



Liftcrane Boom Capacities

34 000 kg Crane Counterweight
Crawler Crane on a Barge
0 Degree through 3 Degree Crane List
Extended Position Crawlers
360 Degree Rating

12000 SERIES 2

LIFTING CAPACITIES:

- Lifting capacities are for a crawler crane when operating on a barge. Machine to operate on a firm uniformly supporting surface with machine list not to exceed degrees noted. The user must limit rated loads to allow for adverse conditions (such as soft or uneven ground, out-of-level conditions, wind, side loads, pendulum action, jerking or sudden stopping of loads, inexperience of personnel, and multiple machine lifts).
- Capacities do not exceed 75% of minimum tipping loads. Capacities based on factors other than machine stability such as structural competence are shown by asterisk * in the charts.
- Attempting to lift more than rated loads may cause machine to tip or collapse. Do not tip machine to determine capacity.
- Do not attempt to lift where no radius on load chart is listed as crane may tip or collapse.
- Weight of hooks, hook blocks, slings and other lifting devices beneath boom point sheaves are part of the total load. Their total weight must be subtracted from the rated load to obtain the weight that can be lifted.
- Load radius is horizontal distance from axis of rotation to center of gravity of the freely suspended load. Boom angle is angle between horizontal and centerline of boom butt and inserts, and is an indication of radius. In all cases, operating radius shall govern capacity.
- Least stable position is over the side.
- Boom point elevation is vertical distance from barge deck to centerline of boom point shaft.
- In all cases, upper boom point capacities cannot exceed those listed for Liftcrane Boom capacity reduced by 400 kg.
- Lifting capacities listed apply only to the machine as originally manufactured and designed. Modifications to this machine or use of equipment other than that specified can reduce operating capacity.
- Machine travel with load (pick and carry) is not permitted.
- Jib installation is prohibited when crane is on a barge.

OPERATING CONDITION:

- The machine must be reeved and set-up as stated in the Operators Manual. If this manual is missing, obtain replacement.
 - Boom backstops are required for all boom lengths.
 - Gantry must be fully raised position for all operation.
 - Crawlers must be fully extended and be locked in position.
 - Crane shall be positively secured to prevent shifting.
 - Refer to operators manual for operating guidelines.

Maximum Boom Lengths Lifted Unassisted	
Over End of Crawlers	
70.1 m (a)	
Load block, hook and weight ball on barge deck at start.	
(a) Upper boom point cannot be attached on 70,1 m boom.	

- Front and rear load hoist drum wire rope: 26 mm, 6 x 29, FI, IWRC C/O, Minimum breaking strength: 54 400 kg.
Front Drum: 260 m
Rear Drum: 230 m.
- Boom hoist wire rope: 155 m, 20 mm, 6 x 31, P•WS, IWRC O/O, Minimum breaking strength: 33 400 kg.
- Machine equipped with 6,756 m crawlers, 914 mm treads, 10 parts of boom hoist reeving, 34 000 kg crane counterweight.

Hoist Reeving for Main Boom Loads

No. of Parts of Line	1	2	3	4	5
Maximum Loads (kg)	11 300	22 600	33 900	45 200	56 500

No. of Parts of Line	6	7	8	9	10
Maximum Loads (kg)	67 800	79 100	90 400	101 700	110 000

Hoist Reeving for Upper Boom Point

No. of Parts of Line	1	2
Maximum Loads (kg)	11 300	22 600

Operation of this equipment in excess of rated loads or disregard of instruction voids the warranty.



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Load Radius (m)	Boom Angle (deg)	Boom Point Elev. (m)	0 Degree Crane List	1 Degree Crane List	2 Degree Crane List	3 Degree Crane List	Load Radius (m)
15,2m Boom							
3,6	81,4	17,2	110 000 *				3,6
4,0	80,1	17,2	99 100 *				4,0
5,0	76,2	16,9	77 600 *	77 600			5,0
6,0	72,3	16,6	62 000 *	62 300	59 100		6,0
7,0	68,3	16,3	53 600 *	51 600	48 600	45 500	7,0
8,0	64,1	15,8	44 500	42 600	40 600	39 000	8,0
9,0	59,8	15,2	37 900	36 300	34 900	33 700	9,0
10,0	55,3	14,6	32 800	31 600	30 500	29 600	10,0
18,3m Boom							
4,1	81,4	20,2	95 300 *				4,2
5,0	78,5	20,1	77 600 *	75 300			5,0
6,0	75,3	19,8	61 900 *	61 900			6,0
7,0	72,0	19,5	53 600 *	50 800	46 400		7,0
8,0	68,7	19,1	44 300	42 000	39 900	36 900	8,0
9,0	65,3	18,7	37 700	35 800	34 200	32 700	9,0
10,0	61,7	18,2	32 200	31 100	30 000	28 800	10,0
12,0	54,3	16,9	25 600	24 600	23 800	23 200	12,0
21,3m Boom							
4,5	81,4	23,3	86 200 *				4,6
5,0	80,2	23,2	77 600 *				5,0
6,0	77,5	23,0	61 900 *	60 900			6,0
7,0	74,7	22,7	53 600 *	50 200			7,0
8,0	71,9	22,4	44 300	41 500	38 700		8,0
9,0	69,0	22,0	37 700	35 400	33 600	31 100	9,0
10,0	66,1	21,6	32 200	30 800	29 400	28 100	10,0
12,0	60,0	20,5	25 300	24 300	23 500	22 500	12,0
14,0	53,5	19,2	20 500	20 000	19 400	18 900	14,0
16,0	46,4	17,5	17 000	17 000	16 600	16 300	16,0
24,4m Boom							
5,0	81,4	26,3	77 600 *				5,1
6,0	79,1	26,1	62 000 *				6,0
7,0	76,6	25,9	53 600 *	49 300			7,0
8,0	74,2	25,6	44 300	41 000			8,0
9,0	71,7	25,3	36 900	35 000	32 700		9,0
10,0	69,2	24,9	32 200	30 400	28 800	26 500	10,0
12,0	64,1	24,0	25 300	24 000	23 000	22 000	12,0
14,0	58,7	22,9	20 500	19 800	19 100	18 500	14,0
16,0	53,0	21,5	17 000	16 700	16 300	15 800	16,0
18,0	46,8	19,8	14 400	14 400	14 100	13 800	18,0



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27,4 m Boom							
5,5	81,3	29,3	68 000 *				5,5
6,0	79,7	29,2	61 900 *				6,0
7,0	78,2	29,0	53 600 *				7,0
8,0	76,0	28,8	44 300	40 600			8,0
9,0	73,8	28,5	36 900	34 700	30 900		9,0
10,0	71,6	28,1	32 200	30 200	28 400		10,0
12,0	67,2	27,4	24 600	23 800	22 500	21 600	12,0
14,0	62,5	26,4	20 500	19 600	18 800	18 100	14,0
16,0	57,7	25,2	17 000	16 600	16 000	15 500	16,0
18,0	52,5	23,8	14 400	14 200	13 900	13 500	18,0
20,0	47,0	22,1	12 900	12 500	12 200	11 900	20,0
30,5 m Boom							
5,9	81,4	32,3	62 400 *				5,9
6,0	81,3	32,3	61 900 *				6,0
7,0	79,4	32,1	53 100 *				7,0
8,0	77,4	31,9	44 200	40 000			8,0
9,0	75,5	31,6	37 300	34 200			9,0
10,0	73,5	31,4	32 100	29 800	26 900		10,0
12,0	69,6	30,7	24 900	23 600	22 300	20 300	12,0
14,0	65,5	29,8	20 300	19 400	18 500	17 700	14,0
16,0	61,3	28,8	17 000	16 400	15 700	15 100	16,0
18,0	56,8	27,6	14 500	14 000	13 500	13 100	18,0
20,0	52,2	26,1	12 500	12 200	11 800	11 500	20,0
22,0	47,9	24,6	11 000	10 800	10 500	10 300	22,0
24,0	42,5	22,6	9 800	9 600	9 400	9 300	24,0
33,5 m Boom							
6,3	81,4	35,3	58 300 *				6,3
7,0	80,3	35,2	53 000 *				7,0
8,0	78,6	35,0	44 100				8,0
9,0	76,8	34,8	37 200	33 900			9,0
10,0	75,1	34,5	32 000	29 500			10,0
12,0	71,5	33,9	24 800	23 300	21 900		12,0
14,0	67,8	33,1	20 200	19 100	18 200	17 100	14,0
16,0	64,1	32,2	16 900	16 200	15 500	14 800	16,0
18,0	60,2	31,2	14 400	13 900	13 300	12 800	18,0
20,0	56,2	29,9	12 400	12 100	11 700	11 300	20,0
22,0	52,5	28,6	11 000	10 700	10 400	10 100	22,0
24,0	48,0	26,9	9 700	9 500	9 200	9 000	24,0



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Load Radius (m)	Boom Angle (deg)	Boom Point Elev. (m)	0 Degree Crane List	1 Degree Crane List	2 Degree Crane List	3 Degree Crane List	Load Radius (m)
36,6 m Boom							
6,8	81,4	38,3	54 900 *				6,8
7,0	81,1	38,3	53 300 *				7,0
8,0	79,6	38,1	44 100				8,0
9,0	78,0	37,9	37 100				9,0
10,0	76,3	37,7	32 000	29 400			10,0
12,0	73,1	37,1	24 800	23 100	21 200		12,0
14,0	69,8	36,4	20 200	19 000	18 000	15 800	14,0
16,0	66,4	35,6	16 800	16 100	15 300	14 400	16,0
18,0	62,9	34,6	14 300	13 700	13 200	12 600	18,0
20,0	59,3	33,5	12 400	12 000	11 500	11 100	20,0
22,0	56,1	32,4	10 900	10 500	10 200	9 900	22,0
24,0	52,2	30,9	9 600	9 400	9 100	8 800	24,0
26,0	48,1	29,2	8 600	8 400	8 200	8 000	26,0
28,0	43,7	27,3	7 800	7 600	7 400	7 300	28,0
39,6 m Boom							
7,2	81,4	41,3	45 400 *				7,2
8,0	80,4	41,2	44 000 *				8,0
9,0	78,9	41,0	37 100				9,0
10,0	77,4	40,8	31 900	28 900			10,0
12,0	74,4	40,3	24 700	22 900			12,0
14,0	71,4	39,7	20 100	18 800	17 700		14,0
16,0	68,3	38,9	16 800	15 900	15 000	13 700	16,0
18,0	65,2	38,0	14 200	13 600	13 000	12 400	18,0
20,0	61,9	37,0	12 300	11 800	11 300	10 900	20,0
22,0	59,0	36,0	10 800	10 400	10 000	9 600	22,0
24,0	55,6	34,7	9 500	9 200	8 900	8 700	24,0
26,0	51,9	33,2	8 600	8 300	8 000	7 800	26,0
28,0	48,2	31,5	7 700	7 400	7 200	7 000	28,0
30,0	44,1	29,6	6 900	6 700	6 600	6 400	30,0
32,0	39,8	27,3	6 300	6 100	6 000	5 900	32,0



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42,7 m Boom							
7,7	81,4	44,4	45 300 *				7,7
8,0	81,1	44,3	43 900				8,0
9,0	79,7	44,1	36 900				9,0
10,0	78,3	43,9	31 800				10,0
12,0	75,6	43,5	24 600	22 700			12,0
14,0	72,8	42,9	20 000	18 600	16 800		14,0
16,0	69,9	42,2	16 600	15 700	14 800		16,0
18,0	67,0	41,4	14 100	13 400	12 700	11 900	18,0
20,0	64,1	40,5	12 100	11 600	11 100	10 600	20,0
22,0	61,4	39,5	10 600	10 200	9 800	9 400	22,0
24,0	58,3	38,4	9 400	9 100	8 700	8 400	24,0
26,0	55,1	37,0	8 300	8 000	7 800	7 500	26,0
28,0	51,7	35,5	7 500	7 200	7 000	6 800	28,0
30,0	48,2	33,8	6 700	6 600	6 400	6 200	30,0
32,0	44,5	31,9	6 100	5 900	5 300	5 200	32,0
34,0	40,5	29,7	5 500	5 400	5 000	4 900	34,0
45,7 m Boom							
8,1	81,4	47,4	42 100				8,1
9,0	80,4	47,2	36 800				9,0
10,0	79,1	47,0	31 700				10,0
12,0	76,6	46,6	24 400	22 400			12,0
14,0	74,0	46,1	19 800	18 300	15 400		14,0
16,0	71,3	45,4	16 500	15 400	14 300		16,0
18,0	68,7	44,7	13 900	13 200	12 500		18,0
20,0	65,9	43,8	12 000	11 400	10 800	10 300	20,0
22,0	63,5	43,0	10 500	10 000	9 500	9 100	22,0
24,0	60,7	41,9	9 200	8 800	8 400	8 100	24,0
26,0	57,7	40,7	8 200	7 900	7 600	7 300	26,0
28,0	54,7	39,4	7 400	7 100	6 800	6 600	28,0
30,0	51,6	37,8	6 600	6 400	6 200	6 000	30,0
32,0	48,3	36,1	6 000	5 800	5 600	5 400	32,0
34,0	44,8	34,2	5 400	5 200	5 100	5 000	34,0
36,0	41,1	32,0	4 900	4 800	4 700	4 600	36,0



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48,8 m Boom							
8,6	81,4	50,4	34 000 *				8,6
9,0	81,0	50,3	34 000 *				9,0
10,0	79,8	50,1	31 700				10,0
12,0	77,4	49,7	24 500	22 100			12,0
14,0	75,0	49,2	19 900	18 300			14,0
16,0	72,5	48,6	16 500	15 400	13 600		16,0
18,0	70,0	47,9	14 000	13 200	12 300		18,0
20,0	67,5	47,2	12 000	11 400	10 800	9 800	20,0
22,0	65,3	46,4	10 500	10 000	9 500	9 000	22,0
24,0	62,7	45,4	9 200	8 800	8 400	8 100	24,0
26,0	60,0	44,3	8 200	7 900	7 500	7 300	26,0
28,0	57,2	43,0	7 400	7 100	6 800	6 500	28,0
30,0	54,4	41,7	6 600	6 400	6 100	5 900	30,0
32,0	51,4	40,1	6 000	5 800	5 500	5 400	32,0
34,0	48,3	38,4	5 400	5 200	5 000	4 900	34,0
36,0	45,1	36,5	4 900	4 700	4 600	4 500	36,0
38,0	41,6	34,4	4 400	4 300	4 200	4 100	38,0
51,8 m Boom							
9,1	81,4	53,4	34 000 *				9,1
10,0	80,4	53,2	31 600				10,0
12,0	78,2	52,9	24 300	20 800			12,0
14,0	75,9	52,4	19 700	18 000			14,0
16,0	73,6	51,8	16 400	15 200			16,0
18,0	71,3	51,2	13 800	12 900	11 900		18,0
20,0	68,9	50,4	11 800	11 200	10 500	8 800	20,0
22,0	66,8	49,7	10 400	9 800	9 300	8 500	22,0
24,0	64,4	48,8	9 100	8 600	8 200	7 800	24,0
26,0	61,9	47,8	8 100	7 700	7 300	7 000	26,0
28,0	59,4	46,6	7 200	6 900	6 600	6 300	28,0
30,0	56,8	45,4	6 400	6 200	5 900	5 700	30,0
32,0	54,1	44,0	5 800	5 500	5 300	5 200	32,0
34,0	51,3	42,4	5 200	5 000	4 800	4 700	34,0
36,0	48,4	40,7	4 700	4 600	4 400	4 300	36,0
38,0	45,3	38,8	4 300	4 100	4 100	3 900	38,0
40,0	42,1	36,7	3 900	3 700	3 700	3 600	40,0



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54,9 m Boom							
9,5	81,4	56,4	33 300				9,5
10,0	81,0	56,3	31 500				10,0
12,0	78,8	56,0	24 200				12,0
14,0	76,7	55,5	19 600	17 700			14,0
16,0	74,5	55,0	16 200	15 000			16,0
18,0	72,3	54,4	13 700	12 800	11 000		18,0
20,0	70,1	53,7	11 700	11 000	10 300	8 000	20,0
22,0	68,2	53,0	10 200	9 600	9 000	7 800	22,0
24,0	65,9	52,2	8 900	8 500	8 000	7 500	24,0
26,0	63,6	51,2	8 000	7 500	7 200	6 800	26,0
28,0	61,2	50,2	7 000	6 700	6 400	6 100	28,0
30,0	58,8	49,0	6 300	6 000	5 700	5 500	30,0
32,0	56,3	47,7	5 600	5 400	5 100	4 900	32,0
34,0	53,8	46,3	5 000	4 800	4 700	4 500	34,0
36,0	51,1	44,7	4 600	4 300	4 200	4 100	36,0
38,0	48,4	43,0	4 100	3 900	3 800	3 700	38,0
40,0	45,5	41,1	3 700	3 600	3 400	3 300	40,0
44,0	39,3	36,7	3 000	2 900	2 800	2 800	44,0
57,9 m Boom							
10,0	81,4	59,4	30 000 *				10,0
12,0	79,4	59,1	24 100				12,0
14,0	77,4	58,7	19 500	16 800			14,0
16,0	75,4	58,2	16 100	14 700			16,0
18,0	73,3	57,6	13 500	12 600			18,0
20,0	71,2	56,9	11 600	10 800	9 700	7 200	20,0
22,0	69,4	56,3	10 000	9 400	8 900	7 000	22,0
24,0	67,3	55,5	8 800	8 300	7 800	6 800	24,0
26,0	65,1	54,6	7 700	7 300	6 900	6 500	26,0
28,0	62,9	53,6	6 900	6 500	6 200	5 900	28,0
30,0	60,6	52,5	6 100	5 800	5 600	5 300	30,0
32,0	58,3	51,3	5 500	5 200	4 900	4 700	32,0
34,0	56,0	50,0	4 900	4 700	4 400	4 200	34,0
36,0	53,5	48,6	4 400	4 200	4 000	3 800	36,0
38,0	51,0	47,0	4 000	3 700	3 600	3 400	38,0
40,0	48,4	45,3	3 500	3 300	3 200	3 100	40,0
44,0	42,9	41,4	2 800	2 700	2 600	2 500	44,0



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61,0 m Boom							
10,4	81,4	62,4	22 600 *				10,4
12,0	80,0	62,2	22 600 *				12,0
14,0	78,0	61,8	19 500	15 400			14,0
16,0	76,1	61,3	16 100	14 400			16,0
18,0	74,2	60,8	13 600	12 500			18,0
20,0	72,2	60,2	11 600	10 800	8 900		20,0
22,0	70,5	59,6	10 100	9 400	8 500	6 300	22,0
24,0	68,5	58,8	8 800	8 200	7 800	6 100	24,0
26,0	66,4	58,0	7 700	7 300	6 900	6 000	26,0
28,0	64,3	57,0	6 900	6 500	6 200	5 800	28,0
30,0	62,2	56,0	6 100	5 800	5 500	5 300	30,0
32,0	60,1	54,9	5 500	5 200	5 000	4 800	32,0
34,0	57,9	53,7	5 000	4 700	4 500	4 200	34,0
36,0	55,6	52,4	4 400	4 200	4 000	3 800	36,0
38,0	53,3	50,9	4 000	3 700	3 600	3 400	38,0
40,0	50,9	49,4	3 500	3 300	3 200	3 000	40,0
44,0	45,9	45,8	2 800	2 700	2 500	2 400	44,0
48,0	40,3	41,5	2 200	2 100	2 000	1 900	48,0
64,0 m Boom							
10,9	81,4	65,5	22 600 *				10,9
12,0	80,4	65,3	22 600 *				12,0
14,0	78,6	64,9	19 400				14,0
16,0	76,8	64,5	16 000				16,0
18,0	74,9	63,9	13 400	12 300			18,0
20,0	73,1	63,4	11 500	10 600	8 100		20,0
22,0	71,4	62,8	10 000	9 300	7 800		22,0
24,0	69,5	62,1	8 700	8 100	7 400	5 500	24,0
26,0	67,6	61,3	7 600	7 200	6 700	5 300	26,0
28,0	65,7	60,4	6 800	6 400	6 000	5 100	28,0
30,0	63,7	59,4	6 000	5 700	5 300	5 000	30,0
32,0	61,6	58,4	5 400	5 000	4 800	4 500	32,0
34,0	59,6	57,3	4 800	4 500	4 200	4 000	34,0
36,0	57,5	56,0	4 200	4 000	3 800	3 600	36,0
38,0	55,3	54,7	3 800	3 600	3 400	3 200	38,0
40,0	53,1	53,2	3 400	3 100	3 000	2 800	40,0
44,0	48,5	49,9	2 600	2 400	2 300	2 200	44,0
48,0	43,5	46,0	2 000	1 900	1 800	1 600	48,0



Liftcrane Boom Capacities

34 000 kg Crane Counterweight
Crawler Crane on a Barge
0 Degree through 3 Degree Crane List
Extended Position Crawlers
360 Degree Rating

12000 SERIES 2

Load Radius (m)	Boom Angle (deg)	Boom Point Elev. (m)	0 Degree Crane List	1 Degree Crane List	2 Degree Crane List	3 Degree Crane List	Load Radius (m)
67,1 m Boom							
11,4	81,4	68,5	21 900 *				11,4
12,0	80,9	68,4	21 300 *				12,0
14,0	79,1	68,0	19 200				14,0
16,0	77,4	67,6	15 900				16,0
18,0	75,6	67,1	13 300				18,0
20,0	74,1	66,6	11 300	10 400			20,0
22,0	72,3	66,0	9 800	9 000	7 100		22,0
24,0	70,5	65,3	8 500	8 000	6 800	4 900	24,0
26,0	68,7	64,6	7 500	7 000	6 500	4 800	26,0
28,0	66,8	63,7	6 700	6 200	5 800	4 600	28,0
30,0	65,0	62,8	5 900	5 500	5 200	4 400	30,0
32,0	63,0	61,8	5 200	4 900	4 600	4 200	32,0
34,0	61,1	60,8	4 600	4 400	4 100	3 800	34,0
36,0	59,1	59,6	4 100	3 900	3 600	3 400	36,0
38,0	57,1	58,4	3 600	3 400	3 200	3 000	38,0
40,0	55,0	57,0	3 200	3 000	2 800	2 600	40,0
44,0	50,7	54,0	2 400	2 300	2 200	2 000	44,0
70,1 m Boom							
11,8	81,4	71,5	19 500 *				11,8
12,0	81,3	71,5	19 500 *				12,0
14,0	79,6	71,1	17 900 *				14,0
16,0	78,0	70,7	15 700				16,0
18,0	76,3	70,2	13 200	11 000			18,0
20,0	74,8	69,8	11 200	10 100			20,0
22,0	73,1	69,2	9 600	8 900	6 300		22,0
24,0	71,4	68,5	8 400	7 800	6 100		24,0
26,0	69,6	67,8	7 300	6 800	5 900	4 100	26,0
28,0	67,9	67,0	6 500	6 000	5 600	3 900	28,0
30,0	66,1	66,2	5 700	5 400	5 000	3 800	30,0
32,0	64,3	65,3	5 100	4 700	4 400	3 700	32,0
34,0	62,5	64,2	4 500	4 100	3 900	3 500	34,0
36,0	60,6	63,1	3 900	3 600	3 400	3 100	36,0
38,0	58,7	62,0	3 400	3 200	3 000	2 700	38,0
40,0	56,8	60,7	3 000	2 800	2 600	2 400	40,0
44,0	52,8	57,8	2 200	2 100	1 900	1 800	44,0