

**MLC300** 

**VPC-MAX** 

## Liftcrane Mast Handling Capacities

Mast No. M10:503 or Mast No. M11:503 Operating Limits for Crane Assembly 360 Degree Rating

**HANDLING CAPACITIES:** Weight of rigging tackle beneath equalizer sheaves is considered part of load. Equalizer and hoist line weight has been included in capacity determination. Where no capacity is shown, operation is not intended nor approved.

**OPERATING CONDITIONS:** Machine to operate on firm, level and uniformly supporting surface. Refer to Mast Rigging **No. 81025690** or **No. 84045340** and Counterweight Arrangement **No. 9345-A.** Crane operator judgment must be used to allow for dynamic load effects of swinging, hoisting or lowering, travel, wind conditions, as well as adverse operating conditions and physical machine depreciation. <u>Refer to the Operator Manual for operating guidelines.</u>

**MACHINE EQUIPMENT:** Machine equipped with VPC-MAX, 31 ft 10 in. crawlers, 48 in. or 60 in. treads, 30 ft live mast, 98.4 ft mast, 24 part boom hoist reeving, mast support straps, and either 297,800 lb SERIES 1 VPC (Variable Position Counterweight), 386,000 lb SERIES 2 VPC, or 474,100 lb SERIES 3 VPC.

**OPERATING RADIUS:** Operating radius is horizontal distance from axis of rotation to center of vertical hoist line or equalizer. Mast angle in degrees is angle between horizontal and centerline of mast butt and inserts, and is an indication of operating radius. In all cases, operating radius shall govern capacity.

**WARNING:** Do not exceed mast angle of 67.8 degrees without attaching boom to machine and connecting equalizer to boom straps. *Crane could tip.* 

	98.4 ft Mast			
Operating Rac	dius Mast A	ngle	Handling Capacity	
Feet	Degre	es	Pounds	
40	67.8	3	70,000	
45	64.0	5	70,000	
50	61.4	4	70,000	
55	58.	C	70,000	
60	54.	5	70,000	
65	50.8	3	70,000	
70	47.0	C	70,000	
75	42.8	3	70,000	
80	38.4	1	70,000	
85	33.4	1	70,000	
90	27.	7	70,000	
95	20.	6	70,000	