

18 TON CAPACITY 28 ft. - 70 ft. BOOM

> 85% TIPPING PCSA CLASS 10-69

RATED LIFTING CAPACITIES IN PO

ON OUTRIGGERS FULLY EXTENDED - 360°

Radius	1,000		Main B	loom Len	gth in Fe	et		
in Feet	28	34	40	46	52	58	64	70
10	36,000 (64)	35,350 (69)	34,350 (73)			1.5		
12	32,150 (59.5)	32,150 30,950 30,0 (59.5) (65.5) (70) 27,100 26,100 25,2 (51.5) (59.5) (65) 21,000 20,600 19,9 (36.5) (49) (57) 15,450 15,4 (36) (47.		29,250 (73)				
15		.5) (59.5) (65) (69) (72) (74.5		23,500 (74.5)				
20	21,000	20,600	19,950	19,350	18,850 (66)	18,400 (69.5)	18,050	17,750
25		15,450	15,450 (47.5)	15,450 (54.5)	15,450 (60)	15,100 (64)	14,800 (67)	14,520 (69.5)
30			(36.5)	11,270 (46.5)	11,270 (53)	11,270 (58)	11,270	11,270
35	See Warning Note 16			8,660 (36.5)	8,660 (45.5)	8,660 (51.5)	8,660 (56.5)	8,660
40					6,940 (36.5)	6,940 (45)	6,940 (50.5)	6,940
45						5,550 (37)	5,550 (44.5)	5,550 (49.5)
50							4,500 (37)	4,500
55				4			3,600	3,600
60								2,850
65								2,260
	om angle							0
Max. b	oom lengt	h (ft.) at	0 degree	poom au	gle (no lo		04357 &	70

14.00×24 TIRES

Radius	Stationary	Capacity	Pick & Carry Capacity Up to 2.5 mph
in Feet	Defined Arc (3) Over Front	360° Arc	Boom Centered (7) Over Front
10	25,920 (a)	19,170 (a)	24,670 (a)
12	22,950 (a)	15,570 (a)	21,210 (a)
15	18,750 (a)	12,580 (a)	17,320 (a)
20	13,670 (b)	8,140 (b)	12,790 (a)
25	10,320 (b)	5,300 (c)	9,720 (b)
30	7,670 (c)	3,640 (d)	7,670 (c)
35	5,540 (d)	2,520 (e)	5,540 (d)
40	4,200 (e)	1,710 (f)	3,480 (d)
45	3,220 (f)	1,110 (g)	2,710 (e)
50	2,540 (g)		2,150 (f)
55	1,930 (g)		1,630 (g)
60	1,420 (h)		1,170 (g)
65	1,020 (h)		

A6-829-004330

Maximum Permissible Boom Length:

(a) 28 ft. (e) 52 ft. (b) 34 (f) 58 (c) 40 (g) 64 (d) 46 (h) 70

		Main Boom	Main Boom
			W/23 ft. Jib
Front	Minimum boom angle for indicated length	00	00.
No Load)	Maximum boom length at 0° boom angle	70.0 ft.	93.0 ft.
3600	Minimum boom angle for Indicated length	270	550
No Load)	Maximum boom length at 00 boom angle	58.0 ft.	67,2 ft.

ON OUTRIGGERS FULLY EXTENDED - OVER FRONT

Radius		Main Boom Length in Feet													
Feet	28	34	40	46	52	58	64	70							
10	36,000	35,350 (69)	34,350 (73)		100										
12	32,150 (59.5)	30,950 (65.5)	30,000	29,250 (73)											
15	27,100 (51.5)	26,100 (59.5)	25,200 (65)	24,500 (69)	23,950	23,500 (74.5)									
20	21,000 (36.5)	20,600	19,950	19,350	18,850 (66)	18,400 (69.5)	18,050 (72)	17,750							
25	,,,,,,	16,600 (36)	16,350 (47.5)	15,900 (54.5)	15,500	15,100	14,800	14,520 (69.5)							
30	3033	,,,,	13,530 (36.5)	13,350 (46.5)	13,050	12,750 (58)	12,450	12,200							
35	See Warning Note 16		(0000)	11,250 (36.5)	11,150	10,950 (51.5)	10,700 (56.5)	10,500							
40	1000				9,540	9,480	9,320 (50.5)	9,140							
45	1.69					8,160 (37)	8,140	8,020							
50	- 37		57-1531	£7. 15.			6,870	6,870 (43.5)							
55	- 10					199	5,740 (28)	5,740							
60								4,770 (28.5)							
65							27 12 2	3,910							

Max. boom length (ft.) at 0 degree boom angle (no load) NOTE: Boom angles are in degrees.

A6-829-004342 & -003716A

LIFTING CAPACITY NOTES

GENERAL:

1. Rated loads as shown on lift chart pertain to this machine as originally manu and equipped. Modifications to the machine or use of optional equipment of

that specified can result in a reduction of capacity.

2. Construction equipment can be hazardous if improperly operated or ma Operation and maintenance of this machine shall be in compliance information in the operator's, parts, and safety manuals supplied with this If these manuals are missing, order replacements from the manufacturer thr

3. The operator and other personnel associated with this machine shall fully themselves with the latest applicable American National Standards Institut Safety Standards for cranes.

1. The machine shall be leveled on a firm supporting surface. Depending on the of the supporting surface, it may be necessary to have structural supports to outrigger floats or tires to spread the load to a larger bearing surface.

2. For outrigger operation, outriggers shall be fully extended with tires rates.

For outrigger operation, outriggers shall be fully extended with tires raise
crane weight before operating the boom or lifting loads.
 If machine is equipped with front jack cylinder, the front jack cylinder shall

accordance with written procedure.

4. If machine is equipped with extendable counterweight, the counterweight

fully extended before operation.

Tires shall be inflated to the recommended pressure before lifting on rubber. 6. With certain boom and hoist tackle combinations, maximum capacities ma obtainable with standard cable lengths.

OPERATION: Rated loads at rated radius shall not be exceeded. Do not tip the madetermine allowable loads. For clamshell or concrete bucket operation, to bucket and load must not exceed 80% of rated lifting capacities.

 Rated loads do not exceed 85% of the tipping load as determined by 5.

Rated loads do not exceed 85% of the tipping load as determined by S. Stability Test Code J-765a.
 Rated loads include the weight of hook block, slings and auxiliary lifting de

their weights shall be subtracted from the listed ratings to obtain the net l

Load ratings are based on freely suspended loads. No attempt shall be made a load horizontally on the ground in any direction.
 Rated loads do not account for wind on lifted load or boom. It is recor when wind velocity is above 20 mph (32 km/h), rated loads and boom lend

be appropriately reduced. 6. Rated loads are for lift crane service only. NOTES F 1. Capaci

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10. Lifting

18 TON CAPACITY 28 ft. - 70 ft. BOOM

> 85% TIPPING PCSA CLASS 10-69

FULL HYDRAULIC

ED LIFTING CAPACITIES IN POUNDS

ON RUBBER CAPACITIES

14.00x24 TIRES

Radius	Stationary	Capacity	Pick & Carry Capacity Up to 2.5 mph				
in Feet	Defined Arc (3) Over Front	360° Arc	Boom Centered (7) Over Front				
10	25,920 (a)	19,170 (a)	24,670 (a)				
12	22,950 (a)	15,570 (a)	21,210 (a)				
15	18,750 (a)	12,580 (a)	17,320 (a)				
20	13,670 (b)	8,140 (b)	12,790 (a)				
25	10,320 (b)	5,300 (c)	9,720 (b)				
30	7,670 (c)	3,640 (d)	7,670 (c)				
35	5,540 (d)	2,520 (e)	5,540 (d)				
40	4,200 (e)	1,710 (f)	3,480 (d)				
45	3,220 (f)	1,110 (g)	2,710 (e)				
50	2,540 (g)		2,150 (f)				
55	1,930 (g)		1,630 (g)				
60	1,420 (h)		1,170 (g)				
65	1,020 (h)						

A6-829-004330

20.5x25 TIRES

Radius	Stationary	Capacity	Pick & Carry Capacit			
in Feet	Defined Arc (3) Over Front	360° Arc	Up to 2.5 mph Boom Centered (7) Over Front			
10	31,300 (a)	27,150 (a)	28,470 (a)			
12	27,500 (a)	19,500 (a)	24,550 (a)			
15	22,300 (a)	14,300 (a)	20,420 (a)			
20	15,800 (b)	8,270 (b)	15,070 (a)			
25	10,390 (b)	5,420 (c)	10,390 (b)			
30	7,770 (c)	3,800 (d)	5,670 (c)			
35	5,870 (d)	2,740 (e)	4,430 (d)			
40	4,560 (e)	1,920 (f)	3,510 (d)			
45	3,560 (f)	1,200 (g)	2,760 (e)			
50	2,760 (g)		2,120 (f)			
55	2,110 (g)		1,580 (g)			
60	1,640 (h)		1,180 (9)			
65	1,300 (h)					

A6-829-004321

NOTES FOR RUBBER CAPACITIES

- Capacities do not exceed 85% of tipping loads as determined by test in accordance with SAE J-765.
- 2. Capacities are applicable to machines equipped with:

14:00x24 (20 ply)

Cold Inflation 115 PSI

2.5 MPH 110 PSI

20.5 x25 (20 ply) 3. Defined Arc - Over front includes ±6° on either side of longitudinal centerline of machine.

- 4. Capacities appearing above bold line are based on structural strength and tipping should not be relied upon as a capacity limitation.
- 5. Capacities are applicable only with machine on a firm level surface.
- 6. On rubber lifting with jib not permitted.
- 7. For pick and carry operation, boom must be centered over front of machine and mechanical swing lock engaged. When handling loads in the structural range with capacities close to maximum ratings, travel should be reduced to creep speed and load restrained from swinging.
- 8. Axle lockouts must be functioning before lifting on rubber. (Check automatic lockout system for proper functioning: Refer to "Operation and Maintenance Manual" for description of a proper functioning axle lockout system).
- 9. All lifting depends on proper tire inflation, capacity and condition. Capacities must be reduced for lower tire inflation pressures. See lifting capacity chart for tire used. Damaged tires are hazardous to safe operation of crane.
- 10. Lifting loads at close radii directly over the operator's compartment is not recommended.

Maximum Permissible Boom Length: (a) 28 ft. (e) 52 ft. (b) 34 (f) 58 (c) 40 (g) 64 (d) 46 (h) 70

Main Boom Main Boom W/23 ft, Jib 70.0 ft. Minimum boom angle for indicated length 00 00 70.0 ft. 93.0 ft. Maximum boom length at 00 boom angle 55° Minimum boom angle for indicated length 270 67.2 ft. Maximum boom length at 0° boom angle 58.0 ft.

LIFTING CAPACITY NOTES

GENERAL:

6. Rated loads are for lift crane service only.

and equipped. Modifications to the machine or use of optional equipment other than that specified can result in a reduction of capacity. 2. Construction equipment can be hazardous if improperly operated or maintained.

Operation and maintenance of this machine shall be in compliance with the information in the operator's, parts, and safety manuals supplied with this machine. If these manuals are missing, order replacements from the manufacturer through the distributor.

1. Rated loads as shown on lift chart pertain to this machine as originally manufactured

3. The operator and other personnel associated with this machine shall fully acquaint themselves with the latest applicable American National Standards Institute (ANSI)

Safety Standards for cranes. SETUP: 1. The machine shall be leveled on a firm supporting surface. Depending on the nature of the supporting surface, it may be necessary to have structural supports under the outrigger floats or tires to spread the load to a larger bearing surface.

2. For outrigger operation, outriggers shall be fully extended with tires raised free of crane weight before operating the boom or lifting loads. 3. If machine is equipped with front jack cylinder, the front jack cylinder shall be set in accordance with written procedure.

4. If machine is equipped with extendable counterweight, the counterweight shall be fully extended before operation. 5. Tires shall be inflated to the recommended pressure before lifting on rubber. 6. With certain boom and hoist tackle combinations, maximum capacities may not be

obtainable with standard cable lengths. OPERATION: 1. Rated loads at rated radius shall not be exceeded. Do not tip the machine to determine allowable loads. For clamshell or concrete bucket operation, weight of bucket and load must not exceed 80% of rated lifting capacities.

2. Rated loads do not exceed 85% of the tipping load as determined by SAE Crane Stability Test Code J-765a. 3. Rated loads include the weight of hook block, slings and auxiliary lifting devices and their weights shall be subtracted from the listed ratings to obtain the net load to be lifted.

4. Load ratings are based on freely suspended loads. No attempt shall be made to move a load horizontally on the ground in any direction. 5. Rated loads do not account for wind on lifted load or boom. It is recommended when wind velocity is above 20 mph (32 km/h), rated loads and boom lengths shall be appropriately reduced.

8. The maximum load which can be telescoped is not definable because of variations in loadings and crane maintenance, but it is safe to attempt retraction and extension within the limits of the capacity chart.

positions, the machine may overturn without any load on the hook.

9. When either boom length or radius or both are between values listed, the smallest load shown at either the next larger radius or boom length shall be used. 10. For safe operation, the user shall make due allowances for his particular job

conditions, such as: soft or uneven ground, out of level conditions, high winds, side loads, pendulum action, jerking or sudden stopping of loads, hazardous conditions, experience of personnel, two machine lifts, traveling with loads, electric wires, etc. Side pull on boom or jib is extremely dangerous.

11. Power telescoping boom sections must be extended equally at all times. 12. Handling of personnel from the boom is not authorized except with equipment furnished and installed by Grove Manufacturing Company.

13. Keep load handling devices a minimum of 12 inches (30 cm) below boom head when

lowering or extending boom. 14. Loaded boom angles give an approximation of the operating radius at specified boom

lengths. The boom angle before loading should be greater to account for deflection.

15. Capacities appearing above bold line are based on structural strength and tipping should not be relied upon as a capacity limitation.

the 34 ft. (10.4 m) boom length.

mended.

1. Operating Radius: Horizontal distance from a projection of the axis of rotation to

air.

with load applied.

at the rated radius.

except by the lift cable.

DEFINITIONS:

17. Lifting loads at close radii directly over the operator's compartment is not recom-

shown on the working area diagram.

retracted. If boom is not fully retracted, capacities shall not exceed those shown for

the supporting surface before loading to the center of the vertical hoist line or tackle

angle between the boom base section and the horizontal, after lifting the rated load

2. Loaded Boom Angle (Shown in Parenthesis on Main Boom Capacity Chart): is the

3. Working Area: Areas measured in a circular arc about the center line of rotation as

4. Freely Suspended Load: Load hanging free with no direct external force applied

5. Side Load: Horizontal force applied to the lifted load either on the ground or in the

7. Do not operate at a radius or boom length where capacities are not listed. At these

16. Capacities for 28 ft. (8.6 m) boom length shall be lifted with the boom fully

GROYE®

RANGE DIAGRAM 110 23 ft, JIB 23 ft, JIB 23 ft, JIB 24 ft, JIB 35 OFFSET 30 OFFSET 30 OFFSET 31 OFFSET 32 OFFSET 33 OFFSET 33 OFFSET 34 OFFSET 35 OFFSET

55 50 45 40

OPERATING RADIUS FROM AXIS OF ROATION IN FEET

35

30 25

RT58C

WEIGHT REDUCTIONS FOR LOAD HANDLING DEVICES

23 ft. JIB with 28-70 ft. BOOM *Stowed - 381 lbs. *Erected - 1,950 lbs.

23-38 ft. TELE. JIB with 28-70 ft. BOOM *Stowed - 604 lbs. *Erected (Retracted) - 3,659 lbs. *Erected (Extended) - 4,583 lbs.

*Reduction of main boom capacities.

> NOTE: All Load Handling Devices and Boom Attachments are Considered Part of the Load and Suitable Allowances MUST BE MADE for Their Combined Weights. Weights are for Grove furnished equipment.

LIFTING AREA DIAGRAMS OVER SIDE CENTER OF 360 360 CG OF FRONT REAR OF CRANE 12° FRONT OVER OVER FRONT BOOM CENTERED CENTER OF OUTRIGGER SUPPORT OVER FRONT FRONT OUTRIGGER & REAR OUTRIGGER OVER SIDE REAR AXLE OSCILLATION LOCKOUTS -MUST BE SET TO MAINTAIN 360 NOTE: BOLD LINES DETERMINE THE LIMITING POSITION OF ANY LOAD FOR OPERATION WITHIN WORKING AREAS INDICATED. CAPACITIES. NOTE: BOLD LINES DETERMINE THE LIMITING POSITION OF ANY LOAD FOR OPERATION WITHIN ANY WORKING AREAS INDICATED. NOTE: OVER SIDE CAPACITIES CAN BE LIFTED IN THE OVER REAR AREA. C6-829-003529 C6-829-001159

AXIS OF ROTATION



Form No. 1613379-15M

100

95 90

C6-829-004465

GROVE MANUFACTURING COMPANY

Division of Walter Kidde & Company, Inc. KIDDE

Box 21, Shady Grove, Pennsylvania 17256

Printed in U.S.A.

Distributed by:

KT58C

18 TON CAPACITY

28 ft. - 70 ft. BOOM

85% TIPPING PCSA CLASS 10-69

JIB CAPACITIES IN POUNDS

23 ft. "A" FRAME JIB

Main	000	Offset	15°C	Offset	30°C	ffset
Boom Angle	Radius Ref. ft.	Cap. Ibs.	Radius Ref. ft.	Cap. Ibs.	Radius Ref. ft.	Cap.
75°	27.0	12,000	32.5	7,700	35.7	5,070
70	33.3	8,160	38.1	7,000	41.2	4,800
65	40.2	5,680	44.9	5,350	47.8	4,500
60	47.0	4,310	51.3	4,220	54.0	3,620
55	53.2	3,330	57.3	3,300	59.8	2,940
50	59.2	2,720	62.9	2,580	65.1	2,390
45	64.7	2,210	68.0	2,130	69.9	2,010
40	69.6	1,750	72.6	1,690	74.2	1,680
35	74.1	1,460	76.6	1,420	77.9	1,420
30	77.8	1,240	80.1	1,210	81.0	1,200

A6-829-004378

- All capacities are in pounds. 23' (7.1 meter) jib may be used for double line lifting service. Capacities are based on structural strength of 23' (7.1 m) jib at a given main boom angle regardless of main boom length.
 WARNING: Operation of machine with heavier loads than the capacities listed strictly prohibited. Machine tipping with jib occurs rapidly and without advance warning.
- warning.
- Capacities listed are with fully extended outriggers only.
 WARNING: Lifting on rubber with jib is prohibited.
 Reference radii listed are for fully extended main boom only.
 No load stability on outriggers with 23' (7.1 m) jib installed.

 Minimum boom angle for fully extended main boom = 0°.
 Maximum boom length at 0° main boom angle = 93' (28.3 m).

23 ft. - 38 ft. TELE JIB

	23	H. Jib L	ength (Fully R	etracted)	CONTROL CO.33 ft: Jib Length					38 ft. Jib Length (Fully Extended)						
	. 0°Offset		15°Offset		30°Offset		4°Offset		15 Offset		30°Offset		0°Offset		15 Offset		3000	Offset .
Boom Angle	Radius Ref, ft.	Cap.	Radius Ref. ft.	Cap.	Radius Ref. ft.	Cap.	Radius Ref. ft.	Cap.	Radius Ref. ft.	Cap. Ibs.	Radius Ref. ft.	Cap.	Radius Ref. ft.	Cap. Rts.	Radius Ref. ft.	Cap.	Radius Ref. ft.	Cap.
.75°	27.5	12,500	31.4	7,300	35.0	4,500	29.0	7,600	35.3	4,900	41.5	2,900	31.0	5,000	39.0	3,750	45.4	2.230
70	33.8	8,560	37.8	6,390	40.6	4,150	35.9	6,500	142.5	4,270	48.8	2,650	37.9	4,650	45.6	3,300	51.8	1,990
. 65	40.2	6,060	44.7	5,750	47.2	3,900	43.9	5,280	50.2	3,820	56.1	2,440	46.3	4,470	53.7	2,950	59.3	1,870
60	47.0	4,480	51.3	4,000	53.6	3,250	51.6	3,840	57.5	3,250	62.8	2,330	54,3	3,100	61.2	2,640	66.4	1,770
55.	53.2	3,430	57.3	2,950	59.5	2,710	58.8	2,910	64.3	2,470	69.2	2,230	62.0	2,740	68.4	2,350		1,680
: 50	59.2	2,640	62.9	2,230	65.1	2,230	65.7	2,300	70.7	1,860	74.9	1,850	69.2	2.090	75.0	1,800		1,620
45	64.7	-1,980	68.0	1,750	69.9	1,750	71.9	1,810	.76.5	1,400	80.2	1,400	75.8	1,640	81.1	1,400	84.3	1,400
40	69.6	1,510	72.6	1,400	74.2	1,400	77.7	1,360	81.7	1,180	84.7	1,180	81.8	1,310	86.4	1,150	89.0	1,080
35	74.0	1,180	76.6	1,100	77.9	1,100	82.8	1,080	86.2	880	.88.6	880	87.2	1,000	91.2	880	.93.0	
30	77.8	920	80.1	870	81.0	870	87.3	820	90.2	760	91.8	760	92.0	770	95.2	760	96.3	600

No load stability on outriggers 360" with 23-38 ft, televit installed

Tele-jib fully 33'Tele-jib Tele-jib fully Retracted 93' Extended 108 Length 103 0 0: 0: Maximum boom length including jib for 0° boom angle 93' 103 108

A6-829-004412A

- 23' (7.1 m) tele jib length may be used for double line lifting service. 33' (10.1 m) and 38' (11.6 m) jib lengths may be used for single line lifting service only. Capacities are based on structural strength of 23' 38' (7.1 11.6 m) tele jib at a given main boom angle regardless of main boom length.
 WARNING: Operation of machine with heavier loads than the capacities listed strictly prohibited. Machine tipping with jib occurs rapidly and without advance
- warning,
- Capacities listed are with fully extended outriggers only. WARNING: Lifting on rubber with jib is prohibited.

Minimum boom angle for indicated boom length

Reference radii listed are for fully extended boom only 70' (21.2 m).