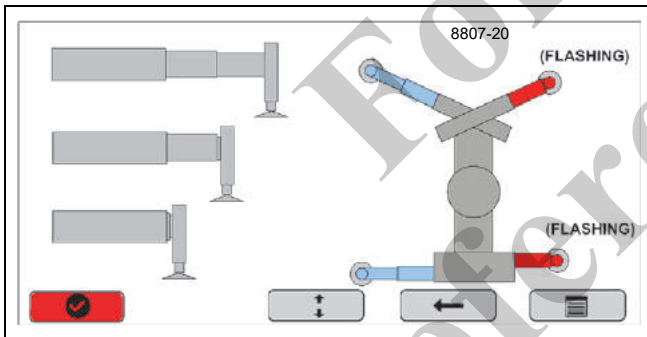
If the user attempts to select OK before Fully Extended condition is met, the OK button is colored RED when depressed and the user can override the setup using the arrow keys as displayed on Screen 6-2.

Screen 6-3



If the user attempts to select OK before Fully Extended, 75% (NTC models only), or 50% Extended condition is met, the OK button is colored RED when depressed and the user can override the setup using the arrow keys.

Screen 6-2

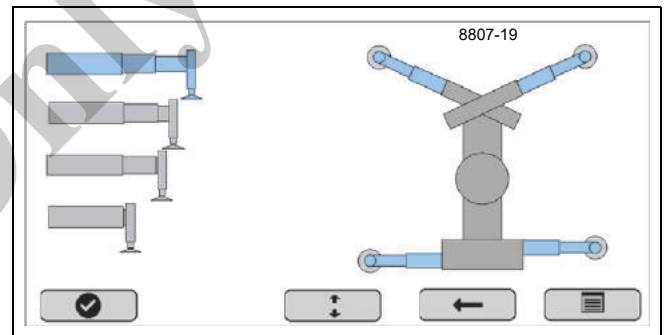


If the user selects a setup configuration different than the one selected by the RCL, the O/R override icon is displayed on screen 9 and on the RCL Operating Mode Screen shown on page 7-12.

If the user selects a setup configuration different than the one selected by the RCL, the O/R override icon is displayed on Confirmation Screen (screen 9 on page 7-12) and on the RCL Operating Screen shown on page 7-12.

If the 75% Extended outrigger position (NTC50L and NTC55L only) option is enabled and neither the jib nor personnel platform are selected, then the screen appears as shown on Screen 6-4.

Screen 6-4

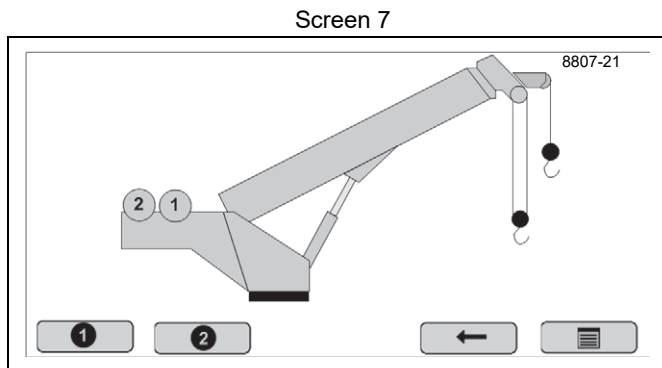


Select OK after machine is in outrigger setup configuration without jib or personnel platform with 75% extended (NTC50L and NTC55L only).

Outrigger Configuration with a Jib

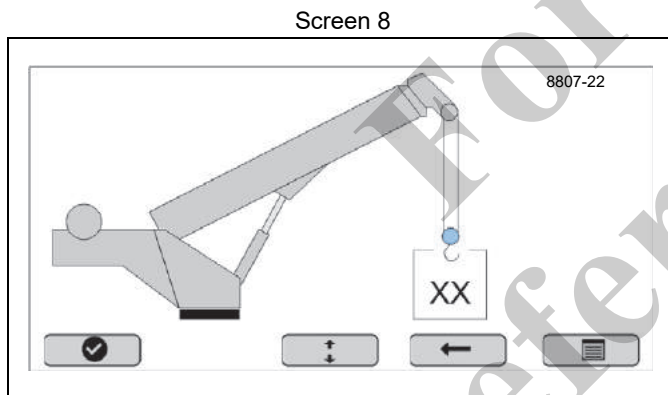
When using the jib, Fully Extended, 75% Extended (NTC50L and NTC55L only), or 50% Extended outriggers are required. Select OK after machine is in Fully Extended or 50% Extended. When within Fully Extended, 75% Extended (NTC50L and NTC55L only), or 50% Extended range, the

Step 5: Configuring Hoist and Reeving



Select 1 to show the Main Hoist enabled. Select 2 to show the auxiliary hoist enabled.

The hoist that is being used is displayed as in Screen 7 and on the RCL Operating Mode Screen in blue (page 7-12).



After hoist selection, use the up and down arrows to change reeving from 1 part line up to 10 parts line on Screen 8.

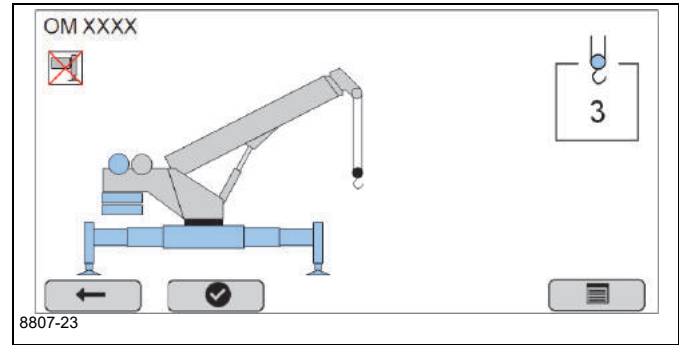
Step 6: Confirming the Configuration

After the RCL crane configuration setup is complete, confirmation Screen 9 is displayed. Check the configuration and select OK if the configuration is correct. This verifies the lift configuration of the crane.

If the confirmation Screen 9 is not correct, use the back arrow key to go back to Screen 8 and correct the configuration.

If the machine is shut down and restarted again within 2 hours, the operator can select OK at Screen 9. Selecting OK automatically returns the RCL to the configuration used at shutdown. Re-configuration of the RCL is not required.

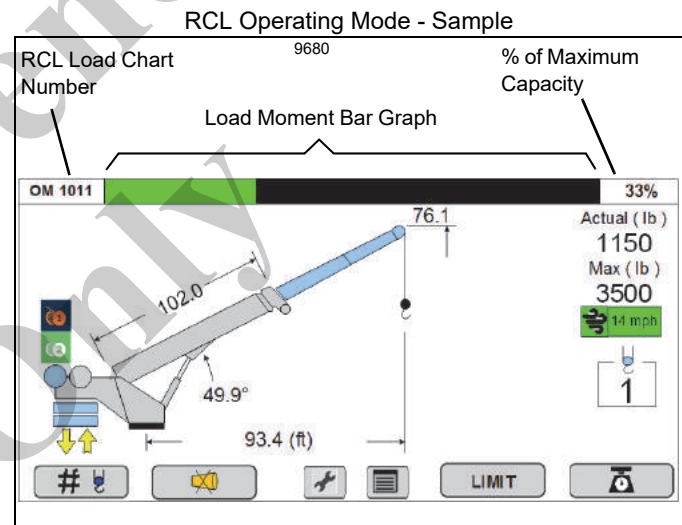
Screen 9



OPERATING MODE

After the RCL is setup is complete, the RCL Operating Mode screen is displayed.

The following *RCL Operating Mode - Sample* has been set up with an extended jib @ 0° offset and displays the following. Table 7-3 describes the keys, symbols, and alerts shown on the RCL Operating Mode screen.







- Boom Length (BL) = 102.0 ft
- Boom Angle (BA) = 49.9°
- Load Radius (LR) = 93.4 ft
- Boom Tip Height (TH) = 76.1 ft
- # Parts of Line (#) = 1
- Maximum Allowable Load (ML) = 3,500 lb
- Actual Load (AL) = 1,150 lb
- Wind Speed = 14 mph
- Main Hoist = Inactive
- Auxiliary Hoist = Active
- Counterweights = 2 near CWT removal area
- % of Maximum Capacity = 33%

Accessing Operating Mode Screen

Use this procedure to access the Operating Mode screen.

The Operating Status key  appears only after the RCL configuration and set-up is complete. The Operating Status icon configuration shows current approximate percentage of load capacity. Table 7-5 shows the different meanings of the Operating Status icon.

Table 7-5 Operating Status Icon Meanings

Status	Description
	Approximately less than or equal to 50% of capacity.
	Approximately greater than 51% and less than or equal to 75% of capacity.
	Approximately great than or equal to 76% of capacity.
	Indicates that the user is in an Override condition. For more information about override conditions.

The Operating Status icon appears only if a valid RCL configuration has been entered. For more information setting RCL configuration, see “RCL Setup” on page 7-8. The image on the button displays the real-time Rated Capacity Bar Graphics status.

To access the operating mode screen:

- Press the  function key.

Activating the TARE Function

The TARE function calculates the net weight of the load (Total Load – Hook Block). The TARE function must be activated before lifting.

To use the TARE function:

1. Rig the load to the hook block.
2. Before lifting the load, press the TARE function.
3. Lift the Load. The net load is shown in the actual number display.

The TARE button icon flashes blue in color when active.

Changing the boom angle or length automatically returns the actual load display back to the total weight (Load + Hook Block).

Overriding the RCL System



Use extreme caution when operating the crane with the RCL system overridden. Use of the RCL system override to operate the crane in a non-permissible range can result in death or injury to personnel and/or damage to equipment and property.

Two mechanical key switches in the crane cab can be used to override the RCL system. The key switch on the console temporarily overrides the RCL system so long as the key is turned. The key switch behind the operator’s seat overrides the RCL system for as long as the key is in the ON (Override) position. For more information, see “RCL Override Switches” on page 3-14.

OPERATIONAL LIMITS

The operator sets operational limits to restrict crane operation to a defined area. The operational limit icons are displayed in the warning cluster on the RCL Operating Mode screen. These icons flash and a buzzer sounds when the operator violates the limits.

NOTE: Crane functions are not disabled when the operational limit extents are reached.

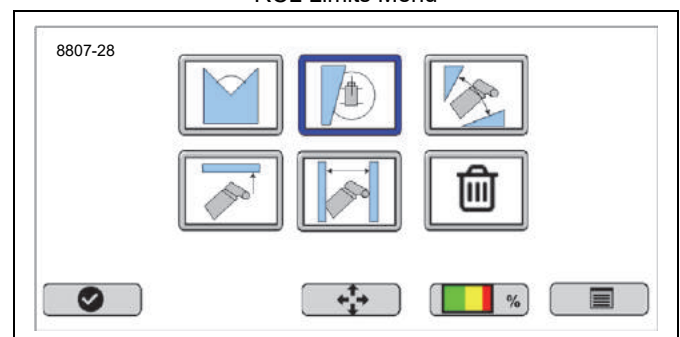
Accessing the Operational Limits Screen

To access operational limits:

- Select the LIMIT function key on the RCL Operating Mode screen.

The RCL Limits Menu screen appears.

RCL Limits Menu



Select the desired operational limit 1 through 6. Use the arrow key to scroll back and forth to select the correct operational limit.

Table 7-6 shows the selections on the Operational limits screen.

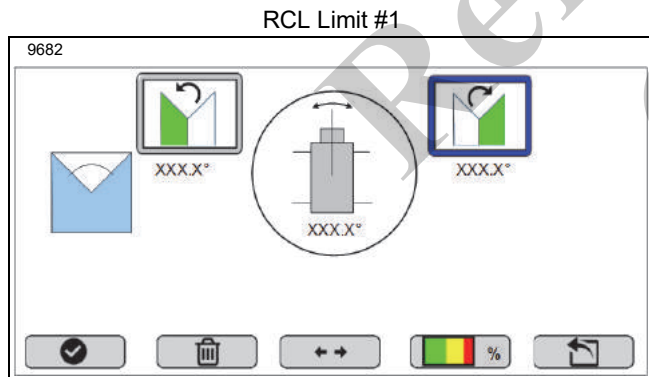
Setting the Slew Angle Limit

Table 7-6 Operational Limits Selections

Icon	Description
	Set a slew angle limit. For more information, see "Setting the Slew Angle Limit" on page 7-14.
	Set a WADS limit. For more information, see "Setting the WADS Limit" on page 7-14.
	Set a boom angle limit. For more information, see "Setting the Boom Angle Limit" on page 7-15.
	Set a tip height limit. For more information, see "Setting the Tip Height Limit" on page 7-15.
	Set a radius limit. For more information, see "Setting Radius Limit" on page 7-15.
	Delete all limits. For more information, see "Deleting All Limits" on page 7-16.

Use the following procedure to set the slew angle limit. The RCL #1 screen is updated in real time. The current slew angle is shown in the top right corner (xxx.x°) of the Limit #1 screen. The left and right slew angle limits appear below the current slew angle.

Use the function key with a for counterclockwise settings and the function key with a for clockwise slew settings.

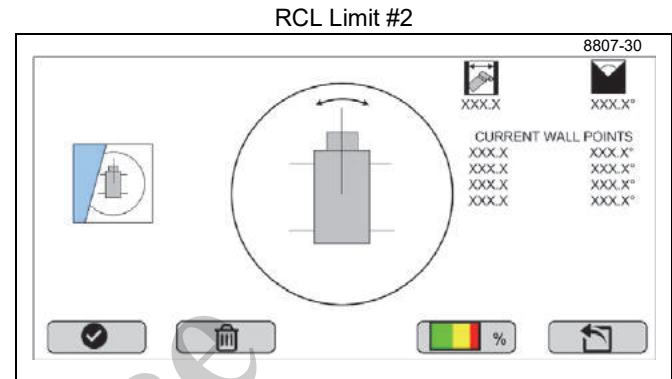


1. Rotate the crane superstructure to the desired position (the number appears on the display screen).
2. Select the SET function key to store the current slew angle.
 - Select DEL function key to remove the current setting.
3. ESC to return to previous screen when finished.

Setting the WADS Limit

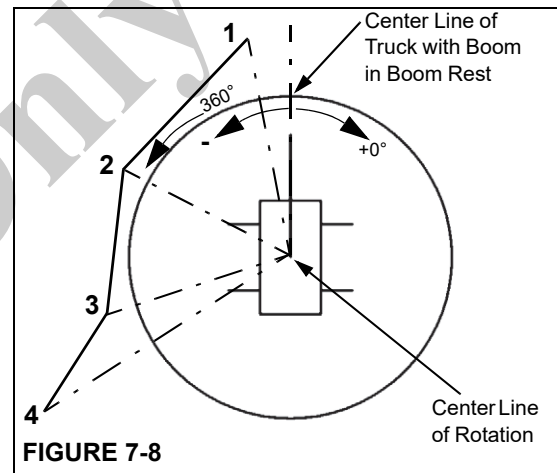
Use the following procedure to set the Work Area Definition Set (WADS). The WADS limits allow the operator to create virtual "walls" of operation.

NOTE: The crane functions are not disabled when operational extents (virtual walls) is reached.






There can be up to four set points which form 3 virtual walls. The points are taken from the rope fall length and highest point of the boom nose.

There needs to be at least two points for a virtual wall. Points are stored as distance in feet (RADIUS) from the center of rotation and angle (SLEW ANGLE) from the center line of truck with the boom in the boom rest, see Figure 7-8.



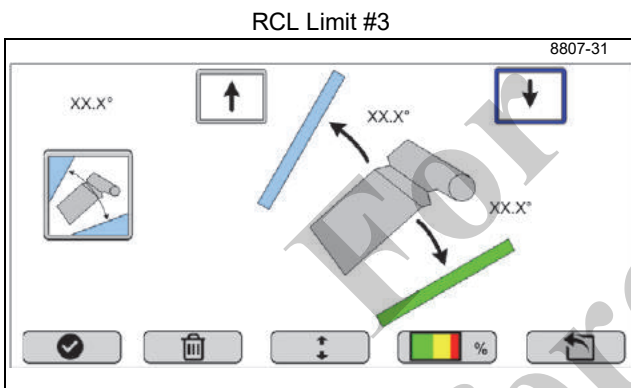
1. Rotate the crane superstructure to the desired position (the radius and slew angle appears on the display screen).
2. Select the SET function key to set the current boom nose position.
3. Complete the following as needed to set other virtual walls:




- Select DEL function key  to remove the current settings.
- Select OK  to store each position after input.
- ESC  to return to previous screen with no inputs.

Setting the Boom Angle Limit

Use the following procedure to set the boom angle limit. The minimum (MIN), maximum (MAX), or MIN and MAX boom angle limits can be set. When a limit is set, the limit bar turns green on the screen.

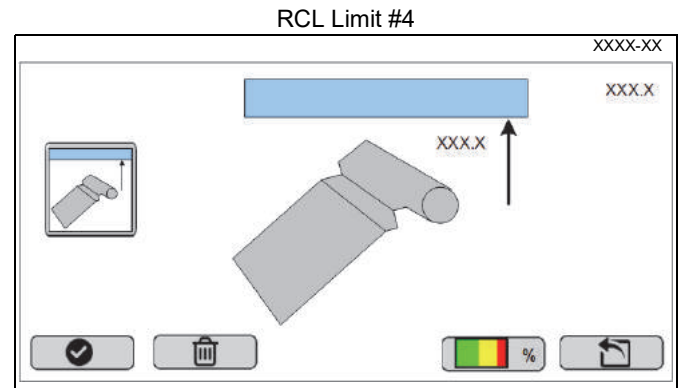
The current boom angle is shown in the upper right hand corner.






1. Move the crane boom to the desired boom angle (the angle number appears on the display screen).
2. Select SET  to set the MAX boom angle.
3. Do one of the following:
 - Select SET, function key (3) to set the MIN boom angle.
 - Selecting either DEL function key  removes the current boom angle setting.
- ESC  to return to previous screen with no inputs.

Setting the Tip Height Limit

Use the following procedure to set the limit for the maximum boom tip height. The current boom tip height is always shown in the upper right hand corner.

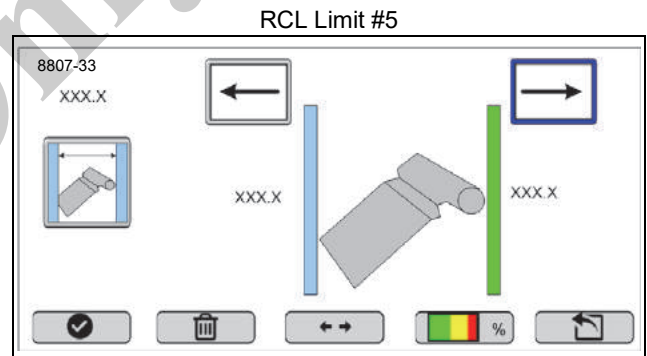





1. Move the crane boom to the desired boom tip height point (it appears on the display screen).
2. Select one of the following:
 - Select SET  to store the current boom tip position as the MAX.
 - Select DEL  to delete the established limit.
 - ESC  to return to previous screen with no inputs.

Setting Radius Limit

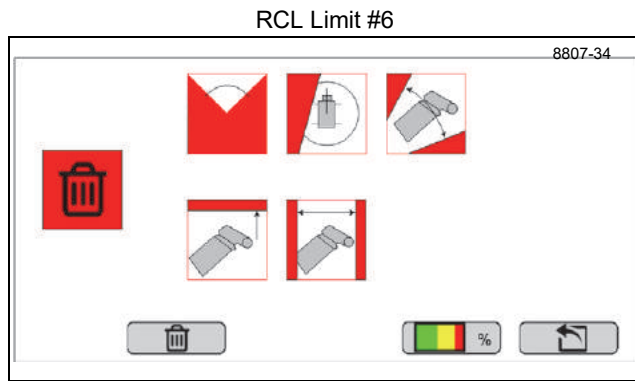
Use the following procedure to set the limit for the boom radius. This screen can set either the maximum (MAX) radius, the Minimum (MIN) boom radius, or both the MIN and MAX radius.

The current radius is shown in the upper right hand corner.



1. Move the crane boom to the desired boom radius (it appears on the display screen).
2. Do one of the following
 - Select SET  to set the MAX boom radius.
 - Select SET, function key (3) to set the MIN boom radius.
 - Selecting either DEL function key  removes that radius limit setting.
 - ESC  to return to previous screen with no inputs.

Deleting All Limits



The RCL Limit #6 screen allows the operator to delete all limit values that exist.

- Select to delete all values.
- ESC goes back to the Main Limits menu screen without deleting any limit values.

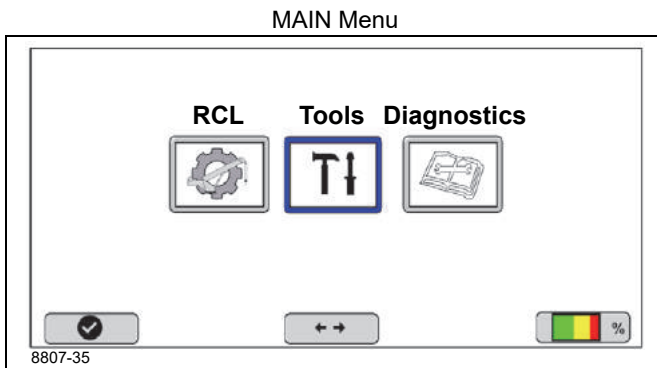
TOOLS

The Tools menu is where the following tasks can be performed:

- Setting units of measure
- Configuring Joystick Output
- Calibrating RCL sensors
- Configuring the hydraulic filter reminder
- Setting Screen Brightness

Accessing the Tools Menu

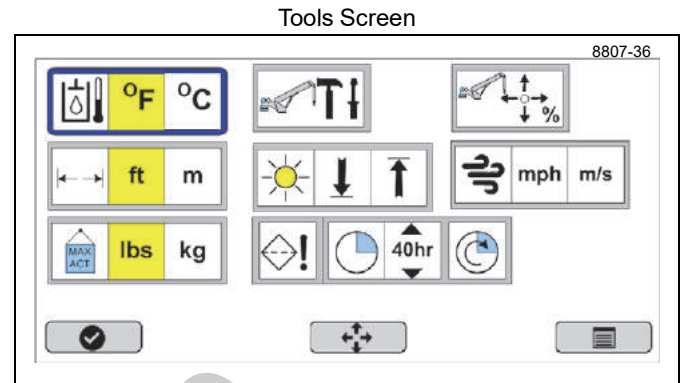
Access the Tools menu from the main RCL menu. Use the arrow keys to scroll and select items in the Tools menu. Select OK after making the selection.



To access the Tools Menu:

- Use the directional arrows to highlight the Tools icon. Press the OK key.

The Tools Menu appears.



Setting Units of Measure

The unit of measure can be changed for the measurements shown in Table 7-7. Yellow indicates the currently set value.

Table 7-7 Units of Measure

	Temperature — Select either °F (Fahrenheit) or °C (Celsius).
	Length — Select either ft (feet) or m (meter).
	Weight — Select either lbs (pounds) or kg (kilograms).
	Wind Speed (If equipped) — Select either miles per hour (mph) or meters per second (m/s).

To change the unit of measure:

1. Access the Tools menu.
2. Use the arrow key to highlight the measurement.
3. Use the right or left arrows to highlight the unit of measure you want to use for the measurement.
4. Press the Select function key.

Setting up the Hydraulic Filter Reminder

This display allows the operator to setup a reminder to check/replace the hydraulic return and suction filter on the crane. The operator can select one of three different intervals. When the timer expires, an indicator is turned on for the operator to know it is time to change the filter. To reset the timer, select the far right icon. Table 7-8 shows available options.

Table 7-8 Hydraulic Filter Reminder Icons

Icon	Description
	Configure —Highlight and press OK to change the interval of the hydraulic filter reminder. The icon is shaded YELLOW when enabled.
	Set Interval —Highlight and select the interval using the directional control keys. The interval can be set for 40, 250, or 500 hours.
	Reset —Highlight and press OK to reset the reminder. Reset restarts the timer at the configured interval.

Setting RCL Screen Brightness

The brightness of the RCL screen can be changed. Adjust the screen to one of a range of 15 settings.

- In the Tools menu, select the screen brightness icon.
- Increase or decrease the brightness as necessary using the directional arrow key.

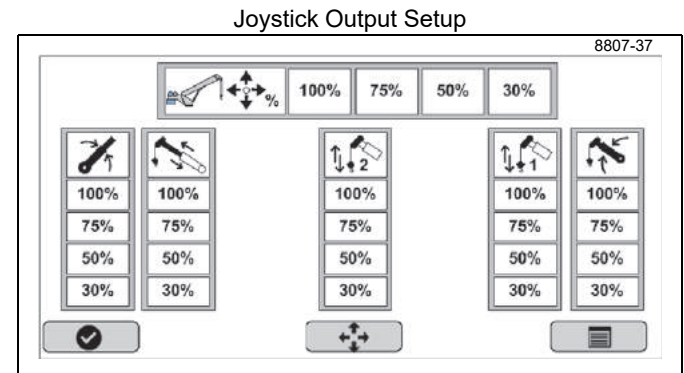
About Adjusting Joystick Output

The crane is equipped with electronic joysticks which allow for more customization from the operator. The maximum speed of all crane functions can be decreased from 100% (default value) to either 75%, 50%, or 30% using this feature. If desired, each crane function can be set discretely to a value less than the default value of 100%. For example, the operator can set swing to be 50% and all other outputs to 75% if desired. When these settings are modified from all functions at the default 100% setting, this setup icon is shown on the top left corner of the operating mode screen while the crane is being operated as a visual feedback to the current or future operators that a joystick setting is set. These values change in real-time and are saved at machine shutdown. It is important to note that when a joystick setting is set to less than 100%, full use of the crane joystick is still allowed, but the maximum function speed is reduced according to the speed reduction.

Select function key 2 Tools on the MAIN Menu screen and the Tools menu appears.

Accessing the Joystick Output Setup Screen

- Select the Joystick Output Setup icon to display the Joystick Output Setup screen.



About the Joystick Output Setup Screen

The Joystick Output Setup screen allows the operator to select what percentage of maximum hydraulic valve spool shift to use when operating the crane in “Crane Control.” This function does NOT work in “Radio Remote Control”.

- The top horizontal bar on the Joystick Output Setup screen allows the operator to select all the crane functions be set to either 100%, 75%, 50%, or 30%.



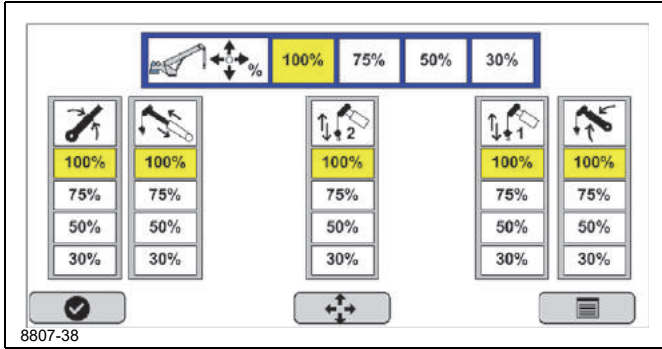
- The five vertical bars on the screen allow the operator to select a range of either 30%, 50%, 75%, or 100% for each function. Each function is identified by the icon at the top of the vertical bar as noted in the following table.

Table 7-9 Joystick Output Icons

	Swing Control
	Boom Telescoping
	Auxiliary Hoist
	Main Hoist
	Boom Lift

- Yellow indicates the current setting.
- Default value for the Joystick Output screen is all values @ 100%, as shown in Joystick Output #2 screen.

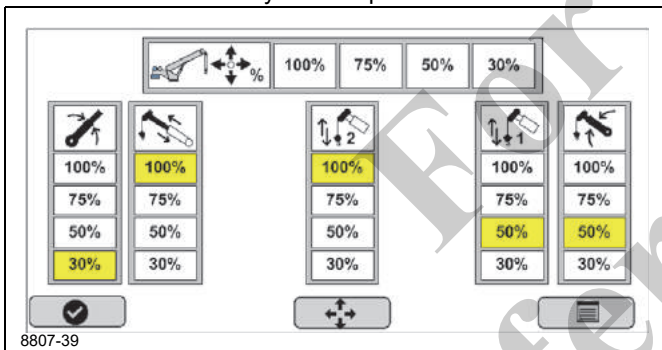
Joystick Output #2



- The operator can also set the desired output for each function as shown in Joystick Output #3 screen.

Using the arrow keys select the new percentage using the vertical bar. The new value turns yellow indicating it is the current value, Joystick Output #3 screen.

Joystick Output #3



- When a Joystick value is not set at 100% (default standard), the RCL Operating Mode screen (page 7-4) identifies the non-standard setting in the upper left hand corner next to the general error icon. For more information about the different icons, see Table 7-3.
- Values are saved when the machine is shutdown.

SYSTEM CONFIGURATION

Use the following procedure to access the System Configuration Menu. The System Configuration menu is where the functions shown in Table 7-10 can be accessed.

Table 7-10 System Configuration Menu Icons

Icon	Description
	Sensor Calibration Menu — Select this icon to calibrate crane sensors. This icon appears red if sensors need to be calibrated. For more information, see the <i>Service Manual</i> .
	Enable Chart Loading — Select this icon to upload a new load chart. For more information, see the <i>Service Manual</i> .

Table 7-10 System Configuration Menu Icons

Icon	Description
	Software Update — Select this icon to load software updates. For more information, see the <i>Service Manual</i> .
	Crane Function Configuration — For more information, see the <i>Service Manual</i> .
	Truck/Engine Configuration — For more information, see the <i>Service Manual</i> .
	Component Addressing — Select this icon to update or add a CAN bus address to a component. This icon appears red when components need to be addressed. For more information, see the <i>Service Manual</i> .
	Real-Time Clock Configuration — Select this icon to update the RCL system time and date information. For more information, see “Setting System Date and Time” on page 7-19.

Accessing the System Configuration Menu

Use the following procedure to access the System Configuration menu. The password 12331 is required to continue to the System Configuration Menu.

- In the main menu, select the Tools icon.
The Tools menu appears.
- In the Tools menu, select the System Configuration icon
- Enter the password 12331 to continue to the System Configuration menu. For more information, see “Entering the System Configuration Password” on page 7-18.

Entering the System Configuration Password

A 5-digit password is required to access the system configuration screen. After three failed attempts, there is a three second timeout before the user can re-enter the password. After all numbers are entered, the Select button turns green.

The up and down indicator in the time and password boxes correspond to button (4) “OK” to modify selection.

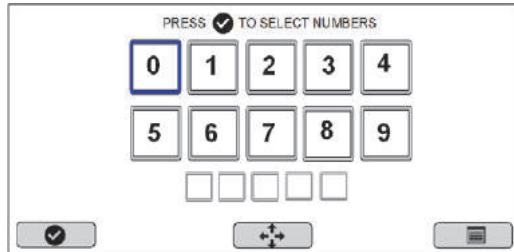
Use the Delete functional key to remove all entries.

The System Configuration screen is where you calibrate the sensors, upload the RCL software, and load charts.

To enter the calibration password:

1. Access the Sensor Calibration Menu.

The Password screen appears.



2. Enter the following. Use the directional arrow key, highlight the number, then press to populate the field.
1, 2, 3, 3, 1
3. Select the sensor you want to calibrate.
4. After all numbers are entered, press the green Select function key to submit the password.

Setting System Date and Time

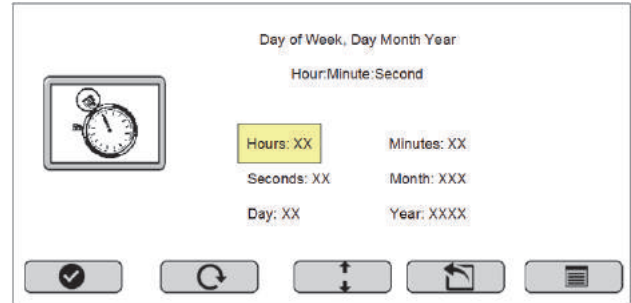
Use the following procedure to set the RCL system Date and Time. Table 7-11 shows the functional keys available in the Time Set screen.

Table 7-11 Time Set Functional Keys

Icon	Description
	Use this button to set changes to a field.
	Use this button to cycle (tab) through the fields that can be changed.
	Use this button to increase and decrease the value in the selected field.
	Use this button to return to the System Configuration screen without saving changes.
	Use this button to return to the main menu.

1. In the System Configuration menu, select the Time Set icon .

The Time Set screen appears.



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2. Do the following to update the field(s):
 - Use the cycle button as needed to tab through the fields available to update.
 - Use the Increment/decrement button as needed to increase or decrease the value in the highlighted field.
3. Press the Select button to save changes.

CALIBRATING RCL SENSORS


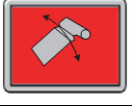




The RCL sensors are located throughout the crane and are used to monitor the lifting parameters set by the crane operator.


When a sensor requires calibration, its icon appears with a RED background in the RCL. Table 7-12 shows the Sensor Calibration warning icons. The sensors are calibrated at the factory before the crane is delivered, but need to be calibrated in the following circumstances:

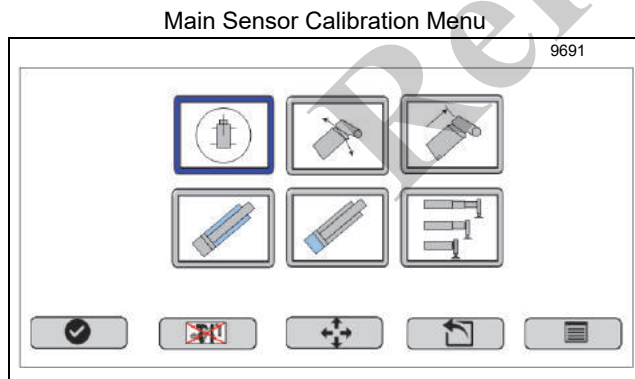
- The sensor readings are inaccurate (individual sensor only must be calibrated)
- The sensor or component being measured is replaced, adjusted, removed, or reinstalled (individual sensor only must be calibrated)
- The software has been updated (all sensors must be calibrated)
- The RCL display is replaced (all sensors must be calibrated)

For more information about RCL calibration and related maintenance procedures, see the *Service Manual*.


Table 7-12 Sensor Calibration Warnings

Icon	Description
	Slew Angle — Indicates that the slew sensor needs to be calibrated.
	Boom Angle — Indicates that the boom angle sensor needs to be calibrated.
	Boom Length — Indicates that the boom length sensor needs to be calibrated.
	Lift Cylinder Rod Pressure Transducer — Indicates that the rod side transducer located on the lift cylinder needs to be calibrated.
	Lift Cylinder Base Pressure Transducer — Indicates that the base side transducer located on the lift cylinder needs to be calibrated.
	Outrigger Sensor — Indicates that the sensors on the outriggers needs to be calibrated.

The calibration reset button  resets all calibrations while in the Calibration screen.



Use the right arrow key to move to the function keys.

Select ESC button  to return to the System Configuration menu screen without deleting any limit values.



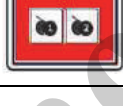
A password is required to calibrate a sensor. For more information, see “Entering the System Configuration Password” on page 7-18.

COMPONENT ADDRESSING

Table 7-13 shows the component addressing warning icons. These icons may appear after a component is replaced.

For more information about component addressing, see the *Service Manual*.

Table 7-13 Component Addressing Warnings

Icon	Description
	Outrigger Control Panel(s)—Indicates that the outrigger control panel(s) need a CAN bus address.
	Counterweight Control Panel(s)—Indicates that the counterweight control panel(s) need a CAN bus address.
	Hoist Module(s)—Indicates that the hoist module(s) need a CAN bus address.

DIAGNOSTICS

The Diagnostics Menu screen contains crane and truck operating information and warnings, an hour meter, and fault code displays.

About the Diagnostics Screen

Machine information/warnings display in upper left hand corner of the Diagnostics Menu screen.

Table 7-14 shows the navigation buttons on the bottom of the Diagnostics screen. Use the function key to use the appropriate function key to navigate to the next screen.

Table 7-14 Diagnostics Navigation Keys





Icon	Key	Description
	Button #1	Navigates to Diagnostic Screen 2 (Fault Codes) when pressed.
	Button #2	Navigates to real-time Input/Output (I/O) screen when pressed.
	Button #4	Appears only when a valid crane configuration has been entered and navigates to RCL Operating Mode Screen.
	Button #5	Navigates to Main Screen when pressed.

Table 7-15 describes the icons and data that populate the Diagnostics screen.

Table 7-15 Diagnostics Screen Icons















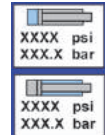

	Truck Engine RPM — Shows the current engine RPM.
	Truck Diesel Fuel Level — The truck diesel fuel level is displayed as a percentage of maximum fuel level. If the truck diesel fuel level drops below 20% of maximum capacity, the general warning light is shown on the operating mode screen and the truck diesel fuel level icon is highlighted YELLOW on the diagnostics screen. GRAY if not supported.
	Hydraulic Oil Temp — If the hydraulic oil temperature rises above 180°F, the general warning light is shown on the operating mode screen and this icon is highlighted RED. Fahrenheit is default value.
	Crane Hour Meter — Real-time clock is on anytime the crane is operating. The time is saved when crane is shutdown.
	Battery Voltage — If the truck battery voltage drops below 10.5 Volts, the general warning light is shown on the operating mode screen and the truck battery voltage icon is highlighted RED on the diagnostics screen.
	Engine Water Temperature — If the engine water temperature rises above 220°F the general warning light is shown on the operating mode screen and this icon is highlighted RED. Fahrenheit is default value.
	Engine Stop Lamp — If an engine error is detected the icon is highlighted RED.
	Engine Warning Lamp — If an engine warning is detected the icon is highlighted YELLOW.
	Truck Regeneration Needed — When the truck is in need of regeneration (first stage and all subsequent stages), the general warning light is shown on the operating mode screen and the truck diesel particulate filter icon is highlighted YELLOW on the diagnostics screen. Gray if not supported.

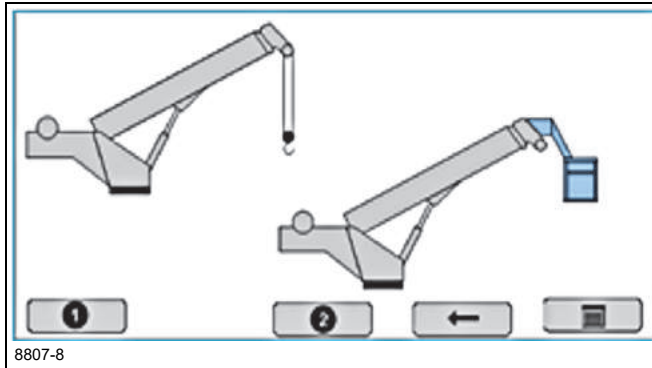
Table 7-15 Diagnostics Screen Icons (Continued)

	Module Fault — Turns RED when any CANbus is missing, including sensors and modules.
	Engine Oil Pressure Warning — If the truck engine oil pressure drops below 5 psi, the general warning light is shown on the operating mode screen and the truck engine oil pressure icon is highlighted RED on the diagnostics screen.
	Engine Oil Temperature — If the truck engine oil temperature rises above 250°F, the general warning light is shown on the operating mode screen and the truck engine oil temperature icon is highlighted RED on the diagnostics screen. Temperature is displayed in degrees Fahrenheit (default value).
	Hydraulic Filter Reminder Warning — If the hydraulic filter reminder limit has been reached, the general warning light is shown on the operating mode screen and the hydraulic filter reminder icon is highlighted RED on the diagnostics screen. The hydraulic filter time reminder can be configured. For more information, see “Setting up the Hydraulic Filter Reminder” on page 7-16.
	Suction Shut-off Valve is Closed — Turns RED when valve closes Crane cannot function = ESTOP
	Lift Cylinder Pressure Sensor — Displays the real time pressures in PSI and bar for the base and the rod side pressures.
	Diesel Exhaust Fluid (DEF) Level — Displays the DEF level. YELLOW if a Level 1 warning is received. RED if a Level 2 or higher warning is received. If a warning appears, consult the truck manufacturer’s manual or your National Crane dealer. Gray when no data is broadcast.

Accessing the Diagnostics Menu

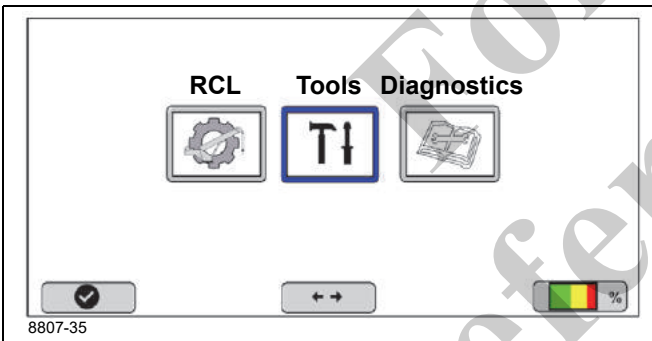
To get to the Diagnostics Menu screen, turn on the crane ignition switch and use the following screens.

Screen 1



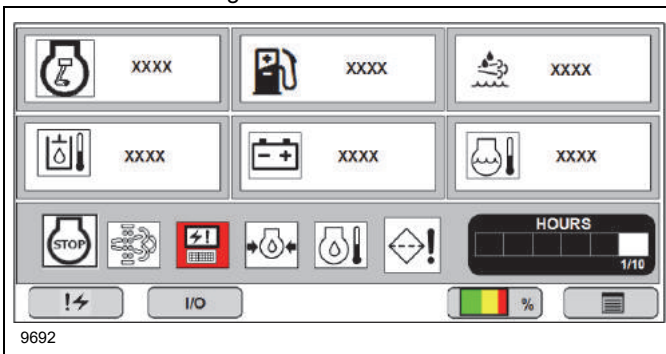
1. Select function key 5: the Main Menu function key takes you to the Main Menu.

MAIN Menu

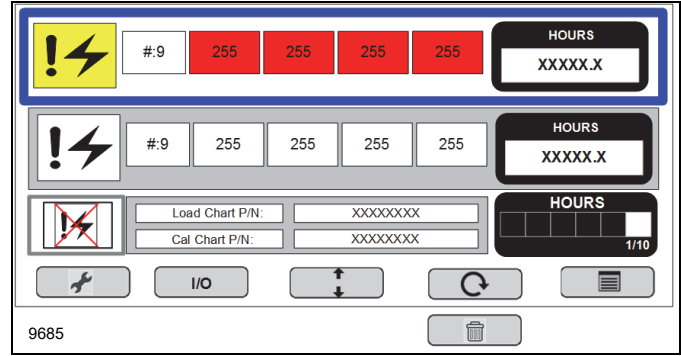


2. Select function key, Diagnostics.
The Diagnostics menu appears.

Diagnostic Menu Screen #1



Diagnostic Menu Screen #2

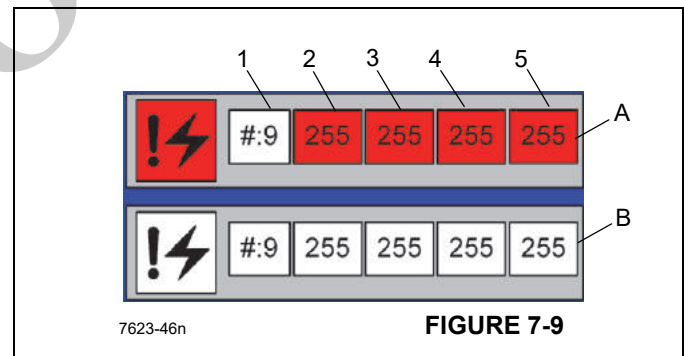


About Faults and Real-Time I/O Diagnostics

Figure 7-9 shows active and logged faults. The crane control system displays up to 20 of the most recent logged faults or errors in the crane and RCL control system(s). The circular arrows can be used to scroll through the active faults. This series of numbers corresponds to a specific fault for a specific module, connector, and pin. To clear the logged fault codes, the button with the fault code icon and red "X" can be pressed.

Definitions of fault codes are available on the Manitowoc Diagnostics Code Mobile Application. Enter the fault code in the application to retrieve the definition. For more information, see "About the Manitowoc Diagnostic Code Mobile Application" on page 7-23.

The real-time I/O Diagnostics screens feature detailed information about the status of crane components. For more information, see "Viewing Real-Time I/O Diagnostics Screens" on page 7-23.









The following describes the fault code screen (Figure 7-9):

- Active Fault Box (Red, A, Figure 7-9) — The crane control system displays up to 20 active faults or errors in the crane and RCL control system(s). Fault numbers show only when the fault occurs and clears when fault is corrected. The three digit numbers correspond to a specific fault for a specific module, connector, and pin. The following data make up the fault code:

- 1 — # Block — Indicates the number of the active fault already in the control system, use the arrow keys to scroll. Numbers are 1 through 20 with maximum of 20 faults.
- 2 — Device Number
- 3 — Group Number
- 4 — Index
- 5 — Error Number
- Logged Fault Box (B, Figure 7-9) — Logged faults are not currently active. Use the up/down arrows to scroll through the codes.

Table 7-16 shows the navigation icons on the active alerts screen.


Table 7-16 Fault Screen Navigation Buttons

Icon	Description
	Press the UP/Down button to highlight the Logged Fault Code Box.
	Press the circular arrow button (#3) to scroll through the faults for either the “Active” or “Logged” faults.
	Button #4 changes to “delete” when the clear log icon is selected.
	Button #2 navigates to real-time IO screen when pressed.
	Press button (#5) to navigate to the Main Menu.
	Press button (#1) to navigate to the Diagnostic Screen #1.

Viewing the Fault Codes List

Access the list of fault codes (diagnostics screen #2) from the Diagnostics menu. Use the directional button to scroll through the list of faults.

To access the fault codes menu:


1. Press the  function key.
2. Use the directional key as needed to scroll through the fault codes.

Viewing Real-Time I/O Diagnostics Screens

Use the following procedure to view the real-time Input/Output (I/O) diagnostics screens. Use the directional button to scroll through the following I/O status screens:

- Module Status
- CAN Status
- ESTOP Status
- RCL Status
- RCL Master Inputs
- RCL Master Outputs
- RCL Display Inputs
- RCL Display Outputs
- Remotes Module
- Throttle Module Outputs

To view real-time I/O diagnostics:

1. Navigate to the Diagnostics Menu. See “Accessing the Diagnostics Menu” on page 7-22.
2. Press the I/O  function key.
The Real-time Diagnostics screen appears.
3. Use the directional button to scroll through the real-time I/O screens.

About the Manitowoc Diagnostic Code Mobile Application

The Manitowoc Diagnostic Code Mobile Application is a free mobile application that enables the user to enter and retrieve information about specific crane fault codes on a mobile device. The application is available from the Google and Apple stores and compatible with most Android and Apple mobile smart devices.

To look up a fault code with the Manitowoc Diagnostic Code mobile application:

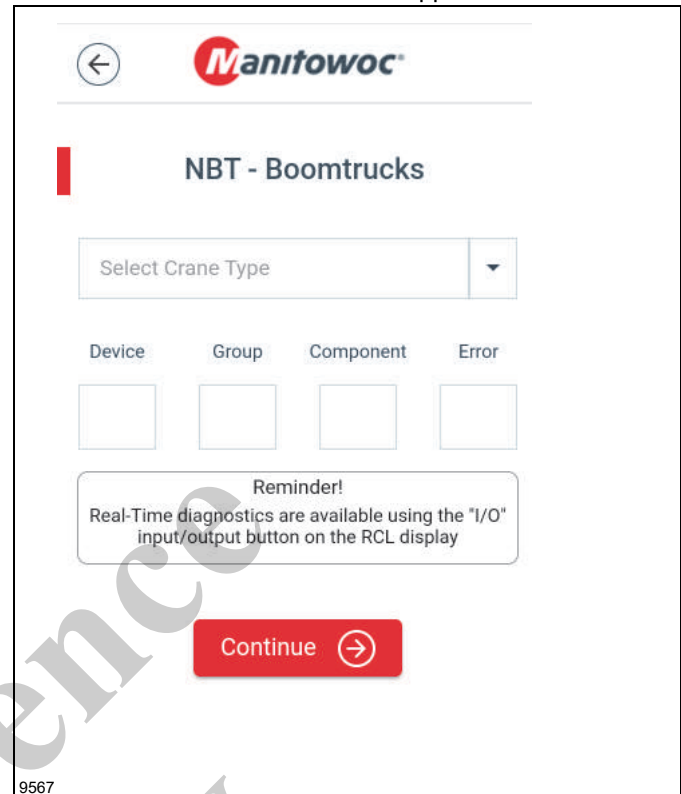
1. Find the fault code you want to research in the RCL diagnostics screen. For more information, see “About Faults and Real-Time I/O Diagnostics” on page 7-22.
2. Open the Manitowoc Diagnostics Code Application on your smart device.

The Diagnostic Code Application splash screen appears.



3. Click NBT.

The NBT - Boomtrucks screen appears.

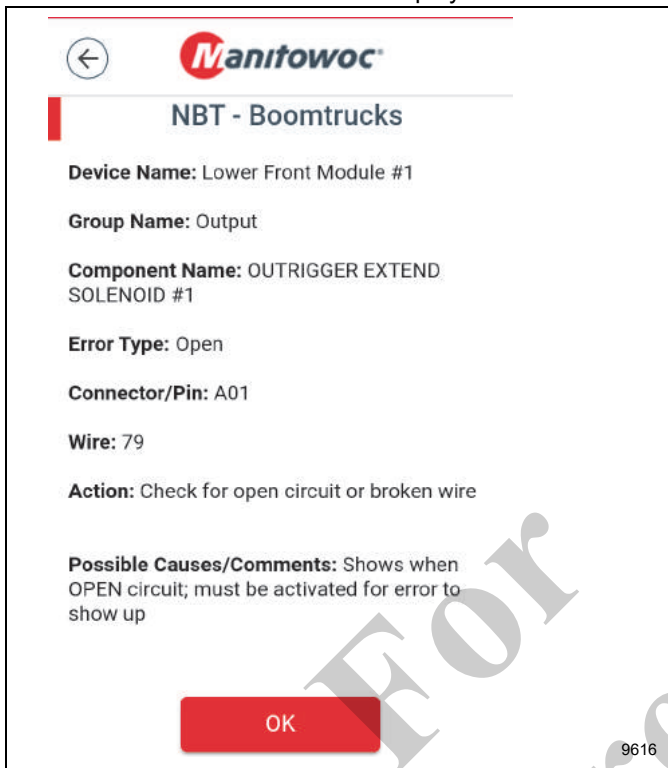


4. Complete the following using information from the error code displayed on the RCL:

- Select Crane Type—Select the NBT crane type from the dropdown list.
- Device—Enter the device number from the fault code.
- Group—Enter the group information from the fault code.
- Component—Enter the component information from the fault code.
- Error—Enter the error number information from the fault code.

- 5. Click Continue.

The Fault code information is displayed.



- 6. Click OK to return to the main screen.

For Reference Only

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Only*

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