

GMK 6400-1
Mercedes E5 engines
Maintenance Kit P/No 04362376

Grove congratulates you for purchasing maintenance kits. Good maintenance at the right time will make a difference in the daily reliability and long-term life of your GMK. We offer this guide to help you select and utilize these kits efficiently.

Should you have any feedback or questions regarding maintenance kits, please contact Grove Product Support.

Crane reference table

Crane model	Engine		Crane S/No start	Maintenance Manual	1000h or 2000h kit P/No
GMK 6400-1	Mercedes	E5	6400 4001	3 303 218	04362376

The kits basically follow the maintenance plans as shown in chapter 5 of the Maintenance manual. Please refer to this for further details and requirements.

There may appear to be some discrepancies with the part numbers given in the Maintenance manual compared to those in the kit. The kit contains the latest recommendations, where any updates are a function of our continuous improvement.

Consider additional maintenance items when completing, Y3, Y5, Y6 or Y10 intervals, such as transmission oil and filter, hoist inspection, slewing sensor, cable drums etc. – please refer to the Maintenance manual for more details.

Kit contents

filters

03134932	Super hydraulic tank breather	1
03142360	Chassis hydraulic tank breather	1
03312793	Super hydraulic oil filter 3	1
03329152	Chassis hydraulic oil filter 2	1
04157573	Chassis cab pollen filter	1
04163882	Engine air filter (main)	1
04163883	Engine air filter (back-up)	1
04238789	Super hydraulic oil filter 2	1
04238790	Super hydraulic oil filter 1	1
04271673	Chassis hydraulic oil filter 1	1
04286260	Filter, air dryer	1
04286320	Chassis hydraulic oil filter 5 & 6	2
04286399	Engine oil filter	1
04362012	Engine fuel filter 1 & 2	1
04362243	Chassis hydraulic oil filter 3 & 4	2

Seals

00117125	Sealing ring (slewing gear)	3
00117132	Sealing ring (slewing gear)	3
00117134	Seal (transfer case - steel, axle drives)	5
00117139	Engine oil drain M20 seal	1
00117145	Seal (final drives)	8
00117147	Engine oil drain M26 seal	1
00117151	Seal (transfer case - steel, axle drives, final drives)	7
03135778	Gasket set complete (chassis hydraulic oil filter 2)	1
03135867	Gasket set complete (chassis hydraulic oil filter 3 & 4)	2
03142532	O ring (chassis hydraulic oil filter 5 & 6)	2
04155708	O ring (transmission oil level)	2
04160714	O ring (PTO oil level)	1
04161531	Engine oil filter drain gasket	1
04299931	Gasket set complete (chassis hydraulic oil filter 1)	1
04362005	Seal set (transfer case - aluminium)	1
04362141	Gasket set (super hydraulic oil filter 1)	1
04362176	Gasket set (super hydraulic oil filter 3)	1
04362201	Gasket set (super hydraulic oil filter 2)	1

Additional maintenance items (not in the kit)

DEF (Ad-Blue) Filter kit:

1x 04158759 is required for the 2000 hour / Y2 maintenance interval. Please order this additionally, as needed.

Oil condition analysis:

As part of the annual maintenance, you should take a sample from the hydraulic system (chapter 7 of the maintenance manual) to determine the condition of the hydraulic oil. We recommend our oil analysis kit, which is available under part number 03141012. The kit contains: an oil sample bottle, oil description form (to be completed) and return envelope. The price of this kit includes laboratory analysis of the sample and report.



Oils and Greases

Many oils and greases will be available locally to you, we strongly recommend that the specifications given in chapter 6 of the Maintenance manual be followed when selecting any equivalents. These oils and greases have no equivalent and should be ordered from our Parts Department as required:

- Sliding surface 'BOOM GREASE *Plus*'
 - 400 gr. cartridge for spray gun P/No **04299656**
 - 400 gr. cartridge P/No **04299657**
 - 10 kg can P/No **04299654**
 - 25 kg bucket P/No **04299655**

- Cylinder rod corrosion protection (400ml spray) P/No **01929824**
- Boom pinning 'BOLT GREASE 2.0' (400g cartridge) P/No **03313195**
- Suspension lubricant (1-liter bottle) P/No **02310863**, (10-Liter) P/No **02312890**
- Turntable bearing gear teeth adhesive grease (400ml spray) P/No **S-01032-63**
- Central lub. system, cardan shafts etc. high graphite, wide temperature Universal grease (1kg can) **04163374**

Suspension pressure accumulators

To perform the check of nitrogen pressure in the accumulators as explained in the Maintenance manual, we offer a test kit P/No 02257617 (gas bottle adapter and pressure regulator also required). Reference service bulletin SB D20-311 'Accumulator Charging Kit'.

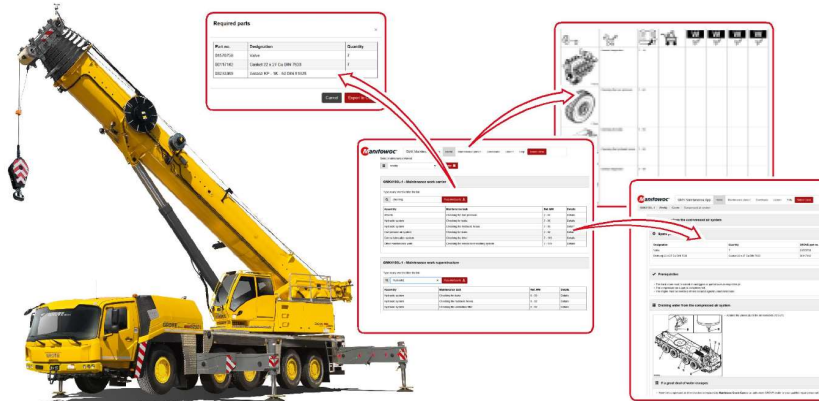
Maintenance video

You may also find our video outlining some simple maintenance procedures useful, under the following link:

<https://www.manitowoccranes.com/en/Resources/videos/2016/Grove-GMKpreventive-maintenance>

Maintenance App

When planning your routine crane maintenance, consider utilizing our GMK Maintenance App.



Visit our dedicated website: <https://eu100.manitowoc.com/GMKMaintenance/>

Read the Quick Start Guide for using the App:

