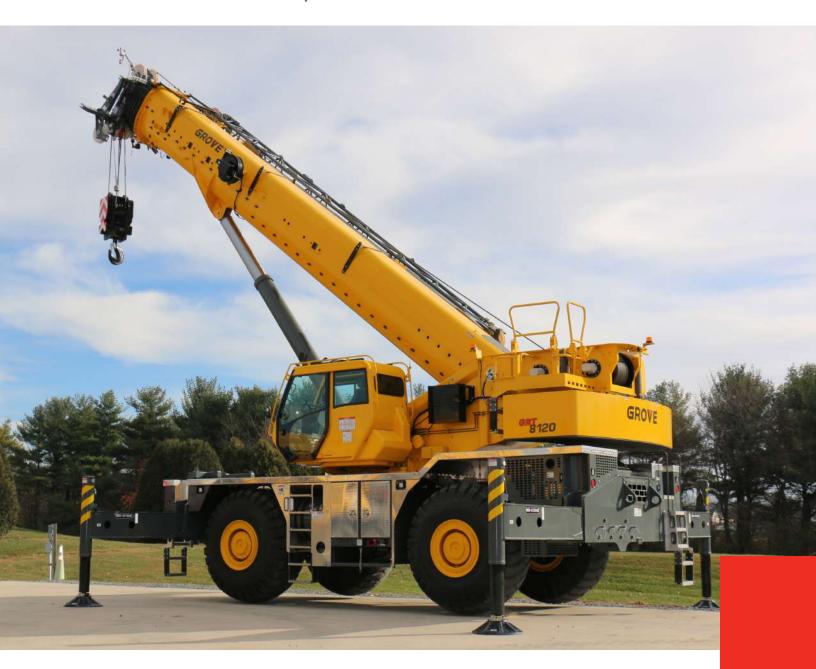
GROVE® GROVE

Product Guide

ASME B30.5 Imperial 85%, Metric 85%













GROVE GR 18120

FEATURES

Designed after gathering feedback from crane owners and operators, the GRT8120 is loaded with the features and reliability you demand.

- Compact dimensions with self-rigging counterweight allow for efficient and easy transportation to the job.
- Wireless rigging remote enables fast and convenient setup.
- Boom Configurator mode increases efficiency and simplifies telescoping operation.
- oCSI provides enhanced diagnostics and on-board monitoring systems for easy serviceability.
- ECO mode supports intelligent power management and decreased fuel consumption.

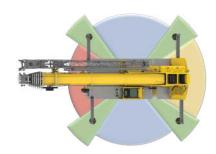


Unmatched reach with compact carrier

Class-leading lifting performance is enhanced by the 37.2 ft to 197 ft (11,3 m to 60 m) seven-section MEGAFORM™ boom with TWIN-LOCK™ boom pinning system, which maximizes capacities by reducing weight inside the extended boom. The 57.6 ft (17,6 m) manual or hydraulic swingaway jib with offset capability to 45° increases the ability to reach over obstacles.

MAXbase Variable Outrigger Positioning

MAXbase provides increased versatility on the jobsite by allowing asymmetrical outrigger spans. This makes it easier to work in congested jobsites with obstructions, and allows for increased capacities when comparing to the standard 360° load charts. The innovative smart-sensing outrigger monitoring system offers reliable accuracy.



Improved Access and Jobsite Set-up

Flat aluminum decking, additional storage compartments and a full LED lighting package with new side-mounted carrier lights improve access and jobsite set up.





Backing Up Our Promise

Our GRT line of Rough Terrain cranes have been designed from the ground up to provide class-leading specifications, and have undergone extensive testing to ensure they provide industry-leading quality and reliability. We stand behind our new line of GRT cranes, and we are willing to prove it. With new three, four or five-year extended warranty programs as well as a new two-year standard warranty, our GRT line of cranes are built to be **GROVE. REAL. TOUGH.**

Full-Vision Cab

The GRT8120's full-vision cab was designed with operator comfort, visibility and productivity in mind. Additional width, redesigned armrests and 20° cab tilt maximize the operator experience. Standard features include tilt/telescoping steering wheel, USB charging port, electronic seat adjustments, highoutput heating and air conditioning system, large pivoting cup holder, windshield sun visor, added storage behind the seat, and three camera package. Additional optional equipment includes radio with Bluetooth and heated seat.





The world's most advanced crane service and support network

WORLDWIDE SUPPORT NETWORK

Manitowoc's customer service extends beyond any borders. Our locations span the globe, covering five continents. No matter where the job takes you, you have a business partner nearby.





PARTS

Locating the correct part quickly is vital to managing your operations. With Manitowoc Customer Support, the parts you need are just a phone call or click away.

LIFT SOLUTIONS

The Manitowoc Crane Lift Solutions Team is dedicated to helping customers with unique and customized applications for their Manitowoc cranes, regardless of product line.

TRAINING

Manitowoc Training Centers offer courses for operators and technicians across the globe to provide in-depth instruction on crane operation, maintenance, and troubleshooting procedures.

EnCORE

Manitowoc's EnCORE program maximizes your investment by rebuilding or repairing your crane to extend its life significantly. EnCORE also includes remanufactured parts.



MANITOWOC FINANCE

Manitowoc Finance gets you in the field with the right equipment by giving you access to flexible, affordable financing. With Manitowoc Finance, equipment can be acquired with virtually no cash outlay, and unlike traditional lending, our financial products don't affect bank lines of credit. Your capital resources remain intact for times when you need ready access to cash.

Competitive rates with flexible financing options and payment schedules put you in control.

Did you know? Manitowoc Finance can finance used Manitowoc cranes. You can also trade-in your used fleet for upgrade and get financed by Manitowoc Finance.



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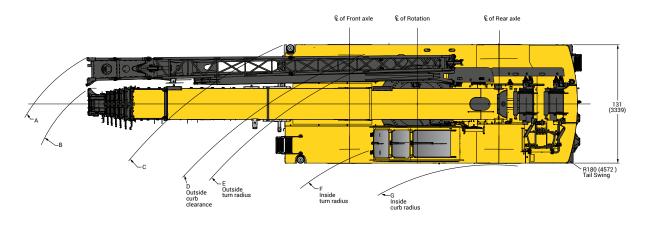
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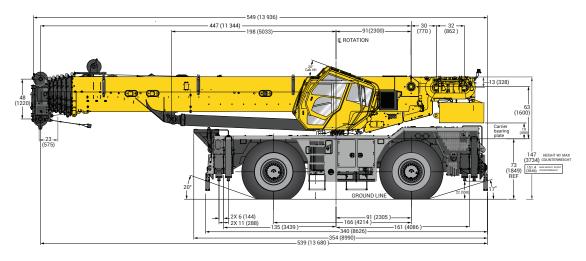
Specifications

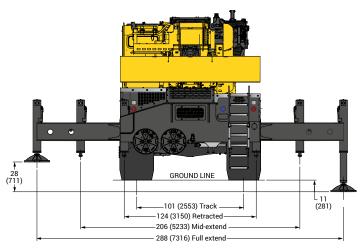
DIMENSIONS

Tire size	Tire size: 29.5 x 25												
Α	В	С	D	Е	F	G	Α	В	С	D	Е	F	G
690 (17 526)	658 (16713)	576 (14 630)	550 (13 970)	534 (13 564)	444 (11 278)	392 (9 957)	470 (11 938)	442 (11 227)	341 (8661)	307 (7798)	295 (7493)	190 (4826)	178 (4521)
	Two-wheel steer								For	ur-wheel st	eer		

Dimensions in inch (milimeter) unless otherwise specified.









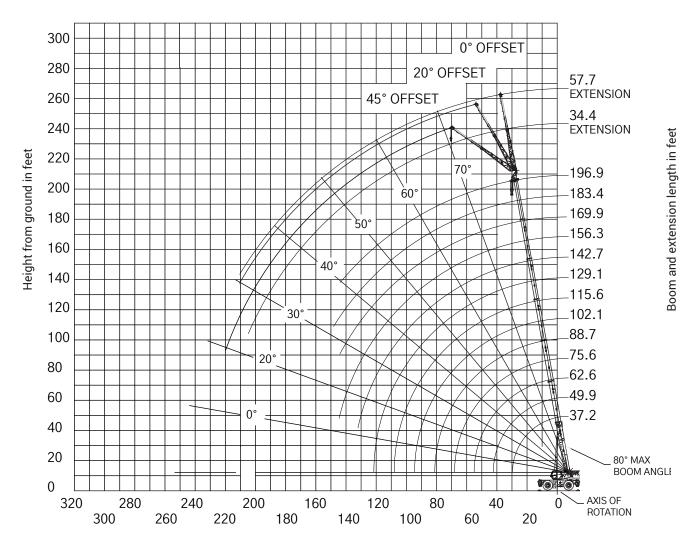
W	Gre	oss	Axl	e 1	Axl	e 2
Weights	kg	lb	kg	lb	kg	lb
Basic crane with Cummins Stage V/T4F engine, 60 m (197 ft) main boom, main and auxiliary hoist with wire rope	42 814	94,388	28 870	63,648	13 944	30,740
Add 13 245 kg (29,200 lb) counterweight	13 245	29,200	-4907	-10,818	18 152	40,018
crane weight	56 059	123,588	23 963	52,829	32 096	70,759
Add 17.6 m (57.6 ft) manually offset bi-fold swingaway & stowage brackets	1671	3,683	2740	6,040	-1069	-2,357
crane weight	57 729	127,271	26 703	58,869	31 027	68,40
Add Auxiliary boom nose	88	194	245	541	-157	-347
crane weight	57 817	127,465	26 948	59,410	30 869	68,05
Add 9 t (10 USt) overhaul ball	310	683	496	1,094	-187	-411
crane weight	58 127	128,148	27 444	60,504	30 683	67,644
Add 75 t (83 USt) hookblock	1070	2,359	1715	3,780	-645	-1,421
crane weight	59 197	130,507	29 159	64,285	30 038	66,22

THIS CHART IS ONLY A GUIDE AND SHOULD NOT BE USED TO OPERATE THE CRANE.

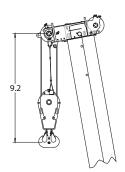
The individual crane's load chart, operating instructions and other instructional plates must be read and understood prior to operating the crane

WORKING RANGE Main Boom with Bi-fold Extension

(Boom deflection not shown)



Operating radius in feet from axis of rotation



Dimension shown is for the largest Grove furnished hookblock with antitwo block activated.

THIS CHART IS ONLY A GUIDE AND SHOULD NOT BE USED TO OPERATE THE CRANE.

The individual crane's load chart, operating instructions and other instructional plates must be read and understood prior to operating the crane

LOAD CHART Main Boom



37.2 ft - 197 ft







360°





Radius						Main boor	m length in f	eet				
in feet	37.2	50.3-50.8	62-64.4	75.7-77.9	87-91.3	98-104.4	109.3-117	125.6-139.1	147.9-154.1	156.3-165.6	179-184.1	194.7-196.9
8	240,000*											
10	176,500	177,500	160,000									
12	158,000	159,000	145,000	125,000								
15	134,000	135,000	129,500	114,000	97,700							
20	101,000	103,000	102,000	95,700	85,750	80,250						
25	79,950	82,150	81,450	81,400	75,600	69,250	65,350	53,500				
30		65,000	66,050	65,900	64,800	62,800	58,700	53,500	36,600			
35		53,300	53,550	53,450	55,000	54,850	52,950	48,950	36,600	29,700		
40		43,250	43,700	44,850	44,100	45,500	44,200	43,050	36,600	29,350	22,000	
45			36,750	36,750	37,200	37,350	36,100	35,000	35,550	29,350	22,000	17,900
50			30,700	30,850	32,300	31,500	31,450	30,750	29,850	29,200	22,000	17,900
55			26,150	27,850	27,600	26,850	27,650	26,500	25,200	24,900	21,800	17,900
60				24,050	23,900	24,650	23,950	23,200	21,550	22,100	21,200	17,900
65				20,950	20,850	21,700	20,900	20,200	19,400	19,600	19,750	17,900
70				16,400	19,050	19,150	18,400	17,700	17,950	17,800	17,700	17,100
75					17,250	17,150	16,450	15,750	16,350	16,250	15,850	15,100
80					14,550	15,300	14,600	14,600	15,000	14,650	14,000	13,300
85						13,650	13,050	13,600	13,600	13,050	12,450	11,750
90						12,350	11,650	12,250	12,250	11,700	11,100	10,400
95						9,640	10,450	11,050	11,050	10,650	9,920	9,210
100							9,460	10,200	9,980	9,950	8,850	8,150
105							8,660	9,250	9,030	9,000	7,910	7,200
110								8,490	8,170	8,140	7,050	6,360
115								8,030	7,400	7,370	6,290	5,590
120								7,380	6,690	6,670	5,590	4,900
125								6,200	6,030	6,010	4,950	4,260
130								3,820	5,430	5,410	4,370	3,680
135									4,880	4,860	3,840	3,150
140									4,380	4,360	3,350	2,670
145									3,930	3,900	2,880	2,210
150										2,990	2,450	1,800
155										2,600	2,050	1,400
160											1,680	1,030
165											1,340	
170											1,030	

^{*}Requires special equipment

THIS CHART IS ONLY A GUIDE AND SHOULD NOT BE USED TO OPERATE THE CRANE.

LOAD CHART

Main Boom - MAXbase 20° over outriggers



37.2 ft - 197 ft





100%



MAXbase





ounds

Radius						Main boom	length in fe	et				
in feet	37.2	50.3-50.8	62-64.4	75.7-77.9	90-91.3	100.6-104.4	114.2-117	125.6-139.1	147.9-154.1	156.3-165.6	179-184.1	194.7-196.9
10	176,000	177,000	160,000									
12	157,500	158,500	145,000	125,500								
15	135,500	136,500	129,500	114,000	97,700							
20	105,000	105,500	105,000	95,700	85,750	80,250						
25	80,900	83,500	82,550	81,400	75,600	69,250	65,350	53,500				
30		65,450	66,400	66,100	64,900	62,800	58,700	53,500	36,600			
35		53,350	53,950	53,750	55,150	54,850	52,950	48,950	36,600	29,700		
40		44,550	44,800	45,250	46,150	47,400	46,250	43,850	36,600	29,150	22,000	
45			39,200	39,550	39,150	40,550	39,400	38,450	35,950	29,150	22,000	17,900
50			33,650	34,050	33,750	35,050	34,050	33,100	32,750	28,100	22,000	17,900
55			29,200	29,600	30,900	30,600	29,600	29,150	29,250	25,800	21,800	17,900
60				26,000	27,450	26,900	27,300	26,500	25,700	23,650	21,200	17,900
65				24,100	24,350	23,850	24,750	23,500	22,700	21,600	21,200	17,900
70				18,300	21,750	21,650	22,100	20,850	20,150	19,750	20,200	17,100
75					19,450	20,400	19,850	18,900	17,900	18,050	18,700	15,900
80					17,500	18,450	17,900	17,300	16,000	17,000	16,800	14,750
85						16,750	16,150	15,550	15,050	15,300	15,200	13,700
90						15,200	14,650	14,050	14,150	13,750	14,150	12,750
95						12,400	13,250	12,700	13,150	12,400	13,100	11,900
100							12,050	11,450	11,950	11,250	11,850	11,100
105							10,950	10,800	10,950	10,500	10,750	10,000
110								10,250	10,300	9,800	9,740	9,020
115								9,740	9,720	9,150	8,820	8,100
120								8,970	8,880	8,450	7,980	7,270
125								8,210	8,330	7,810	7,220	6,510
130								5,580	7,630	7,120	6,530	5,820
135									6,980	6,480	5,900	5,190
140									6,370	6,080	5,320	4,610
145									5,820	5,730	4,780	4,080
150										4,810	4,270	3,580
155										4,320	3,790	3,120
160											3,330	2,690
165											2,900	2,260
170											2,500	1,860
175											2,070	1,480
180												1,120

THIS CHART IS ONLY A GUIDE AND SHOULD NOT BE USED TO OPERATE THE CRANE.

The individual crane's load chart, operating instructions and other instructional plates must be read and understood prior to operating the crane

LOAD CHART Manual Bi-fold Extension



37.2 ft - 197 ft



35 ft



lb | - 100%



360°





Pounds

				3!	5 ft boom extensi	ion				
Radius in feet		167.7 - 169.9 ft boom length			183.4 - 184.1 ft boom length		194.7 - 196.9 ft boom length			
	0° offset	20° offset	45° offset	0° offset	20° offset	45° offset	0° offset	20° offset	45° offset	
40	12,800									
45	12,800			11,650						
50	12,800			11,650			10,050			
55	12,800	13,350		11,650			10,050			
60	12,800	13,350		11,650	12,050		10,050			
65	12,800	13,350	11,350	11,650	12,050		10,050	10,350		
70	12,800	13,000	11,150	11,650	12,050	11,300	10,050	10,350		
75	12,450	12,250	10,950	11,650	12,050	11,100	10,050	10,350	10,800	
80	11,550	11,550	10,750	11,650	12,050	10,900	10,050	10,350	10,800	
85	10,750	10,800	10,600	11,100	12,050	10,750	10,050	10,350	10,750	
90	10,000	10,100	10,300	10,250	10,700	10,550	9,780	10,350	10,600	
95	9,300	9,450	9,720	9,260	9,830	10,200	8,600	9,470	10,250	
100	8,670	8,820	9,150	8,200	8,950	9,590	7,540	8,350	9,060	
105	7,960	8,240	8,540	7,260	7,950	8,530	6,600	7,350	8,000	
110	7,100	7,680	7,970	6,410	7,050	7,580	5,760	6,460	7,040	
115	6,330	6,860	7,260	5,640	6,240	6,710	5,000	5,650	6,180	
120	5,630	6,120	6,470	4,950	5,500	5,930	4,310	4,910	5,390	
125	5,000	5,450	5,760	4,320	4,830	5,210	3,680	4,240	4,680	
130	4,420	4,830	5,100	3,740	4,210	4,550	3,100	3,630	4,020	
135	3,880	4,260	4,490	3,210	3,650	3,940	2,570	3,060	3,410	
140	3,390	3,740	3,930	2,720	3,120	3,390	2,090	2,540	2,850	
145	2,940	3,250		2,270	2,640	2,870	1,640	2,060	2,340	
150	2,520	2,800		1,850	2,190	2,390	1,220	1,610	1,860	
155	2,130	2,390		1,460	1,780			1,200	1,410	
160	1,770	2,000		1,100	1,390					
165	1,440	1,630			1,030					
170	1,130	1,290								

LOAD CHART Manual Bi-fold Extension



37.2 ft - 197 ft



58 ft



29,200 lb



100%







Pounds

				58	8 ft boom extensi	on			
Radius in feet		167.7 - 169.9 ft boom length			183.4 - 184.1 ft boom length			194.7 - 196.9 ft boom length	
	0° offset	20° offset	45° offset	0° offset	20° offset	45° offset	0° offset	20° offset	45° offset
45	8,090								
50	8,090			7,570					
55	8,090			7,570			6,640		
60	8,090			7,570			6,640		
65	8,090			7,570			6,640		
70	8,090	7,080		7,570			6,640		
75	8,090	6,940		7,570	6,940		6,640		
80	8,090	6,810	5,690	7,570	6,820		6,640	6,660	
85	8,090	6,680	5,620	7,570	6,700	5,660	6,640	6,560	
90	8,000	6,570	5,560	7,570	6,590	5,600	6,640	6,470	
95	7,830	6,450	5,500	7,570	6,490	5,540	6,640	6,370	5,520
100	7,650	6,340	5,440	7,570	6,390	5,480	6,640	6,290	5,480
105	7,490	6,240	5,380	7,260	6,290	5,430	6,640	6,200	5,430
110	7,080	6,140	5,330	6,810	6,190	5,370	6,170	6,120	5,390
115	6,610	6,040	5,280	6,030	6,100	5,330	5,390	6,040	5,340
120	6,020	5,960	5,240	5,330	5,970	5,280	4,690	5,830	5,300
125	5,370	5,870	5,210	4,690	5,660	5,250	4,060	5,120	5,260
130	4,780	5,600	5,180	4,100	5,010	5,210	3,470	4,470	5,220
135	4,240	5,000	5,130	3,560	4,420	5,150	2,940	3,870	4,690
140	3,740	4,450	5,020	3,060	3,870	4,540	2,440	3,320	4,080
145	3,280	3,940	4,450	2,610	3,360	3,970	1,990	2,820	3,500
150	2,860	3,470	3,920	2,180	2,890	3,440	1,570	2,340	2,970
155	2,460	3,030	3,420	1,790	2,450	2,940	1,180	1,900	2,480
160	2,090	2,620	2,950	1,420	2,040	2,480		1,490	2,010
165	1,750	2,230	2,510	1,080	1,650	2,040		1,110	1,580
170	1,430	1,870			1,290	1,630			1,170
175	1,130	1,530				1,240			
180		1,210							

LOAD CHART Hydraulic Bi-fold Extension



37.2 ft - 197 ft



35 ft



29,200 lb



100%



360°





Pounds

-				35	ft boom extensi	on					
Radius in feet		167.7 - 169.9 ft boom length			183.4 - 184.1 ft boom length			194.7 - 196.9 ft boom length			
	0° offset	0° - 20° offset	20° - 45° offset	0° offset	0° - 20° offset	20° - 45° offset	0° offset	0° - 20° offset	20° - 45° offset		
45	12,900			11,650							
50	12,900			11,650			10,000				
55	12,900			11,650			10,000				
60	12,900	12,900		11,650	11,650		10,000				
65	12,900	12,900	11,350	11,650	11,650		10,000	10,000			
70	12,900	12,900	11,150	11,650	11,650	11,300	10,000	10,000			
75	12,450	12,200	10,950	11,650	11,650	11,100	10,000	10,000	10,300		
80	11,550	11,450	10,750	11,650	11,650	10,900	10,000	10,000	10,300		
85	10,700	10,700	10,600	11,050	11,050	10,750	10,000	10,000	10,300		
90	9,960	9,960	10,100	10,200	10,200	10,550	9,750	9,750	10,300		
95	9,270	9,270	9,420	9,230	9,230	9,800	8,560	8,560	9,440		
100	8,630	8,630	8,790	8,170	8,170	8,920	7,510	7,510	8,320		
105	7,920	7,920	8,200	7,220	7,220	7,920	6,570	6,570	7,320		
110	7,070	7,070	7,650	6,370	6,370	7,020	5,720	5,720	6,420		
115	6,300	6,300	6,830	5,610	5,610	6,210	4,960	4,960	5,610		
120	5,600	5,600	6,090	4,910	4,910	5,470	4,270	4,270	4,880		
125	4,960	4,960	5,410	4,280	4,280	4,790	3,640	3,640	4,210		
130	4,380	4,380	4,800	3,700	3,700	4,180	3,070	3,070	3,590		
135	3,850	3,850	4,230	3,170	3,170	3,610	2,540	2,540	3,030		
140	3,360	3,360	3,700	2,680	2,680	3,090	2,050	2,050	2,510		
145	2,910	2,910		2,230	2,230	2,610	1,600	1,600	2,030		
150	2,490	2,490		1,810	1,810	2,160	1,190	1,190	1,580		
155	2,100	2,100		1,430	1,430				1,160		
160	1,740	1,740		1,070	1,070						
165	1,400	1,400									
170	1,090	1,090									

LOAD CHART Hydraulic Bi-fold Extension



37.2 ft - 197 ft



58 ft



29,200 lb



100%



360°





				5	8 ft boom extens	ion				
Radius in feet		167.7 - 169.9 ft boom length			183.4 - 184.1 ft boom length		194.7 - 196.9 ft boom length			
	0° offset	0° - 20° offset	20° - 45° offset	0° offset	0° - 20° offset	20° - 45° offset	0° offset	0° - 20° offset	20° - 45° offset	
45	8,070									
50	8,070			7,550						
55	8,070			7,550			6,620			
60	8,070			7,550			6,620			
65	8,070			7,550			6,620			
70	8,070	7,070		7,550			6,620			
75	8,070	6,940		7,550	6,930		6,620			
80	8,070	6,810	5,500	7,550	6,810		6,620	6,620		
85	8,070	6,680	5,440	7,550	6,700	5,470	6,620	6,560		
90	8,000	6,560	5,380	7,550	6,590	5,410	6,620	6,470		
95	7,820	6,440	5,320	7,550	6,480	5,360	6,620	6,370	5,360	
100	7,650	6,310	5,270	7,550	6,380	5,310	6,620	6,280	5,320	
105	7,480	6,180	5,230	7,240	6,290	5,260	6,620	6,200	5,270	
110	7,050	6,070	5,190	6,770	6,170	5,220	6,130	6,110	5,230	
115	6,580	5,950	5,150	6,000	6,000	5,180	5,360	5,360	5,190	
120	5,990	5,840	5,120	5,300	5,300	5,150	4,660	4,660	5,150	
125	5,340	5,340	5,090	4,650	4,650	5,110	4,020	4,020	5,090	
130	4,750	4,750	5,070	4,070	4,070	4,990	3,440	3,440	4,440	
135	4,210	4,210	4,980	3,530	3,530	4,390	2,910	2,910	3,850	
140	3,710	3,710	4,420	3,030	3,030	3,840	2,410	2,410	3,300	
145	3,250	3,250	3,910	2,580	2,580	3,330	1,960	1,960	2,790	
150	2,830	2,830	3,440	2,150	2,150	2,860	1,540	1,540	2,310	
155	2,430	2,430	3,000	1,760	1,760	2,420	1,140	1,140	1,880	
160	2,060	2,060	2,590	1,390	1,390	2,010			1,470	
165	1,720	1,720	2,200	1,050	1,050	1,620			1,080	
170	1,400	1,400				1,260				
175	1,100	1,100								

LOAD CHART Pick and Carry









	Boom centered over front									
Radius		N	/lain boom l	ength in fee	t					
in feet	37.2	49.9	60.5	62.6	75.6	86.6				
Tele I Tele II Tele III Tele IV Tele V Tele VI	0% 0% 0% 0% 0%	0% 0% 0% 0% 0% 50%	0% 0% 0% 0% 0% 92%	0% 0% 0% 0% 0% 100%	0% 0% 0% 0% 50% 100%	0% 0% 0% 0% 92% 100%				
12	49,400	43,000								
15	41,300	40,000	38,000	38,000						
20	32,000	34,250	32,000	32,000	27,000	24,000				
25	24,000	27,550	28,000	28,000	24,000	22,500				
30		21,750	23,200	23,150	22,500	21,500				
35		17,650	19,550	19,500	21,000	20,300				
40		14,500	15,750	16,000	17,750	17,550				
45			13,100	13,350	15,050	15,100				
50			10,950	11,200	12,700	12,950				
55				9,370	10,650	11,050				
60					8,910	9,330				
65					7,350	7,770				
70						6,350				
75										
Minimum boom angle (°) for indicated length (no load)										
Maximum boom length at 0° boom angle (no load)										

Boom angle	Lifting capacities at 0° boom angle								
	37.2	49.9	60.5	62.6	75.6	86.6			
0°	18,450	13,300	9,830	9,360	6,500	4,110			

NOTES FOR PICK & CARRY ON RUBBER

- Capacities are in pounds and do not exceed 75% of tipping loads as determined by test in accordance with SAE J765.
- Capacities are applicable to machines equipped with Titan ND LCM MCS - 29.5x25 (34 ply) tires at 76 psi (5.2 bar) cold inflation pressure.
- 3. Capacities are applicable only with the machine on a firm level surface.
- 4. On rubber lifting with boom extension not permitted.
- For pick and carry operation, boom must be centered over front of machine, mechanical swing lock engaged, and load restrained from swinging.
- 6. Axle lockouts must be functioning when lifting on rubber.
- All lifting depends on proper tire inflation, capacity and condition. Capacities must be reduced for lower tire inflation pressures. See the tire inflation table for tire specifications. Damaged tires are hazardous to safe operation of crane.
- Creep not over 200 ft (61 m) of movement in any 30 minute period and not exceeding 1 mph (1.6 km/h).

THIS CHART IS ONLY A GUIDE AND SHOULD NOT BE USED TO OPERATE THE CRANE.

LOAD CHART Stationary



37.2 ft - 86.6 ft





Stationary



	Stationary capacities									
Radius		M	ain boom len	gth in feet						
in feet	37.2	49.9	60.5	62.6	75.6	86.6				
Tele I	0%	0%	0%	0%	0%	0%				
Tele II	0%	0%	0%	0%	0%	0%				
Tele III	0%	0%	0%	0%	0%	0%				
Tele IV	0%	0%	0%	0%	0%	0%				
Tele V	0%	0%	0%	0%	50%	92%				
Tele VI	0%	50%	92%	100%	100%	100%				
20	31,000									
25	20,600	23,500								
30		17,150	19,300	19,550						
35		12,800	14,800	15,000	16,700	17,100				
40		9,660	11,450	11,700	13,300	13,750				
45			8,920	9,230	10,750	11,150				
50			6,890	7,240	8,730	9,150				
55				5,640	7,110	7,520				
60					5,780	6,160				
65					4,670	5,030				
70						4,070				
75						3,230				
Minimum boor	Minimum boom angle (°) for indicated length (no load)									
Maximum boo	Maximum boom length at 0° boom angle (no load)									

Boom	Lifting capacities at 0° boom angle					
angle	37.2	49.9	60.5	62.6	75.6	86.6
0°	14,650	8,440	5,840	5,620	4,070	2,640

NOTES FOR STATIONARY ON RUBBER

- 1. Capacities are in pounds and do not exceed 75% of tipping loads as determined by test in accordance with SAE J765.
- 2. Capacities are applicable to machines equipped with Titan ND LCM MCS - 29.5x25 (34 ply) tires at 76 psi (5.2 bar) cold inflation pressure.
- 3. Capacities are applicable only with the machine on a firm level surface.
- 4. On rubber lifting with boom extension not permitted.
- 5. Axle lockouts must be functioning when lifting on rubber.
- 6. All lifting depends on proper tire inflation, capacity and condition. Capacities must be reduced for lower tire inflation pressures. See the tire inflation table for tire specifications. Damaged tires are hazardous to safe operation of crane.

THIS CHART IS ONLY A GUIDE AND SHOULD NOT BE USED TO OPERATE THE CRANE.

RIGGING CHARTS

Rigging chart for installation and removal of counterweight, on outriggers fully extended					
Radius	Main boom length in feet				
in feet	37.2	49.9	62.9	76.4	
Tele I	0%	50%	0%	0%	
Tele II	0%	0%	0%	0%	
Tele III	0%	0%	0%	0%	
Tele IV	0%	0%	0%	50%	
Tele V Tele VI	0% 0%	0% 50%	50%	50%	
			50%	50%	
10	170,500	77,500	84,050		
12	145,500	71,750	76,950		
15	118,000	64,550	68,200	75,400	
20	82,500	55,400	57,250	63,100	
25	55,550	48,650	49,100	54,100	
30		41,550	42,850	44,450	
35		30,750	32,800	33,400	
40		23,300	25,550	26,100	
45			20,450	21,000	
50			16,550	17,150	
55			13,500	14,350	
60				11,900	
65				9,950	
Minimum boom angle (°) for indicated length (no load)				0°	
Maximum boom length at 0° boom angle (no load)				76.4	

D	Lifting capacities at 0° boom angle			
Boom angle	37.2	49.9	62.9	76.4
0°	30,850	20,600	13,300	8,680

Loading and unloading - on rubber (0 lb counterweight)			
Radius	Main boom length in feet		
in feet	37.2		
Tele I	0%		
Tele II	0%		
Tele III	0%		
Tele IV	0%		
Tele V	0%		
Tele VI	0%		
12	5,400		
15	5,400		
20	5,400		
25	5,400		

Boom angle	Lifting capacities at 0° boom angle	
ungic	37.2	
0°	5400	

NOTE: For loading and unloading, the boom must be centered over front of machine and mechanical swing lock engaged. Hookbock and overhaul weight/ball must be restrained from swinging.

THIS CHART IS ONLY A GUIDE AND SHOULD NOT BE USED TO OPERATE THE CRANE.

LOAD HANDLING

Weight reductions for load handling devices				
Auxiliary boom nose	88 kg (194 lb)			
Hook blocks and overhaul weights:				
100 t (112 USt), 7-sheave	1140 kg (2513 lb)+			
75 t (83 USt), 5-sheave	1070 kg (2359 lb)+			
45 t (50 USt), 3-sheave	770 kg (1698 lb)+			
26 t (29 USt), single sheave	535 kg (1179 lb)+			
11 t (12 USt), overhaul weight	294 kg (648 lb)+			
9 t (10 USt), overhaul ball	310 kg (683 lb)+			

^{*}Refer to rating plate for actual weight.

Line pulls and reeving information				
Hoists	Cable specs.	Permissible line pulls	Nominal cable length	
Main	19 mm (3/4 in) 35x7 Class rotation resistant (non-rotating) Min. breaking strength 38 918 kg (85,800 lb)	7784 kg (17,160 lb)*	250 m (820 ft)	
Auxiliary	19 mm (3/4 in) 35x7 Class rotation resistant (non-rotating) Min. breaking strength 38 918 kg (85,800 lb)	7784 kg (17,160 lb)*	185 m (607 ft)	

The approximate weight of 19 mm (3/4 in) wire rope is 1.93 kg/m (1.3 lb/ft).

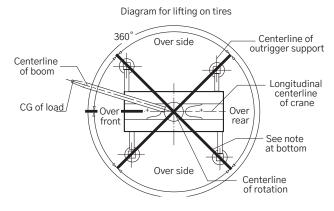
Hoist p	Hoist performance					
	Hoist li	ne pulls	Drum capacity (ft)			
Wire	Two spe	ed hoist				
rope layer	Low	High				
layer	Available lb	Available lb	Layer	Total		
1	24,100	15,000	111	111		
2	22,200	13,800	120	231		
3	20,600	12,800	130	361		
4	19,200	11,900	139	500		
5	18,000	11,200	149	649		
6	16,900	10,500	158	807		

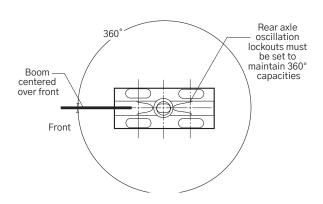
^{*}Refer to Line Pulls and Reeving Information table for max. lifting capacity of wire rope.

Synthetic rope layer height may vary and may reduce available line pull per layer.

Tire inflation				
Size	TRA Code	Lifting service, general travel and extended travel		
(front and rear)		Static, creep and 2.5 mph (4.0 km/h		
29.5 x 25 - 34 PR	E-3/L-3	5.2 bar (76 psi)		

Working area diagram





Bold lines determine the limiting position of any load for operation within working areas indicated.

THIS CHART IS ONLY A GUIDE AND SHOULD NOT BE USED TO OPERATE THE CRANE.

^{*}With certain boom and hoist tackle combinations, the allowable line pull may be limited by hoist performance. Refer to Hoist performance table for lift planning to ensure adequate hoist performance on drum rope layer required.

SPECIFICATIONS

Superstructure



Boom

BOOM: 11,3 m - 60 m (37.2 ft - 197 ft) seven-section MEGAFORM™ boom with TWIN-LOCK™ boom pinning system. Maximum tip height: 63.1 m (207 ft)



Boom Nose

Five nylon sheaves mounted on heavy-duty tapered roller bearings with removable pin type guards. Quick reeve boom nose. Removable single sheave auxiliary boom nose with removable pin-type rope guard.



Boom Elevation

Single hydraulic cylinder with integral holding valve provides boom elevation from -3° to +80°.



Manual Bi-Fold Swingaway Extension*

10,5 m - 17,6 m (34.5 ft - 57.6 ft) bi-fold lattice swingaway extension. Offsets at 0°, 20° and 45°. Stows alongside base boom section. Includes wireless rigging remote. Maximum tip height: 80.8 m (265 ft).



Hydraulic Bi-Fold Swingaway Extension*

10,5 m - 17,6 m (34.5 ft - 57.6 ft) bi-fold lattice swingaway extension. Hydraulically offsets from 0° to 45°. Controlled from crane cab. Stows alongside base boom section. Includes wireless rigging remote. Maximum tip height: 80.8 m (265 ft).



Crane Control System

Rated Capacity Limiter (RCL) with graphical display. Load moment and anti-two block system with audio-visual warning and control lever lockout. This system provides electronic display of boom angle, boom length, load radius, boom tip height, maximum permissible load, actual load and warning of impending two-block condition. Also includes an Operating display which shows the crane operating indicators, levels, warnings and faults. Other features include a Working Range Limiter (WRL) which allows the operator to preselect and define working areas. If the crane approaches the operator preset limits, audio-visual warnings aid the operator in avoiding obstructions. ECO mode system to control engine rpm to lower noise and improve fuel consumption. Operator-programmable function speeds and ramps. On Crane Service Interface (oCSI) provides on-board diagnostics.



Cab

Operator-controlled 20° hydraulic cab tilt, full vision; all steel, galvanealed construction with acoustical lining and tinted safety glass throughout. Deluxe seat with electronic seat controls and headrest, incorporates armrest-mounted electronic programmable single-axis or dual-axis controllers and a jog dial for easy data input. Tilt/telescoping steering wheel with controls incorporated into the steering column. Other standard features include heater (hot water), circulating air fan, high-output air conditioning system, sliding skylight with sunscreen, windshield and skylight washer/wiper, windshield sun visor, fire extinguisher, seat belt, USB charging port, pivoting cup holder, and dual cab-mounted LED work lights, and three camera package (rear-view, right side and hoists).



Swing

Variable speed, 360° continuous rotation. Planetary swing drive with foot actuated multi-disc brake. Spring-applied, hydraulically released swing brake. Two-position mechanical swing lock pin, operated from cab. Maximum speed: 2 rpm.



Counterweight

13 245 kg (20,200 lb) hydraulically installed and removed. Controls located on both sides of superstructure.



Hoist (main and optional auxiliary hoist)

Planetary reduction driven by axial piston motor. Grooved drum with automatic spring applied multi-disk wet brake. Electronic hoist drum rotation indicator. Third wrap indicator with hoist function cut-out standard.

 Maximum hoist single line pull:
 1st layer. 10 930 kg (24,100 lb)
 3rd layer. 9344 kg (20,600 lb)
 6th layer. 7666 kg (16,900 lb)

Maximum permissible single line pull: 7784 kg (17,160 lb)
Maximum hoist single line speed (no load): 131 m/min (430 ft/min)

Rope construction: 35 x 7 rotation - resistant

Rope diameter: 19 mm (3/4 in)

Rope length: Main hoist: 250 m (820 ft) Auxiliary hoist: 185 m (607 ft)

SPECIFICATIONS

Carrier



Chassis

Parallel box section fabricated from high-strength, low-alloy steel with integral outrigger boxes, front and rear lift, tie-down, and towing lugs.



Outrigger System

Four hydraulic telescoping single stage double box beam outriggers with inverted jack cylinders and integral jack holding valves. Three position settings, 0%, 50%, and fully extended. Polymer outrigger floats 600 mm (23.6 in) diameter. Outrigger Monitoring System (OMS) with in-cylinder sensors. Outrigger beam position shown on RCL display.



Outrigger Controls

Main controls and digital level shown on operating display in cab. Extension and retraction are through the CCS system as well as the wireless rigging remote. Includes automatic leveling feature.



Hydraulic System

Two main pumps variable displacement piston and one gear with a combined output capacity of 507 L/min (134 gal/min). Maximum operating pressure: 276 bar (4000 psi). Return line in-tank filter with full flow by-pass protection and service indicator. Replaceable cartridge with 4 micron filtration rating per ISO cleanliness level of 17/15/12. Carrier mounted oil cooler with thermostatically controlled hydraulic motor driven fan / air to oil. System pressure test ports.



Engine (Tier 4 Final / Stage V)

Cummins B6.7L diesel engine with after-treatment system. Six-cylinder, turbo-charged and water cooled engine. 224 kw (300 HP) at 2,500 rpm. Maximum torque: 990 Nm (730 lb-ft) at 1500 rpm. Meets emissions per U.S. EPA Tier 4 Final and E.U. Stage V. Fuel requirement: Maximum of 15 ppm sulfur content (ultra low sulfur diesel). Diesel exhaust fluid required. Please review your country's appropriate engine emissions standards before selecting an engine.



Engine (Non-Certified)

Cummins B6.7L diesel engine without aftertreatment system. Six-cylinder, turbo-charged and water cooled engine. 224 kw (300 HP) at 2,500 rpm.

Maximum torque: 1288 Nm (950 lb-ft) at 1500 rpm.

Fuel requirement: Maximum of 5000 ppm sulfur diesel fuel.

Please review your country's appropriate engine emissions standards before selecting an engine.



Fuel Tank Capacity

271 L (72 gal)



Transmission

Rangeshift with six forward and six reverse speeds. (Three speeds high and three speeds low). Front axle disconnect for 4 x 2 drive.



Axles

FRONT: Drive / steer with differential and planetary reduction hubs rigid mounted to frame.

REAR: Drive / steer with differential and planetary reduction hubs pivot mounted to frame. Automatic full hydraulic lockouts on rear axle permits. 254 mm (10 in) of oscillation only with boom centered over the front.



Brakes

Full hydraulic split (dual) circuit dry disc operating on all wheels with dual calipers. High pressure parking brake is spring applied / hydraulically released on the front axle input shaft.



Steering

Fully independent power steering. Front: Fully hydraulic steering wheel controlled. Rear. Fully hydraulic via separate momentary switch provides infinite variations 4 steering modes, front only, rear only, coordinated and crab. Rear steer not aligned indicator. Outside 4ws coordinated steer radius: 7,5 m (24.6 ft). Inside 4ws coordinated steer radius: 4,8 m (15.8 ft).

* Denotes optional equipment

SPECIFICATIONS



Tires

29.5 x 25 - 34 bias ply rating.



Electrical System

Two 12 V maintenance-free batteries with disconnect. 24 V system / 24 V lighting.



Lighting

Full LED lighting package including turn indicators; head, tail, brake and hazard warning lights; carrier side mounted work lights and work lights mounted on cab front.



Maximum Drive Speed

24,1 km/h (15 mph) with counterweight installed.



Gradeability (theoretical)

99% to drive train stall based on 59 197 (130,507 lb) GVW with 29.5 x 25 tires, standard counterweight, auxiliary hoist and manual bi-fold extension.

Miscellaneous Standard Equipment

Full length aluminum decking, dual rear view mirrors, hook block tie-down, electronic back-up alarm, covered deck storage compartment, hot water cab heater / defroster, cab air conditioner, hourmeter, A/V warning system, combination lift/tie-down/towing lugs, coolant sight level indicator, hoist access platform, storage boxes on both sides of carrier and cribbing storage on left side of carrier.

* Optional equipment

- Auxiliary Hoist Package: Includes auxiliary hoist with electronic hoist drum rotation indicator, third wrap indicator with hoist function cut-out, 185 m (607 ft) of 19 mm (34 in.) of 35 x 7 class rotation resistant wire rope.
- Auxiliary Lighting and Convenience Package: Includes superstructure mounted amber flashing beacon, dual base boom
 mounted LED work lights controlled from cab and in-cab RCL light bar.
- 10,5 m 17,6 m (34.5 ft 57.6 ft) manual bi-fold swingaway extension
- 10,5 m 17,6 m (34.5 ft 57.6 ft) hydraulic luffing extension
- 360° positive swing lock
- · Rear pintle hitch
- · Cab-controlled cross axle differential locks (front and rear)
- · Wind speed indicator
- · Boom mounted, boom position indicator light
- · Vertical RCL light tower
- · -29C / -20F cold weather package
- -40C / -40F arctic weather package
- · Emergency stop buttons on each side of carrier
- · Second beacon light
- · Refinery package
- MAXbase variable outrigger positioning system
- · Bluetooth/AM/FM radio
- · Heated seat
- · CraneSTAR asset management system

* Denotes optional equipment

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